Mamiya

SERVICE INSTRUCTIONS

for Mamiya 図園

Mamiya ZE-2

QUARTZ



Repair Manual for Mamiya ZE Camera Body

The screw which has a mark of black circle dot on head of the its identification number is new type screw, so called "Tapping screw".

For example: •TB2 x 4 -----Tapping screw
•M1100-13771-----Tapping screw

Note: Special attention should be payed to tightening the screw in order to avoid marking oversized or broken hole.

Attention for cleaning up plastic parts of camera surface:

- (1) Rub and wipe gently plastic parts with tissue paper or chamois without moistening it in any cleaning fluid.
- (2) Some really stubborn dirt or grease? You can use only "Benzine". Moisten tissue or chamois in benzine, and rub and wipe surfaces for removing them, but never use any other fluids like alcohol, ether and keton.

Otherwise it may cause fading and crack to the plastic surface.

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P-1 Soldering

The ZE camera has very accurate shutter speeds by electronic control mode.

Well trained soldering is required and each switch timing is very important as well because of being many electronic circuits.

Therefore a soldering seminar is prerequisite for making good clean solder joint.

A. Electric soldering iron

You should choose a high level electric soldering iron for the fine electronic flexible printed board.

As the iron must not be leakage of electricity, please check it as follow.

Be careful, even if on a brand new iron. W'll be able to recognize the leakage.

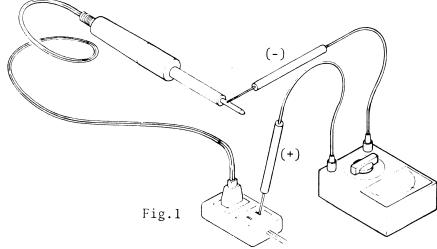
How to check leakage of an iron.

- 1. Plug the line cord into the socket.
- 2. Set the tester range to ACV 1000 volt.
- 3. As shown in Fig. 1.

Tester plus terminal (Red) — Slot of the socket

Minus terminal (Black) — Tip of the iron

- 4. When changing voltage of the tester 1000 to minimum, there should not be continuity across terminals.
- 5. Put the plus terminal into another slot of the socket and check it as well.



B. Solder and Flux

Also you should choose them which are superior for anti-corrosion. Making good clean soldering joint is good timing.

Don't put the heated iron on the soldering land over five seconds otherwise circuit and electronic part will be damaged.

P-2 Tapping screw

ZE camera body consists of die casting parts which are central main body, mirror housing and front housing and glassfiber reinforced poly-caponete parts which are both sides film chambers and finder frame.

The "Tapping screw" which have been used in the poly-caponete parts are considerably different from the ordinary fine screw in its shape, pitch circle and hole.

Special attention must be payed to tighten the screw in order to avoid making oversized or broken hole.

A. Point of difference between Tapping screw and ordinary fine screw

	Sectional view of the screw	Tapping of hole	Pitch circle	Remarks
Ordinary fine screw	O Perfect circle	Done	M1.7 - 0.35 M2 - 0.4	
Tapping screw	Perfect circle Inperfect circle (Tow types)	No	Very rough M1.7 - 0.5 M2 - 0.6	It is possible to replace each other in repair work.

B. Attention for Tapping screw

- Don't overtighten it, because the strong torque is required for long size screw.
- 2. When tightening a small or a short size screw, pay great attention in order to avoid making oversized hole.
- 3. When retightening the screw, corresponed the thread of screw with the previous thread of hole by rotating it in reverse direction slightly.

Never overtighten it.

4. If making the hole oversized, replace the screw with one step bigger sized one.

For example

- 3TB1.4x2 • 3TB1.7x2
- TD1.7x4BL • TD2.0x4BL
- 5. Don't apply any "high lock" or "screw-lock tight" because of crack of the hole.
- 6. Don't smear the screw or its hole with oil or grease.

1. Dis. and reassembly

Please always refer to the exploded views of the ZE part catalog for dis. and reassembly except describing here.

The arabic numeral in a circle as shown in each Fig. indicates the procedure of disassembly.

Reassembly is normally the reverse of disassembly

1-1 Disassembly of front housing with mirror housing and viewfinder from camera body.

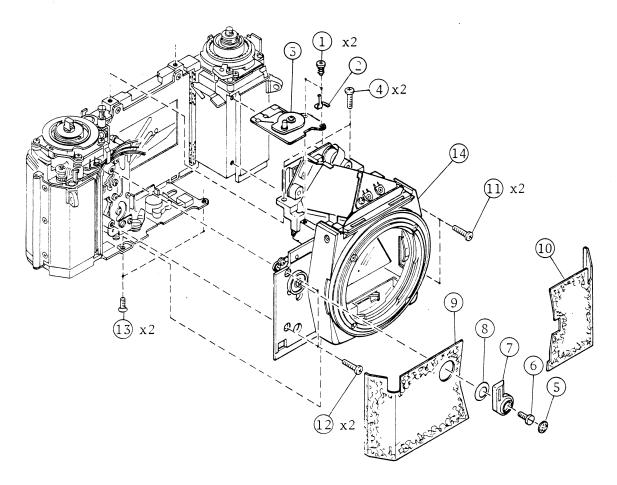
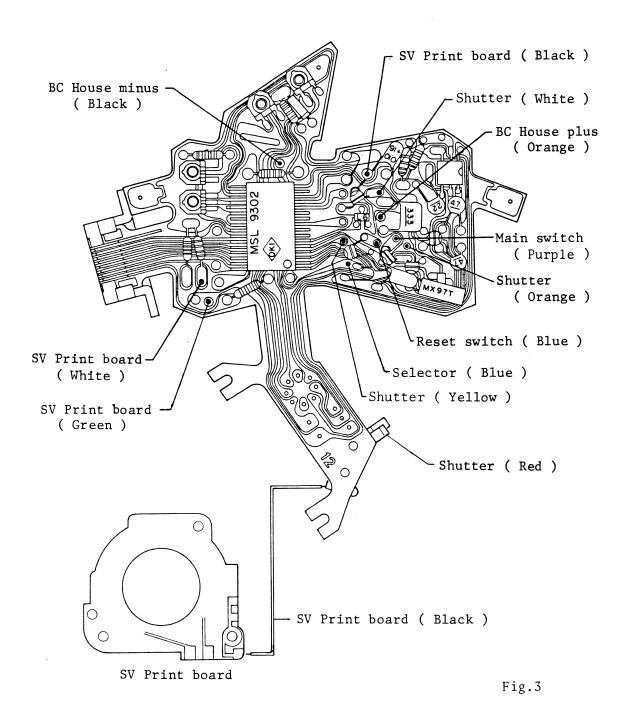


Fig. 2

Note: 1. You should unsolder twelve leadwires from the flexible printed board and one from the SV printed board as shown in Fig. 3 next page before disassembling



- 2. Shutter and mirror housing must be charged before reassembling them.
- 3. When reassembling the front housing block to the body, first try to install from viewfinder part.
- 4. Lift up the M1100-1721T1 shutter release bar and pull down the M1100-17261 release lever so that you can install the front housing to the body completely.(Fig. 4)

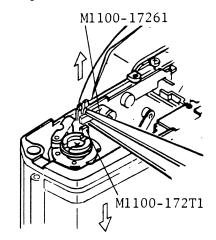


Fig.4

5. Hold the M1100-17601
selftimer release lever
with tweezers and put
it on shoulder of the
shutter release bar
(Fig. 5)

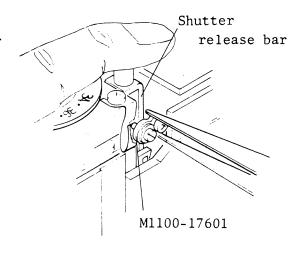


Fig.5

6. First set the selector to bulb position as shown in Fig.6 and install it but shutter release lever of the shutter unit must locate inside of the arm \bigcirc A. (Fig. 6, 7 and 8)

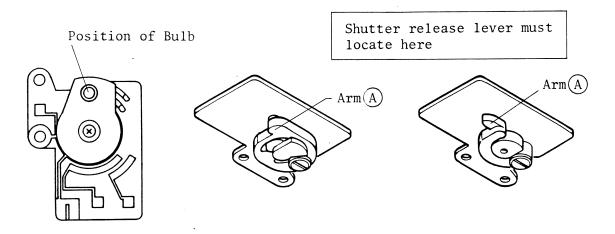
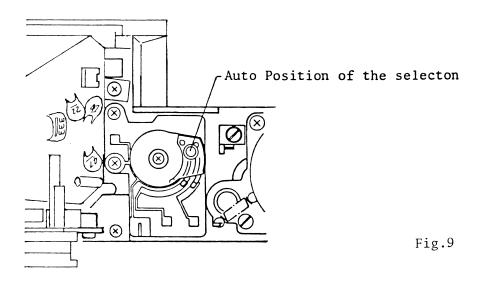


Fig.6

Fig.7 New type

Fig.8 Old type

- 7. Take care not to pinch leadwires between the body and front housing group.
- 8. After installing the selctor, do not forget to check the bulb operation.
- 9. When attaching the top cover:
 - a. Set the selector to Auto position.(Fig. 9)



b. Set the selector dial of the top cover to Auto
as well. (Fig. 10)

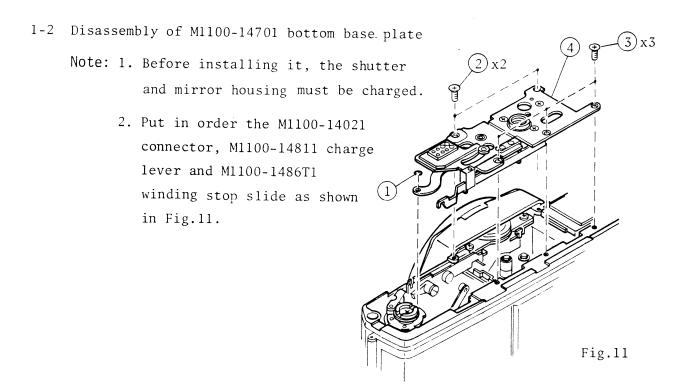
M 1100-15171
(PB1.7x3)

M 1100-15161
(PB1.7x3.5)

Tapping screw

Fig.10

C. Do not mistake the four top cover fixing screws because one of them is tapping screw and their length are difference.



- 3. Check position of black leadwire from the B.C house and the M1100-11281 flip lever.
- 4. When installing the M1100-14701 bottom base plate, first join the connector with the winding crank pin.

Note: Pay attention because the M1100-1486T1 winding stop slide is very liable to come off from its position.

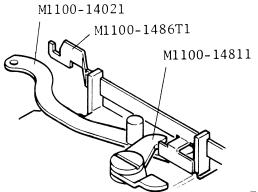


Fig.12

5. Check that the winding safety arm is coupled with winding stop slide. (Fig. 13)

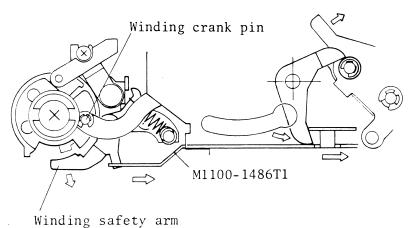
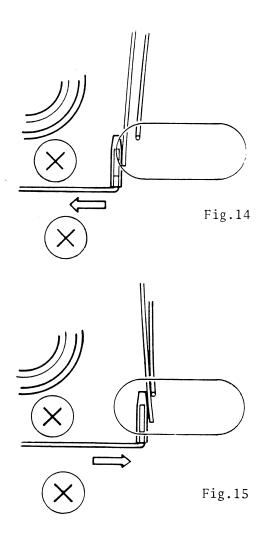


Fig.13

6. Check that the wire contacts of the 103 winder switch is in right position after installing the bottom base plate as shown in Fig. 14 and 15.

Fig.14 When winding the film advance lever and returning it completely, the switch must be OFF.

Fig.15 While winding the film advance lever and with the shutter released, the switch must be ON.



7. Tighten five screws of the bottom base plate sufficiently.

1-3 How to hold shutter unit with your fingers

- When holding the shutter unit, never hold it as shown in Fig.33 because shutter curtains travel would be harmed.
 But you can hold its tabs.
- Pay attention as you do not put your fingerprints on surfaces of the curtains or do not getting dirty.

If did so, take chamois or soft clean paper wrap it around tweezers and moisten it in benzine and gently wipe curtain surface.

Never hold the shutter as shown bellow.

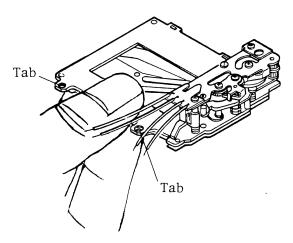


Fig.16

2. Film counter mechanism and film advance

- 1) With the back cover closed, the lever (A) is pushed.

 The film counter plate is pulled by
 the M1100-13871 spring.

 Therefore the (8) film counter gear
 engages with shaft of the (7) film
 counter advance gear. (Fig. 17 and 18)
- 2) When winding the (1) film advance lever, the M1100-1334Tl winding shaft is rotated by the shaft (2) At the same time, the (3) cam gear is rotated by the arm (B). (Fig. 18)
- 3) The (5) sprocket clutch gear is rotated through the idle gear which is engaged with the cam gear.
 Then the sprocket shaft and sprocket are rotated and advances the film. (Fig. 18)
- 4) The (7) film counter advance gear which is engaged with the 6 sprocket shaft gear is rotated by the sprocket shaft gear. (Fig.18)
- 5) One tooth of the (8) film counter gear is advance by revolution of the notch of the (7) film counter advance gear. (Fig. 18)
- 6) When opening the back cover, the
 lever (A) returns and the film
 counter gear is detached from the notch shaft. Then the film counter
 is reset to starting position by the M1100-14221 spring.

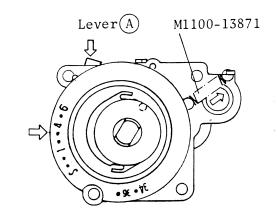


Fig.17

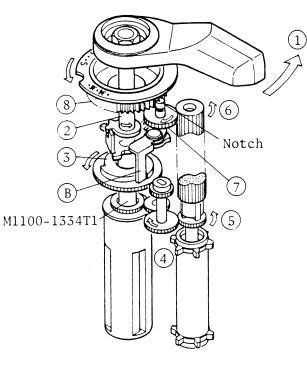
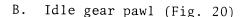


Fig.18

2-1 Adjustment of M1100-1316Tl winding pawl and M1100-1341l idle gear pawl.

A. Winding pawl (Fig. 19)

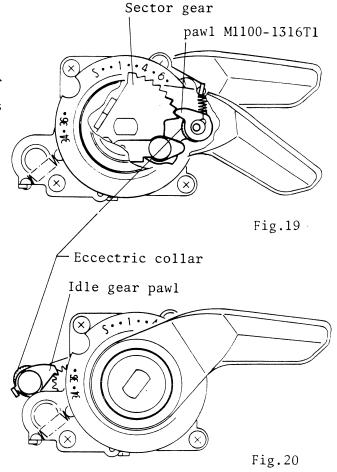
- 1. When winding the film advance lever, the winding pawl should be detached from the sector gear just before the sector gear hits and stops.
- 2. Adjustment is made by turning the eccentric collar.

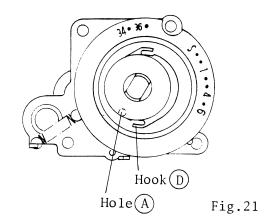


- 1. When winding the film advance lever fully and not return it, idle gear pawl should be between teeth. Check it by winding three times.
- 2. Adjustment is made by turning the eccentric collar.
- C. Replacement of reset spring of film counter (Fig. 21 and 22)

 Insert end B of the spring into the hole A on the film counter disc.

Rotate other end (C) of the spring one turn with tweezers or some spring hanger and then hang it on hook.





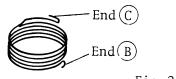


Fig.22

- D. Determining M1100-13831 film counter advance gear (Fig. 23)
 - 1. Before installing M1100-13801 film counter base plate unit determine notch of the advance gear as shown in Fig 23.
 - Install the film counter base plate and tighten four screws and set M1100-14251 indicator.

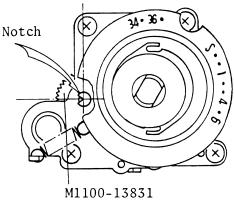


Fig.23

- 3. Close the back cover of the camera. When winding the film advance lever, the figure on the film counter should correspond with the indication mark.
- 4. If the indication mark is between the figures, recheck the above step 1.

3. Mirror housing mechanism and shutter charge

3-1 Operation of shutter and mirror (Fig. 24 and 25)

Operation procedure

- 4 Charge of the mirror housing (Fig. 24)
- 6.7 Releasing the mirror, mirror up (Fig. 25)
 - (11) Returning the mirror (Fig. 25)

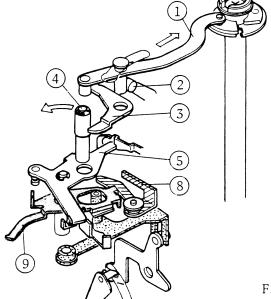


Fig.24

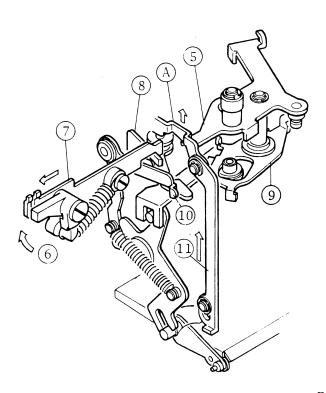
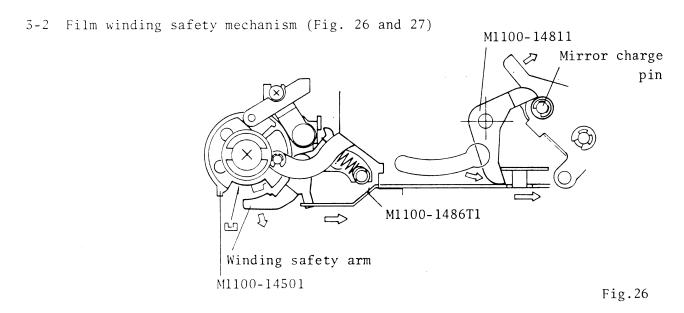


Fig.25

- 1. When winding the film advance lever, first \bigcirc shutter is cocked by the \bigcirc 1 connector.
- 2. Simultaneously the $\widehat{(1)}$ mirror return rod and the snap $\widehat{(A)}$ which is linked with the mirror return rod move.
- 3. Further winding the film advance lever, the 4 mirror charge pin is moved in direction shown by the arrow by the 3 charge lever.

 (Fig. 24)
- 4. The end of the 5 mirror charge lever unit is locked on the snap (A) and then mirror is charged. (Fig. 24 and 25)
- 5. When depressing the shutter release button, the 6 release lever and the 7 slide move in direction shown by the arrow.

 (Fig. 25)
- 6. The 8 mirror latch is unlatched and then the mirror rises up.
- 7. Just before the mirror has risen up, the 1st curtain is started by the $\widehat{(10)}$ 1st curtain start lever goes down.
- 8. With the second curtain closed, the mirror returns to the viewing position by the $\widehat{(1)}$ mirror return lever moves in direction shown by the arrow. (Fig. 25)



1. With the shutter released, the mirror charge pin moves in direction shown by the arrow and then the M1100-1486Tl winding stop slide

is moved in direction shown by the arrow through the M1100-14811 charge lever which linked with the mirror charge pin.

- 2. At this time, as the winding safety arm is pulled by the Ml100-1486Tl winding stop slide, the winding safety arm jumps out from concave of the Ml100-1450l winding crank. Now you can wind the film advance lever.
- 3. With the film advance lever wound, the M1100-1486Tl winding stop slide is free by the mirror is charged.

The winding safety arm steps in the concave by the M1100-14431 spring. Now you can not wind the film advance lever again unless you press the shutter release button.

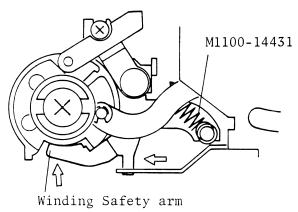


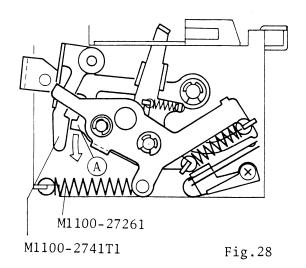
Fig.27

3-3 Mirror rises up suddenly.

A. Phenomenon

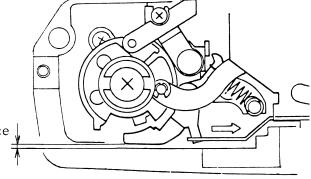
When winding the film advance lever after attaching the lens to the camera, the mirror rises up unexpectedly.

That is caused by the lever (A) is not hung on the M1100-2741T1 mirror latch as shown in Fig.28.



В. Check

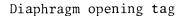
- 1. Check the operation of the diaphragm opening tag of the lens. Smoothness is required for it. (Fig. 29)
- 2. With the shutter released, there must be a little space between the winding safety arm and body wall. (Fig. 30)
- 3. Is operation of the M1100-1486T1 winding stop slide smooth?
- 4. Does the 103 winder switch wire contact push the winding stop slide too strongly? (Refer to 6-2 D)
- 5. Is adjustment of the memory switch okey? (Refer to 6-2 B)



Must be a little space

C. Repair

- 1. Make smooth operation of the diaphragm opening tag and the winding stop slide.
- 2. Make a little space between the winding safety arm and the body wall by bending the (A) part of the M1100-1486Tl winding stop slide. (Fig. 31)
- 3. Readjust the 103 winder switch and the memory switch.
- 4. Replace the M1100-27261 spring with new one. (Fig. 28)



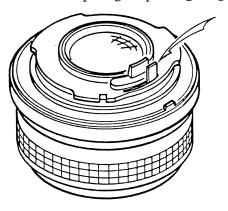


Fig.29

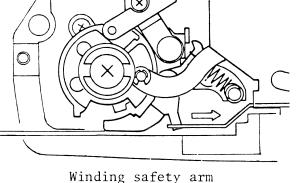


Fig.30

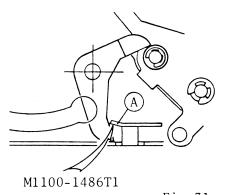


Fig.31

4. Position of aperture arm

4-1 Installation of M1100-21501 A printed board

- Engage the A printed board gear with the A ring (M1100-21311) as the cross on the gear is located right above when the A ring is located at position of full open aperture (Stop position when returning it counterclockwise).
 (Fig. 32)
- Check operation of the A ring.
 Smooth rotation is required when returning it slowly.

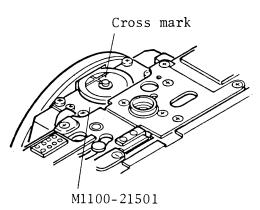


Fig.32

4-2 Check and adjustment of the aperture arm:

- A. Check with using EN-2 aperture arm position gauge.
 - 1. Attach the aperture arm position gauge to the camera. (Fig. 33)
 - 2. Set the aperture ring of the gauge to F2.
 - 3. Charge the mirror
 - 4. Release the mirror and keep it at risen position.

(On the other hand, set the selector dial to the bulb and you can make bulb by depressing the shutter button.)

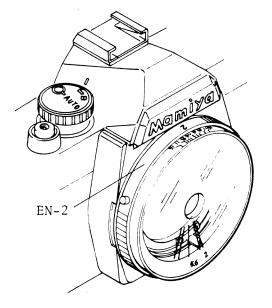


Fig.33

5. At this time top of the arm (A) should be corresponded with the F2 line. (Fig. 34)

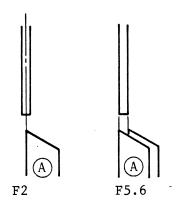


Fig.34

6. Next set the aperture ring to F5.6 and check it as well.

(Fig. 34)

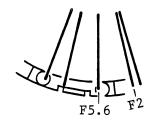
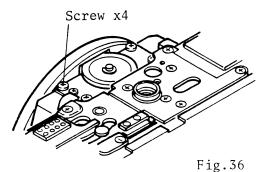


Fig.35

B. Adjustment

- Adjustment is made by moving the M1100-21501 A printed board after loosening its four screws. (Fig. 36)
- If further adjusting is required, recheck and readjust position of the cross mark.



- O
- C. Check without using the EN-2 aperture arm position gauge.
 - 1. Set the selector dial to bulb.
 - 2. Attach a lens (F1.7 or F2) to the camera and set the aperture ring to open aperture.

- 3. Wind the film advance lever for charging shutter and mirror.
- 4. With the shutter button depressed, check the diaphragm blades do not appear.
- 5. Turn the aperture ring a half step from the open aperture.
- 6. With the shutter button depressed, the diaphragm blades should appear slightly.
- 7. Adjustment is same as the above step B.
- 4-3 Replacement of M1100-21311 aperture value ring

When being required to replace the aperture value ring, (M1100-21211 bayonet ring and M1100-21331 cup ring.

Please refer to following steps before disassembly.

- 1. Check that the aperture value ring is returned in stopped position counterclokwise by its spring.
- 2. Draw two lines on the A printed board gear and M1100-14701 bottom base plate with a pencil as shown in Fig. 37.
- 3. Remove four screws of the bayonet ring and after replacing some ring or repairing, engage the aperture value ring with the A printed gear.
- 4. When the aperture value ring is in the above step 1, adjust engagement of the both gears as the drawn two lines align with.
- 5. Check the aperture arm A position at F2 and F5-6 with EN-2 gauge.

 If adjustment is necessary, do it by referring to 4-2 A and B. (Fig. 34)

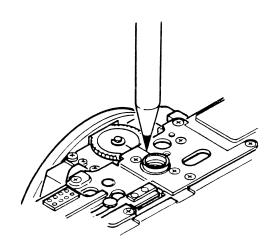


Fig.37

6. If neglecting to draw two lines, you must adjust them with using the EN-2 gauge.

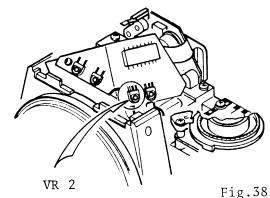
4-4 AE adjustment

- 1. Set the ASA film speed dial to 100.
- 2. Turn the selector to AE position.
- 3. Put the EN-3 working top cover on the camera.
- 4. Attach a lens to the camera and set the aperture ring to F5.6.

