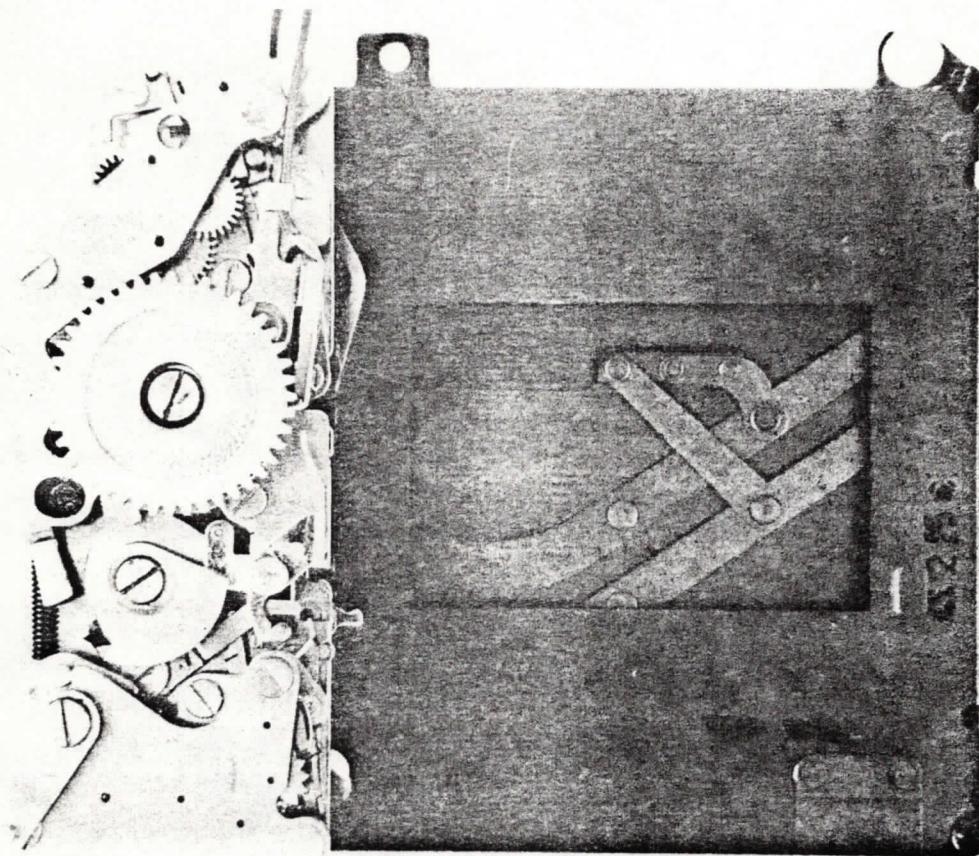


# COPAL SQUARE S



Reprinted September 1976

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**NATIONAL CAMERA**  
**TECHNICAL TRAINING DIVISION**

2000 W. Union Avenue • Englewood, Colorado 80110



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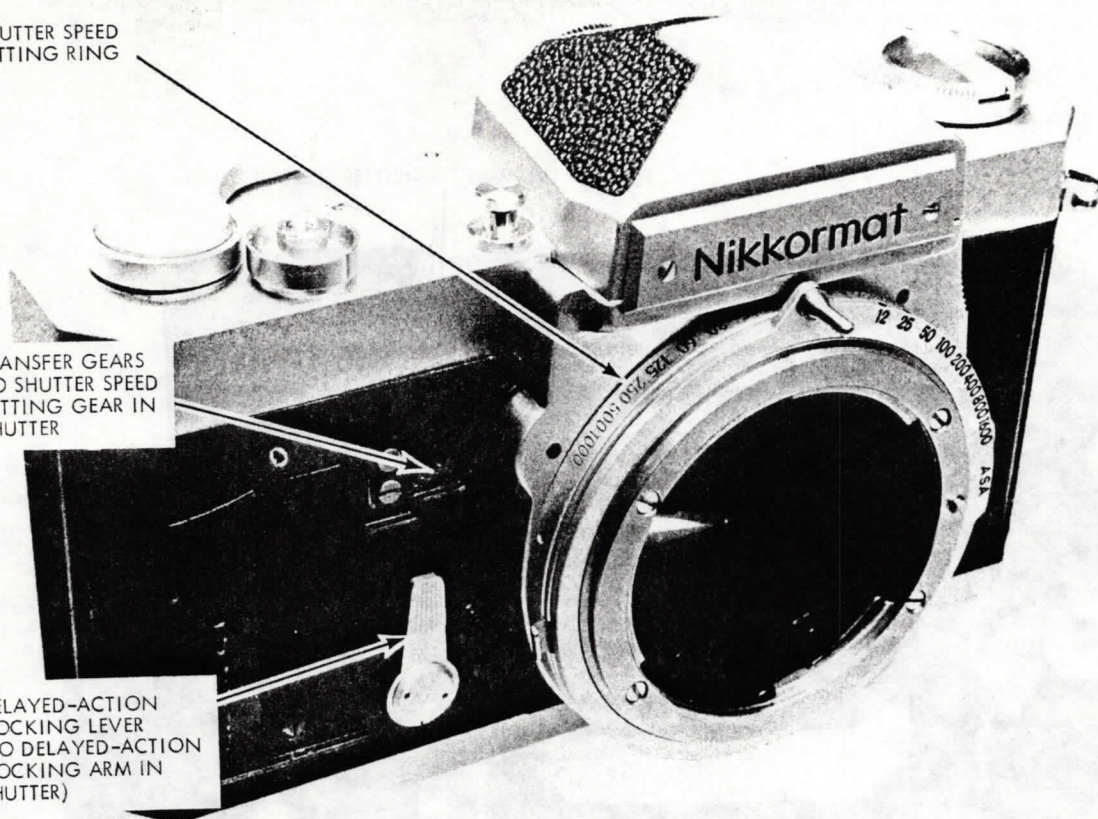
SHUTTER SPEED  
SETTING RING

TRANSFER GEARS  
TO SHUTTER SPEED  
SETTING GEAR IN  
SHUTTER

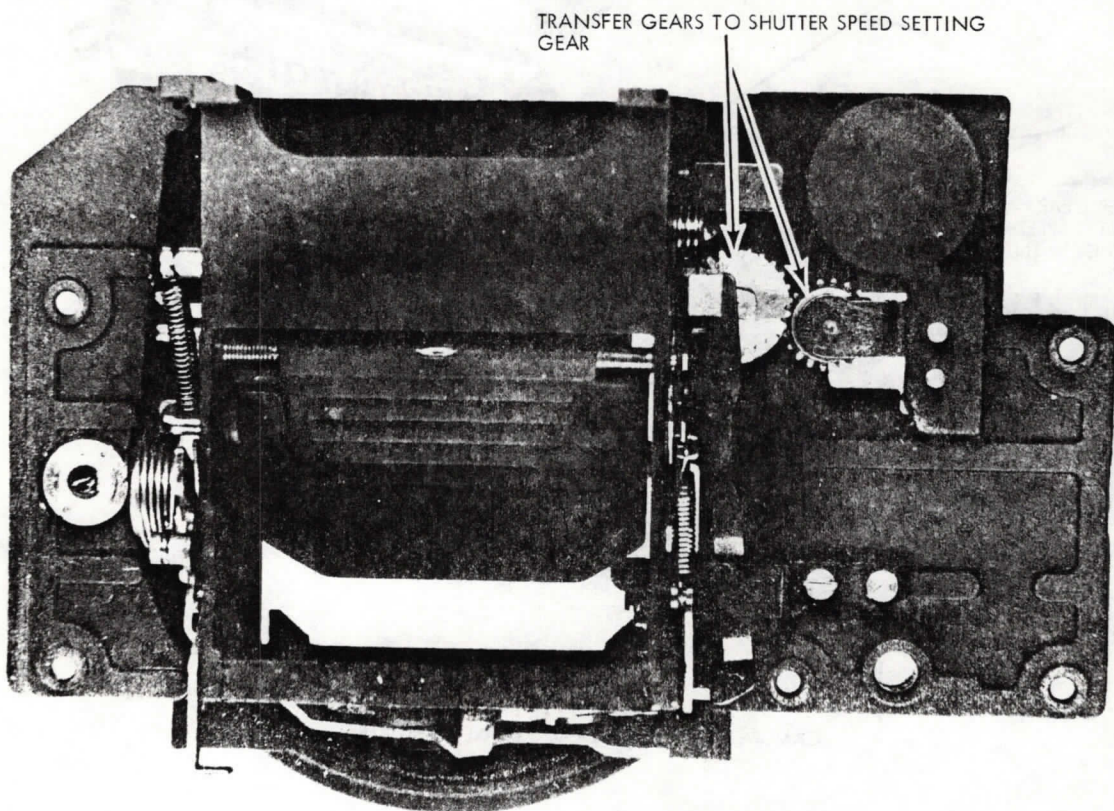
DELAYED-ACTION  
COCKING LEVER  
(TO DELAYED-ACTION  
COCKING ARM IN  
SHUTTER)