 Note: Please arrange one 50 mm F1.7 lens for AE adjusting.
- 5. Check LV12 LV15 and LV9 with the EE tester.
- 6. Adjustment

adjustment is made by turning VR2 variable resistor with the EN-4 adjusting driver.

- a. First, adjust it as the LED lights up on 1/125 or 1/250 at LV12.
- b. Next, adjust it as the LED lights up or blinks on and off on 1/1000 at LV15.
- C. Adjust it as the LED lights up on 1/30 or LT at LV9.



Note: 1) You must turn the VR2 variable resistor gently and slowly.

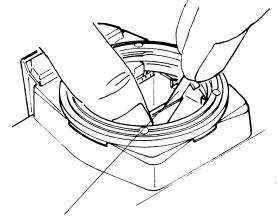
2) You can replace the VR2 resistor unit when damaging it.

		T.(LED)	f	ASA	Adjust
1	LV12	$\frac{1}{125}$ or $\frac{1}{250}$			
2	LV15	1 1000	5.6	100	VR2
		Blinking is also good.			
3	LV9	LT or $\frac{1}{30}$			

5. Adjustment of viewfinder infinity

- 5-1 Replacement of mirror and mirror angle 45 degree
 - A. Replacement of mirror (Fig. 39 and 40)
 - Insert a razor blade or something like it between mirror and mirror holder carefully.

Note: Do not warp the mirror holder.



Razor blade or a thin plate

Fig.39

- 2. After removing the mirror, scrape off the Three bond on surface of the holder roughly. Then remove them by tweezers.
 - Note: 1) Do not apply any solvents when removing the Three bond because there are no any solvents for it.
 - 2) Do not use a hand-blower and an air compressor to blow up scraped off Three bond because scattered Three bond pieces would plague you.
 - 3) Do not scratch on surface of the mirror, the fresnel lens and the inner wall.

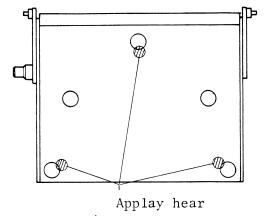


Fig.40

3. Apply a grain of rice quantity of some glue (like a Patex) to three pointed places on the holder and put the mirror. (Fig.40)

- B. Adjustment of mirror angle 45° degree
- 1. Adjustment is made by turning the adjusting screw. (Fig. 52)
- You must check and adjust the viewfinder infinity after adjusting the mirror angle.

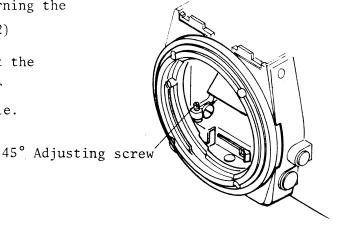


Fig.41

5-2 Adjustment of viewfinder infinity

1. Adjustment is made by only turning the adjusting screw A with NO.2 minus screw driver. (Fig. 41)

Note: You need not turn the other two screws when adjusting.

 Fine adjustment can be done by turning the mirror angle adjusting screw.

Note: Will recommend the above step 2 mode for repairing work in case of after-sales service because of being easier.

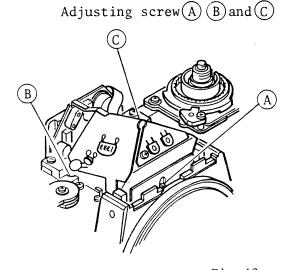


Fig.42

- 3. When replacing M1100-2431Tl penta prism frame:
- a Tighten the adjusting screws (A), (B) and (C) until they stop.
- b Return two and half rotations the screws B and C and four rotations the screw A.
- c Adjustment of viewfinder is made by turning only the screw(A).

Note: When adjusting, do not screw in the A screw over one and half turns. Because when installing the M1100-24421 fresnel lens frame, its click device may be unable to work exactly.

Avoiding the above case, you can screw in the B and C screws a little bit more.

5-3 How to clean up inside of the finder

The ZE camera has a fresnel lens release latch to make cleaning of inside of the finder easily.

A. Remove the fresnel lens:

- Lift up the latch with NO. 2 or NO. 3 minus screw driver. (Fig. 43)
- When not the fresnel lens frame coming down, hook and pull the frame down with some tool such as a hook-shaped rod.
- 3. You can remove the fresnel lens from its frame with the EN-5 fresnel lens clip.
- B. When wiping clean surface of the penta prism:
 - Do not touch the shutter speed scale. If the wipe up it with ether, the shutter speed scale will be faded.
- C. When installing the fresnel lens on the frame:
 - 1. Do not install it upside-down.
 - Put two more rounded off corners of the fresnel lens toward in back room.

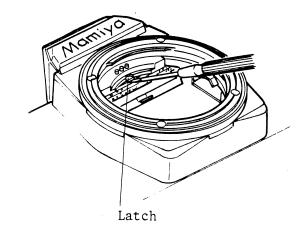
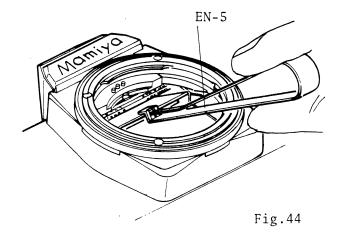
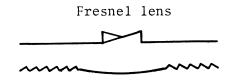


Fig.43





Lift up the frame with your indexfinger until it clicks. More rounded off corners

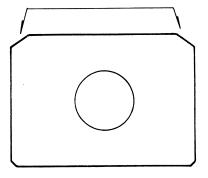
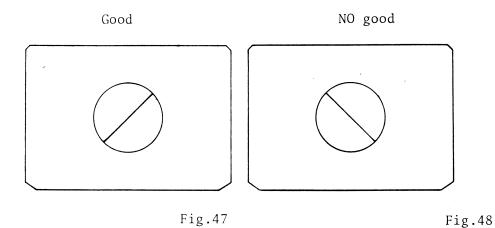


Fig.46

D. How to discriminate right setting of the fresnel lens:
When looking into viewfinder, line of the central split-image
must appear as shown in Fig. 47

If it appears as shown in Fig. 48 the fresnel lens is in upside down.



6. Electronic Circuit and Switching

6-1 Outline of electronic cirwits

1. As the shutter release button is lightly depessed, the main (power) switch turns on ZE's circuit.

The circuit reads the set f/number, the ASA value, the AVC (lens maximum f/number compensation) value and the subject brightness converted into an electronic signal by the SPD (Silicon Photo Diode) and the IC-2, Bi-MOS operational amplifier.

Then, the IC-1 processes those informations in analog form.

2. The Ato D (Analog to Digital) converter which works on the pulse signal generated by the Quartz Oscillator converts the processed analog value into a digital value.

This digital signal which is the proper exposure value is sent to LED indicator in the finder and shows the proper exposure time by the lighting up an LED dot.

3. As the shutter release button is depressed further, the memory switch is turned off right before the mirror starts to operate and the digitalized proper exposure value is stored in the memory device of the circuit. Then, the electro-magnet of the shutter is turned on and the mirror begins to operate.

When the mirror approaches the end of its movement, the first blind of the shutter begins to run and simultaneously the trigger switch of the shutter exposure time control circuit is turned off. By this switching the shutter exposure time control circuit which works on the pulse signal supplied by the Quartz Oscillator begins to count the exposure time in propotion to the given signal value from the memory circuit through the decoder.

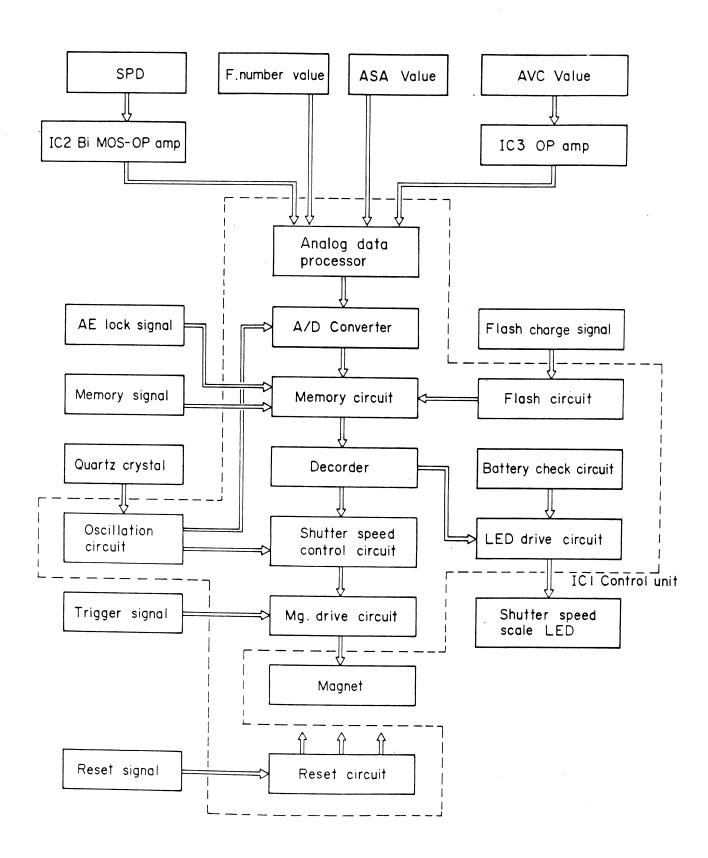
When the shutter exposure time counter completes its counting of the expousre time, the electro-magnet which has held the second shutter blind is now turned off to release the second shutter blind.

Thus the proper exosure time is obtained.

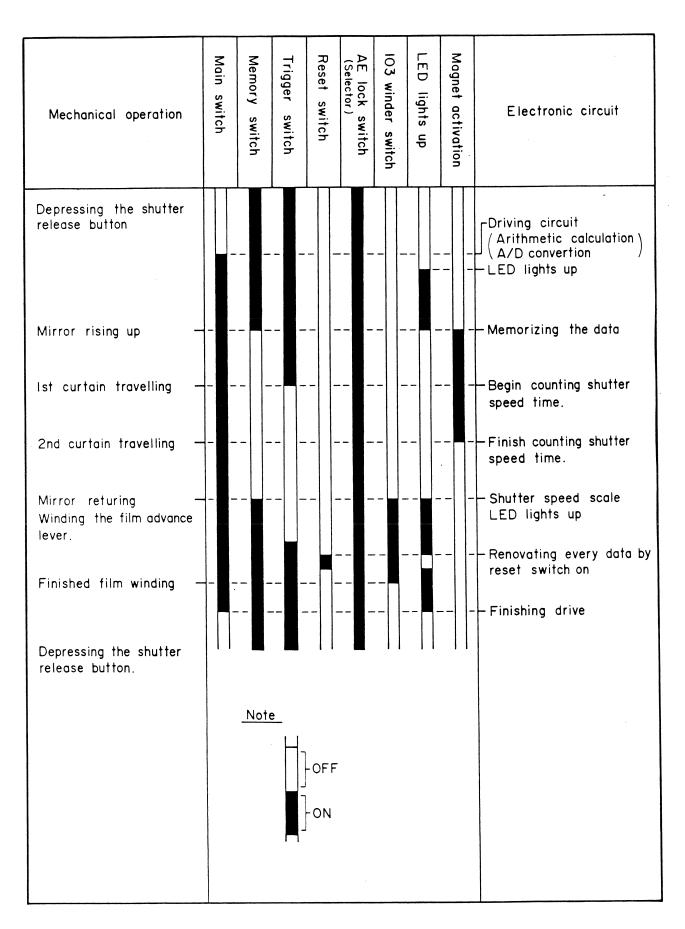
As soon as the second shutter blind closes the film aperture, the mirror returns and the memory switch turns on for the next exposure sequence.

4. When the camera is operated in the continuous shooting mode with the ZE Winder, the trigger switch is turned on for the next exposure sequence just before the completion of the film advancement and the camera mechanism resetting, Simultaneously the circuit reset switch is also turned on for the next exposure, to renew all the exposure informations that will be processed by the IC-1, camera control unit circuitry.

Electronic circuit mode



Switching Configuration



6-2 Check and adjustment of each switch

A. Main switch (M1100-17161)

OFF—ON Power supply to circuit

1. Check

- a. Depress the shutter release button slowly. With the button gone down 0.5 mm to 0.8 mm, the main switch must be turned on.
- b. When detaching your finger from the button, the main switch must be turned off.

2. Adjustment

- a. Insert a NO. 4 or NO. 5 minus screw driver into under space of the switch as shown in Fig. 51 and remove the switch by levering up it carefully.
- b. Adjustment is made by bending the switch wire contacts.
- c. With depressing the release lever, attaching the main switch. But, first install its right side and push its left side by head of the tweezers.

 (Fig. 52)
- d. Recheck position of the switch contacts and OFF — ON timing.

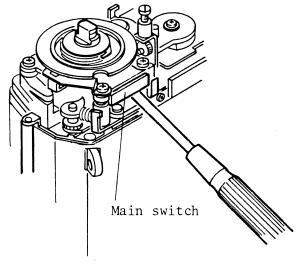


Fig.51

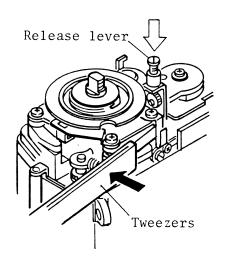


Fig.52

B. Memory switch (M1100-2771T1)

ON — OFF — ON

Memorizing the data,
Lights off the LED,
Pass the current to the magnet circuit.

- 1. Check (Fig. 53 and 54)
- a. While moving M1100-2741T1 mirror latch lever with tweezers in direction shown by the arrow, push the mirror charge pin with your index finger in direction shown by the arrow.
- b. The memory switch contacts are detached and the switch turns off.
- c. When returning the mirror charge pin with your index finger slowly, end of switch closing lever depresses the switch contacts then the switch turns on.
- d. With the both contacts touched slightly, the lever (A) of the mirror charge lever unit should be 0.3 mm ± 0.1 distant from latching point as shown in Fig.54. (0.3 In other word, the switch closing lever should depress the centest.

lever should depress the contact about 0.3 mm at least before the mirror charge lever drops to the latch.

e. With the mirror charged completely, check contact efficiency.
Poor contact is never allowed.

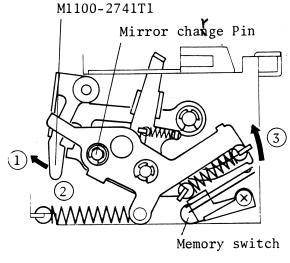
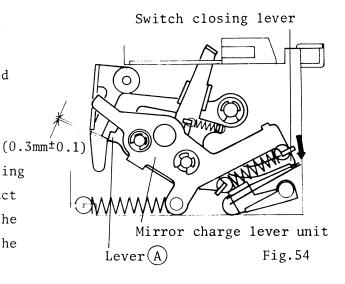


Fig.53



2. Adjustment

Adjustment is made by bending the switch contacts.

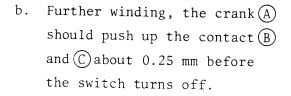
Note: As function of the memory switch is very important, always pay your great attention to it.

. C. Reset switch (M1100-11911)

Clearance of every data

- 1. Check (Fig. 55)
- a. When winding the film winding lever slowly, the crank (A) pushes up the switch contact (B).

When the crank (A) reached to arround middle of shaded portion, the contact (B) should touch with the contact (C).



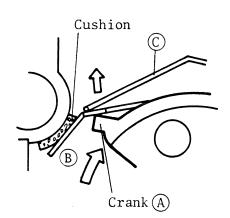


Fig.55

- C. When the crank (A) does not touch to the contact (B), wider space of the both contacts is better provided the above step 1 and 2 are all right.
- 2. Adjustment.

Adjustment is made by bending the contacts.

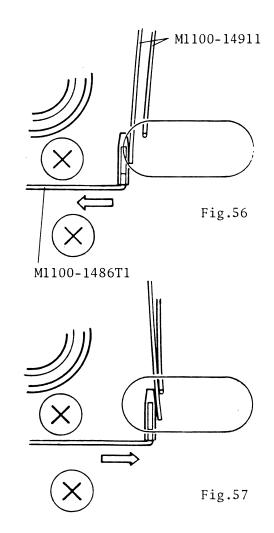
D. 103 Winder switch (M1100-14911)

The 103 winder switch is required when taking the continuous sequence photography with the Mamiya winder. Its function is for start and stop of film winding.

1. Check

- a. When winding the film advance lever returning it completely, the long contact must touch to the tube of the M1100-1486T1 winding stop lever, but the switch must be off.

 (Fig.56)
- b. With the shutter released, the long contact is touched to the short one by being pushed with the winding stop lever.Now the switch must be on.(Fig. 57)
- c. While winding and returning the film advance lever, the switch contacts must be touched. (Fig. 57)



7. Check by tester and trouble shooting

7-1 Advice for electronic circuits and parts:

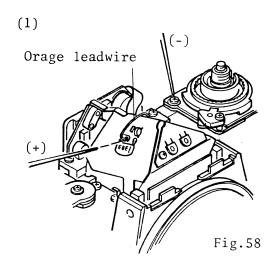
- When checking electronic circuits and parts of the flexible printed board by using the electrical tester.
 We recommend you to check them with the tester range DCV but not the tester range OHMS.
- When checking some of them with the OHMS range, you have to choose the range X100 or X1000, but never X10,000.
 You must remove the battery cartridge from the camera body.
- 3. Do not apply even if three voltage or less and more directly to the IC and LED circuits when checking.
- 4. Do not touch the VR1, VR2, VR3 and VR4 variable resistors with your bare fingers..
- 5. Pay your attention when handling with the flexible printed board because some parts on it are liable to hurt.
- 6. Please read "Preface P-1" for soldering carefully again.

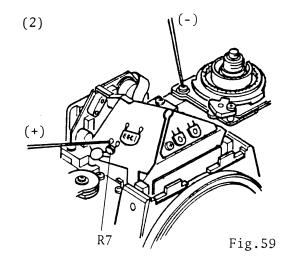
7-2 Check by tester

A. Standard check

Tester range: DCV

		Battery	Main	Tester termi		Tester
			SW	Red (+)	Black (-)	indication
(1)	Input voltage to the flexible circuit board 6V	0	OFF	Soldering land of orange leadwire from the battery	Body earth	Must be approx. 6V
(2)	Voltage in the circuit 5.8V	0	ON	R7 resistance	Body earth	Must be approx.
(3)	Reference voltage to the SV. P. board 1.8V	0	ON	Soldering land of green leadwire on the SV. printed board	Body earth	Must be approx.





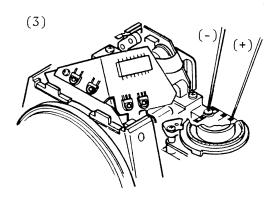


Fig.60

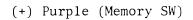
B. Check each switch

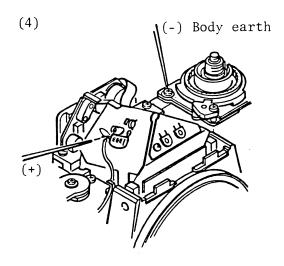
See next page for tester terminal connecting points

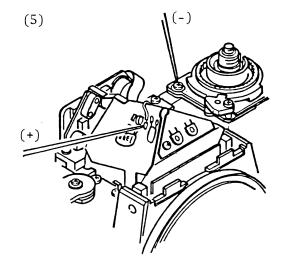
		Main	Tester	Tester ter	minal	Tester		
	SW	SW	range	Red (+)	Black (-)	indication	Checking point	
(4)	Main SW	ON	DCV	purple- land from main SW	Body earth	Zero Volt		=
(5)	Memory SW	ON	DCV	Purple- land from memory SW.	Body earth	Zero Volt	non ear 2. Malsolo	
(6)	Reset SW	ON	DCV	Blue-land from reset SW.	Body earth	Approx. 0.7V	ľ	l contacts re-body earth
(7)	Trigger SW	ON	DCV	Yellow- land from shutter	Body earth	1) After wi 2) After re approx.	leasing	1) Poor contact 2) Broken leadwire 3) Malsolder
(8)	103 Winder SW	OFF	OHMS X100	See next p	age	winding complete switch (2) After re	When returning vinding lever SW. contacton of the completely- Switch OFF Street releasing Shutter - switch ON	

Note: As steps (1) to (8) for the A standard check and the B check each switch are very important, you should check them in advance before beginning repair and adjustment.

(+) Purple (Main SW)

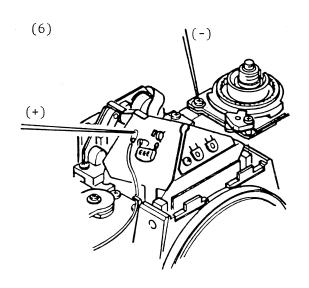


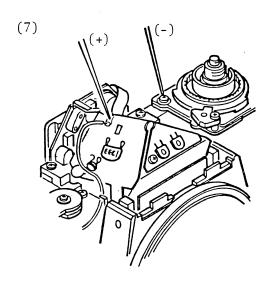




(-) Blue (Reset SW)

(+) Yellow (Shutter)





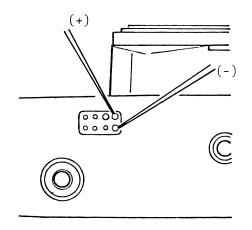


Fig. 61

C. Check main circuits of the flexible printed board

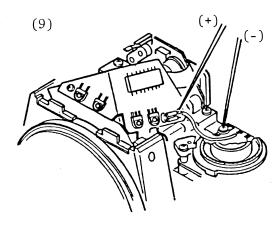
Tester range = DCV

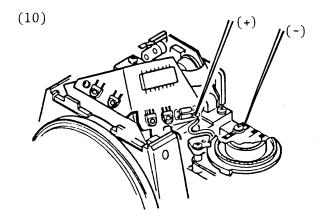
	Main		rminal	Tester	Check point		
	SW	Red (+)	Black(-)	indication	•		
(9)	ON	White-land from SV. p. board Note: ASA 100	Body earth	Approx. 1.1V	1. Malsoldering for A, SV and AVC p.board 2. Broken leadwires		
(10)	ON	Yellow-land from A.p. board Note: ASA 100, without lens	Body earth	Approx. 0.1V	3. Poor contact of brushes4. Body earth of white and yellow leadwires5. Loose earth screws of each p.boards		
(11)	OFF	TR2-terminal	Body earth	Approx. 6V	 Broken and malsoldering R10 (430Ω) TR2-wrong — replacement of flexible p.board 		
(12)	ON	VR2-middle terminal	Body earth	0.8V - 1.1V	1. VR2 terminals- marriage 2. VR2 brush-poor contact VR2 — replacement		
(13)	ON	IC3-green terminal	C2- terminal	0.5-0.6V	Flexible p.board — replacement		
(14)	ON	R1 - land or IC1-17 pin Note: With F1.7 lens, EE tester	Green -land	Approx. LV15 - 173 mv LV12 - 227 mv LV9 - 281 mv	replacement of flexible		

See next page for tester terminal connecting points.

(+) White (SV.P. board)

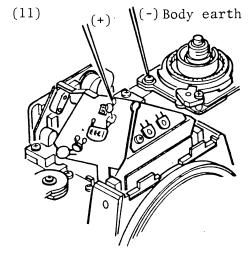
(+) Yellow (A. P. board)

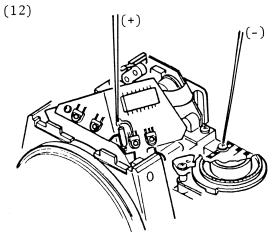




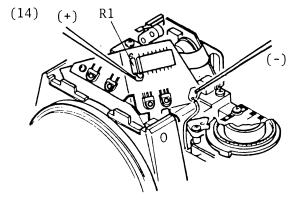
(+) TR2 terminal

(+) VR2 middle terminal





(+) IC3 (Green) (-) C2 terminal (+) R1-terminal



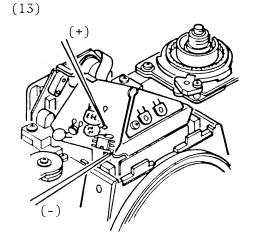


Fig.62

D. Check of IC1 Control unit circuit

Tester range = DCV

	Main			Tester	
	SW.			indication	Checking point
(15)	ON	Purple-land from Memory SW, but unsolder the above leadwire.	Body earth	Approx. 0.6V by Digital multitester Approx. 0.2V by Normal tester	1. Purple leadwire-Body earth 2. IC1-Wrong→Replacement of Flexible P.board
(16)	ON	Yellow-land from shutter trigger, but unsalder the above leadwire	Body earth	Approx. 0.6V by Digital multitester Approx. 0.2V by Normal tester	 Trigger SWMarriage Yellow leadwire-Body earth IC1-Wrong→Replacement of Flexible P.board

Tester range = OHMS

(17.1)	0.77		X-Synchro.		1. Malsolder
(17-1)	OFF	Body earth	contact	0Ω	2. Insulation-Wrong

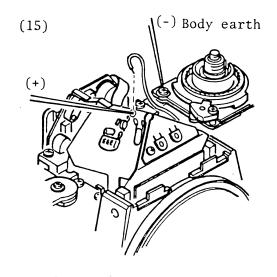
Tester range = DCV

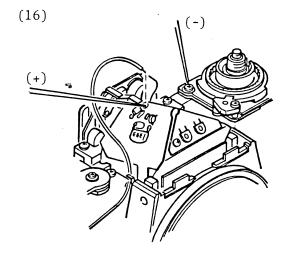
	:	Brown-land from			IC1-Wrong→Replacement of
(17-2) ON	charge signal con- Body		Approx. 2V	Flexible P.board	
	ON	tact, but unsolder	earth		
		the above lead wire			
		Cl-long terminal			1. Malsolder of green leadwires
(18) 01	ON	Note : ASA100	Body	Approx. 1.6V	2. Broken leadwires
		LV12 and F5.6	earth		3. VR2-Wrong

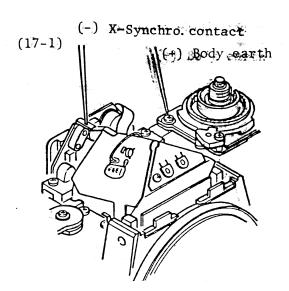
See next page for tester terminal connecting points.