1

CAMERA USING THE COPAL SQUARE S SHUTTER

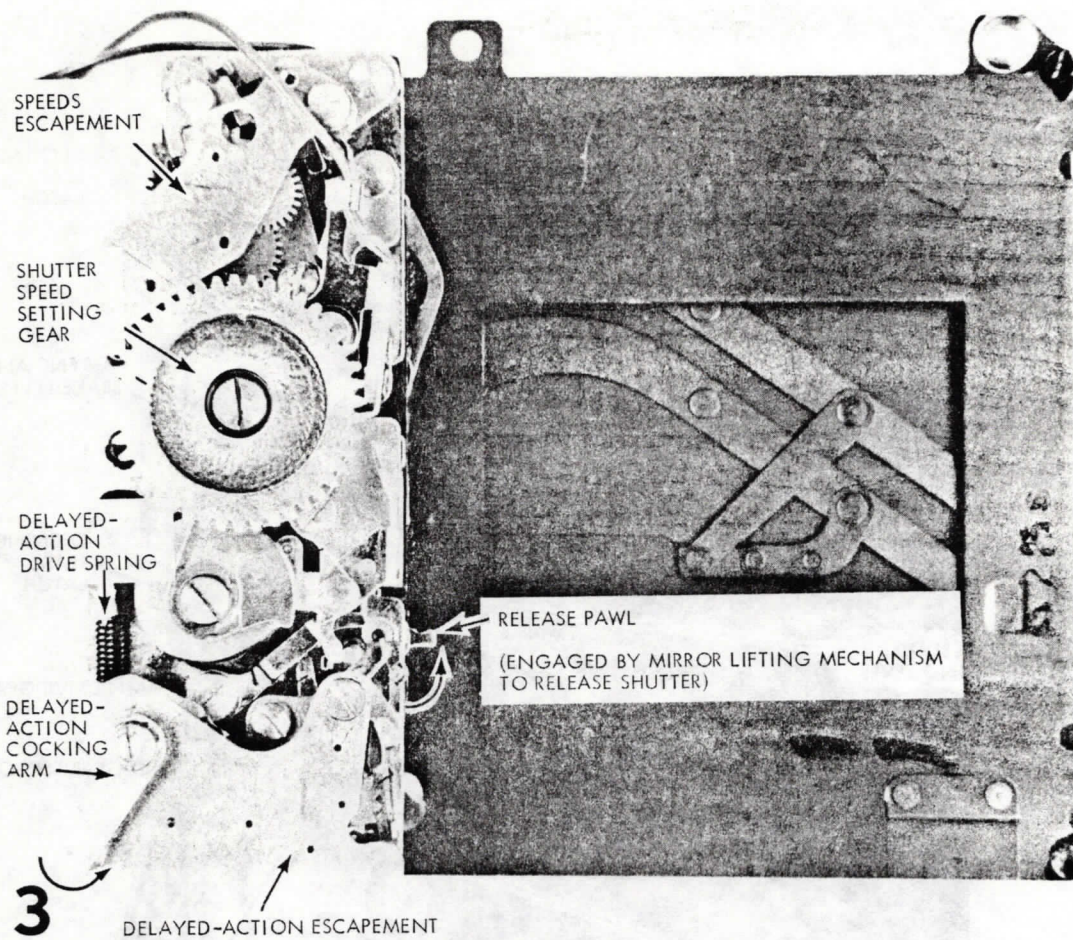




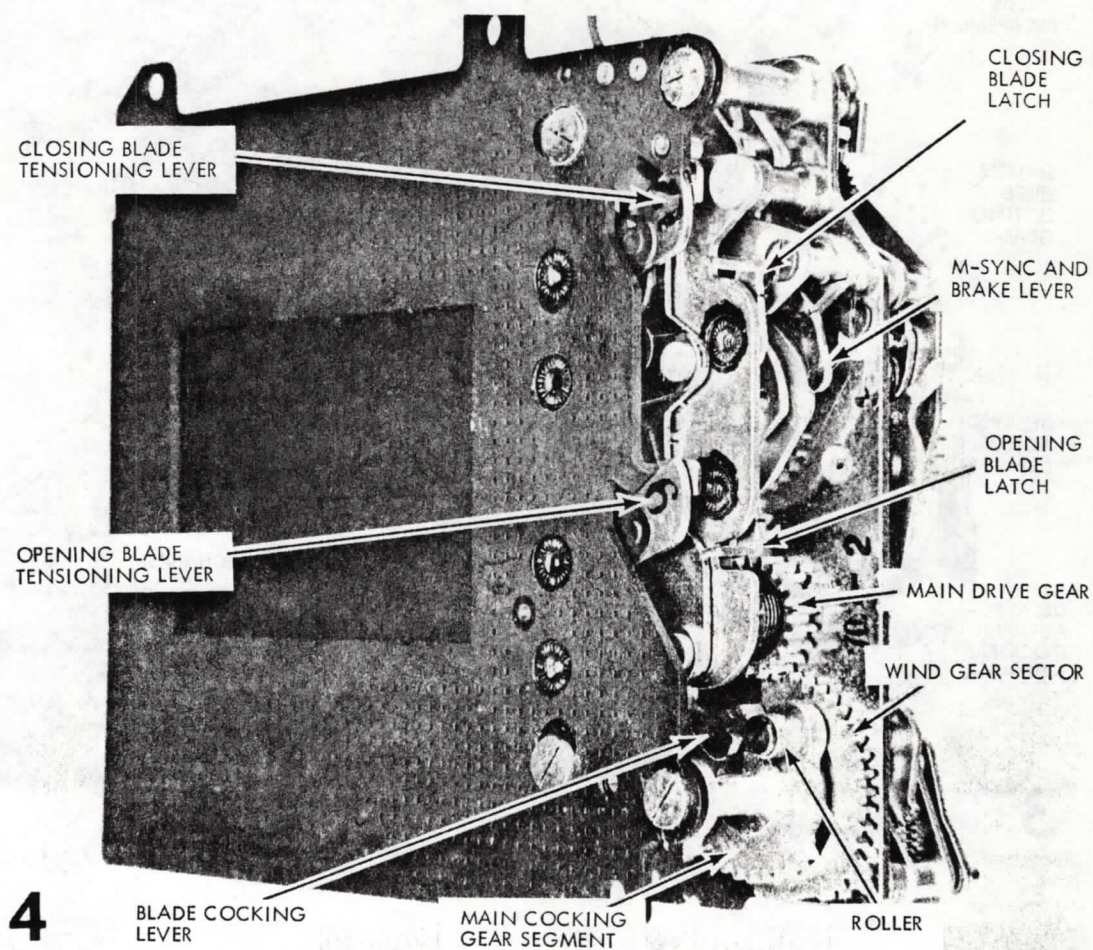


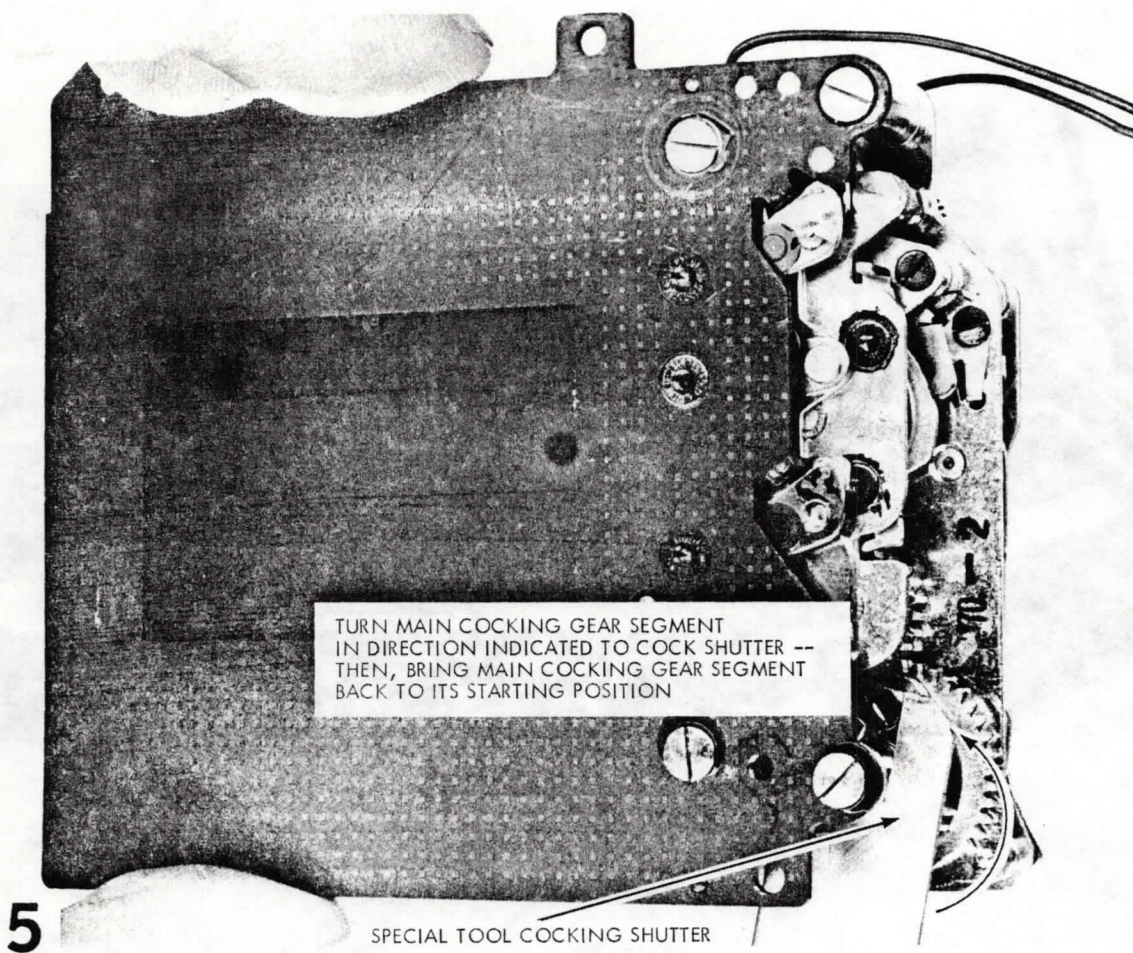
2

INSIDE OF CAMERA FRONT PLATE ASSEMBLY

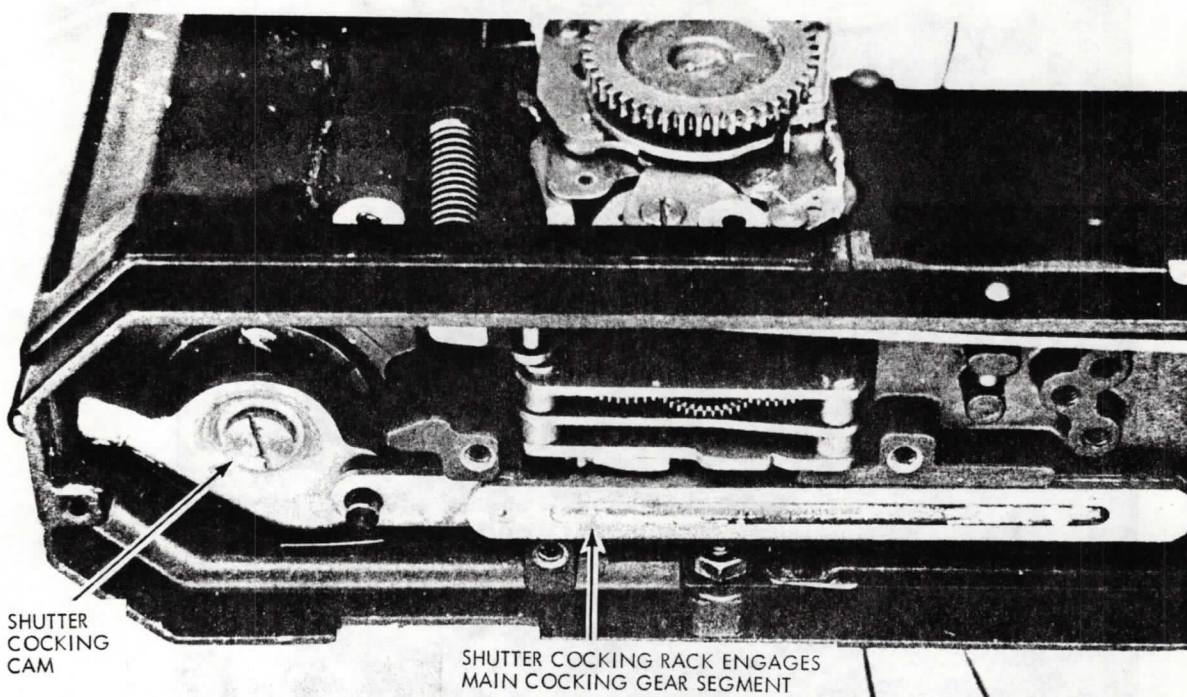