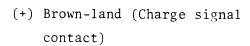
(+) Purple-land (Memory SW)

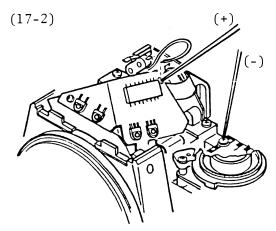
(+) Yellow-land (Shutter)











(+) Cl. Capacitor terminal

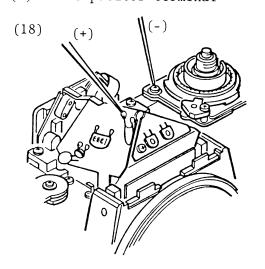


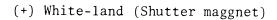
Fig.63

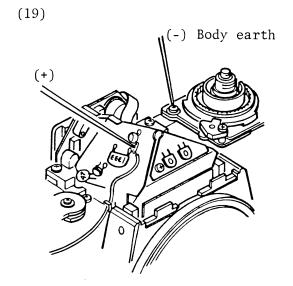
E. Check shutter circuit and open aperture coupling pins

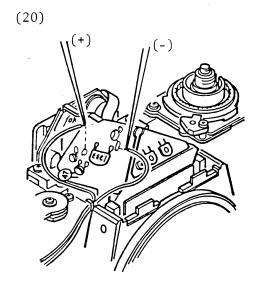
	Main	Tester	Tester te	rminal	Tester	
	SW	range	Red (+)	Black(-)		Checking point
(19)	OFF	DCV	White-land from shutter magnet	Body earth	Approx. 6V	1. Malsolder, body earth broken for the orange
(20)	OFF	онмѕ	Orange leadwire from the shutter magnet Note: Unsolder orange and white leadwire	White leadwire	280 Ω 340 Ω	and white leadwires 2. Magnet circuit-wrong — replacement of shutter
(21)	ON	DCV	Open aperture coupling pins NO. 9 pin NO. 11 pin NO. 10 pin	Body earth	Approx. 1.5V 1.5V 1.8V	1. Poor contact of pins to AVC p. board

See next page for tester terminal connecting points.

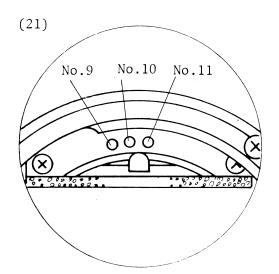
- (+) Orange leadwire
- (-) White







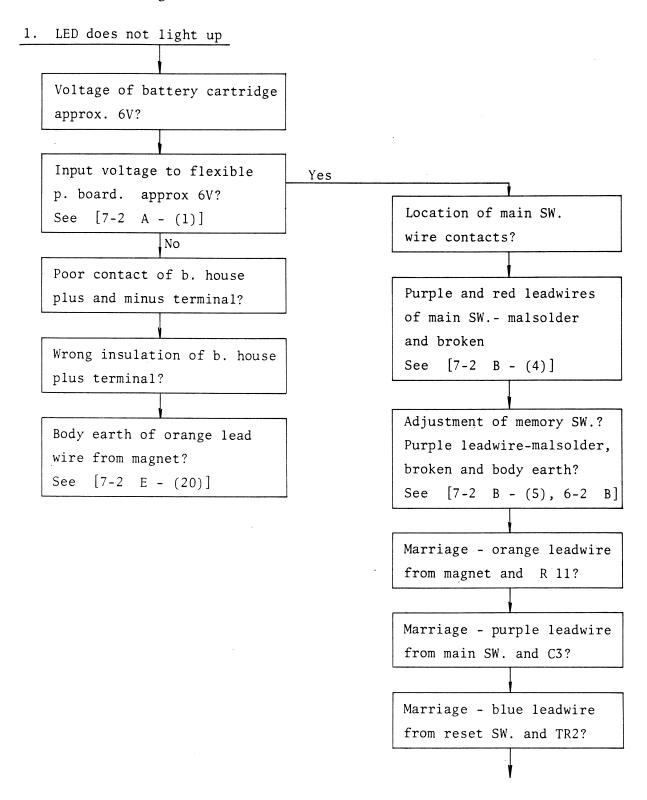
(+) NO. 9, 10 and 11 pins

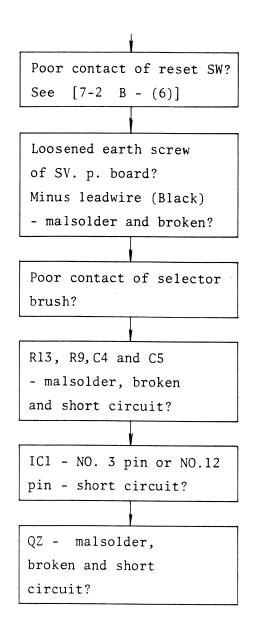


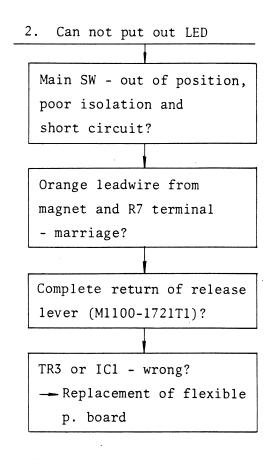
(-) Body earth

Fig.64

7-3 Trouble shooting

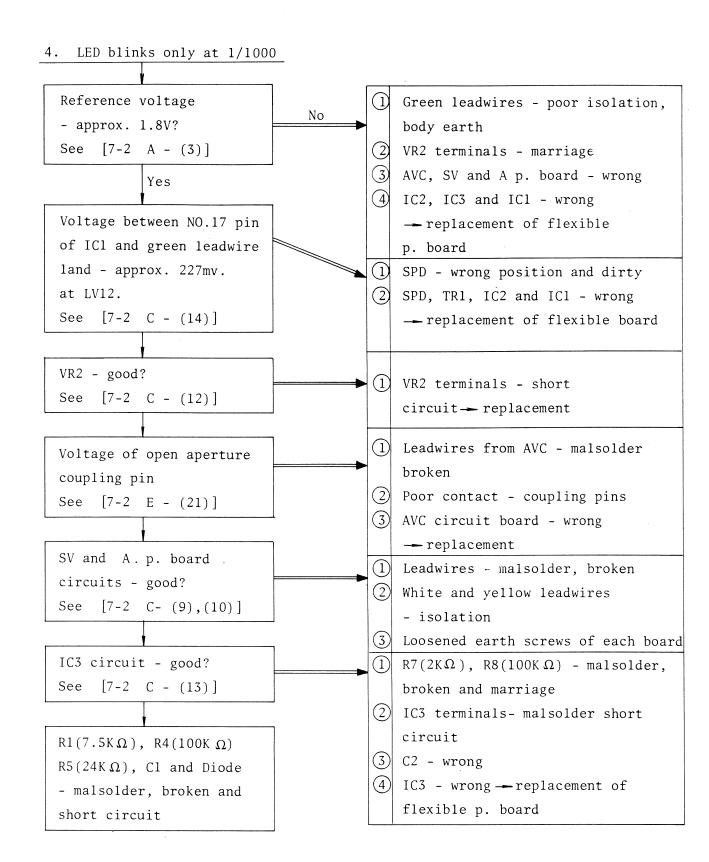


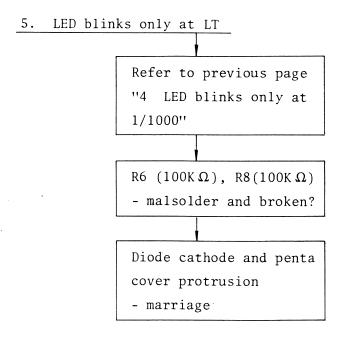


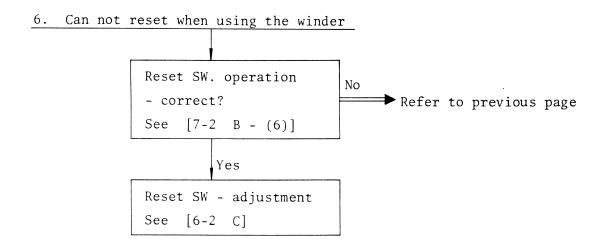


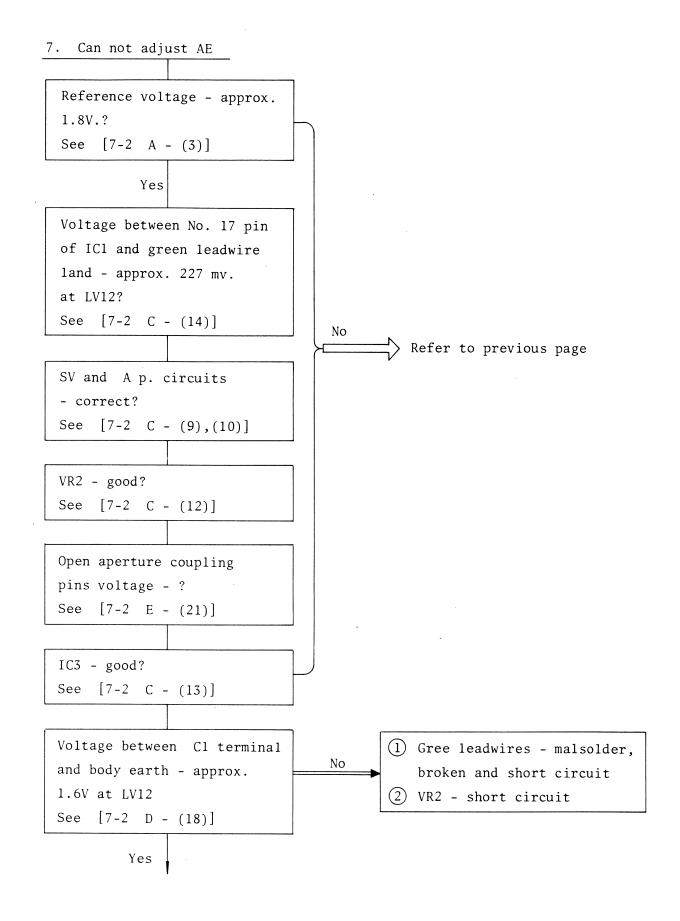
3. Shutter speed is always same (about 1/1000), but LED responds correctly 1 Orange and white leadwires Shutter magnet circuit - good? - malsolder, broken and marriage (2)See [7-2 E - (19), (20)]Magnet circuit - wrong - replacement of shutter unit Voltage between TR2 (1) $R10(430\,\Omega)$ - malsolder, broken and body earth? (2)TR2 - wrong - replacement See [7-2 C-(11)] of flexible p. board (1) Poor contact of trigger SW Shutter trigger SW. (2)Yellow leadwire - malsolder, circuit - good? broken See [7-2 B-(7)]Earth of shutter unit - wrong (1)Poor contact of memory SW Memory SW circuit 2 Purple leadwire - body - good? earth See [7-2 D-(15)](3)ICl - wrong — replacement of flexible p. board Orange leadwire from battery and C3 terminal

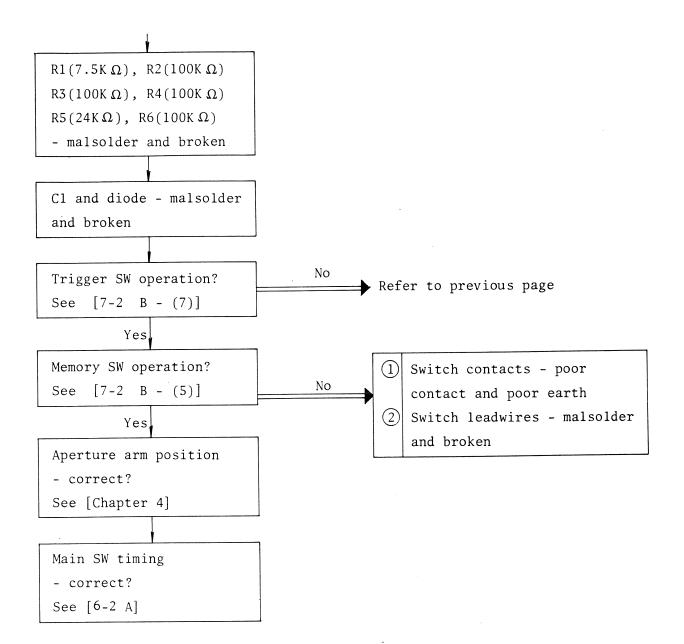
- marriage

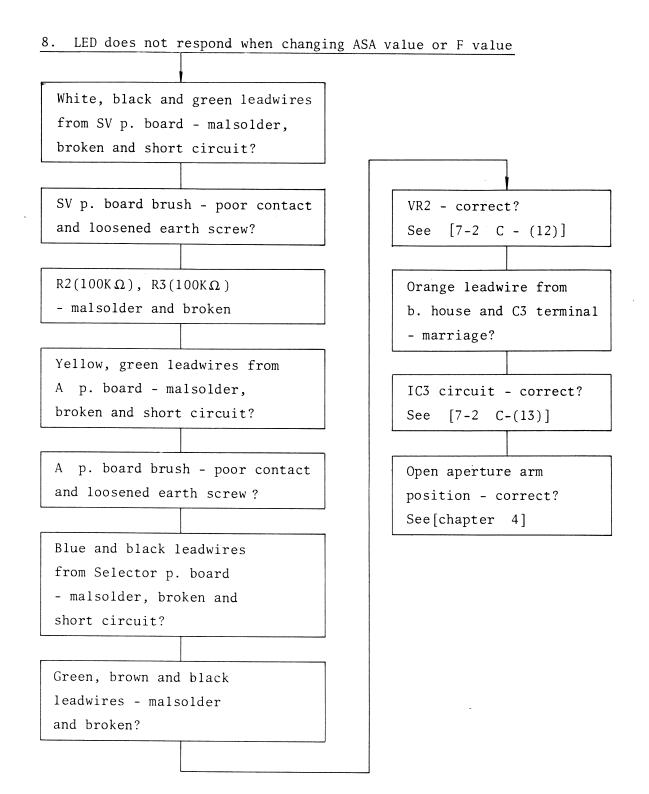


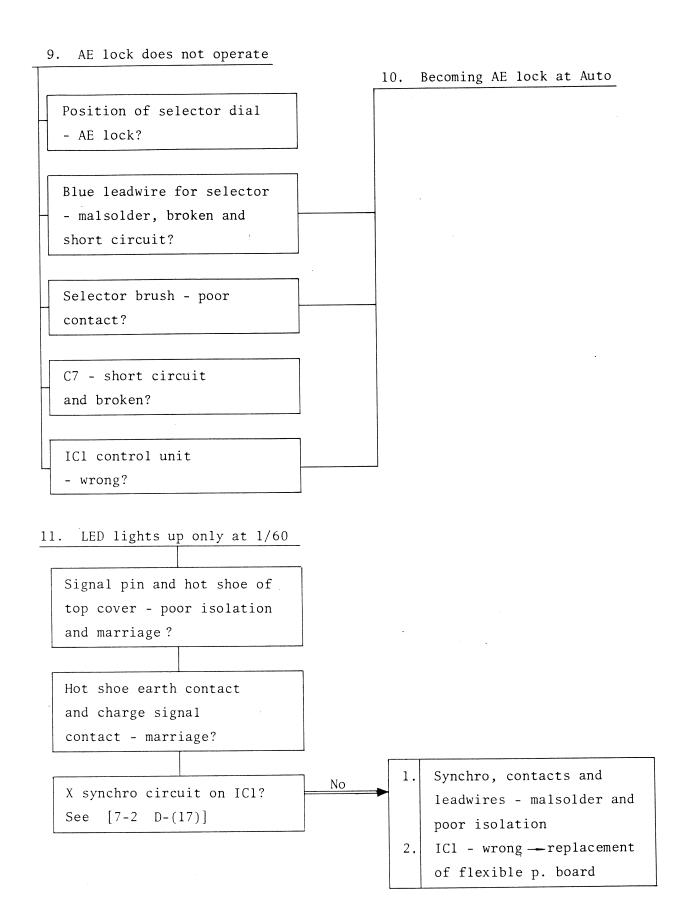


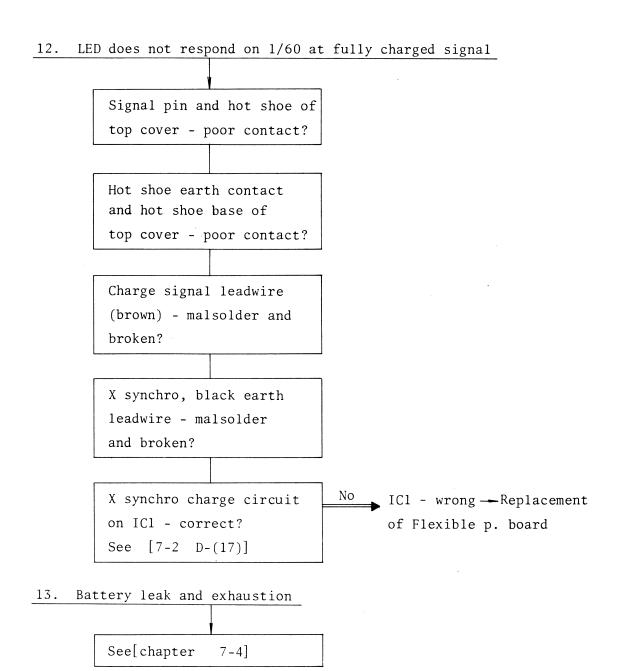


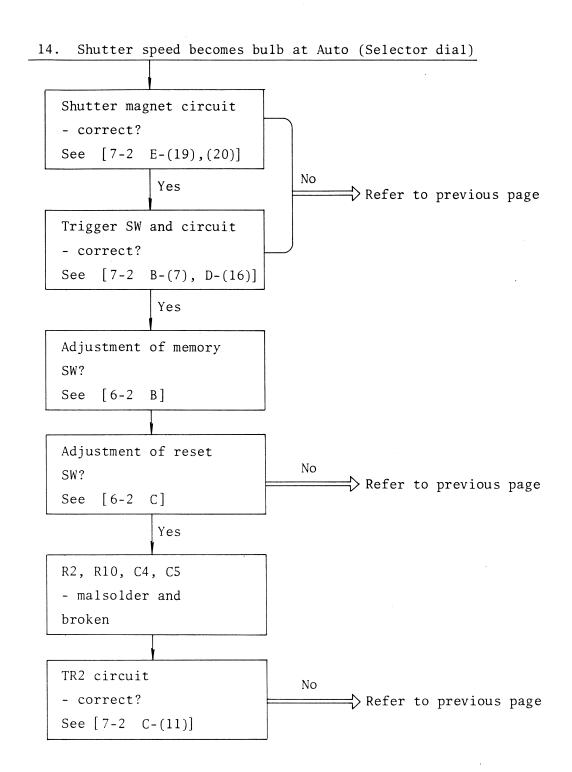




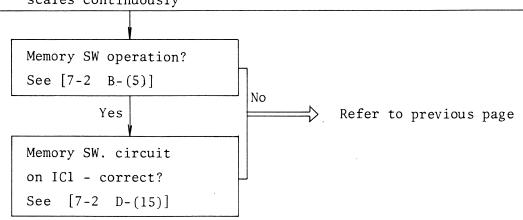




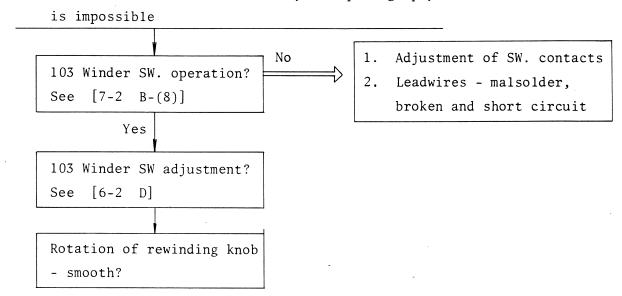




15. When releasing shutter, LED light up on several shutter speed scales continuously



16. With the winder, continuous sequence photography



17. Mamiyalite does not fire on hot shoe

Signal pin and hot shoe
- poor isolation,
marriage?

X synchro, contact and
hot shoe earth contact
- touch to top cover
hot shoe?

X synchro, earth black leadwire between SV p. board and hot shoe earth contact - malsolder broken and short circuit?

Shutter synchro circuit
- short circuit,
Red leadwire - body
earth, broken and malsolder?

X synchro, circuit
on IC1 - correct?
See [7-2 D-(17)]

X synchro, terminal
- short circuit?

When attaching Mamiyalite to the hot shoe, fire at once

7-4 Battery leak and exhaustion

- A. Check the battery leak with the dummy battery and a tester.
- 1. Arrange a tester, 6 voltage battery and EN-1 dummy battery. Then make wiring arrangements of them as shown in Fig. 65.
- 2. Insert the dummy battery into the camera body.
- 3. When winding the film advance lever and not releasing the shutter, you must measure as follows.
 - a. Main switch OFF —— must be under $10\,\mu\,\mathrm{A}$
 - b. Main switch ON --- 10mA \sim 20mA

B. Check and repair:

- 1. If it is out of the limit you should check and repair as follows.
- After removing the dummy battery insert the normal battery cartridge into the camera body.
 Check the LED does not light up when the main switch turns off.

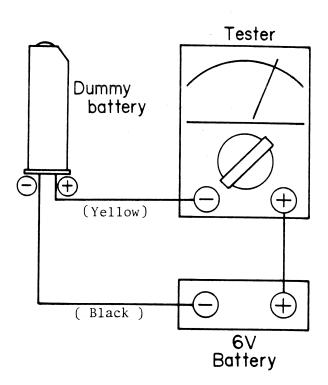


Fig.65

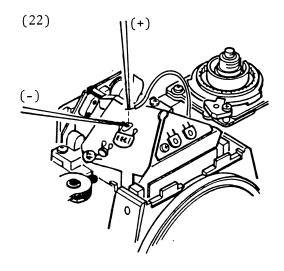
Main SW = OFF Tester range = DCmA

	Tester terminal		Tester	
	Red (+)	Black(-)	indication	Check point
(22)	Orange leadwire from battery house	Orange leadwire land	Under 10 μ A	Insulation and body earth of orange leadwire Insulation of battery house plus contact
(23)	White leadwire from shutter magnet	White leadwire land	"	3) TR2 - wrong — replacement of flexible p. board
(24)	Orange leadwire from shutter magnet	Orange leadwire land	"	4) Insulation and body earth of white and orange leadwires5) Insulation of shutter unit magnet circuit
(25)	Purple leadwire from main SW.	Purple leadwire land	"	6) Insulation of purple lead- wire and main SW. 7) TR3-wrong — replacement of flexible p. board

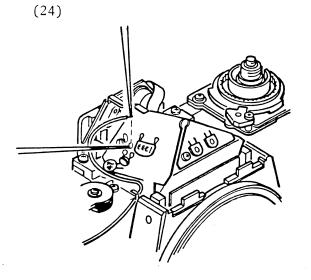
Note: 1. Unsolder each leadwire when measuring.

- 2. After measuring, resolder it and go ahead to next check.
- 3. When you could not find any fault, replace the flexible printed board.