6

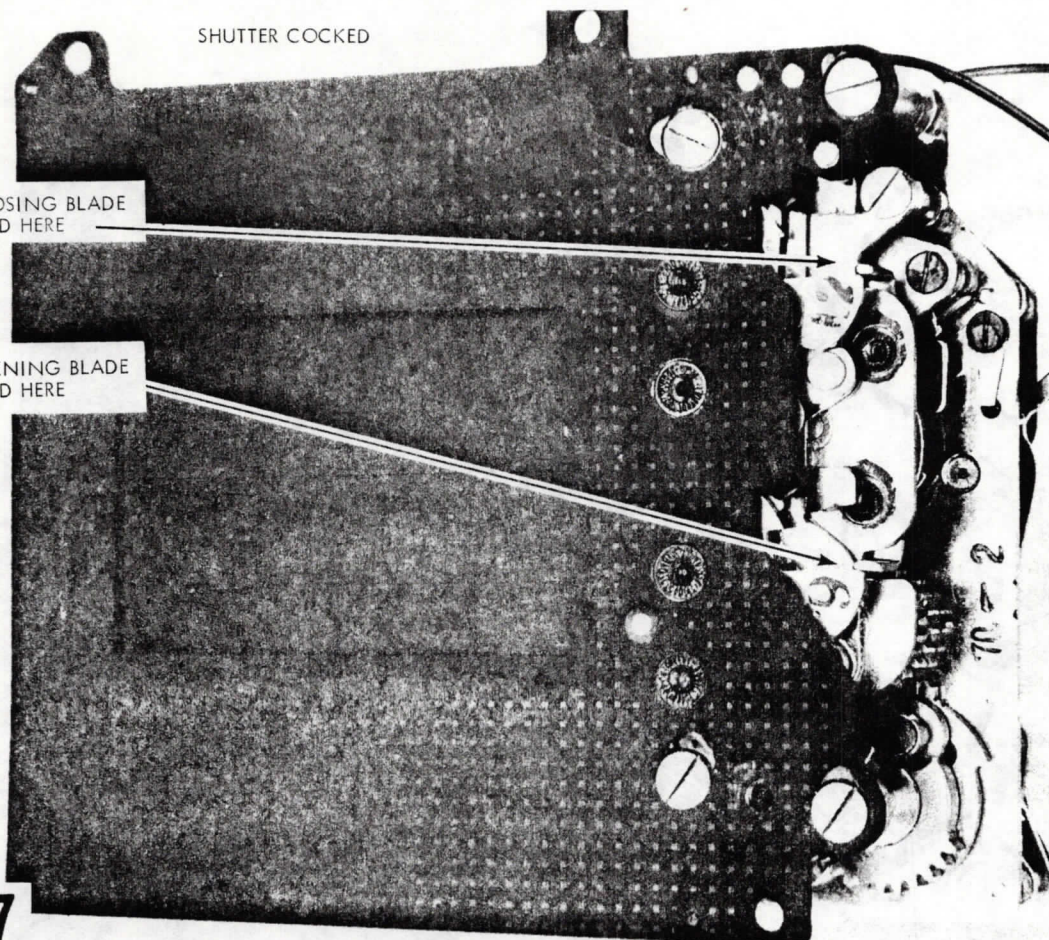
CAMERA MECHANISM THAT COCKS SHUTTER

SHUTTER COCKED

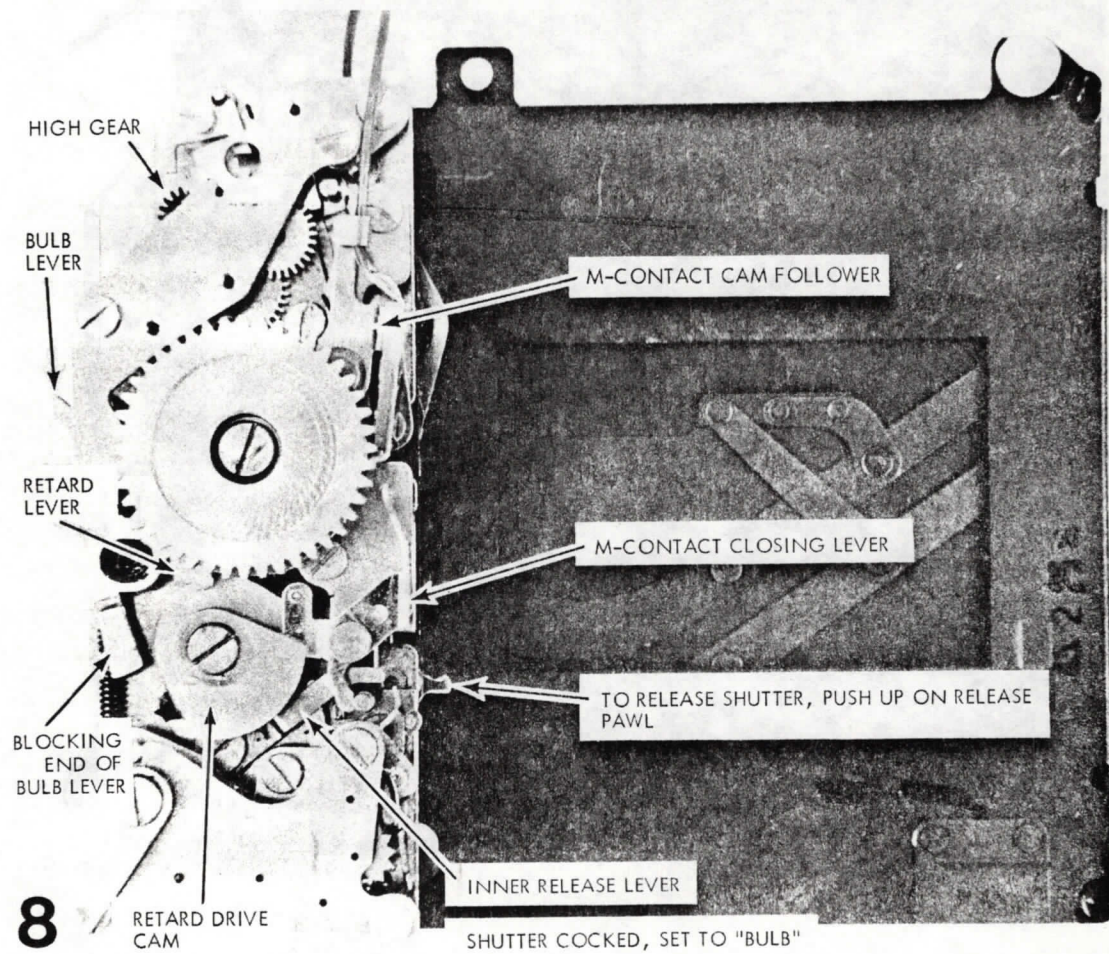
CLOSING BLADE  
HELD HERE

OPENING BLADE  
HELD HERE

7







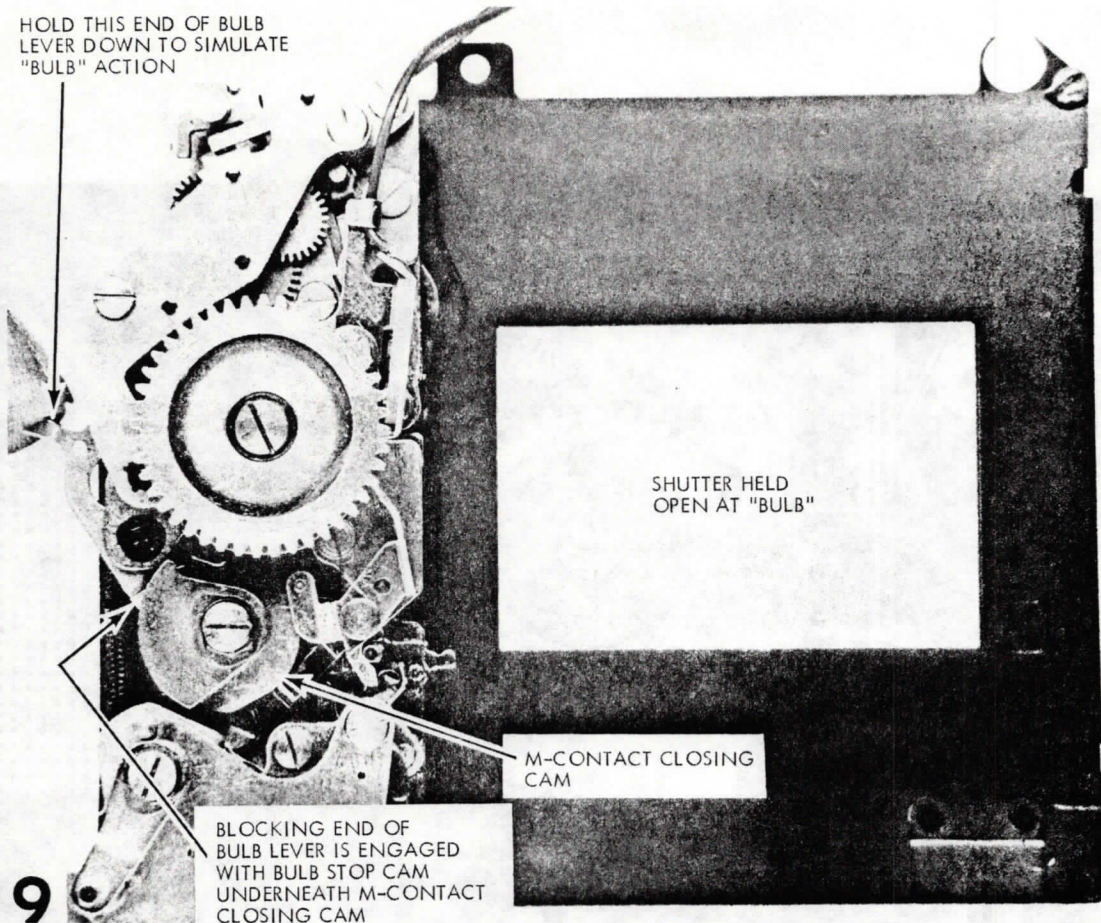