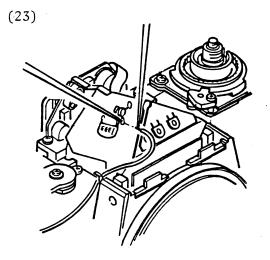
- (+) Orange leadwire
 from battery house
- (-) Its land



- (+) Orange leadwire from shutter magnet
- (-) Its land



- (+) White leadwire from shutter magnet
- (-) Its land



- (+) Purple leadwire from main SW.
- (-) Its land

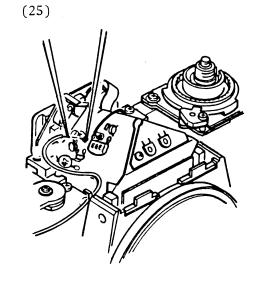


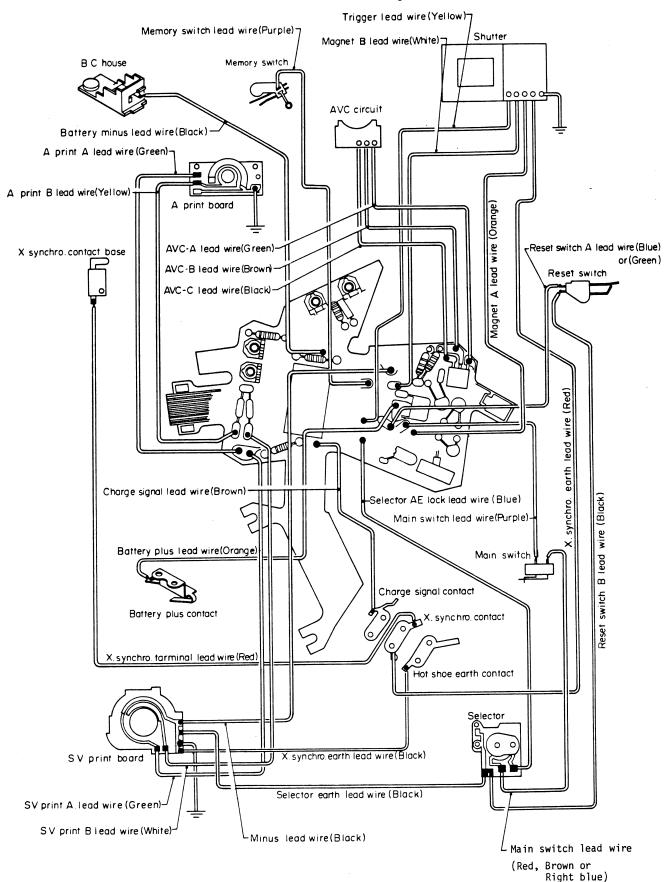
Fig.66

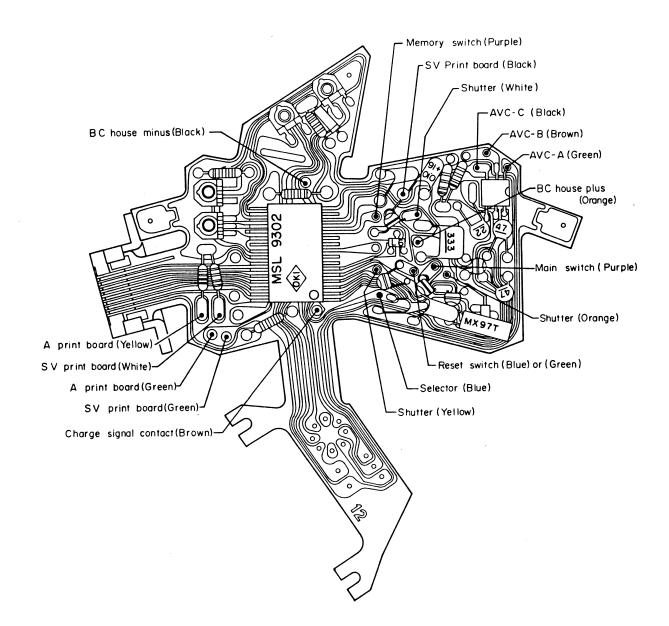
7-5 Phenomenon for malsoldering, broken, short circuits (marriage)

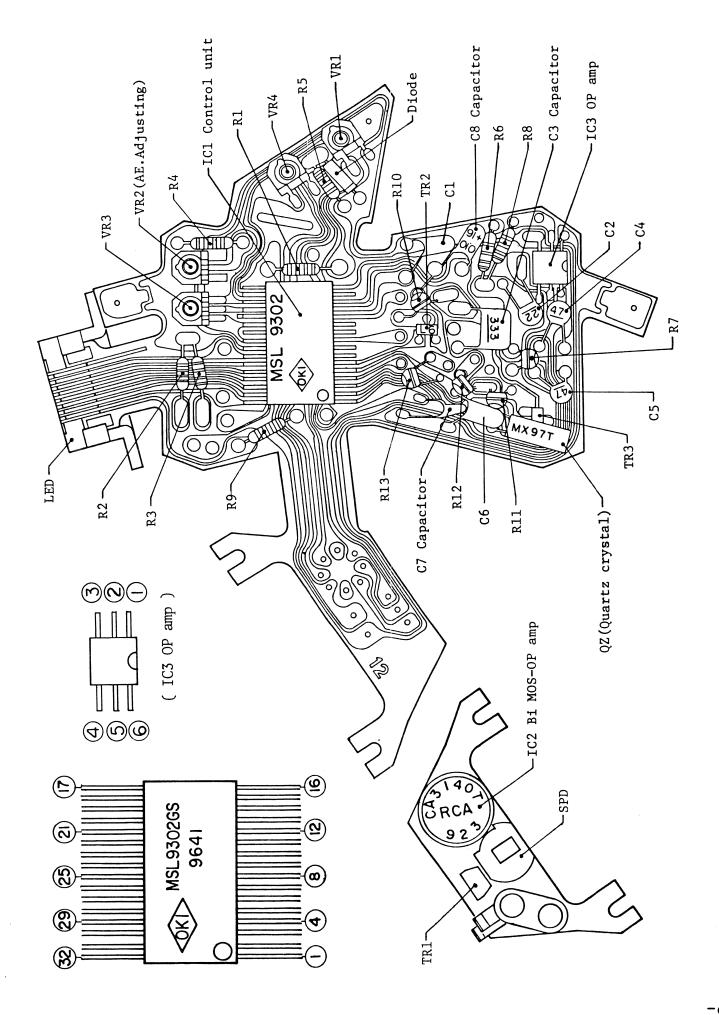
A	Malsolder and broken	6V	LED	Remarks
1	Black leadwire from SV. p. board	0	χ	
2	White leadwire from SV. p. board	0	0	AE adjusting Impossible
3	Green leadwire from SV. p. board	0	0	Blinks at 1/1000
4	Black leadwire SV.p.board to selector board	0	0	Does not respond
5	Purple leadwire from memory SW.	0	Х	
6	Red and purple leadwires from main SW.	0	Х	
7	Blue leadwire from selector	0	0	Does not respond
8	Black leadwire from reset SW. to selector board	0	0	With winder, AE is no good
9	Orange leadwire from shutter magnet	0	0	LED responds, but inaccurate shutter speed
10	White leadwire from shutter magnet	0	0	
11	Yellow leadwire from shutter trigger SW.	0	0	11
12	Green leadwire from AVC circuit	0	0	Stationary LED at LT
13	Brown leadwire from AVC circuit	0	0	Dull respondency
14	Black leadwire from AVC circuit	0	0	AE adjusting — Impossible
15	Yellow leadwire from A. printed board	0	0	Stationary LED at LT
16	Green leadwire from A. printed board	0	0	When rotating A-ring, LED does not respond.
17	Red leadwire from shutter synchro.	0	0	Flash gun — no fire
18	Orange and black leadwires from battery	Х	Х	
19	Black leadwire from SV.p. board to hot shoe earth contact	0	0	Flash gun-no fire
20	R13 Resister	0	0	With winder, can not reset.
21	C7 capacitor	0	0	Shutter speed become AE lock at auto.

		Γ	· · · · ·	
В	Short circuit (marriage)	6V	LED	Remarks
1	Short of BC. housing	Х	X	
2	Body earth of orange leadwire from shutter magnet	Х	Х	
3	Orange leadwire from battery and leg of C3 capacitor	0	0	Inaccurate shutter speed
4	Orange leadwire from shutter and R10 resistance	0	Х	. 11 11
5	Purple leadwire from main SW and leg of C3	0	Х	
6	Blue leadwire from reset SW. and TR2	0	Х	
7	Reset SW. contacts	0	Х	
8	Blue leadwire from reset SW. and	0	o.x	Main SW OFF - LED O
	R12 resistance			" ON - LED X Shutter speed becames bulb at auto.
9	Green and brown leadwires for IC3	0	0	Blinks at 1/1000
10	Brown and black leadwires for IC3	0	0	Blinks at LT
11	Body earth of yellow leadwire from A. printed board	0	0	When turning A-ring, LED does not respond.
12	Hot shoe earth contact and X synchro contact	0	0	Flash circuit ~ short
13	Hot shoe earth contact and charge signal contact	0	0	Stationary LED at 1/60
14	Soldering land of brown leadwire from charge signal contact and body earth	0	0	11 11
15	VR2 variable resistor	0	0	LED does not respond
16	Purple leadwire from main SW. and orange leadwire from shutter	0	Х	
17	Body earth of white leadwire from shutter magnet	0	0	Shutter speed become bulb at Auto.
18	Body earth of red leadwire from shutter synchro.	0	0	When attaching the Mamiyalite to the hot shoe, fire at once
19	Terminals of C8 capacitor	0	0	Stationary LED
20	Diode and arm of penta cover	0	0	at LT.
21	Purple leadwire from memory SW. and C8 capacitor	0	0	Dull respondency

ZE Electro circuit diagram



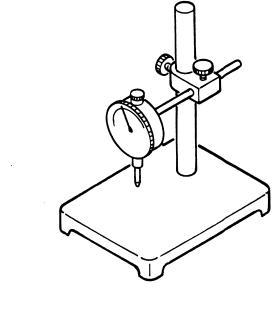




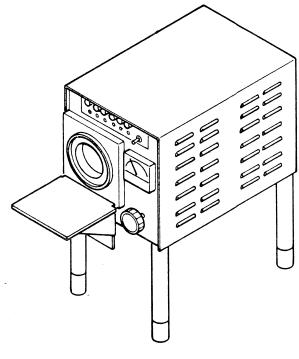
-69-

Repair Tool List and Special Measuring Instruments for Mamiya ZE

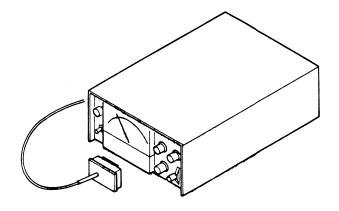
U-1 Measuring instrument with dial gauge



U-7 Light source box Model LB360

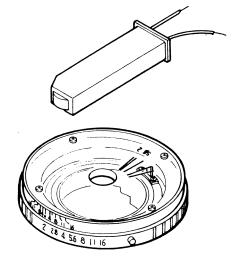


U-8 EE Camera Tester Model CEE-1A

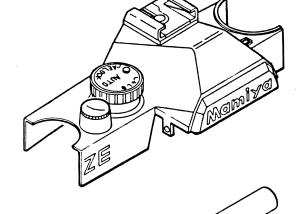


EN-1 Dummy battery
For checking battery leak
and exhaustion

EN-2 Aperture arm position gauge For checking and adjusting of the aperture arm



EN-3 Working top cover
For checking and
adjusting AE



EN-4 AE adjusting driver
For adjusting AE by turning
variable resistor

EN-5 Fresnel lens clip
For removing fresnel lens

EN-6 Spanner for film advance lever nut
For tightening and loosening
winding shaft nut

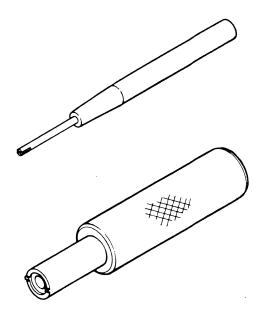
EN-7 Switch contact bender
For adjusting switch
contact

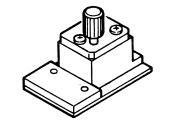
EN-8 Spanner for film speed scale nut

For tightening and loosening film

speed compensation dial nut

EN-9 Flash contact signal gauge
For checking flash
contact signal





EXPLODED VIEWS

Mamiya 湿 匡

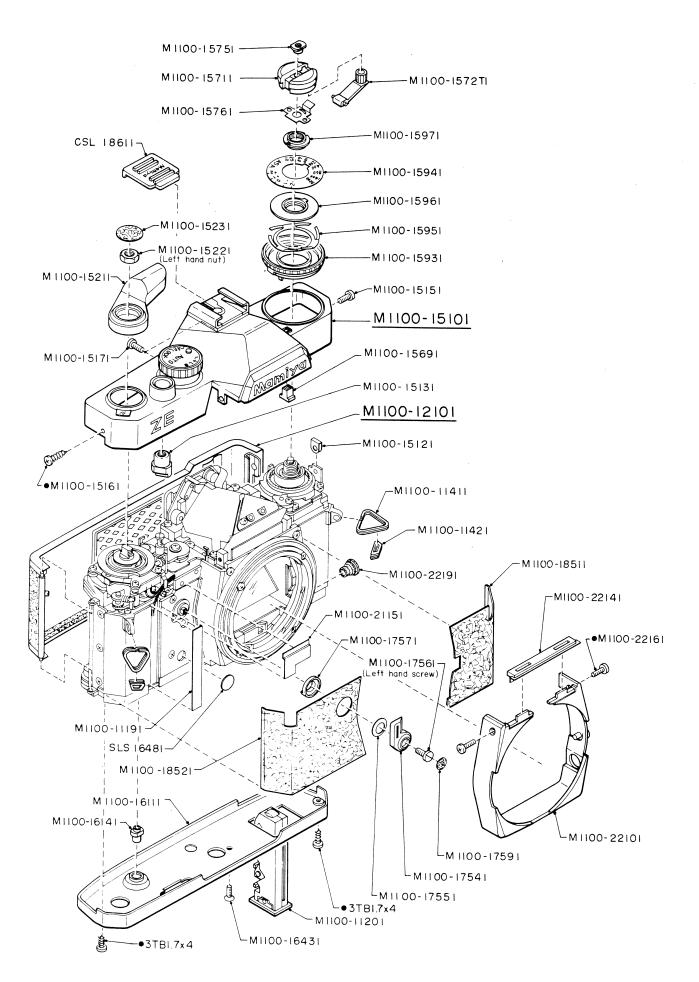


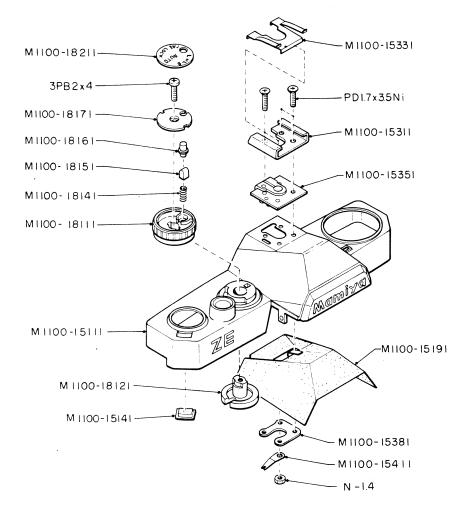
Mamiya

The screw which has a mark of black circle dot on head of the its identification number is new type screw, so called "Tapping screw".

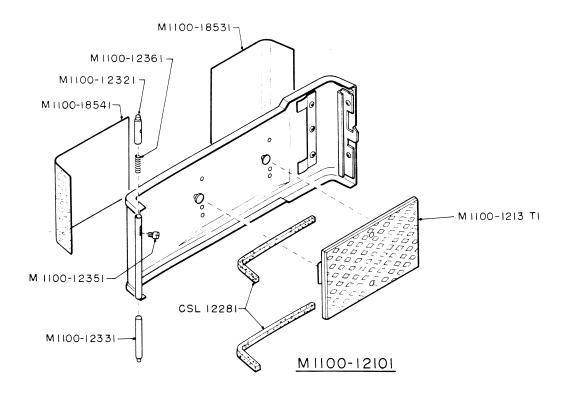
For example: \bullet TB2 x 4-----Tapping screw \bullet M1100-13771-----Tapping screw

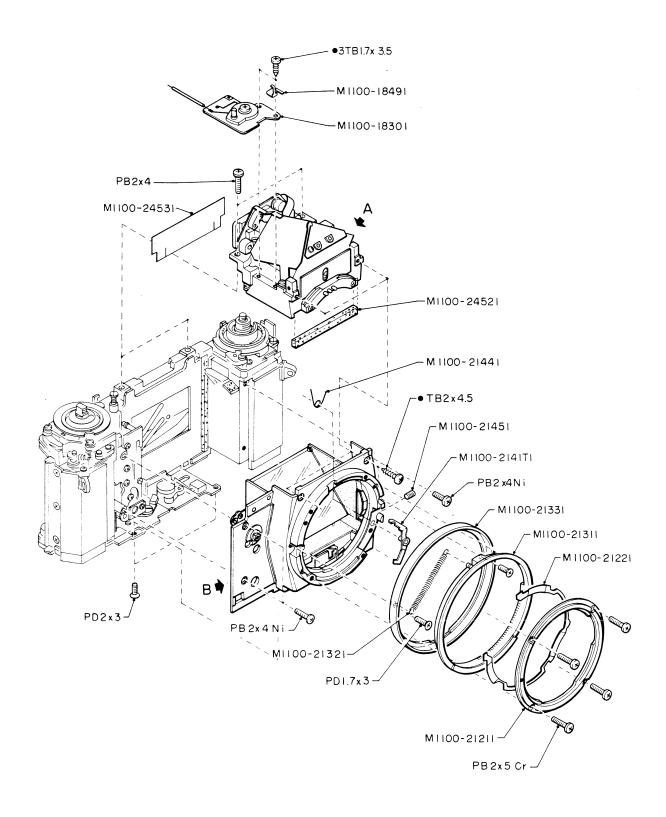
Note: Special attention should be payed to tightening the screw in order to avoid making oversized or broken hole.

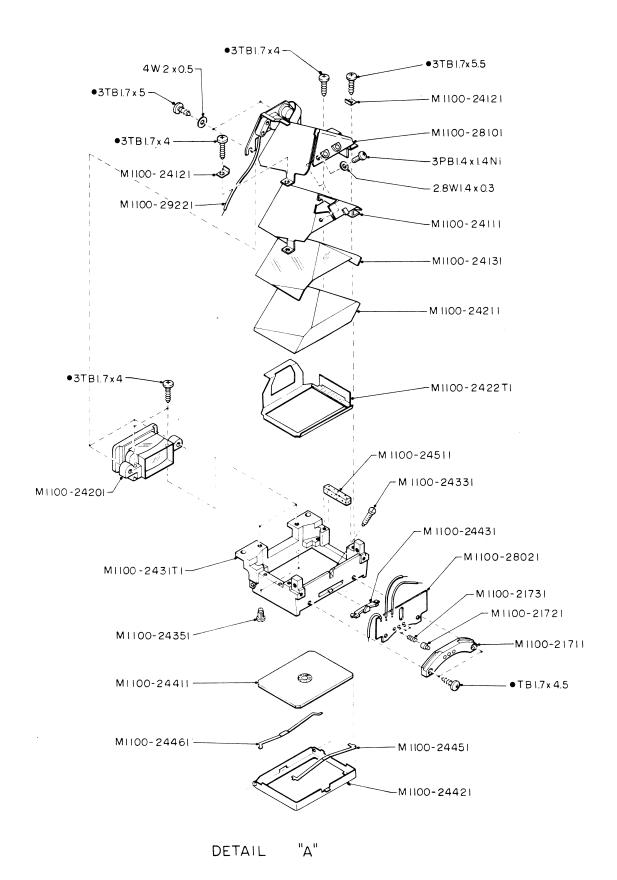


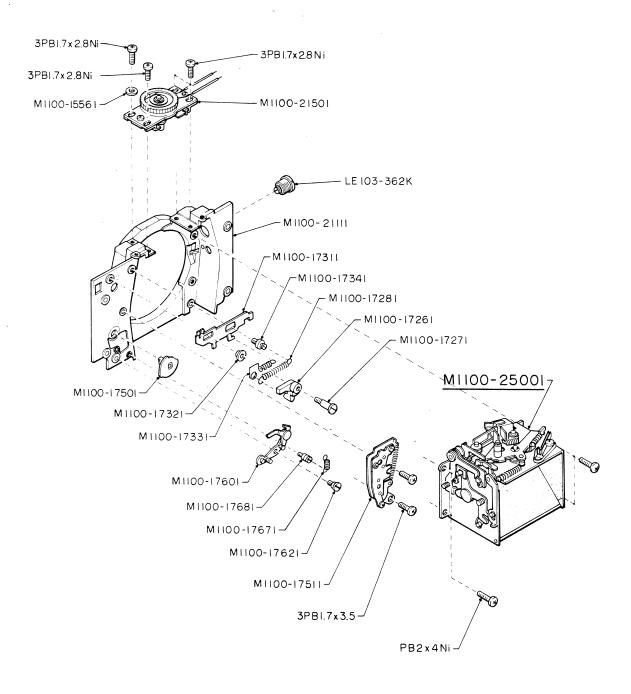


M1100-15101

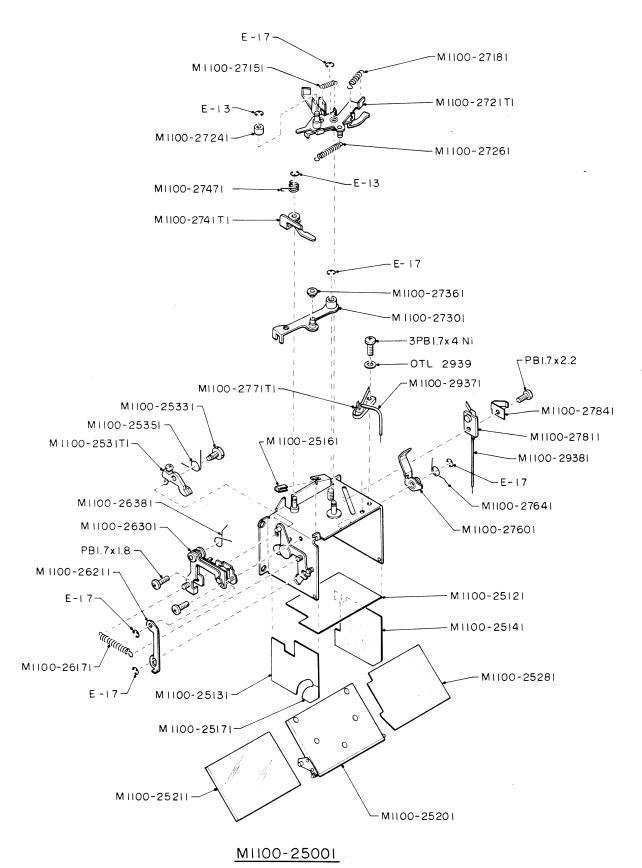


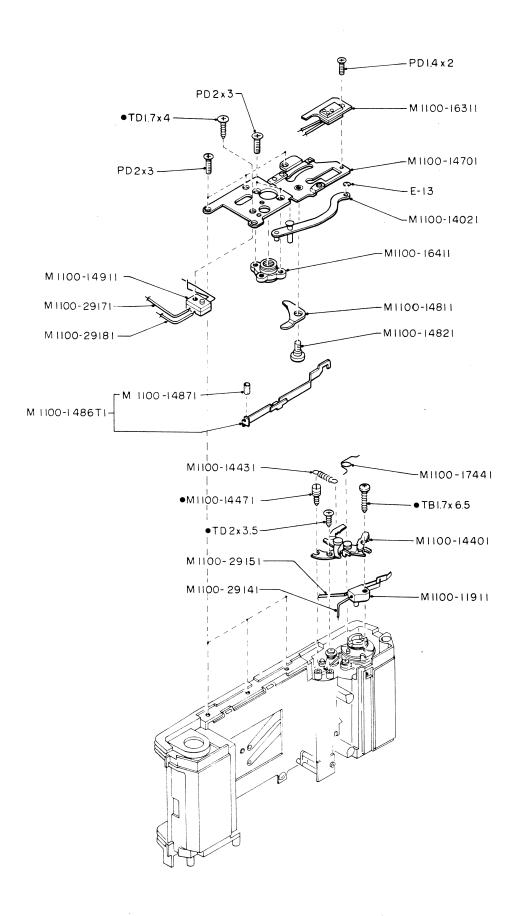


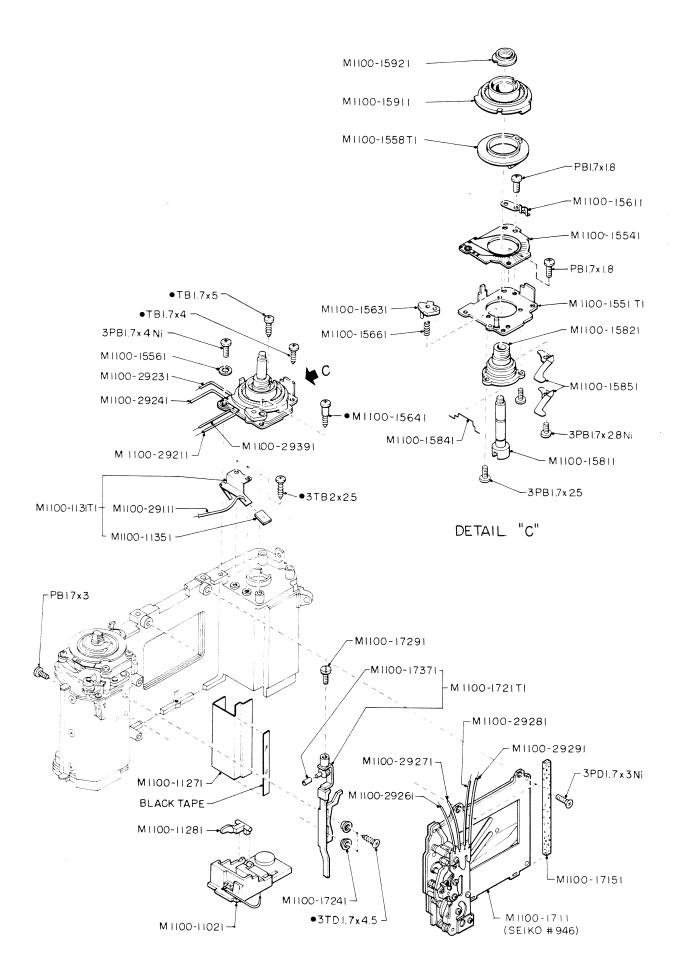


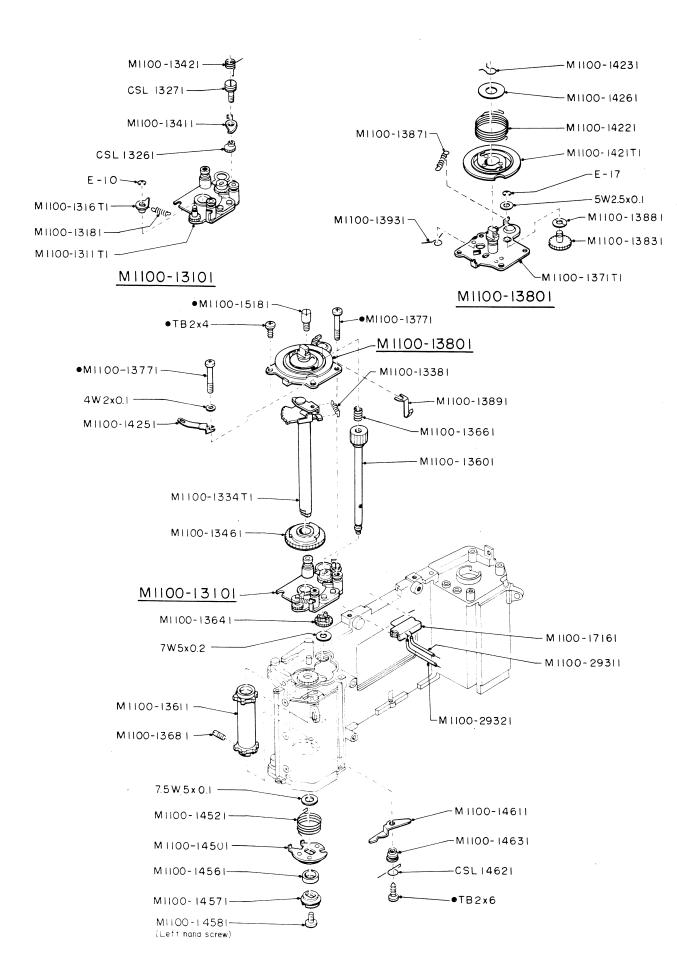


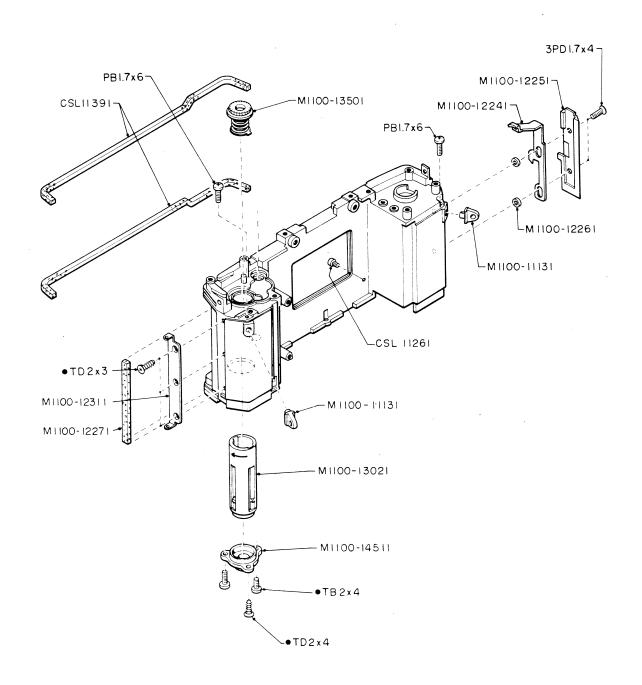
DETAIL "B"

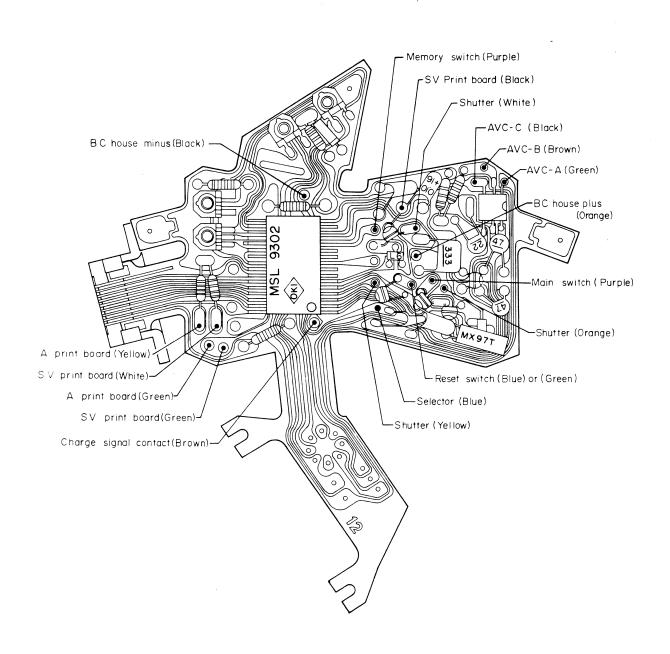




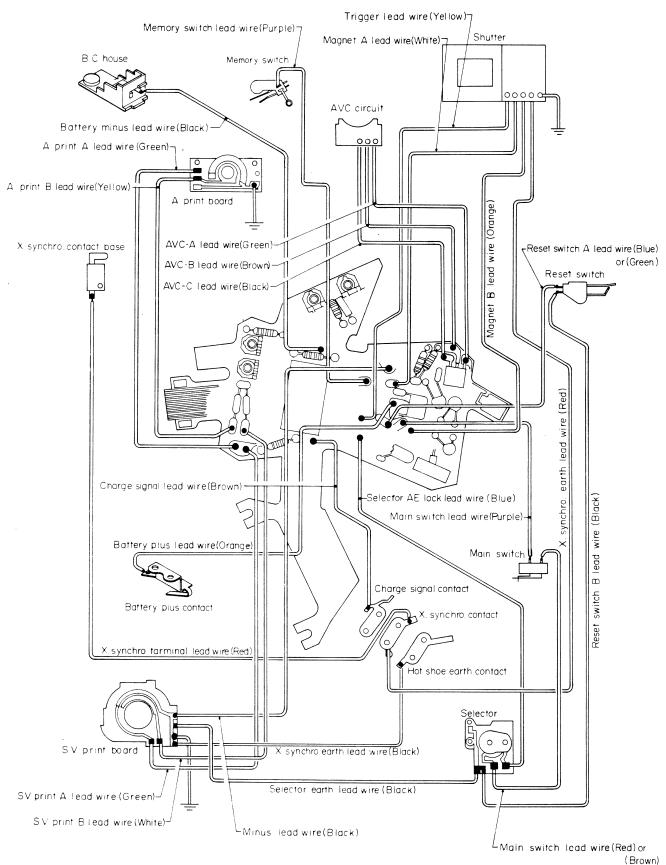








ZE Electro circuit diagram



PARTS LIST

Mamiya 図 国



Mamiya ZE (M1100)

Parts No.	Description	Pcs.	Ref. Page
M1100-11131	Neck strap eyelet	2	10
M1100-11191	Cover	1	1
M1100-11021	BC house	1	8
M1100-11201	Battery cartridge	1	1
M1100-11271	BC inner chamber	1	8
M1100-11281	BC flip lever	1	8
M1100-1131T1	Battery plus contact	1	8
M1100-11351	Heat-shrink tube	1	8
M1100-11411	Strap loop	2	1
M1100-11421	Filling	2	1
M1100-11911	Reset switch	1	7
M1100-12101	Back cover assy.	1	1
M1100-1213T1	Pressure plate	1	2
M1100-12241	Back cover latch	1	10
M1100-12251	Cover	1	10
M1100-12261	Collar	2	2
M1100-12271	Sealing strip	1	10
M1100-12311	Hinge bracket	1	10
M1100-12321	Hinge shaft upper	1	2
M1100-12331	Hinge shaft lower	1	2
M1100-12351	Screw	1	2
M1100-12361	Spring	1	2
M1100-13021	Film take-up spool	1	10
M1100-13101	Winding base plate assy.	1	9
M1100-1311T1	Base plate	1	9
M1100-1316T1	Paw1	1	9
M1100-13181	Spring	1	9
M1100-1334T1	Winding shaft assy.	1	9
M1100-13381	Spring	1	9
M1100-13411	Paw1	1	9
M1100-13421	Spring	1	9
M1100-13461	Winding gear	1	9
M1100-13501	Film take-up spool gear	1	10
M1100-13601	Sprocket shaft	1	9
M1100-13611	Sprocket	1	9

Parts No.	Description	Pcs.	Ref. Page
M1100-13641	Clutch gear	1	9
M1100-13661	Spring	1	9
M1100-13681	Screw	1.	9
M1100-1371T1	Film counter base plate	1	9
M1100-13771	Screw	2	9
M1100-13801	Film counter base plate assy.	1	9
M1100-13831	Advance gear	1	9
M1100-13871	Spring	1	9
M1100-13881	Washer	1	9
M1100-13891	Lead wire clip	1	9
M1100-13931	Spring	1	9
M1100-14021	Connector	1	7
M1100-1421T1	Exposure counter assy.	1	9
M1100-14221	Spring	1	9
M1100-14231	Pin	1	9
M1100-14251	Lndicator	1	9
M1100-14261	Washer	1	9
M1100-14401	Safety winding device	1	7
M1100-14431	Spring	1	7
M1100-14471	Anchor	1	7
M1100-14501	Crank disc	1	9
M1100-14511	Bearing	1	10
M1100-14521	Spring	1	9
M1100-14561	Collar	1	9
M1100-14571	Winder film advance coupling	1	9
M1100-14581	Screw	1	9
M1100-14611	Clutch lever	1	9
M1100-14631	Shaft	1	9
M1100-14701	Bottom base plate	1	7
M1100-14811	Mirror charging lever	1	7
M1100-14821	Shaft	1	7
M1100-1486T1	Control slide	1	7
M1100-14871	Heat-shrink tube	1	7
M1100-14911	103 Winder switch	1	7
M1100-15101	Top cover assy.	1	1

Parts No.	Description	Pcs.	Ref. Page
M1100-15111	Top cover	1	2
M1100-15121	Spacer	1	1
M1100-15131	Shutter button	1	1
M1100-15141	Window cover	1	2
M1100-15151	Screw	1	1
M1100-15161	Screw	1	1
M1100-15171	Screw	2	1
M1100-15181	Screw	1	9
M1100-15191	Insulation cover	1	2
M1100-15211	Winding lever	1	1
M1100-15221	Nut	1	1
M1100-15231	Leatherette	1	1
M1100-15311	Hot-shoe	1	2
M1100-15331	Inner cover	1	. 2
M1100-15351	Insulation base	1	2
M1100-15381	Retaining	1	2
M1100-15411	X-Contact lever	1	2
M1100-1551T1	SV base plate	1	8
M1100-15541	SV print board	1	8
M1100-15561	Washer	. 1	5,8
M1100-1558T1	SV middle disc	1	8
M1100-15611	Click spring	1	8
M1100-15631	SV compensation dial lock	1	8
M1100-15641	Screw	1	8
M1100-15661	Spring	1	8
M1100-15691	Exposure compensation dial lock	1	1
M1100-15711	Rewind knob	1	1
M1100-1572T1	Rewind lever	1	1
M1100-15751	Nut	1	1
M1100-15761	Spring	1	1
M1100-15811	Rewind shaft	1	8
M1100-15821	Hub	1	8
M1100-15841	Spring	1	8
M1100-15851	Spring	2	8

Parts No.	Description	Pcs.	Ref. Page
M1100-15911	Compensation value disc	1	8
M1100-15921	Nut	1	8
M1100-15931	Film speed compensation dial	1	1
M1100-15941	Film speed scale	1	1
M1100-15951	Spring	1	1
M1100-15961	Scale base	1	1
M1100-15971	Nut	1	1
M1100-16111	Bottom cover	1	1
M1100-16141	Rewind button	1	1
M1100-16311	Winder electrical contacts	1	7
M1100-16411	Tripod socket	1	7
M1100-16431	Screw	1	1
M1100-17111	SEIKO shutter #946	1	8
M1100-17151	Sealing strip	1	8
M1100-17161	Main switch	1	9
M1100-1721T1	Shutter release lever	1	8
M1100-17241	Collar	2	8
M1100-17261	Release lever	1	5
M1100-17271	Shaft	1	5
M1100-17281	Spring	1	5
M1100-17291	Screw	1	8
M1100-17311	Slide	1	5
M1100-17321	Hub	1	5
M1100-17331	Spring	1	5
M1100-17341	Anchor	1	5
M1100-17371	Heat-shrink tube	1	8
M1100-17441	Spring	1	7
M1100-17501	Self-timer cam	1	5
M1100-17511	Self-timer	1	5
M1100-17541	Self-timer lever	1	1
M1100-17551	Washer	1	1
M1100-17561	Screw	1	1
M1100-17571	Ring	1	1
M1100-17591	Leatherette	1	1
M1100-17601	Actuating lever	1	5

Parts No.	Description	Pcs.	Ref. Page
M1100-17621	Screw	1	5
M1100-17671	Spring	1	5
M1100-17681	Anchor	1	5
M1100-18111	Shutter mode selector	1	2
M1100-18121	Selector shaft	1	2
M1100-18141	Spring	1	2
M1100-18151	Click	1	2
M1100-18161	Selector button	1	2
M1100-18171	Selector cap	1	2
M1100-18211	Selector plate	1	2
M1100-18301	Selector printed board	1	3
M1100-18491	Lead wire clip	1	3
M1100-18511	Leatherette	1	1
M1100-18521	Leatherette	1	1
M1100-18531	Leatherette	1	2
M1100-18541	Leatherette	1	2
M1100-21111	Front housing	1	5
M1100-21151	Patch cover	1	1
M1100-21211	Bayonet ring	1	3
M1100-21221	Spring	1	3
M1100-21311	Aperture value ring	1	3
M1100-21321	Spring	1	3
M1100-21331	Cover	1	3
M1100-2141T1	Lens lock lever	1	3
M1100-21441	Spring	1	3
M1100-21451	Screw	1	3
M1100-21501	A print board	1	5
M1100-21711	Pin board	1	4
M1100-21721	Pin	3	4
M1100-21731	Spring	3	4
M1100-22101	Apron	1	1
M1100-22141	Splint	1	1
M1100-22161	Screw	2	1
41100-22191	Safety cover	1	1
11100-24111	Prism roof	1	4

Parts No.	Description	Pcs.	Ref. Page
M1100-24121	Washer	2	4
M1100-24131	Mayler cover	1	4
M1100-24201	Eyepiece frame assy.	1	4
M1100-24211	Penta prism	1	4
M1100-2422T1	Shutter speed scale frame	1	4
M1100-2431T1	Focusing screen frame	1	4
M1100-24331	Adjusting screw	1	4
M1100-24351	Adjusting screw	2	4
M1100-24411	Fresnel lens	1	4
M1100-24421	Fresnel lens frame	1	4
M1100-24431	Release pawl	1	4
M1100-24451	Spring	1	4
M1100-24461	Spring	1	4
M1100-24511	Sealing strip	1	4
M1100-24521	Sealing strip	1	3
M1100-24531	Curtain	1	3
M1100-25001	Mirror housing assy.	1	5
M1100-25121	Reflection absorber	1	6
	leatherette		
M1100-25131	Reflection absorber leatherette	.1	. 6
M1100-25141	Reflection absorber leatherette	1	6
M1100-25161	Damper	1	6
M1100-25171	Reflection absorber	1	6
	leatherette		
M1100-25201	Mirror holder	1	6
M1100-25211	Mirror	1	6
M1100-25281	Reflection absorber	1	6
	leatherette		
M1100-2531T1	Mirror angle regulator	1	6
M1100-25331	Screw	1	6
M1100-25351	Spring	1	6
M1100-26171	Spring	1	6
M1100-26211	Mirror return rod	1	6

Parts No.	Description	Pcs.	Ref. Page
M1100-26301	Latch and release lever unit	1	6
M1100-26381	Spring	1	6
M1100-27151	Spring	1	6
M1100-27181	Spring	1	6
M1100-2721T1	Mirror charge lever unit	1	6
M1100-27241	Collar	1	6
M1100-27261	Spring	1	6
M1100-27301	Mirror raising lever	1	6
M1100-27361	Roller	1	6
M1100-2741T1	Latch	1	6
M1100-27471	Spring	1	6
M1100-27601	NC lever	1	6
M1100-27641	Spring	1	6
M1100-2771T1	Memory switch	1	6
M1100-27811	X synchro contact base	1	6
M1100-27841	Lead wire clip	1	6
M1100-28021	AVC circuit board	1	4
M1100-28101	Flexible electro circuit board	1	4
M1100-29111	Lead wire (Orange)	1	8
M1100-29141	Lead wire (Blue)	1	7
M1100-29151	Lead wire (Black)	1	7
M1100-29171	Lead wire (Red)	1	7
M1100-29181	Lead wire (Orange)	1	7
M1100-29211	Lead wire (Black)	1	8
M1100-29221	Lead wire (Black)	1	4
M1100-29231	Lead wire (Green)	1	8
M1100-29241	Lead wire (White)	1	8
M1100-29261	Lead wire (Red)	1	8
M1100-29271	Lead wire (Orange)	1	8
M1100-29281	Lead wire (White)	1	8
M1100-29291	Lead wire (Yellow)	1	8
M1100-29311	Lead wire (Purple)	1	9
M1100-29321	Lead wire (Red)	1	9
M1100-29371	Lead wire (Purple)	1	6
M1100-29381	Lead wire (Red)	1	6

Parts No.	Description	Pcs.	Ref. Page
M1100-29391	Lead wire (Black)	1	8
CSL11261	Guide screw	1	10
CSL11391	Sealing strip	2	10
CSL12281	Sealing strip	2	2
CSL13261	Eccentric collar	1	9
CSL13271	Stud screw	1	9
CSL14621	Spring	1	9
CSL18611	Cover	1	1
OTL2939	Washer	1	6
SLS16481	Plate	1	1
LE103-362K	X synchro. terminal	1	5
PB1.7x1.8	Screw for M1100-15541	2	8
	for M1100-26301	2	6
PB1.7x2.2	Screw for M1100-27841	1	6
PB1.7x3	Screw for M1100-17111	1	8
PB1.7x6	Screw for M1100-11131	2	10
PB2x4Ni	Screw for M1100-21111	4	3
	for M1100-25001	4	5
PB2x4	Screw for M1100-2431T1	2	3
PB2x5Ni	Screw for M1100-21211	4	3
PD1.4x2	Screw for M1100-16311	1	7
PD1.7x3	Screw for M1100-2133	2	3
PD1.7x3.5	Screw for M1100-15311	4	2
PD2x3	Screw for M1100-14701	3	7
	for M1100-21111	2	3
	for M1100-16411	2	7
3PB1.4x1.4Ni	Screw for M1100-28101	1	4
3PB1.7x2.5	Screw for M1100-15821	2	8
3PB1.7x2.8	Screw for M1100-15851	1	8
	for M1100-21501	4	5
3PB1.7x3.5	Screw for M1100-17511	2	5
3PB1.7x4Ni	Screw for M1100-1551T1	1	8
3PB1.7x4Ni	Screw for M1100-2771T1	1	6
3PB2x4	Screw for M1100-18171	1	2
3PD1.7x3Ni	Screw for M1100-17111	2	8

Parts No.	Description	Pcs.	Ref. Page
3PD1.7x4	Screw for M1100-12251	2	10
TB1.7x4	Screw for M1100-1551T1	1	8
TB1.7x4.5	Screw for M1100-21711	2	4
TB1.7x5	Screw for M1100-1551T1	1	8
TB1.7x6.5	Screw for M1100-11911	1	7
TB2x4	Screw for M1100-13801	1	9
	for M1100-14511	2	10
TB2x4.5	Screw for M1100-2431T1	2	3
TB2x6	Screw for M1100-14611	1	9
TD1.7x4	Screw for M1100-14911	1	7
TD2x3	Screw for M1100-12311	3	10
TD2x3.5	Screw for M1100-14401	1	7
TD2x4	Screw for M1100-14511	1	10
3TB1.7x3.5	Screw for M1100-18301	2	. 3
3TB1.7x4	Screw for M1100-16111	2	1
	for M1100-24121	1	4
	for M1100-24201	2	4
	for M1100-28101	1	4
3TB1.7x5	Screw for M1100-28101	2	4
3TB1.7x5.5	Screw for M1100-24121	. 1	4
3TB2x2.5	Screw for M1100-1131T1	2	8
3TD1.7x4.5	Screw for M1100-1721T1	2	8
2.8W1.4x0.3	Washer	1	4
4W2x0.1	Washer	1	9
4W2x0.5	Washer	2	4
5W2.5x0.1	Washer	1	9
7.5W5x0.1	Washer	1	9
7.5W5x0.2	Washer	1	9
N-1.4	Nut	1	2
E-10	E-ring	1	9
E-13	E-ring	3	6,7
E-17	E-ring	6	6,9

Repair Manual for Mamiya ZE-2

QUARTZ

The screw which has a mark of black circle dot on head of the its identification number is new type screw, so called "Tapping screw".

For example: •TB2 x 4 -----Tapping screw
•Ml100-13771-----Tapping screw

Note: Special attention should be payed to tightening the screw in order to avoid marking oversized or broken hole.

Attention for cleaning up plastic parts of camera surface:

- (1) Rub and wipe gently plastic parts with tissue paper or chamois without moistening it in any cleaning fluid.
- (2) Some really stubborn dirt or grease? You can use only "Benzine". Moisten tissue or chamois in benzine, and rub and wipe surfaces for removing them, but never use any other fluids like alcohol, ether and keton.

Otherwise it may cause fading and crack to the plastic surface.

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Preface (Important notices)

P-1 This ZE-2 service instruction book is made in base on the ZE service instruction book.

Thus, the ZE-2 service instruction book should be used in conjunction with the ZE service instruction book.

P-2 Soldering and static electricity

Hybrid IC circuit and manual shutter speed circuit have been adopted on the ZE-2 camera newly.

Always pay your great attention for soldering and static electricity.

P-3 Tapping screw

Carefully read the ZE service instruction preface "P-2 tapping screw" again and deepen your understanding about the tapping screw.

1. Dis. and reassembly

Please always refer to diagrams of the ZE-2 parts catalog when dis. and reassembing.

However, only some particular ones have been described here in the text.

1-1 Disassembly of front housing with mirror housing and viewfinder:

A. Disassembly

Primarily unsolder following leadwires by referring to the electro circuit diaghrams.

1. From flexible PCB.

a.	White, yellow and orange leadwires from shutter	3 pcs
b.	Purple leadwire from main SW	1
с.	Green leadwire from reset SW	1
d.	Orange readwire from battery house	1
с.	Pink readwire between VR2 and VR3	1
f.	Green (Output) and purple leadwires from manual PCB.	2
g.	Green, brown and blue leadwires from selector PCB.	3
h.	Red leadwire from shutter	1
i.	Red leadwire from X synchro terminal	1
2. From selector PCB		
a.	Pale blue leadwire from main SW	1
b.	Black leadwire from reset SW	1
с.	Pale blue leadwire from battery house	1
d.	Pink leadwire from manual PCB	1
e.	Yellow leadwire from manual PCB	1
f.	White leadwire from flexible PCB	1

3. From manual PCB

a. Green, white, black, black and purple from flexible PCB 5

Total 25 pcs.

4. The arabic numeral in a circle as shown in Fig. 1 indicate the procedure of disassembly.

Reassembly is normally the reverse of disassembly

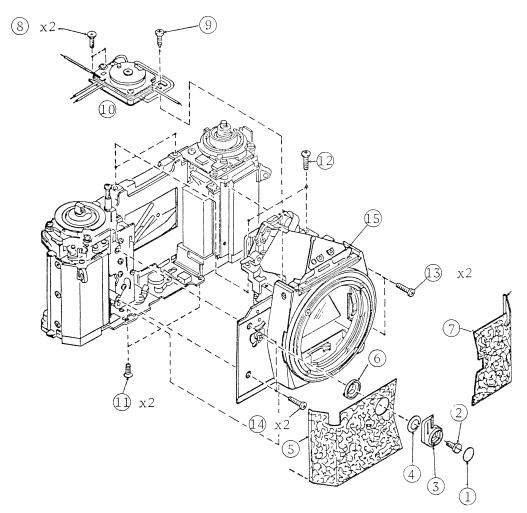
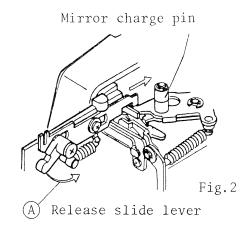


Fig.1

- B. Significant notices when reassembling:
- 1. First charge the mirror of front housing assembly as follows.
 - a. Move the release slide lever (A) in direction shown by the arrow.(Fig. 2)
 - b. Charge the mirror by mirror charge pin.



- 2. Lift up the release linking lever (B) (Fig. 3)
- 3. While moving the mirror charge lever (E) in direction shown by the arrow, cock the shutter by winding the film advance lever. (Fig. 4)

4.

- a. When installing the front housing assembly into the camera body, Be careful of position of the release linking lever B, if the lever B gets into under C of the shutter release bar, Can not depress the shutter release bar.

 (Fig. 3)
- b. Be careful for engaging the release slide lever (A) with concave (D) of end of the shutter release bar.
 (Fig. 3)

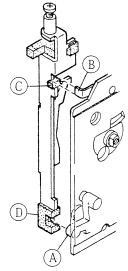
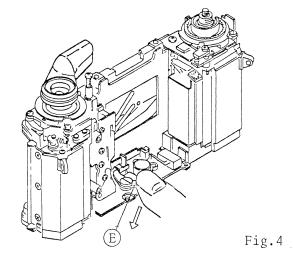


Fig.3



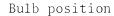
- 5. Installing selector PCB
- a. First set the selector to bulb.(Fig. 5.6)
- b. When installing the selector into the camera body, be extremely careful so as not to pinch any leadwires with its fork \widehat{A} .



Bulb position

Fork (A) Fig.5

- c. After installing the selector PCB check it as follows.
 - 1) Set the selector to Auto position
 and release the shutter once.
 (Fig. 7)
 - 2) Shift the selector to bulb position again and release the shutter. Shutter must operate in bulb function.



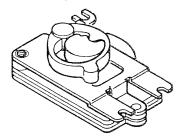
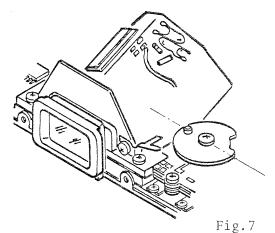


Fig.6

- 6. When attaching top cover
- a. Set the selector to Auto (Fig. 7)
- b. Set the shutter speed dial of the top cover to Auto and attach it to the camera body.

Note: It is required to check that the shutter dial correspond with the selector correctly.

Auto position



- 1-2 Dis. and reassembly of M1100-14702 bottom base plate
- 1-3 How to hold shutter unit with your fingers

Please refer to the ZE service instruction book "1-2 and 1-3" page 13 to 15 for above two.

2. Film counter mechanism and film advance

2-1 Outline of the mechanism

A. Film advance

- 1. When closing the back cover, the film counter advance cam (B) strikes to the film counter gear with the lever (A) is pushed. (Fig. 8)
- 2. With the 1 film advance lever wound, the 3 sector gear is rotated by the protrusion 2.

Then the 4 winding axle rotates.

The ⑤ take-up spool rotates and the ⑦ triple-cam gear is rotated by the arm ⑥ of ③ sector gear.

3. The 6 sprocket gear is rotated through the 7 idle gear.

The 8 film advance sprocket rotates. Consequently the film is rolled up on the take-up spool.

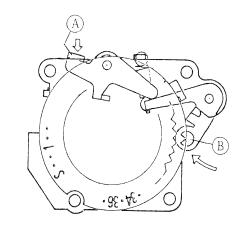
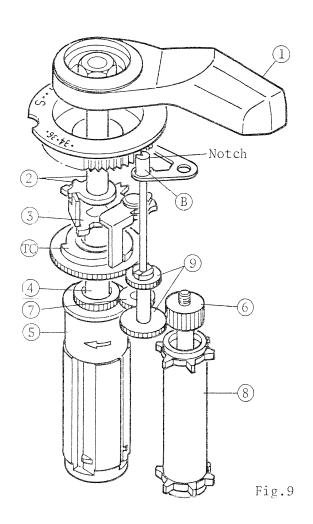


Fig.8



- B. Advance of exposure counter
- 1. As the B exposure counter advance cam is rotated through the 9 advance cam gear engaged with the triple-cam gear, one tooth of the D film counter gear is advanced by the notch of the B advance cam.