HOLD THIS END OF BULB  
LEVER DOWN TO SIMULATE  
"BULB" ACTION

SHUTTER HELD  
OPEN AT "BULB"

M-CONTACT CLOSING  
CAM

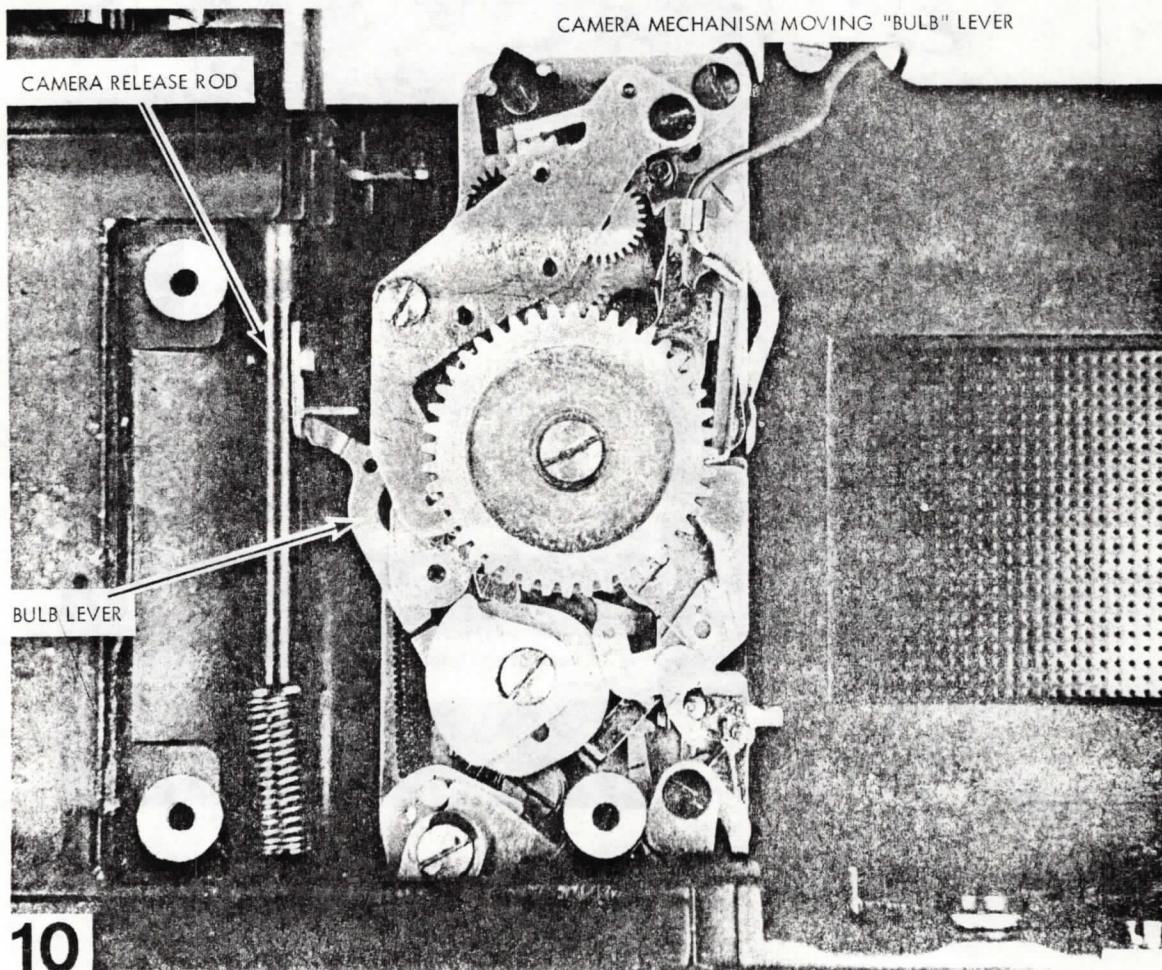
BLOCKING END OF  
BULB LEVER IS ENGAGED  
WITH BULB STOP CAM  
UNDERNEATH M-CONTACT  
CLOSING CAM