- 2. When opening the back cover, the lever (A) returns and the (B) advance cam is detached from the (D) film counter gear. Then the film counter is reset to starting position.
- 2-2 Determining M1100-13832 exposure counter advance cam
 - 1. Detach the winding safety arm from the M1100-14501 crank cam. (Fig. 10)

Winding safety arm

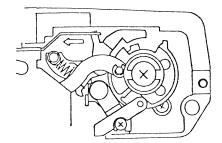


Fig.10

2. Press top of the sprocket gear with your left hand index finger. (Fig. 11)

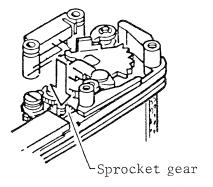
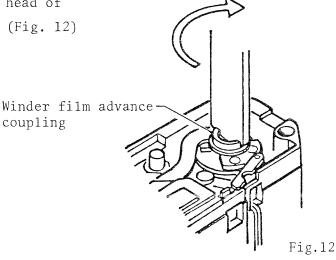


Fig.11

3. Rotate the winder film advance coupling clockwise until it stops with head of a pair of tweezers or a coin. (Fig. 12)



coupling

- 4. Insert the exposure advance cam into exposure advance gear as facing notch of the cam to the pawl \bigcirc (Fig. 13)
- 5. Apply a fine grease on top face of the sprocket gear and put the spring on it.
- 6. Install the M1100-13802 exposure counter unit.

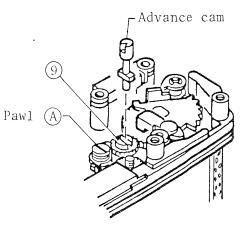


Fig.13

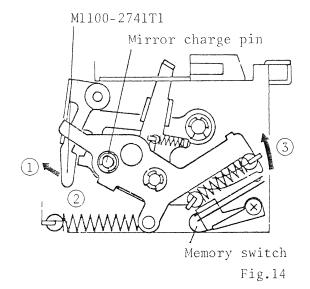
2-3 Adjustment of M1100-1316T1 winding pawl and M1100-13411 idle gear pawl Please refer to the ZE camera service instruction book "2-1" page 17.

- 3. Mirror housing mechanism and shutter cocking
- 3-1 Operation of shutter and mirror
- 3-2 Film winding safety mechanism
- 3-3 Mirror rises up suddenly

Flease refer to the ZE camera service instruction chapter "3" page 19 to 22 for above three.

3-4 Adjustment of M1100-26202 latch

- A. Check
- 1. Charge the mirror.
- Raise up the mirror by unlatching the M1100-2741T1 latch. (Fig. 14)



- 3. Put the focusing screen frame on the mirror housing and hold it with your left hand index finger. (Fig. 15)
- 4. Set the mirror back to viewing position once by depressing the
 A lever with your left hand thumb. (Fig. 15)

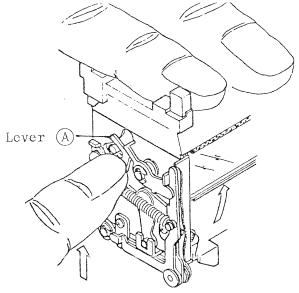
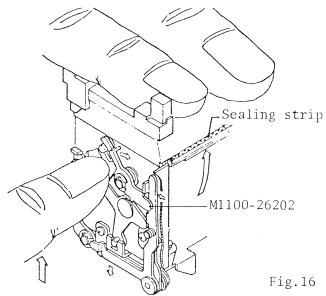


Fig.15

5. When raising up the mirror slowly, the Ml100-26202 latch should unlatch a little before the mirror touches to the sealing strip. (Fig. 16)



B. Adjustment

Adjustment is made by bending the latch end. (Fig. 17)

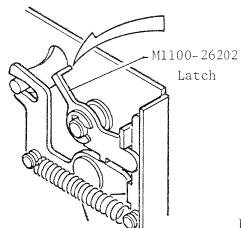


Fig.17

- 4. Position of aperture arm
- 4-1 Installation of M1100-21501 A printed board
- 4-2 Check and adjustment of the aperture arm
- 4-3 Replacement of Mll00-21311 Aperture value ring

Please refer to the ZE camera service instruction book chapter "4" page 23 to 25 for above three.

5. Adjustment of Auto exposure and manual shutter speed

5-1 AE adjustment

- 1. Set the ASA film speed dial to 100.
- 2. Set the selector to AE position.
- 3. Put the EN-3 working top cover on the camera.
- 4. Attach a lens to the camera and set the aperture ring to F5.6.

 Note: Please arrange one 50 mm F1.7 lens for AE adjusting.
- 5. Check LV12, LV15 and LV9 with the EE tester.
- 6. Adjustment

Adjustment is made by turning VR2 variable resistor with the EN-4 adjusting driver. (Fig. 18)

- a. First adjust it as the LED lights up on 1/125 or 1/250 at LV12.
- b. Next adjust it as the LED lights up or blinks at 1/1000 at LV15.

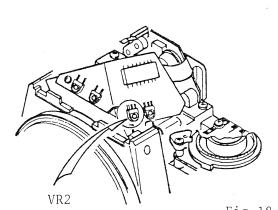


Fig.18

- c. Adjust it as the LED lights up on 1/30 or LT at LV9.
 - Note: 1) You must turn the VR2 variable resistor gently and slowly.
 - 2) Replacing the VR2 is possible when damaging it.
 - 3) Never touch any other variable resistors.

		T. (LED)	f	ASA	Adjust
1	LV12	$\frac{1}{125}$ or $\frac{1}{250}$			
2	LV15	$\frac{1}{1000}$ BlinKing is also good.	5.6	100	VR2
3	LV9	LT or $\frac{1}{30}$			

5-2 Adjustment of manual shutter speed

After performing AE adjustment, adjust manual shutter speed as follows.

- Put the camera without lens on a shutter speed tester and set the selector to l sec.
- 2. Read the exposure time by releasing the shutter.
- 3. Adjustment is made by turning the VR5 variable resistor.
- 4. Shift the selector to 1/500 sec. Then adjust it by the VR5.
- Check 1/250 sec, 1/60 sec or 1/30 sec.
 and 1 sec again.

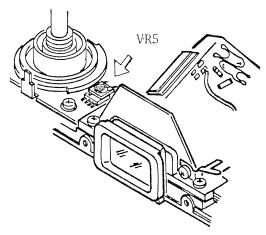


Fig.19

Note: If the exposure time is incorrect and can not adjust it, please refer to the text chapter "8".

5-3 Chech camera shake warning buzzer at range of lens focul length.

Threshold of warning buzzer for each lens

	LT. 30	60	125	250	
28mm 28mm - 50mm Zoom 35mm 50mm					
135mm 80mm - 200mm Zoom 70mm - 150mm Zoom					
200mm					
Over 301mm					

Fig. 20

- 1. Attach the top cover to the camera body and set the selector to Auto position.
- 2. Mount the lens of EN-18 camera shake warning tester to the camera.
- 3. Set the knob of the tester to "30".
 (Fig. 21)
- 4. When LED lights up at 1/30 and LT in turning the lens aperture ring, the warning buzzer must sound.

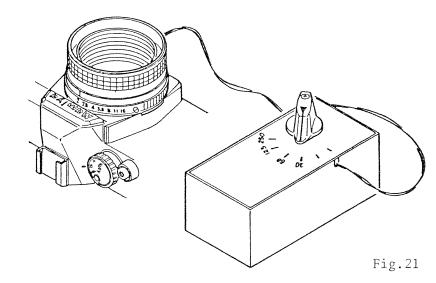


Fig. 21

EN-18 Camera shake warning tester

- 5. When shifting the knob to "60", the buzzer must sound at 1/60 sec. and slower shutter speed thand 1/60 sec. check also "125" and "250".
 - Note: 1) Notwithstanding a camera body is correct in checking with EN-18 warning tester, the buzzer sounds incorrectly when mounting a certain lens.

In above case, replace the lens signal board with new one. (Fig. 22)

2) For some other trouble please refer to the text chapter "8".

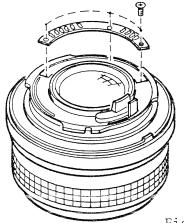


Fig.22

- 6. Adjustment of viewfinder infinity
- 6-1 Replacement of mirror and mirror angle 45 degree
- 6-2 Adjustment of viewfinder infinity
- 6-3 How to clean up inside of the finder

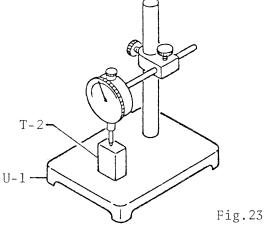
Please refer to the ZE camera service instruction book chapter "5" page 27 to 30 for above three.

6-4 Body flange back

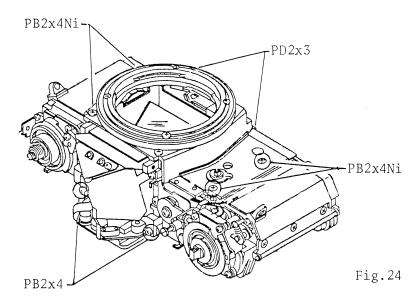
When changing M1100-21211 bayonet ring or M1100-21112 front hausing, you should check and adjust the body flange back as follows.

A. Check

 Set the dial gauge to Zero by using the T-2 block gauge 45.5 mm.
 (Fig. 23)

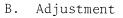


 Retighten four fixing screws of bayonet ring and eight screws of the front housing assembly. (Fig. 24)

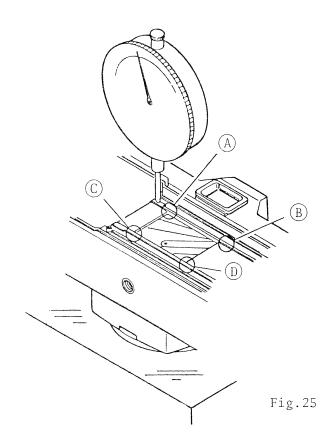


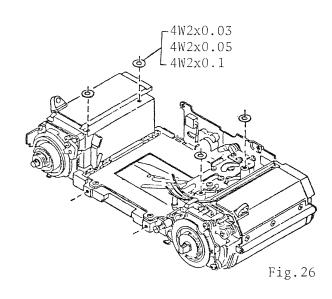
- Put the camera body on a surface plate by facing the bayonet rings downward.
 (Fig. 25)
- 4. Measure four pointed placesA, B, C and D.(Fig. 25)

Each place should be in tolerance $45.5 \text{ mm}^{+0.02}_{-0.05}$



- Referring to the text "1-1", remove the front housing with mirror housing and focusing screen frame from the camera body.
- Adjustment is made by putting following washers 4W2x0.03,
 0.05 or 0.1 required place which are shown in Fig. 26.
 - Note: 1) Apply "patex" or any other adhesive on the place before putting the washer.
 - 2) The eight screws must be tighten sufficiently.





7. Shutter release

7-1 Release stroke

A. Check

When depressing the shutter release button slowly, shutter should be released in $1.8\ \mathrm{mm}$ to $2.1\ \mathrm{mm}$.

B. Adjustment

- 1. Remove the M1100-14702 bottom base plate.
- 2. Insert the No. 4 screw driver as shown in Fig. 27 and then bend the mirror latch arm (A).

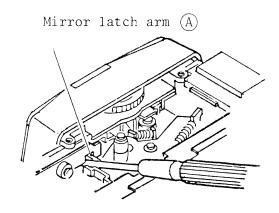


Fig.27

7-2 Shutter release by selftimer

When releasing the shutter by selftimer, Selftimer should operate slightly more after releasing the shutter.

If not or can not release it, do following check and adjustment after removing the winding bottom base plate.

A. Check

 Cocking the shutter and mirror, release the shutter several times.

Check that operation of the mirror latch is smooth.
(Fig. 28)

2. Cock the shutter and mirror again and then check clearance between the mirror latch arm

(A) and slide bar (B).

(Fig. 29)

Limit: 1 mm ± 0.15

Limit. 1 mm _ 0.15

Arm A

Fig.28

Note: Use 1 mm diameter rod or t=1 mm a strip of plate for measuring it.

B. Adjustment

- 1. If the mirror latch does not come off smoothly, polish up latch face with a fine oil-stone and a little dab of grease would help a lot.
- When clearance is out of tolerance, adjust it by bending the mirror latch arm
 (A) .
 (Fig. 29, 27)

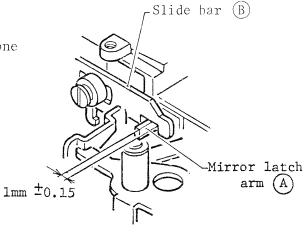


Fig.29

- 8. Electronic circuit, switching and trouble shooting
- 8-1 Outline of electronic circuit at AE
- 8-2 Check and adjustment of each switch (Main SW memory SW, reset SW and 103 winder SW).

Please refer to the ZE service instruction book chapter "6" page 31 to 38 for above two.

8-3 Outline of manual circuit

1. Discharge of Cl2 capacitor

When depressing the shutter release button slowly, the first blind of the shutter begins to run when the mirror approaches the top of its movement.

The memory switch is turned off right before the mirror starts to operate and then the current flows into the TR8 circuit through the ICl - 9 pin.

The C12 is discharge with operation of the TR8.

At this time also the current flows into TR7 circuit.

2. Charge of Cl2 (Begin to count the exposure time)

When the first blind of the shutter begins to run, the trigger switch of the shutter exposure time control circuit is turned off.

By this switching the current to the TR8 circuit is cut off.

Thus the C12 begins to charge for counting the exposure time by the TR8 switches off.

3. When reaching to the predetermined voltage (Second blind runs)

When the Cl2 reaches to the predetermined 3 volt, the current to the TR7 circuit is cut off by operation of the IC5 comparator.

By the TR7 turns off, the magnet which has held the second shutter blind is now turned off to release the second shutter blind.

Thus the proper exposure time is obtained. As soon as the mirror returns and the memory switch turns on and the LED lights up again.

With the finger detached from the shutter button, the main switch turns off and the LED puts out..

The trigger switch turns on with the film advance lever wound for next exposure.

Mechanical operation	Main SW.	Memory SW.	TR 8	Trigger SW.	TR 7	Magnet SW.	LED	Electronic circuit operation
Begin to depress Shutter button								
Mirror up-								- Discharging of Cl2
l st shutter blind -runs.								Charging of C12 (Begin to count exposure time)
2 nd shutter blind runs								C2 - Predeter- mined 3v.
Mirror returns								
Detaching the finger from shutter button				-				
Winding the film -								
				OFF				

8-4 Check by a Tester and trouble shooting

A. Important

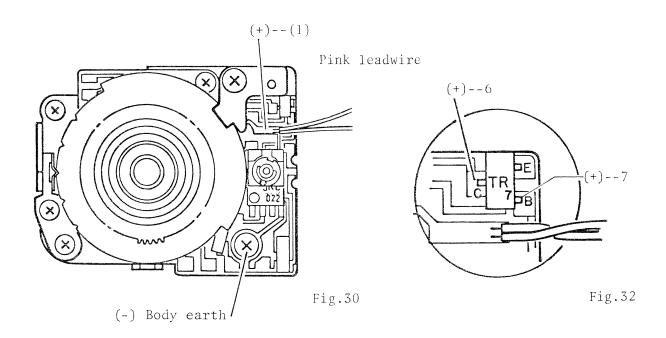
- When checking the electronic circuits and parts by using a tester, we recommend you to check them with the tester range DCV but not range OHMS.
- 2. When checking some of them with the OHMS range, you should choose the range X100 or X1000, but not X10,000 and do not forget to remove the battery cartridge from the camera body.
- 3. Do not apply even if three volt or less and more directly to the IC and LED circuits when checking.
- 4. Do not touch the VR1, VR2, VR3, VR4 and VR5 variable resistors with your bare fingers.
- 5. Pay your attention when handing with the flexible printed circuit board because some parts on it are liable to hurt.
- 6. Always special attention should be payed to making fine soldering joint.

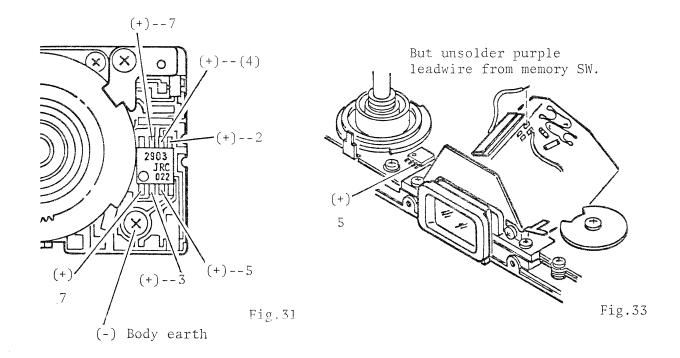
B. Check by tester

1. Incorrect shutter speed at M mode

Selector: M
Main SW: ON

	Connection of tester te	rminal	Tester	
	Red (+)	Black (-)	indi- cates	Checking point
(1)	Pink leadwire land on MPCB	Body earth	Approx 5.9V	 Broken or malsoldering of pink leadwires. Loosened earth screw of MPCB Contact efficiency of reverse side selector brush Broken or malsoldering of leadwire from selector
(2)	IC5-NO. 5 pin	11	Approx 2.9V	1) Malsoldering of VR5 2) Malsoldering of R44, R45, R46
(3)	IC5-NO. 2 pin	11	Approx 0.3V	3) IC5-Malsoldering
(4)	IC5-NO. 6 pin But, at 1/1000. (When shifting the shutter peed to slower, the voltage will reduce)	11	Approx 5.9V	1) C12 — Malsolder 2) Yellow leadwire — Broken malsolder 3) TR8 — malsolder
(5)	IC5-NO. 3 pin But unsolder purple leadwire from memory SW.	11	Approx 0.2V (0.7V) By D.M	1) Purple leadwire — Broken, malsolder 2) Memory SW — Chattering
	TR7 - Collector	11	Approx 5.9V	1) Green leadwire — Broken, malsolder
(6)	Ditto, but in operating shutter	11	OV	2) TR7.D5 — Malsolder
(7)	IC5-NO. 1 pin NO. 7 pin TR7 - Base	11		1) R47, 48 — Malsolder 2) TR7 — Malsolder
	But in operation shutter at 1 sec.			





2. Does not sound the buzzer

Selector: Auto

		Connection of tester	terminal	Tester	
	LED	Red (+)	Black (-)	indica- tion (Approx)	Checking point
(8)	LT 30	HIC - NO. 6 terminal HIC - NO. 5 terminal	body earth	4.5 V	No.5,6 terminal — malsolder
(9)	LT 30	TR6 of HIC - Base	TR6 Emitter	0.7 V	1) D5 of HIC 2) TR6 — malsolder
(10)	LT	Contact of buzzer	Body earth	3 V	1) Red leadwire 2) TR6, 3) Cl1 4) IC4 — Malsolder
(11)		HIC-terminal Input p 14 — 8 4 — 7 13 — 6	in	conti- nuity	1) 14, 4, 13 — malsolder 2) Pin housing — contact efficiency

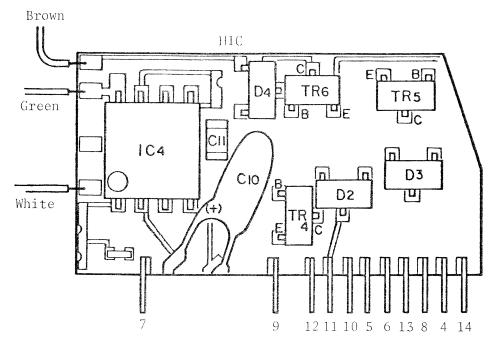
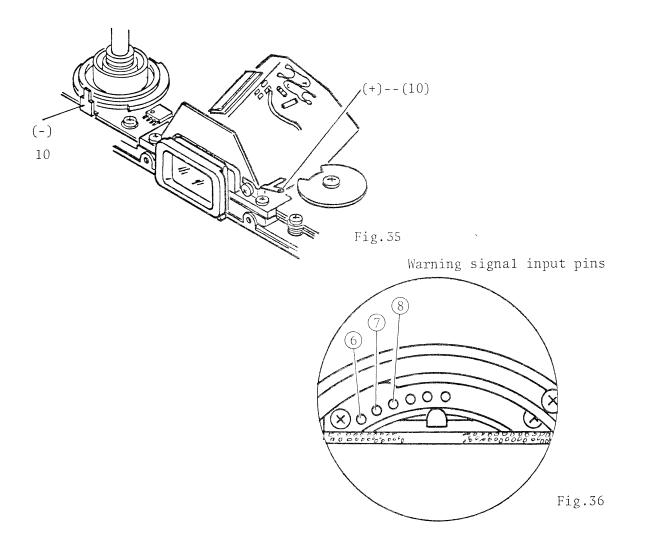


Fig.34



3. LED does not light up

Selector: Auto Main Switch: ON

	Connection of tester Red (+)	terminal black (-)	Tester indication (Approx.)	Checking point
(12)	Green leadwire land on HIC	HIC-NO.7 termi- nal	5.9 V	1) Reverse side selector brush — contact efficiency 2) Green leadwire — Broken, malsolder 3) HIC - NO.7 terminal — malsolder
(13)	HIC - NO.8 terminal	Body earth	3 V	1) LED - cathode 2) NO.8 terminal — malsolder
(14)	TR5 - Base	11	0.7 V	TR5 — Malsolder

Selector: M Main Switch: ON

(15) HIC - NO.9 terminal	Body earth	4.5 V	No. 9 terminal — malsolder
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Note: Refer to Fig. 34 on previous page for connection of tester terminals.

4. Battery leak

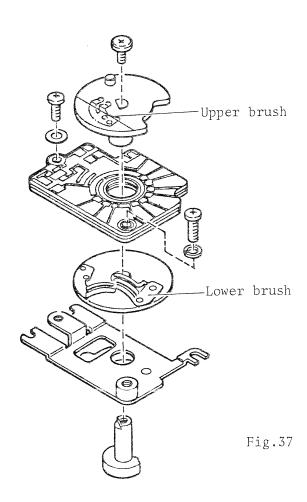
Please refer to the ZE service instruction book "7-4" page 63 to 65.

C. Trouble shooting

1. Shutter speed too fast at M mode



(1)	Check text "8-4, B-1 (1) to (7)" in order	No	
(2)	Memory SW —— Not switch off		Refer to the ZE service instruction book "6-2 B"
(3)	Trigger SW —— Not switch off		 Yellow leadwire from trigger SW. — short Refer to ZE service instruction book "7-2 B-7"
(4)	White leadwire from selector — Malsolder		Resolder



2. 2nd shutter blind does not run or shutter operates as bulb at M mode.

3. Shutter speeds are too slow and not adjustable at M.

Yellow and white leadwires from
shutter — Short

IC5 - No.5 pin and yellow leadwire
land — Short

Green leadwire (output) and purple
leadwire in MPCB — Short

Black leadwire from MPCB
— Malsolder

Upper selector brush — Contact
efficiency and dirty

Yellow leadwire in selector P.C.
board — Malsolder

Contact efficiency of hot shoe earth
contact — Not enough

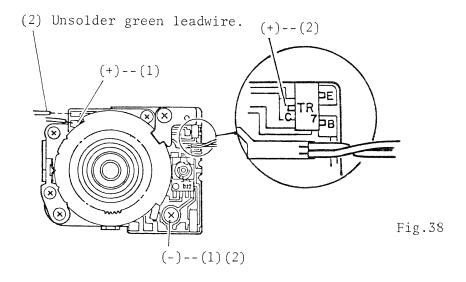
4. Shutter speed becomes slower at LV9 with top cover

Note: Be carefull not to pinch any leadwires when tightening the selector.

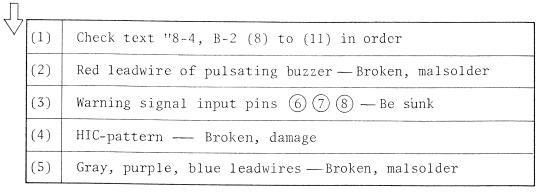
5. When detaching finger from shutter release button, shutter speeds are incorrect.

Selector: M

	Main	Connection of tester te	-	Tester indica-	
	SW	Red (+)	Black (-)	tion (Approx.)	Check point
(1)	OFF	Purple leadwire land	Body earth	5.9 V	Purple leadwire
	0	on MPCB	Caren	3,5 V	— Malsolder
(2)	OFF	TR7 - Collector But unsolder the green leadwire	Body earth	5.8 V	D5 — Malsolder
	ON	11 11	11	0 V	



- 6. Buzzer does not sound at all
- 7. Buzzer does not sound a certain shutter speed.