9





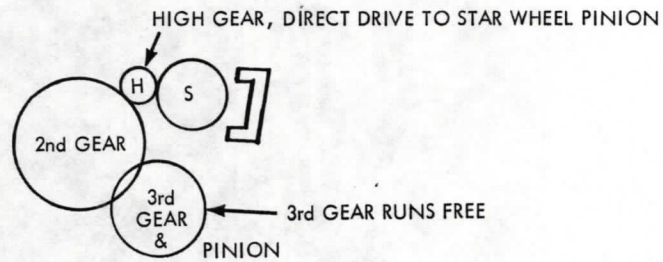
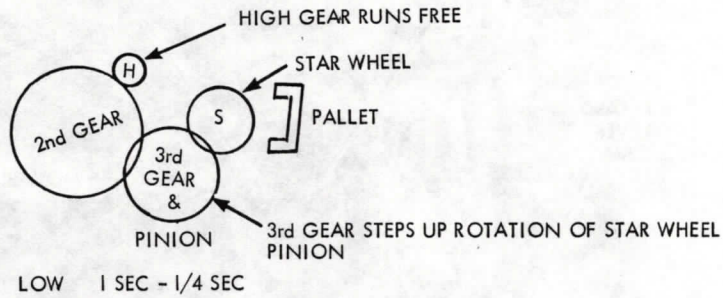
CAMERA MECHANISM MOVING "BULB" LEVER



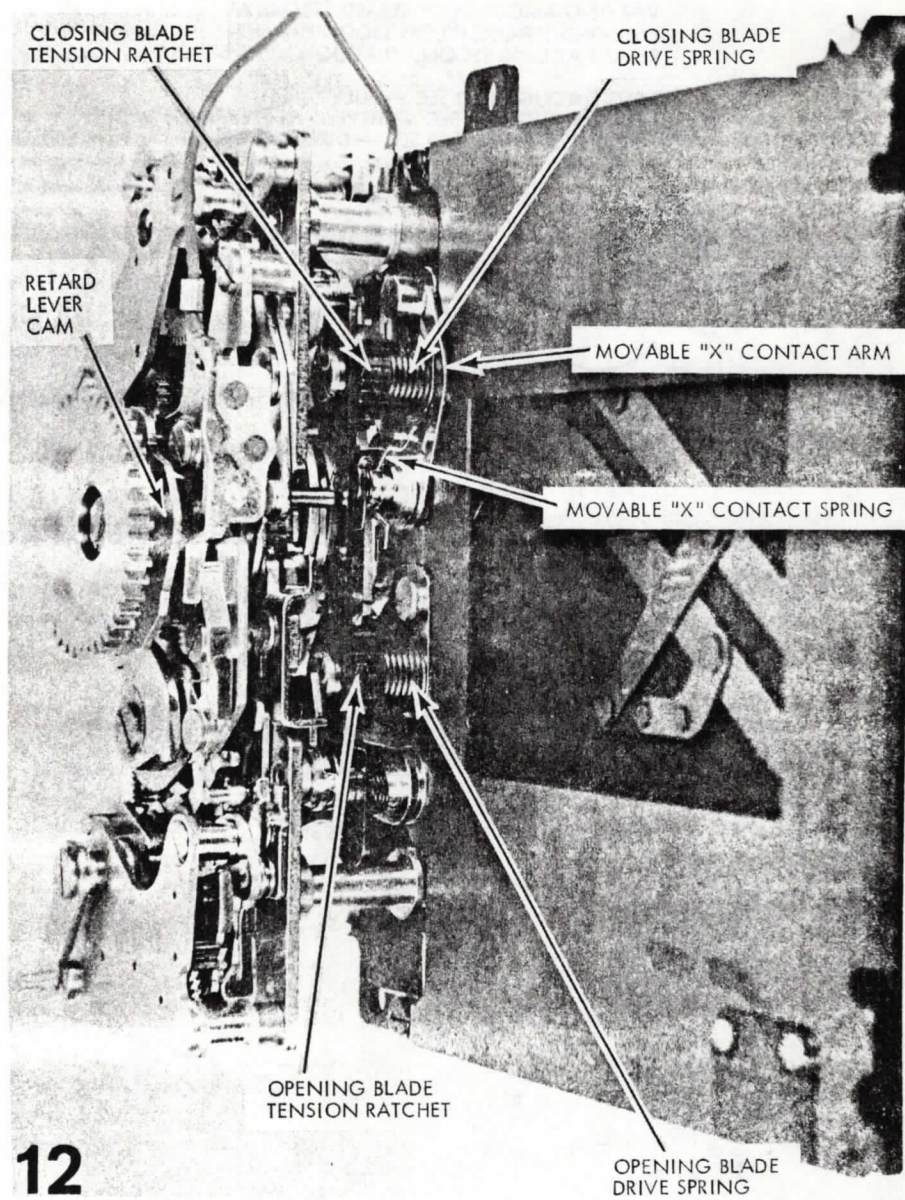
# SHUTTER SPEED CYCLE

VARYING AMOUNTS OF RETARD STROKE AT  
1 SECOND THROUGH 1/125 SECOND -- NO  
RETARD AT 1/250 SECOND THROUGH 1/1000 SECOND.

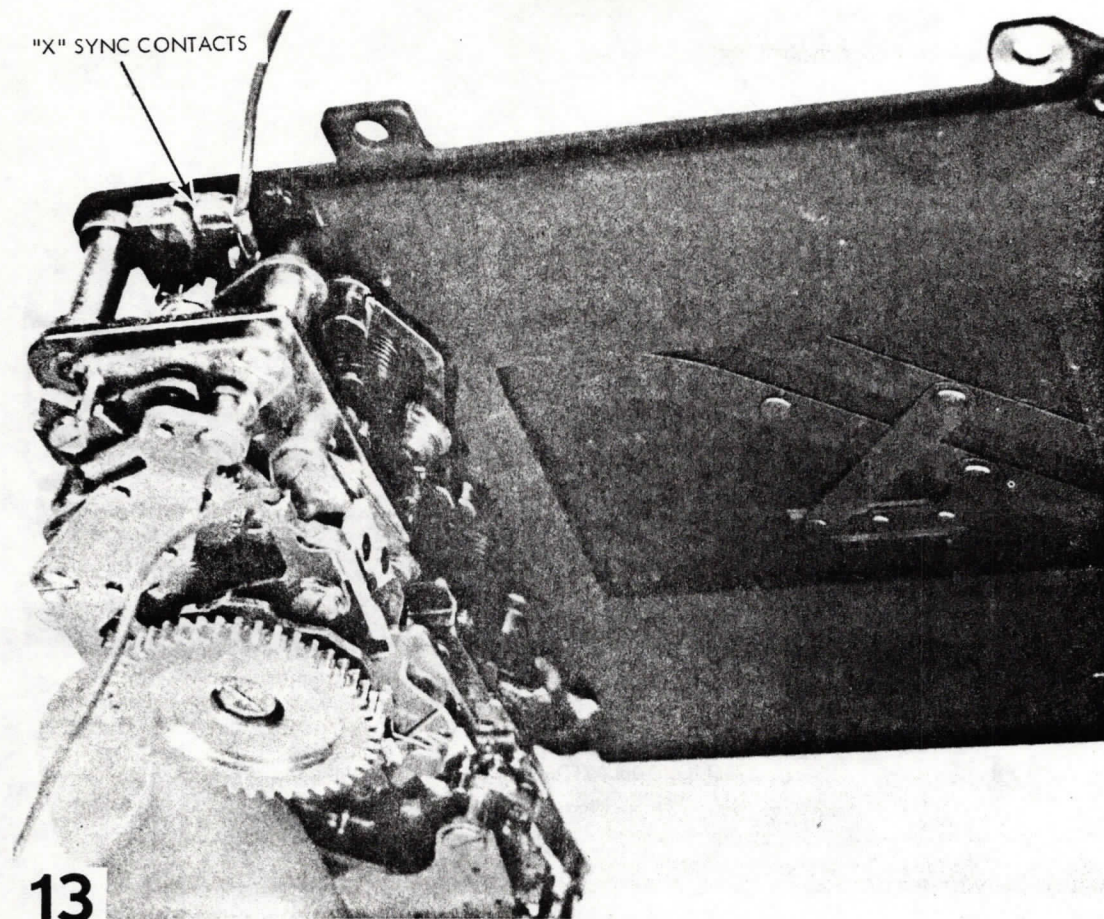
1 SEC THROUGH 1/30 SEC -- FULL PALLET  
1 SEC THROUGH 1/4 SEC -- STEPPED-UP GEARING  
1/8 SEC THROUGH 1/125 SEC -- DIRECT GEARING







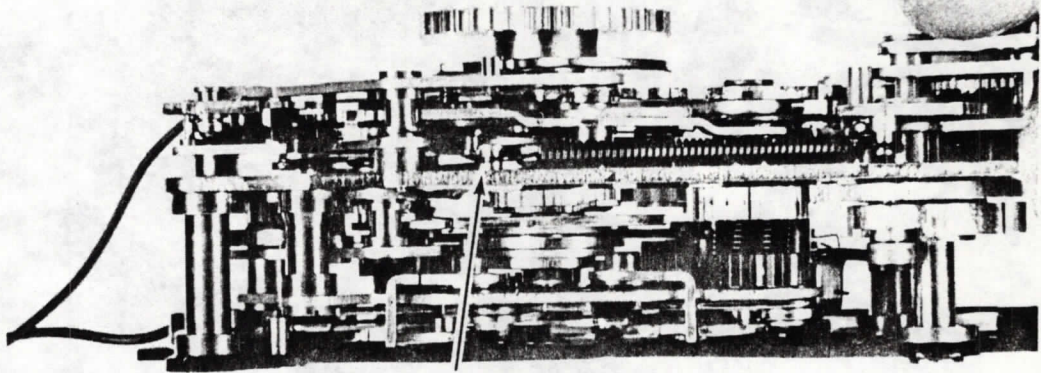
"X" SYNC CONTACTS



13



TO REMOVE DELAYED-ACTION ESCAPEMENT:



1 DISCONNECT END OF DELAYED-ACTION DRIVE  
DRIVE SPRING FROM POST ON MECHANISM  
PLATE

2 REMOVE DELAYED-ACTION DRIVE SPRING  
(con't figure 15)

14

3 PARTIALLY COCK DELAYED-ACTION MECHANISM

4 REMOVE THREE  
DELAYED-ACTION  
RETAINING SCREWS

DELAYED-ACTION CATCH LEVER

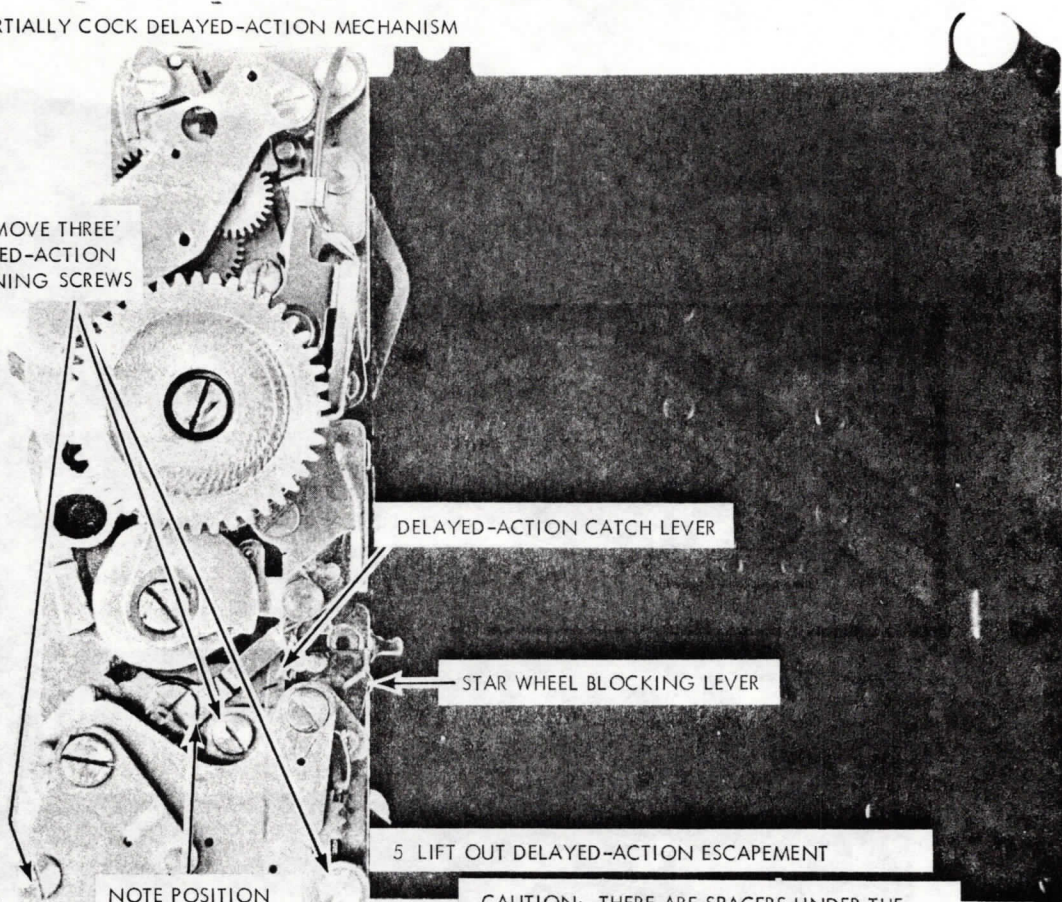
STAR WHEEL BLOCKING LEVER

5 LIFT OUT DELAYED-ACTION ESCAPEMENT

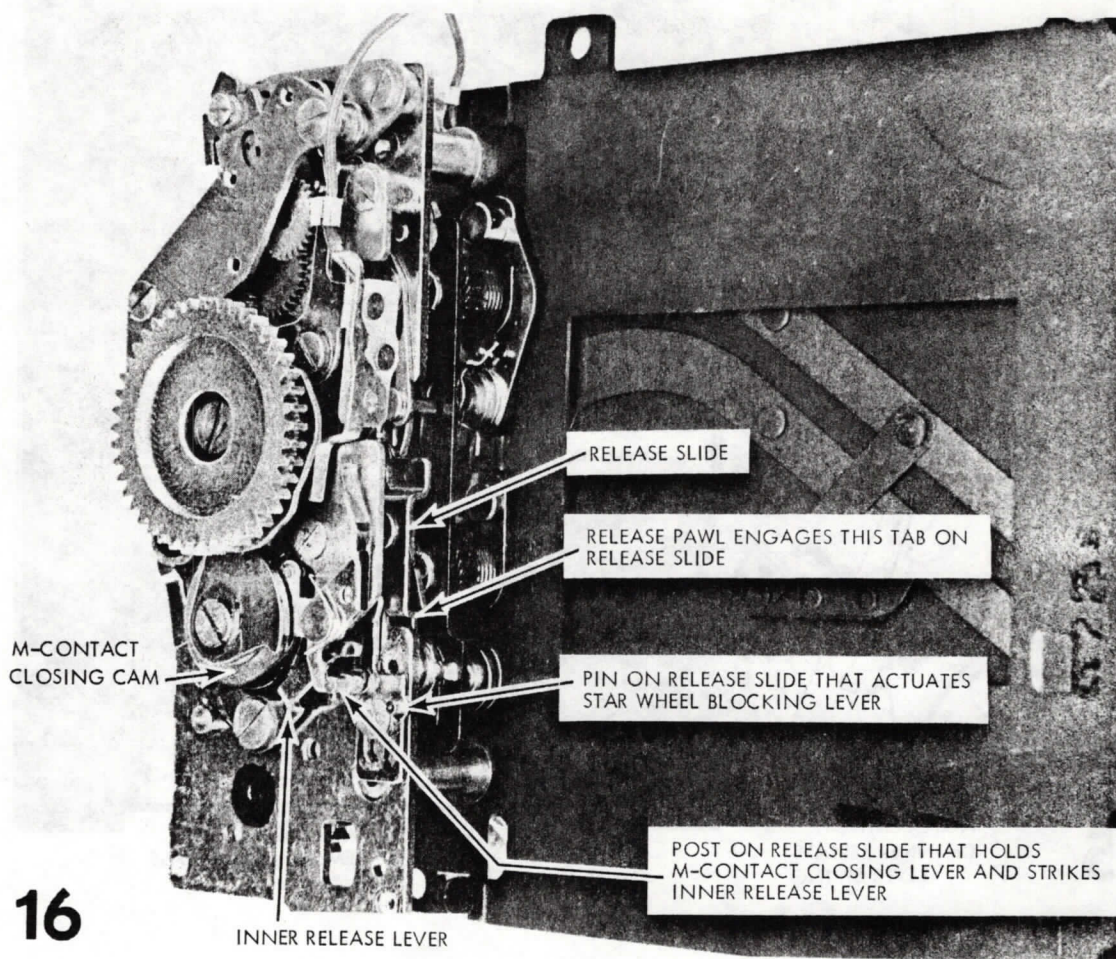
NOTE POSITION  
OF INNER RELEASE  
LEVER SPRING