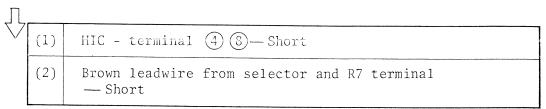
8. LED lights up on 1/1000 at M mode

JL		
\bigvee	(1)	Pink leadwires — Malsolder
	(2)	Brown leadwire from selector — Malsolder
	(3)	Reverse side brush of selector — Contact efficiency and dirty

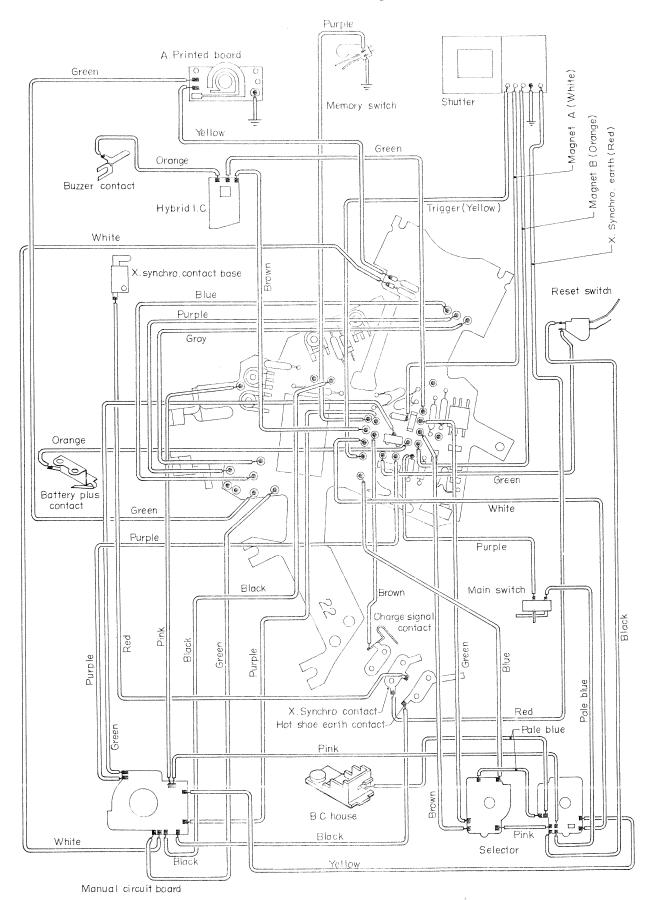
- 9. LED does not light up at M and Auto.
- 10. LED does not light up at M

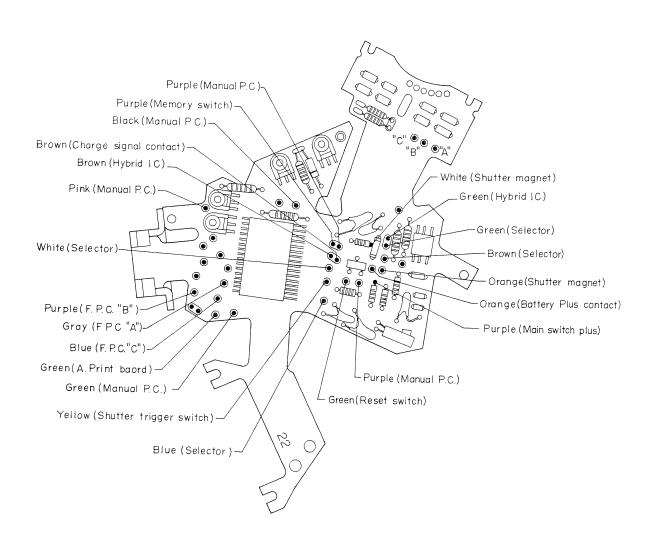
IJĻ		
\vee	(1)	Check text "8-4 B-3" (12) to (15) in order
	(2)	Orange leadwire from shutter magnet — Short
	(3)	Green leadwire from reset switch — Short
	(4)	Pale blue leadwires from selector and main SW — Malsolder
	(5)	Purple leadwire from menory SW. and Cl terminal — Short

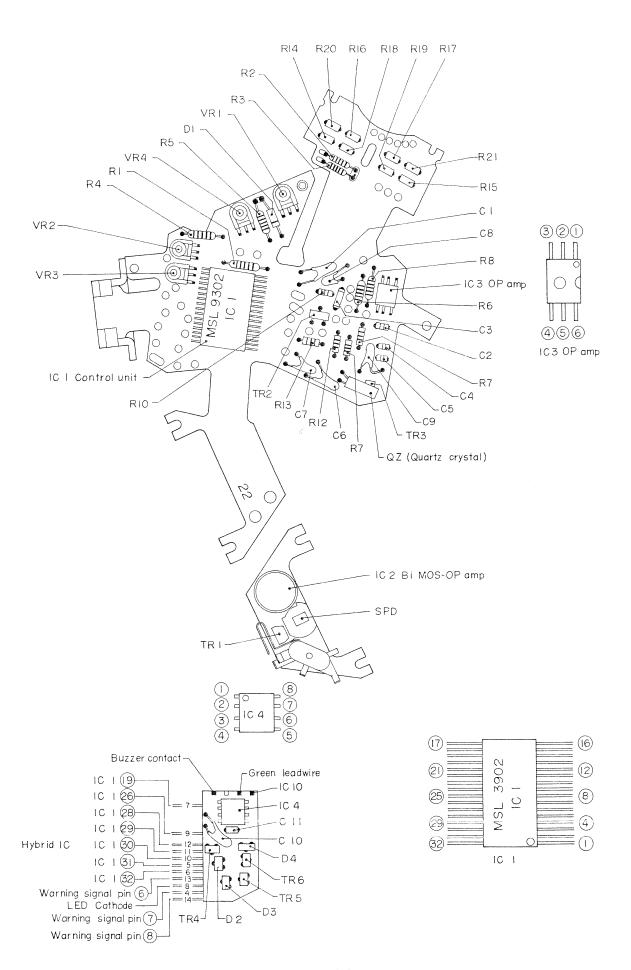
11. LED lights up at M, but not blinks

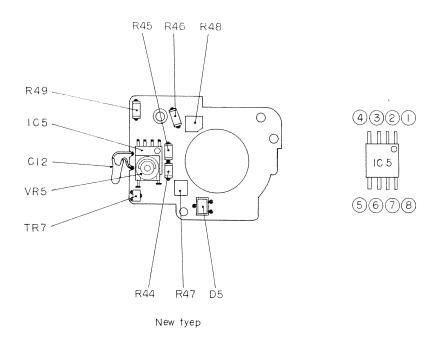


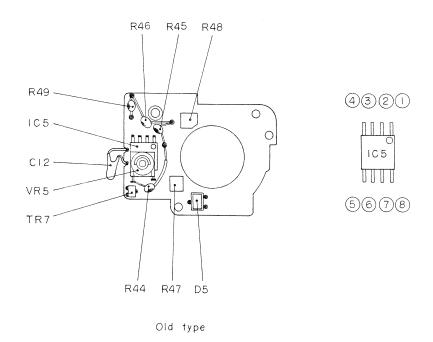
ZE-2 Electro circuit diagram

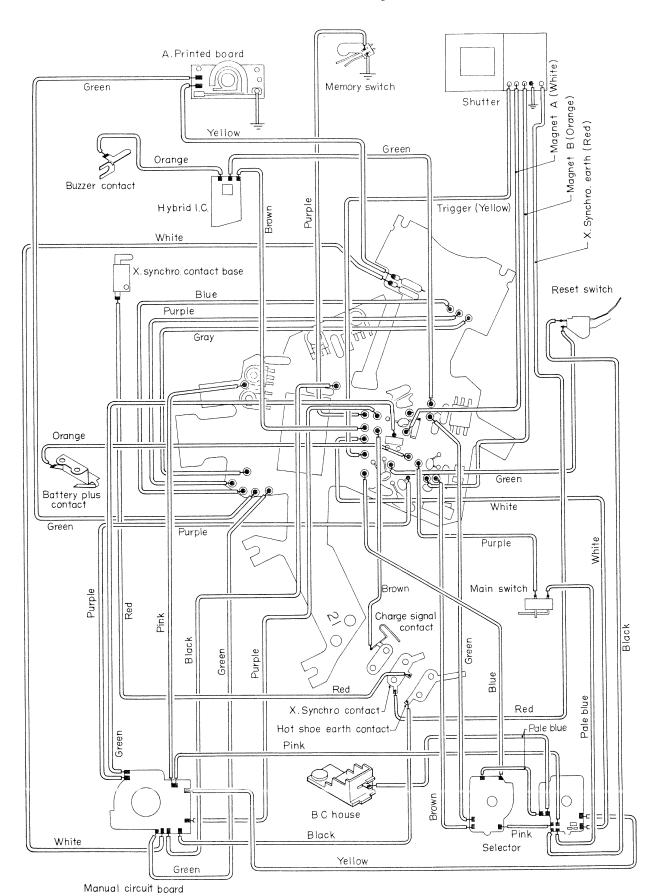


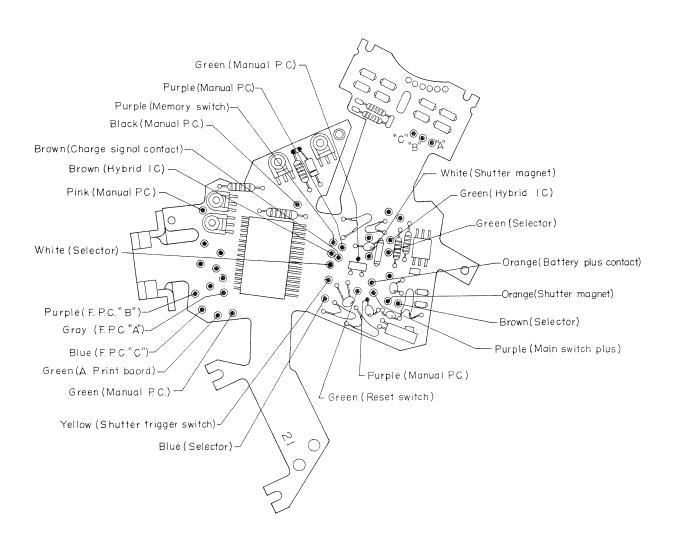


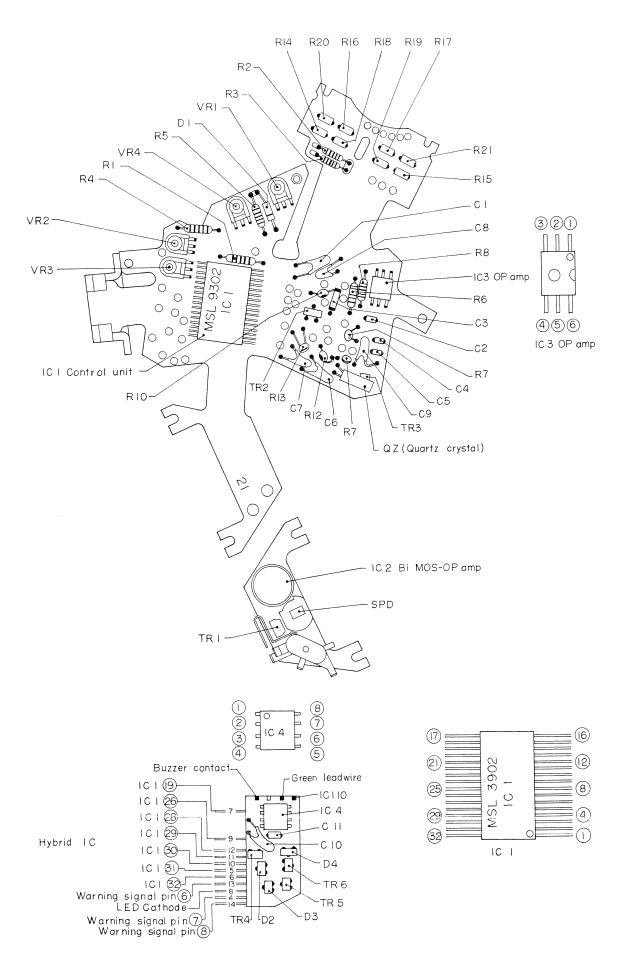






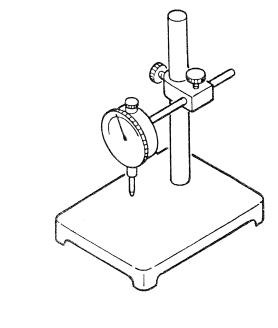




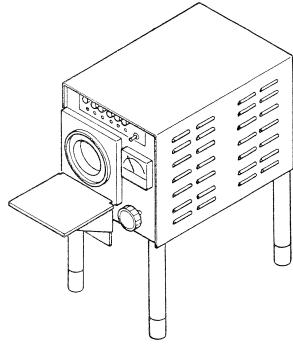


Repair Tool List and Special Measuring Instruments for Mamiya ZE-2 QUARTZ

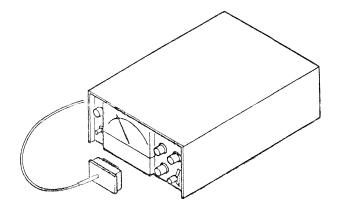
U-1 Measuring instrument with dial gauge



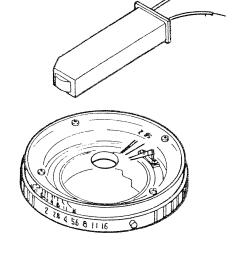
U-7 Light source box Model LB360



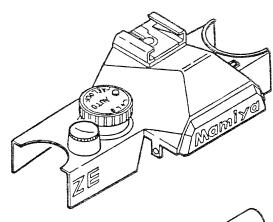
U-8 EE Camera Tester
Model CEE-1A



- EN-2 Aperture arm position gauge
 For checking and adjusting
 of the aperture arm



EN-3 Working top cover
For checking and
adjusting AE

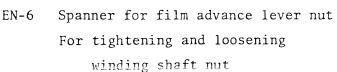


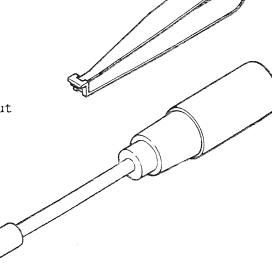
- EN-4 AE adjusting driver

 For adjusting AE by turning

 variable resistor
- EN-5 Fresnel lens clip

 For removing fresnel lens

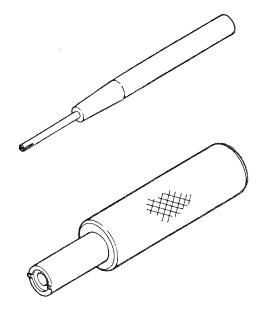




EN-7 Switch contact bender
For adjusting switch
contact

EN-8 Spanner for film speed scale not
For tightening and loosening film
speed compensation dial nut

EN-9 Flash contact signal gauge For checking flash contact signal

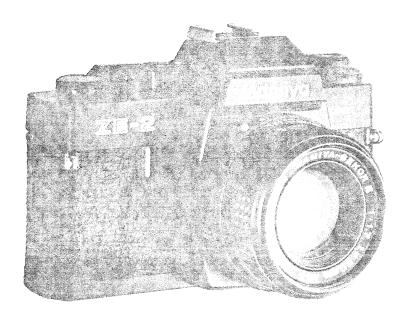


EN-18 Camera shake worning tester

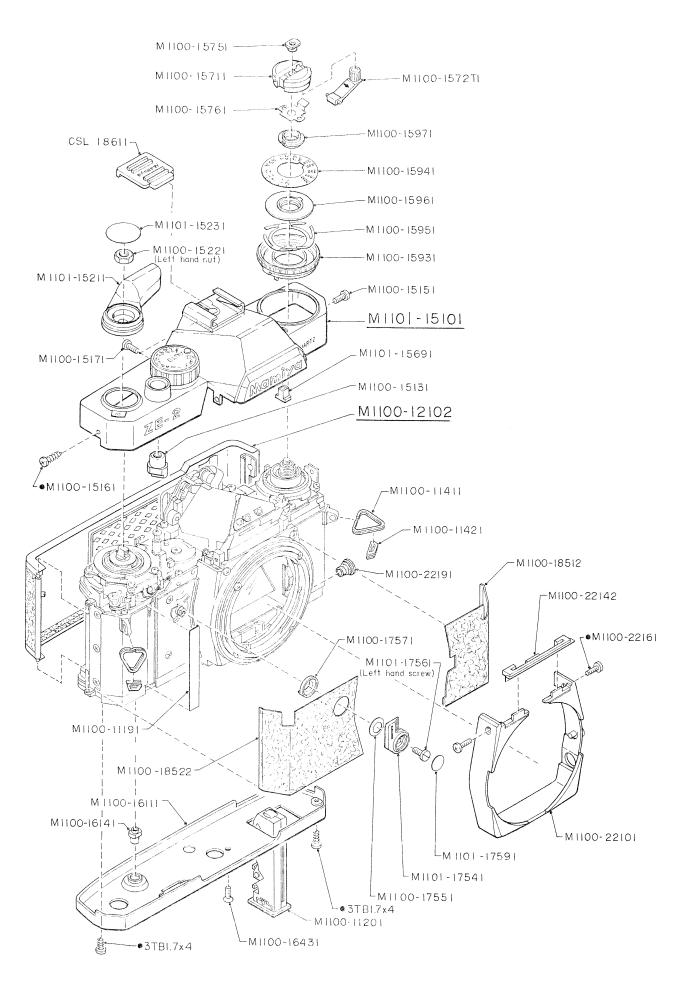
Note: The EN-18 camera warning tester is exclusively used for the ZE-2 camera, however all other tools are used in common for the ZE and ZE-2 cameras.

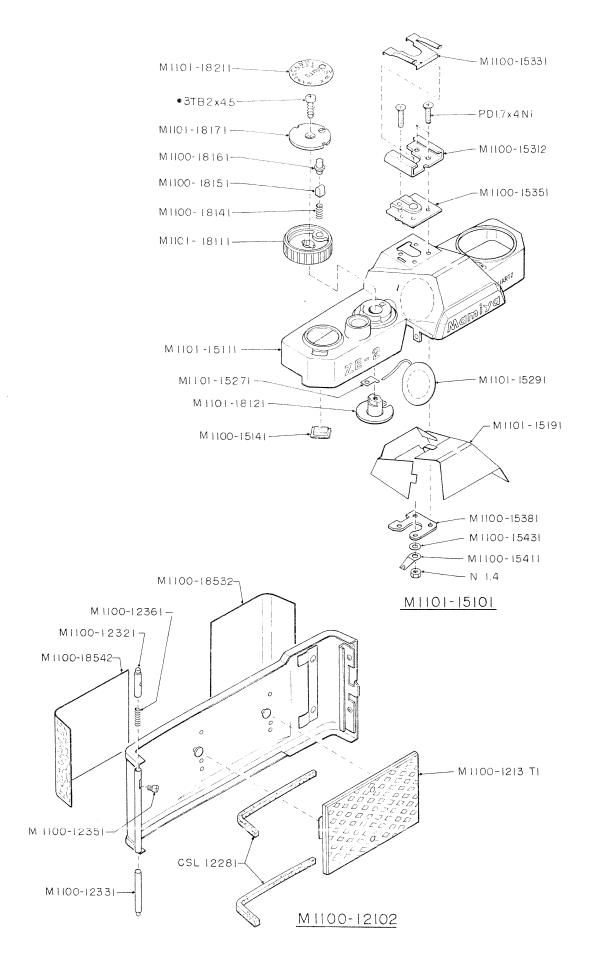
EXPLODED VIEWS

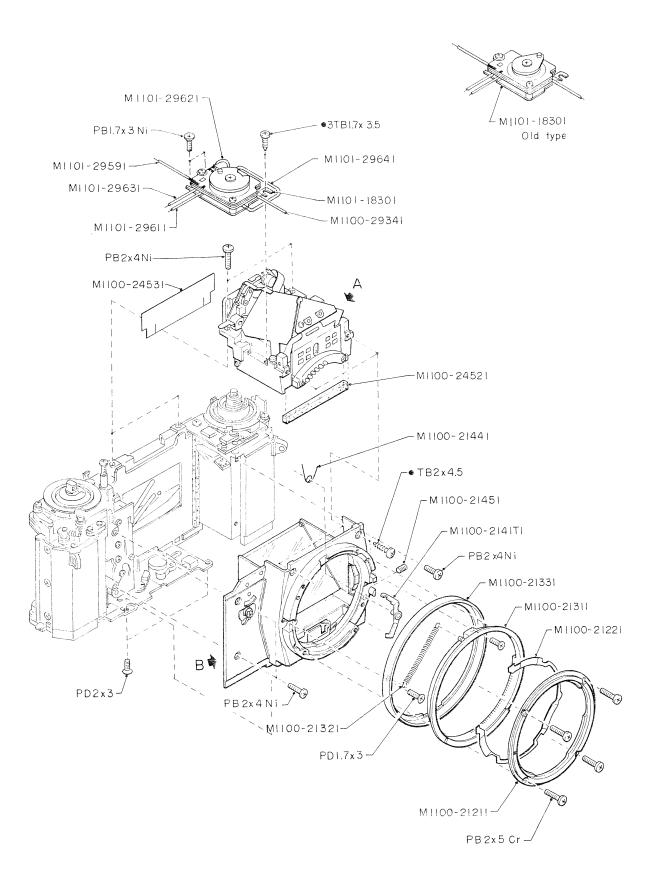
Mamiya ZE-2 GUARTZ

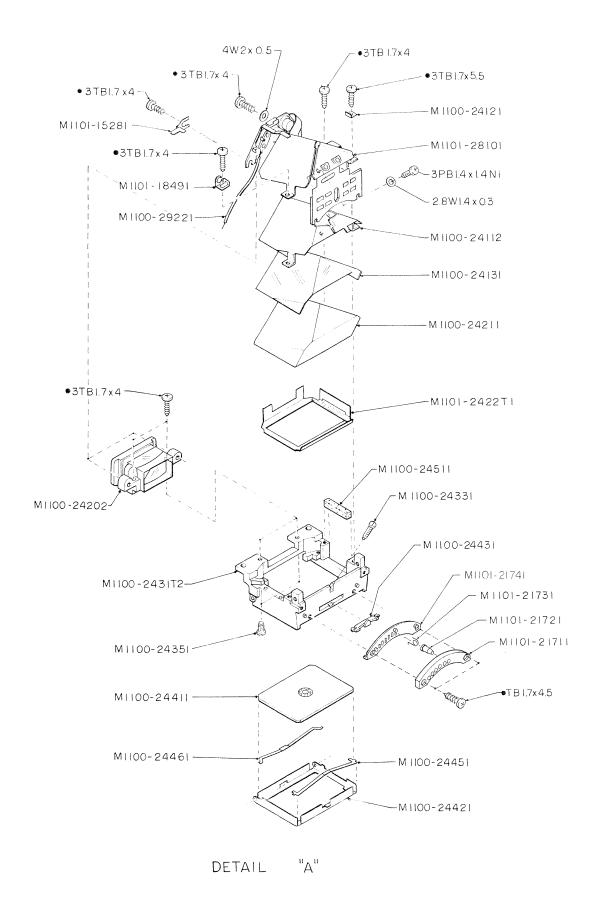


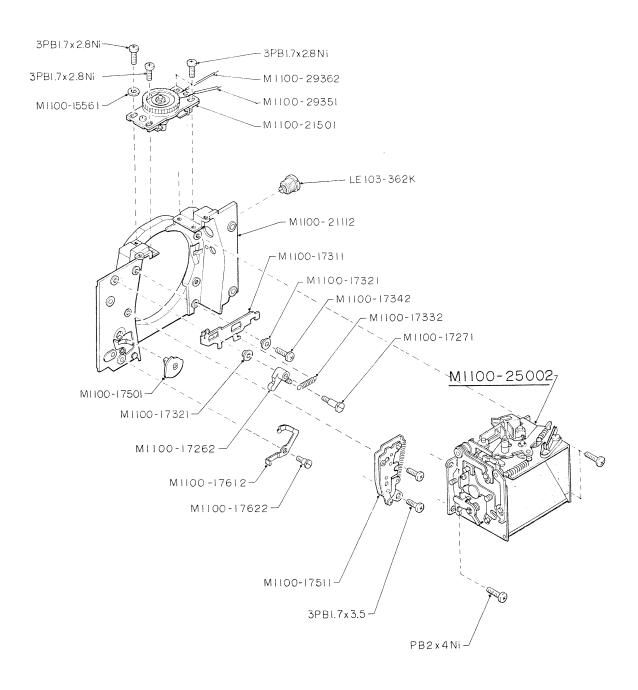




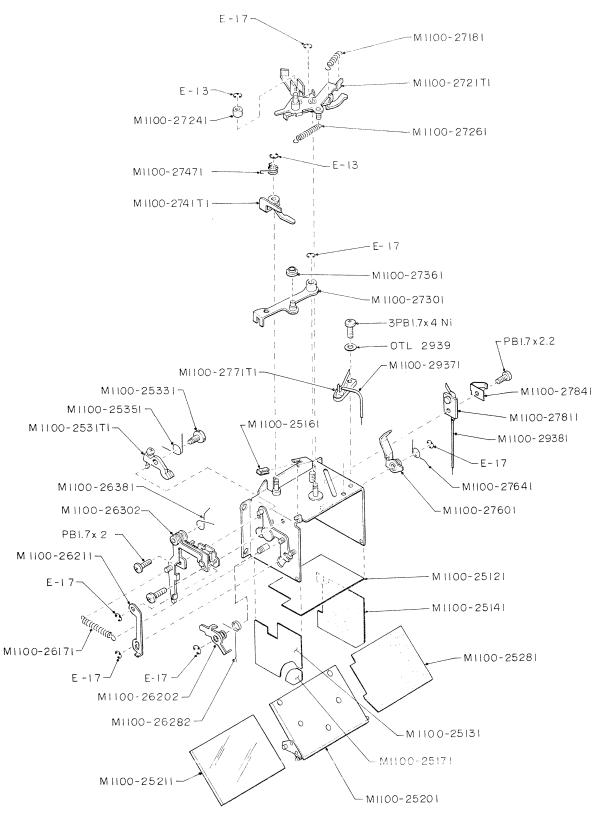




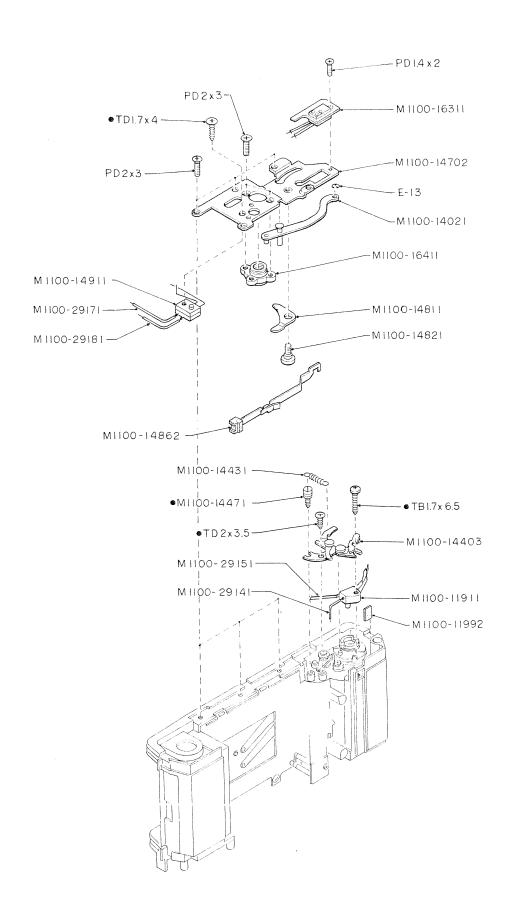


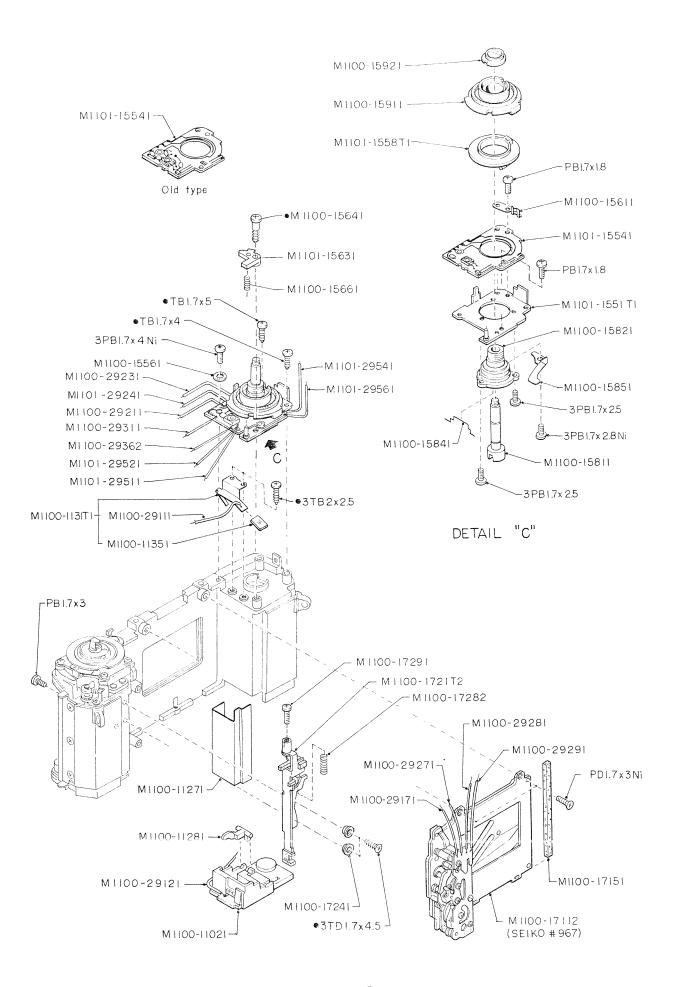


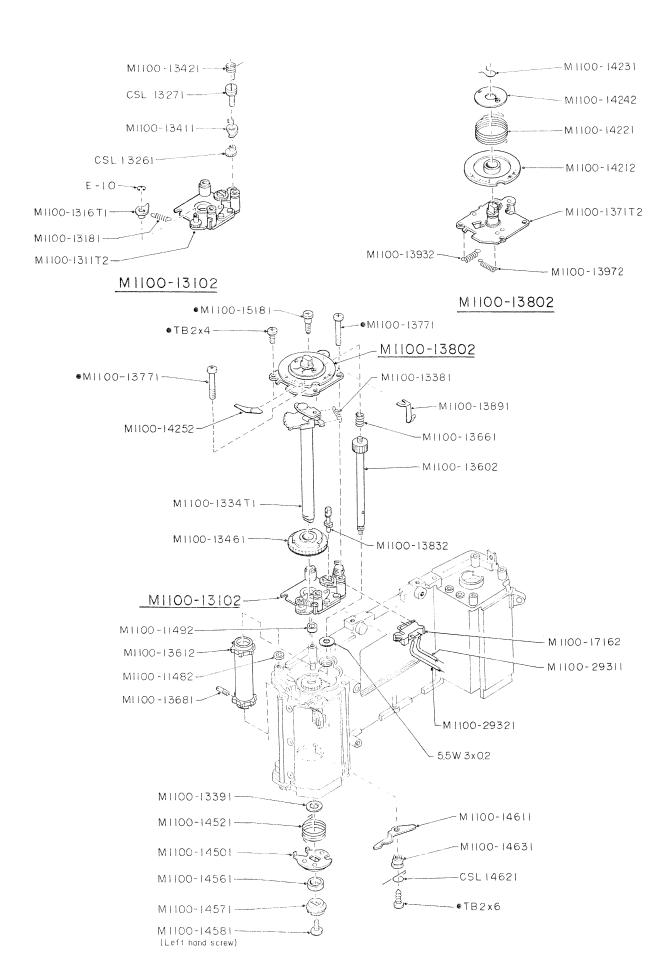
DETAIL "B"

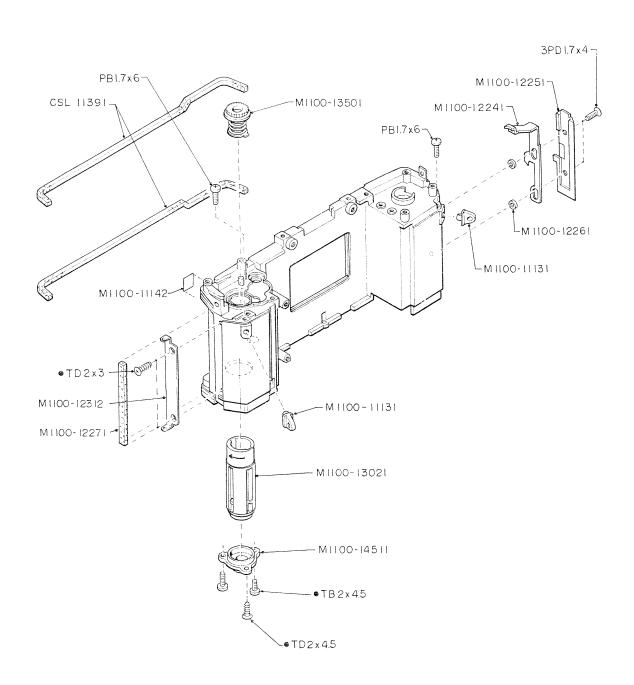


M1100-25002





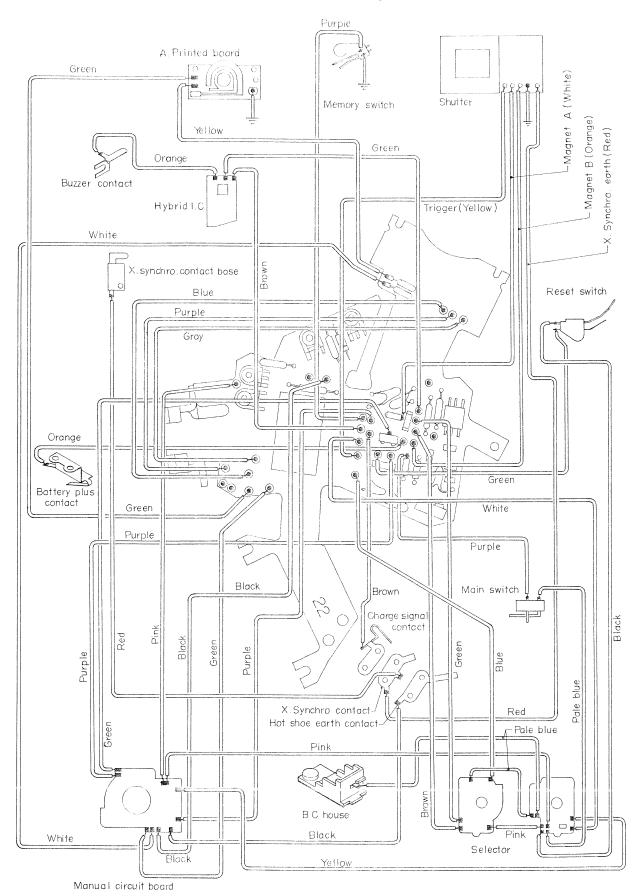


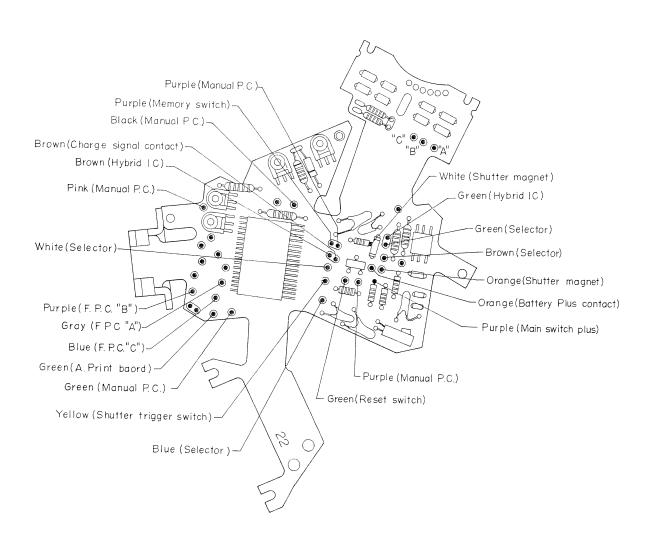


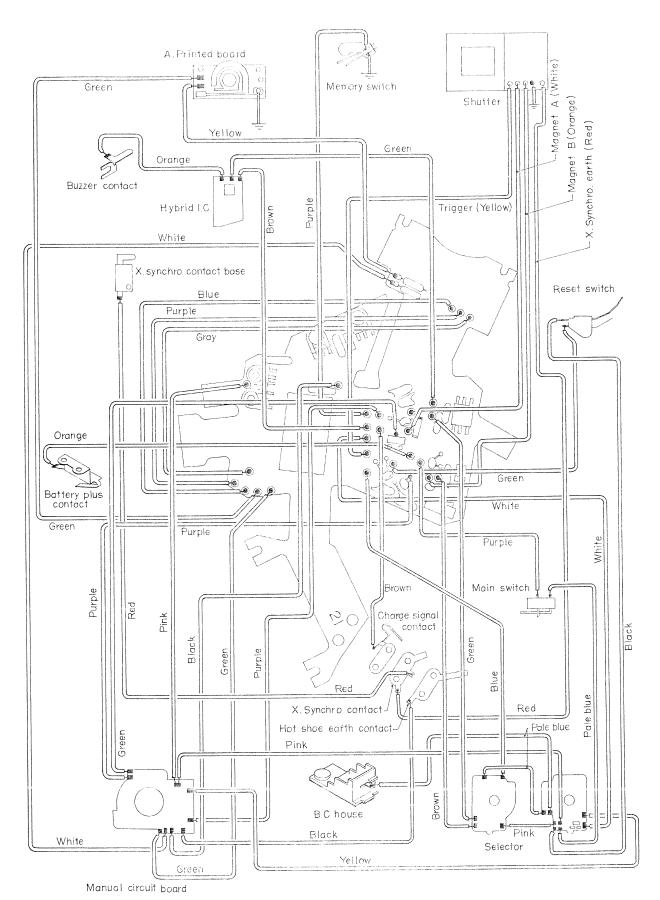
ZE-2 Electronic circuit diagram

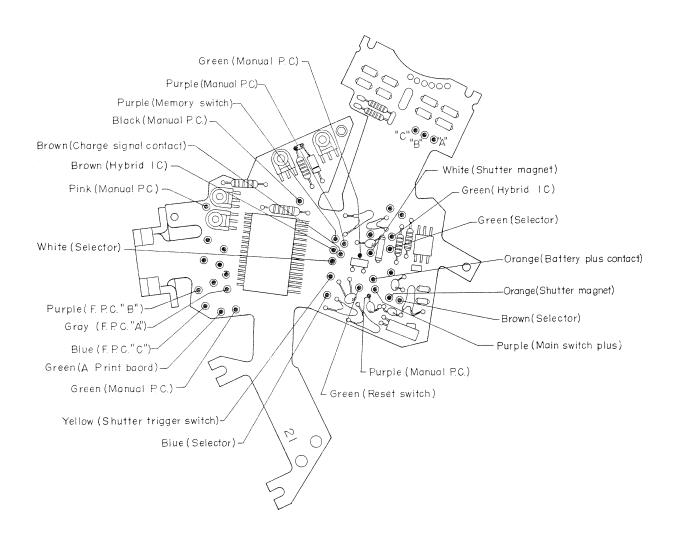
Type 21 & Type 22

ZE-2 Electro circuit diagram









PARTS LIST

Mamiya ZE-2 QUARTZ



The screw which has a mark of black circle dot on head of the its identification number is new type screw, so called "Tapping screw".

For example: •TB2 x 4 -----Tapping screw •M1100-13771----Tapping screw

Note: Special attention should be payed to tightening the screw in order to avoid making oversized or broken hole.

Parts No.	Description	Pcs.	Ref. Page
M1101-15101	Top cover assy.	1	1
M1101-15111	Top cover	1	2
M1101-15191	Insulation cover	1	2
M1101-15211	Winding lever	1	1
M1101-15231	Winding lever cap	1	1
M1101-15271	Buzzer contact (A)	1	2
M1101-15281	Buzzer contact (B)	1	4
M1101-15291	Pulsating buzzer	1	2
M1101-1551T1	SV base plate	1	8
M1101-15541	M.P.C. board	1	8
M1101-1558T1	SV middle disk	1	8
M1101-15631	SV compensation disk lock	1	8
M1101-15691	Exposure compensation dial lock	1	1
M1101-17541	Self-timer lever	1	1
M1101-17561	Screw	1	1
M1101-17591	Selftimer lever cap	1	1
M1101-18111	Shutter mode selector	1	2
M1101-18121	Selector shaft	1	2
M1101-18171	Selector cap	1	2
M1101-18211	Selector plate	1	2
M1101-18301	Selector printed board	1	3
M1101-18491	Lead wire clip	1	4
M1101-21711	Signal pin housing	1	4
M1101-21721	Signal pin	6	4
M1101-21731	Spring	6	4
M1101-21741	Back board	1	4
M1101-2422T1	Shutter speed scale frame	1	4
M1101-28101	Flexible electro circuit board	1	4
M1101-29241	Lead wire (White)	1	8
M1101-29511	Lead wire (Pink)	1	8
M1101-29521	Lead wire (Pink)	1	8
M1101-29541	Lead wire (Purple)	1	8
M1101-29561	Lead wire (Green)	1	8

Parts No.	Description	Pes.	Ref. Page
M1101-29591	Lead wire (White)	1	3
M1101-29611	Lead wire (Green)	1	3
M1101-29621	Lead wire (Pink)	1	3
M1101-29631	Lead wire (Brown)	1	3
M1101-29641	Lead wire (Pale blue)	1	3
M1100-11021	BC house	1	8
M1100-11131	Neck strap eyelet	2	10
M1100-11142	Reflection absorber sheet	1	10
M1100-11191	Cover	1	1
M1100-11201	Battery cartridge	1	1
M1100-11271	BC inner chamber	1	8
M1100-11281	BC flip lever	1	8
M1100-1131T1	Battery plus contact	1	8
M1100-11351	Heat-shrink tube	1	8
M1100-11411	Strap loop	2	1
M1100-11421	Filling	2	1
M1100-11482	Ring	1	9
M1100-11492	Ring	1	9
M1100-11911	Reset switch	1	7
M1100-11992	Cushion	1	7
M1100-12102	Back cover assy.	1	1
M1100-1213T1	Pressure plate	1	2
M1100-12241	Back cover latch	1	10
M1100-12251	Cover	1	10
M1100-12261	Collar	2	10
M1100-12271	Sealing strip	1	10
M1100-12312	Hinge bracket	1	10
M1100-12321	Hinge shaft upper	1	2
M1100-12331	Hinge shaft lower	1	2
M1100-12351	Screw	1	2
M1100-12361	Spring	1	2
M1100-13021	Film take-up spool	1	10
M1100-13102	Winding base plate assy.	1	9
M1100-1311T2	Base plate	1	9
M1100-1316T1	Pawl	1	9

Parts No.	Description	Pcs.	Ref. Page
M1100-13181	Spring	1	9
M1100-1334T1	Winding shaft assy.	1	9
M1100-13381	Spring	1	9
M1100-13391	Washer	1	9
M1100-13411	Pawl	1	9
M1100-13421	Spring	1	9
M1100-13461	Winding gear	1	9
M1100-13501	Film take-up spool gear	1	10
M1100-13602	Sprocket shaft	1	9
M1100-13612	Sprocket	1	9
M1100-13661	Spring	1	9
M1100-13681	Screw	1	9
M1100-1371T2	Film counter base plate	1	9
M1100-13771	Screw	2	9
M1100-13802	Film counter base plate assy.	1	9
M1100-13832	Advance cam	1	9
M1100-13891	Lead wire clip	1	9
M1100-13932	Spring	1	9
M1100-13972	Spring	1	9
M1100-14021	Connector	1	7
M1100-14212	Exposure counter	1	9
M1100-14221	Spring	1	9
M1100-14231	Clip spring	1	9
M1100-14242	Spring holder	1	9
M1100-14252	Indicator	1	9
M1100-14403	Safety winding device	1	7
M1100-14431	Spring	1	7
M1100-14471	Anchor	1	7
M1100-14501	Crank disk	1	9
M1100-14511	Bearing	1	10
M1100-14521	Spring	1	9
M1100-14561	Collar	1	9
M1100-14571	Winder film advance coupling	1	9
M1100-14581	Screw	1	9
M1100-14611	Clutch lever	1	9

Parts No.	Description	Pes.	Ref. Page
M1100-14631	Shaft	1	9
M1100-14702	Bottom base plate	1	7
M1100-14811	Mirror charging lever	1	7
M1100-14821	Shaft	1	7
M1100-14862	Control slide	1	7
M1100-14911	103 Winding switch	1	7
M1100-15131	Shutter button	1	1
M1100-15141	Window cover	1	2
M1100-15151	Screw	1	1
M1100-15161	Screw	1	1
M1100-15171	Screw	2	1
M1100-15181	Screw	1	9
M1100-15221	Nut	1	1
M1100-15312	Hot-Shoe	1	2
M1100-15331	Inner cover	1	2
M1100-15351	Insulation base	1	2
M1100-15381	Retaining	1	2
M1100-15411	X-Contact lever	1	2
M1100-15431	Washer	1	2
M1100-15561	Washer	2	5,8
M1100-15611	Click spring	1	8
M1100-15641	Screw	1	8
M1100-15661	Spring	1	8
M1100-15711	Rewind knob	1	1
M1100-1572T1	Rewind lever	1	1
M1100-15751	Nut	1	1
M1100-15761	Spring	1	1
M1100-15811	Rewind shaft	1	8
M1100-15821	Hub	1	8
M1100-15841	Spring	1	8
M1100-15851	Spring	1	8
M1100-15911	Compensation value disk	1	8
M1100-15921	Nut	1	8
M1100-15931	Film speed compensation dial	1	1
M1100-15941	Film speed scale	1	1

Parts No.	Description	Pes.	Ref. Page
M1100-15951	Spring	1	1
M1100-15961	Scale base	1	1
M1100-15971	Nut	1	1
M1100-16111	Bottom cover	1	1
M1100-16141	Rewind button	1	1
M1100-16311	Winder electrical contacts	1	7
M1100-16411	Tripod socket	1	7
M1100-16431	Screw	1	1
M1100-17112	SEIKO Shutter	1	8
M1100-17151	Sealing strip	1	8
M1100-17162	Main switch	1	9
M1100-1721T2	Shutter release lever	1	8
M1100-17241	Collar	2	8
M1100-17262	Shaft	1	5
M1100-17271	Screw	1	5
M1100-17281	Spring	1	8
M1100-17291	Screw	1	8
M1100-17311	Slide	1	5
M1100-17321	Hub	2	5
M1100-17332	Spring	1	5
M1100-17342	Screw	1	5
M1100-17501	Self-timer cam	1	5
M1100-17511	Self-timer	1	5
M1100-17551	Washer	1	1
M1100-17571	Ring	1	1
M1100-17612	Actuating lever	1	5
M1100-17622	Shaft	1	5
M1100-18141	Spring	1	2
M1100-18151	Click	1	2
M1100-18161	Selector button	1	2
M1100-18512	Leatherette	1	1
M1100-18522	Leatherette	1	1
M1100-18532	Leatherette	1	2
M1100-18542	Leatherette	1	2
M1100-21112	Front housing	1	5

Parts No.	Description	Pes.	Ref. Page
M1100-21211	Bayonet ring	1	3
M1100-21221	Spring	1	3
M1100-21311	Aperture value ring	1	3
M1100-21321	Spring	1	3
M1100-21331	Cover	1	3
M1100-2141T1	Lens lock lever	1	3
M1100-21441	Spring	1	3
M1100-21451	Screw	1	3
M1100-21501	A print board	1	5
M1100-22101	Apron	1	1
M1100-22142·	Splint	1	1
M1100-22161	Screw	2	1
M1100-22191	Safety cover	1	1
M1100-24112	Prism roof	1	4
M1100-24121	Washer	1	4
M1100-24131	Mylar cover	1	4
M1100-24202	Eyepiece frame assy.	1	4
M1100-24211	Penta prism	1	4
M1100-2431T2	Focusing screen frame	1	4
M1100-24331	Adjusting screw	1	4
M1100-24351	Adjusting screw	2	4
M1100-24411	Fresnel lens	1	4
M1100-24421	Fresnel lens frame	1	4
M1100-24431	Release pawl	1	4
M1100-24451	Spring	1	4
M1100-24461	Spring	1	4
M1100-24511	Sealing strip	1	4
M1100-24521	Sealing strip	1	3
M1100-24531	Curtain	1	3
M1100-25002	Mirror housing assy.	1	5
M1100-25121	Reflection absorber leatherette	1	6
M1100-25131	Reflection absorber leatherette	1	6
M1100-25141	Reflection absorber leatherette	1	6
M1100-25161	Damper	1	6
M1100-25171	Reflection absorber leatherette	1	6

Parts No.	Description	Pes.	Ref. Page
M1100-25201	Mirror holder	1	6
M1100-25211	Mirror	1	6
M1100-25281	Reflection absorber leatheret	tel	6
M1100-2531T1	Mirror angle requlator	1	6
M1100-25331	Screw	1	6
M1100-25351	Spring	1	6
M1100-26171	Spring	1	6
M1100-26202	Latch	1	6
M1100-26211	Mirror return rod	1	6
M1100-26282	Spring	1	6
M1100-26302	Latch and release lever unit	1	6
M1100-26381	Spring	1	6
M1100-27181	Spring	1	6
M1100-2721T1	Mirror charge lever unit	1	6
M1100-27241	Collar	1	6
M1100-27261	Spring	1	6
M1100-27301	Mirror raising lever	1	6
M1100-27361	Roller	1	6
M1100-2741T1	Latch	1	6
M1100-27471	Spring	1	6
M1100-27601	NC lever	1	6
M1100-27641	Spring	1	6
M1100-2771T1	Memory switch	1	6
M1100-27811	X synchro. contact base	1	6
M1100-27841	Lead wire clip	1	6
M1100-29111	Lead wire (Orange)	1	8
M1100-29121	Lead wire (Pale blue)	1	8
M1100-29141	Lead wire (Green)	1	7
M1100-29151	Lead wire (Black)	1	7
M1100-29171	Lead wire (Red)	2	7,8
M1100-29181	Lead wire (Orange)	1	7
M1100-29211	Lead wire (Black)	1	8
M1100-29221	Lead wire (Black)	1	4
M1100-29231	Lead wire (Green)	1	8
M1100-29271	Lead wire (Orange)	1	8

Parts No.	Description	Pcs.	Ref. Page
M1100-29281	Lead wire (White)	1	8
M1100-29291	Lead wire (Yellow)	1	8
M1100-29311	Lead wire (Purple)	2	8,9
M1100-29321	Lead wire (Pale blue)	1	9
M1100-29341	Lead wire (Blue)	1	3
M1100-29351	Lead wire (Green)	1	5
M1100-29362	Lead wire (Yellow)	2	5,8
M1100-29371	Lead wire (Purple)	1	6
M1100-29381	Lead wire (Red)	1	6
CSL11391	Sealing strip	1	10
CSL12281	Sealing strip	2	2
CSL13261	Eccentric collar	1	9
CSL13271	Stud screw	1	9
CSL14621	Spring	1	9
CSL18611	Cover	1	1
OTL2939	Washer	1	6
LE103-362K	X synchro. terminal	1	5
PB1.7x1.8	Screw for M1101-15541	2	8
PB1.7x2	Screw for M1100-26302	2	6
PB1.7x2.2	Screw for M1100-27811	1	6
PB1.7x3	Screw for M1100-17112	1	8
PB1.7x3Ni	Screw for M1101-18301	2	3
PB1.7x6	Screw for M1100-11131	2	10
PB2x4Ni	Screw for M1100-21112	4	3
	for M1100-2431T2	2	3
	for M1100-25002	4	5
PB2x5Cr	Screw for M1100-21211	4	3
3PB1.4x1.4Ni	Screw for M1101-28101	1	4
3PB1.7x2.5	Screw for M1100-15821	2	8
3PB1.7x2.8Ni	Screw for M1100-15851	1	8
	for M1100-21501	4	5
3PB1.7x3.5	Screw for M1100-17511	2	5
3PB1.7x4Ni	Screw for M1101-1551T1	1	8
	for M1100-2771T1	1	6
PD1.4x2	Screw for M1100-16311	1 .	7

Parts No.	Description	Pcs.	Ref. Page
PD1.7x3Ni	Screw for M1100-17112	2	8
PD1.7x3	Screw for M1100-21331	2	3
PD1.7x4Ni	Screw for M1100-15312	4	2
PD2x3	Screw for M1100-14702	3	7
	for M1100-16411	2	7
	for M1100-21112	2	3
3PD1.7x4	Screw for M1100-12251	2	10
TB1.7x4	Screw for M1101-1551T1	1	8
TB1.7x4.5	Screw for M1101-21711	2	4
TB1.7x5	Screw for M1101-1551T1	1	8
TB1.7x6.5	Screw for M1100-11911	1	7
TB2x4	Screw for M1100-13802	1	9
TB2x4.5	Screw for M1100-14511	2	10
	for M1100-2431T2	2	3
TB2x6	Screw for M1100-14631	1	9
3TB1.7x3.5	Screw for M1101-18301	1	3
3TB1.7x4	Screw for M1100-16111	2	1
	for M1100-24202	2	4
	for M1101-28101	4	4
3TB1.7x5.5	Screw for M1101-28101	1	4
3TB2x2.5	Screw for Ml100-1131T1	2	8
3TB2x4.5	Screw for M1101-18171	1	2
TD1.7x4	Screw for M1100-14911	1	7
TD2x3	Screw for M1100-12312	2	10
TD2x3.5	Screw for M1100-14403	1	7
TD2x4.5	Screw for M1100-14511	1	10
3TD1.7x4.5	Screw for M1100-17241	2	8
2.8W1.4x0.3	Washer	1	4
4W2x0.5	Washer	1	4
5.5W3x0.2	Washer	1	9
N1.4	Nut	1	2
E-10	E-ring	1	9
E-13	E-ring	3	6,7
E-17	E-ring	6	6,9