CAUTION: THERE ARE SPACERS UNDER THE  
DELAYED-ACTION ESCAPEMENT AT THE BRASS  
SCREW POSITIONS

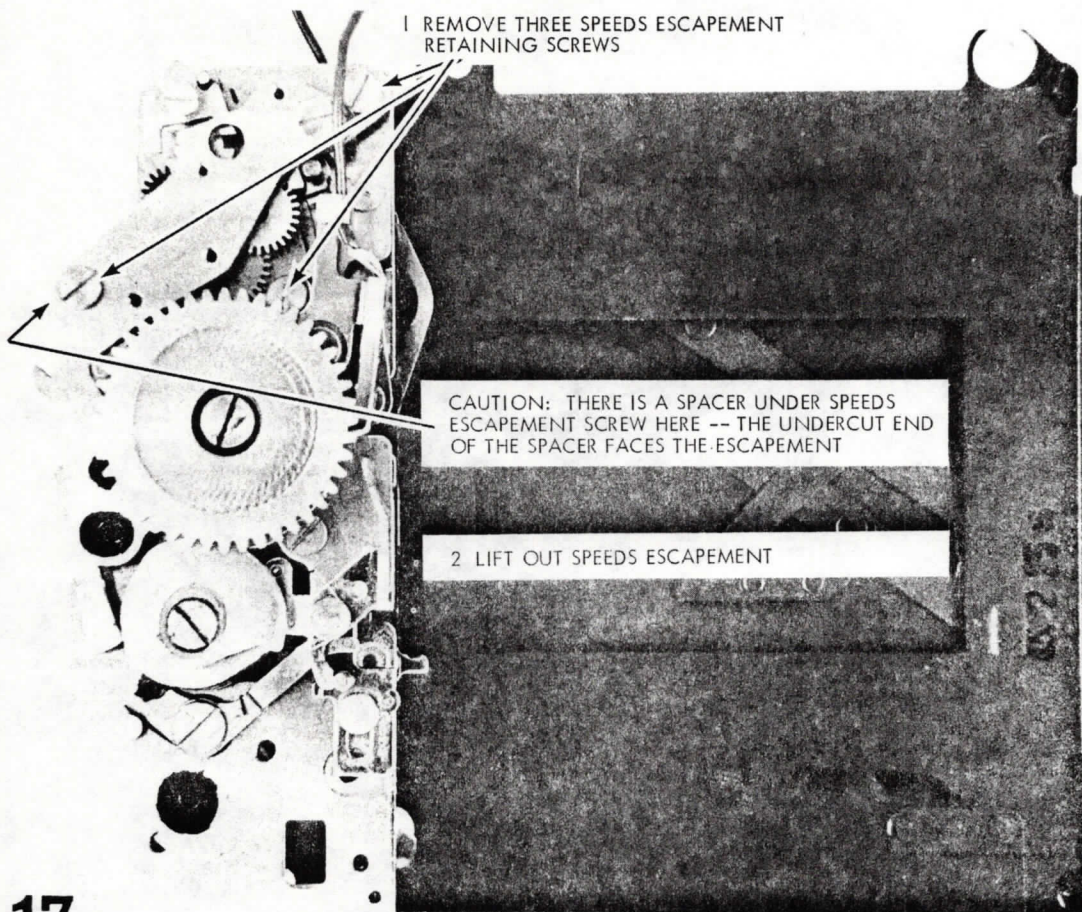
15





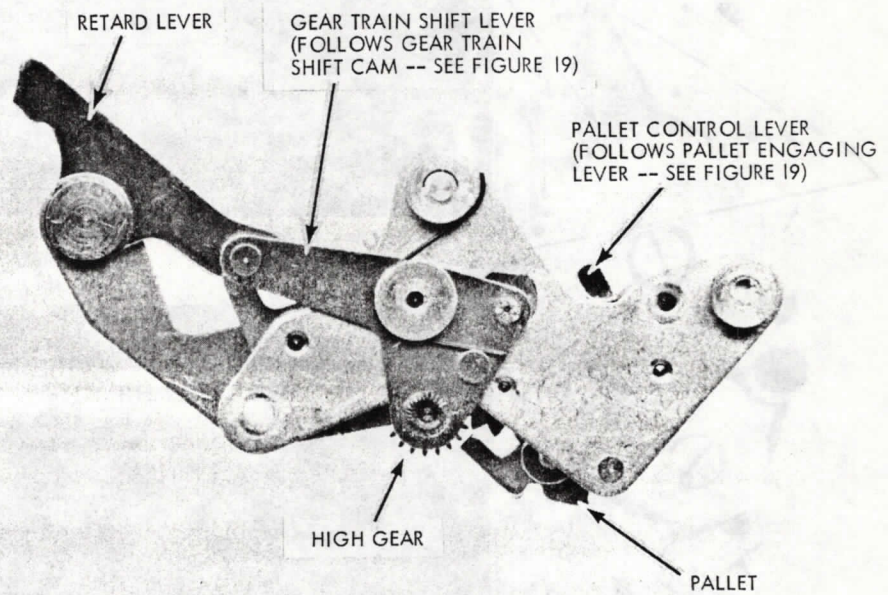


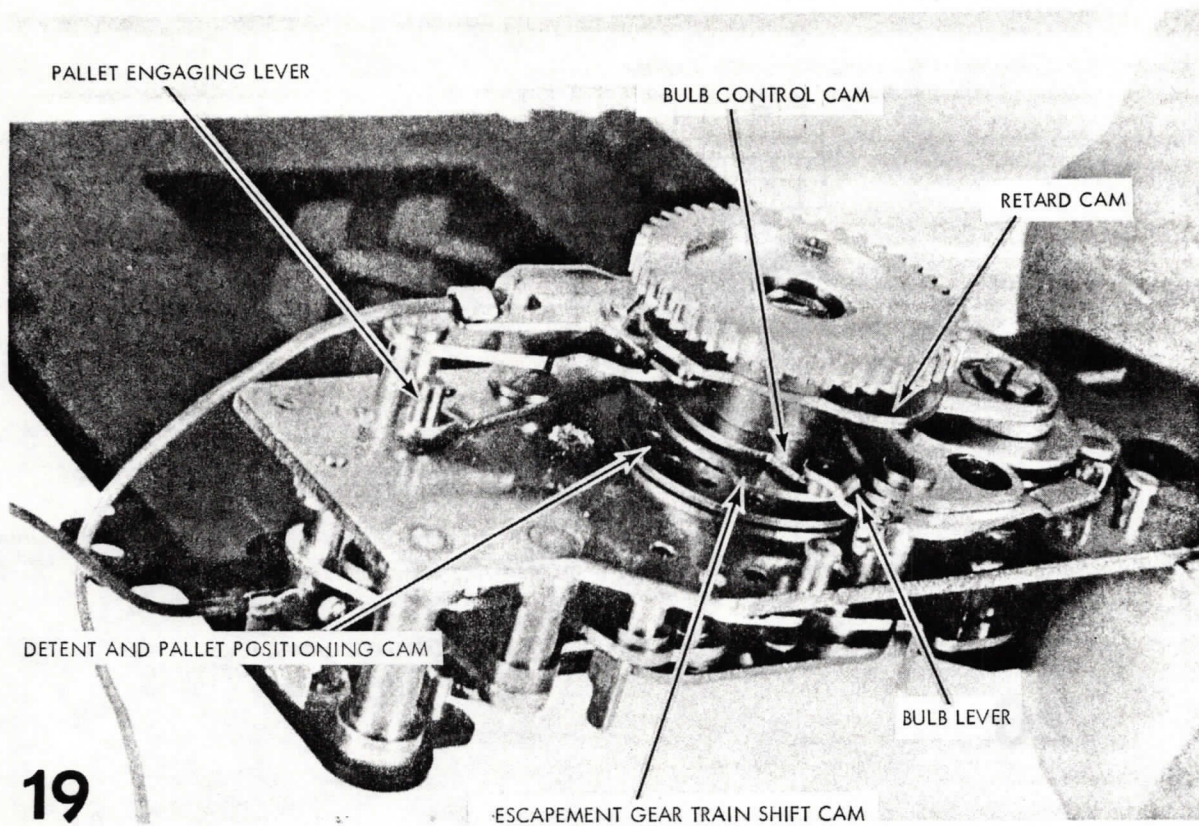
16





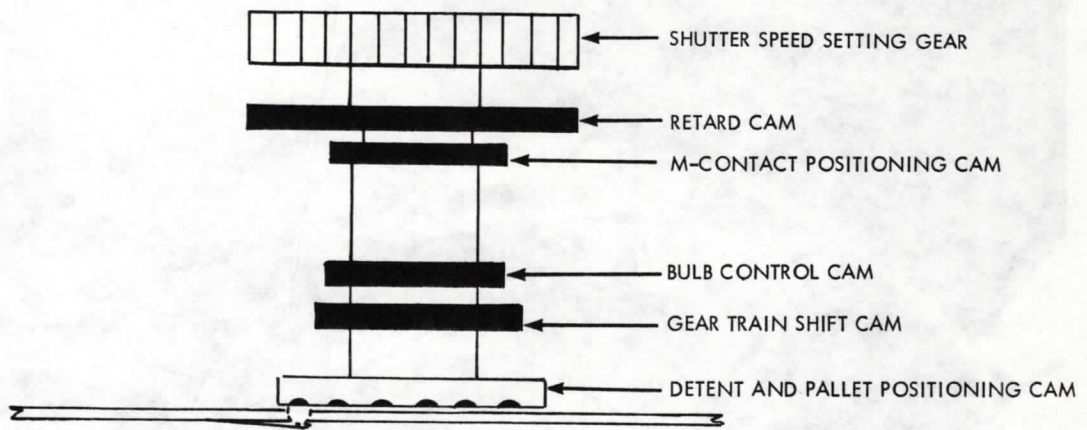
UNDERSIDE OF SPEEDS ESCAPEMENT



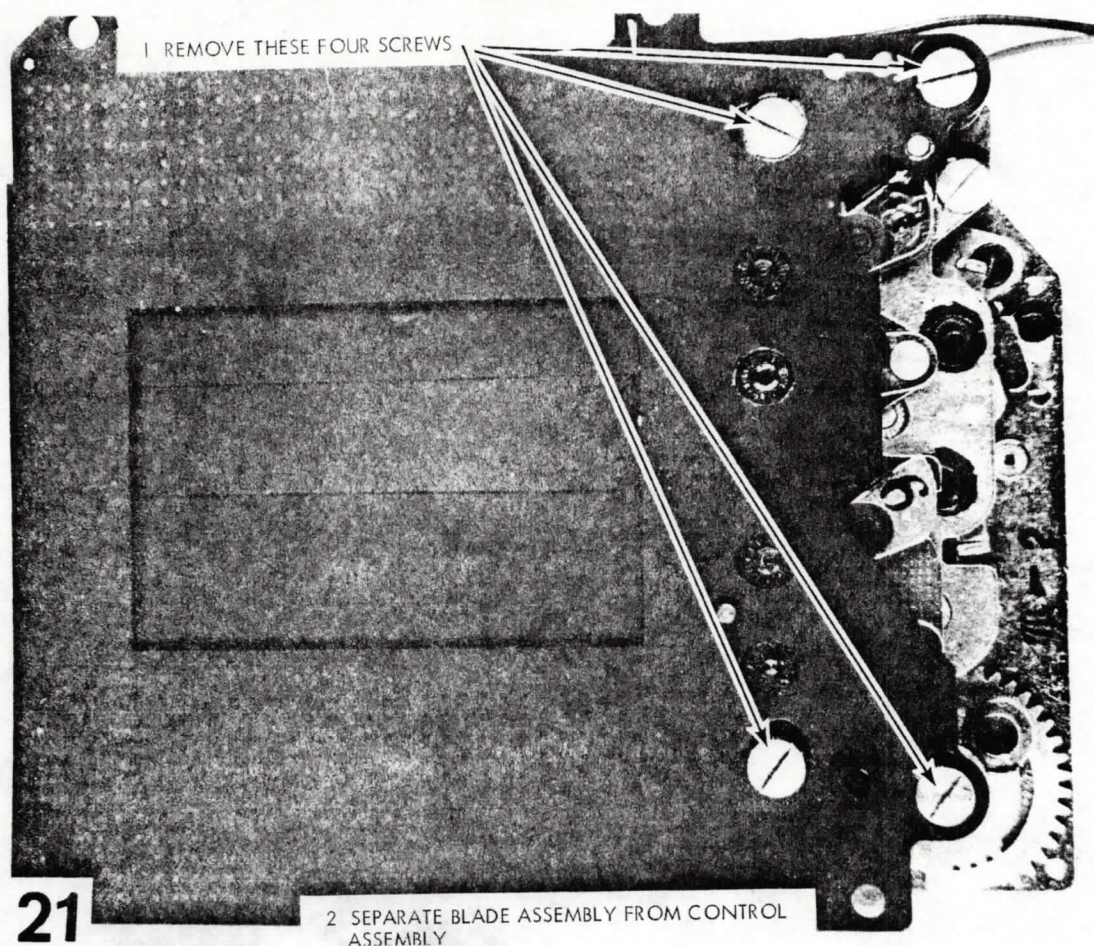


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GRAPHIC SKETCH OF SPEED CONTROL CAM STACK



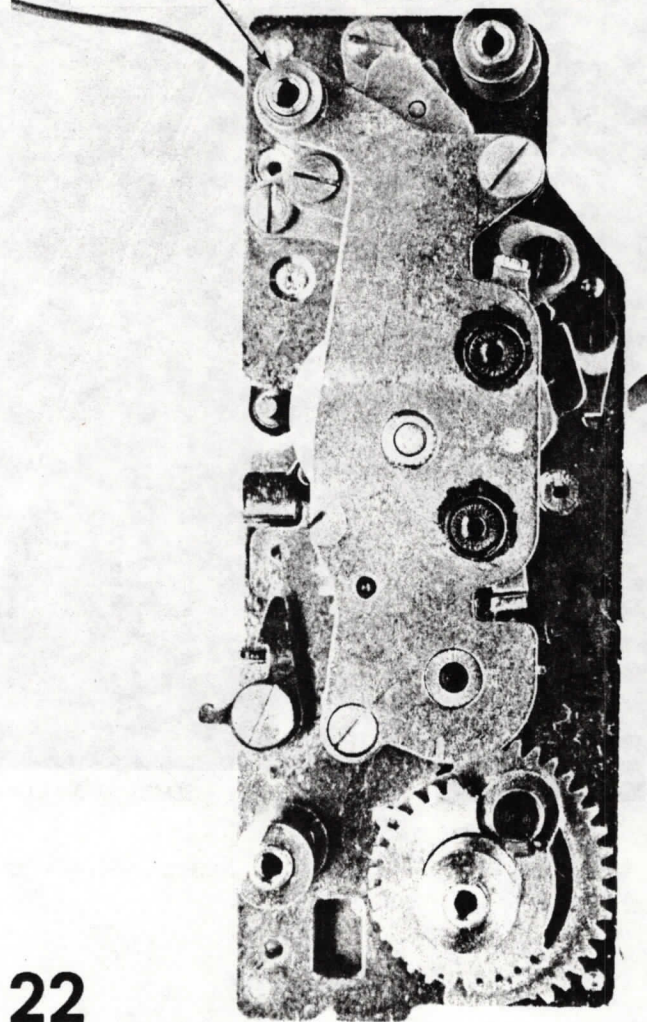
1 REMOVE THESE FOUR SCREWS

21

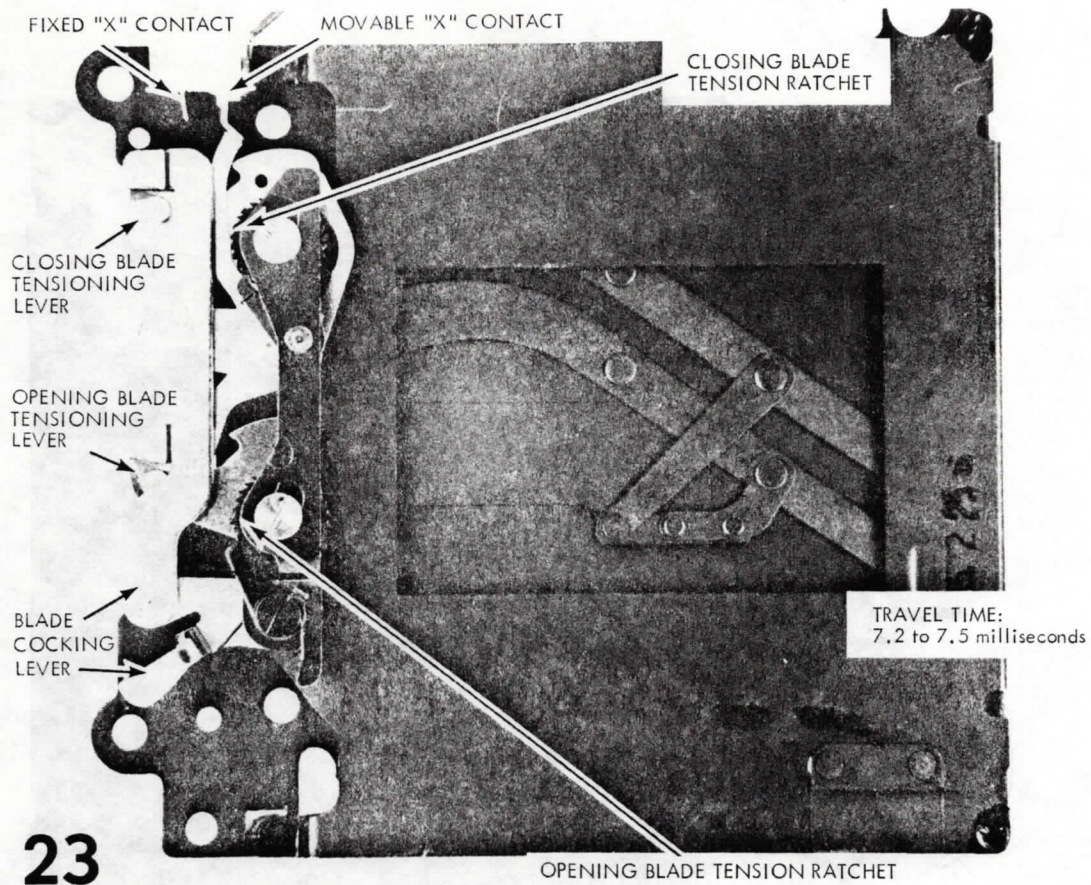
2 SEPARATE BLADE ASSEMBLY FROM CONTROL  
ASSEMBLY



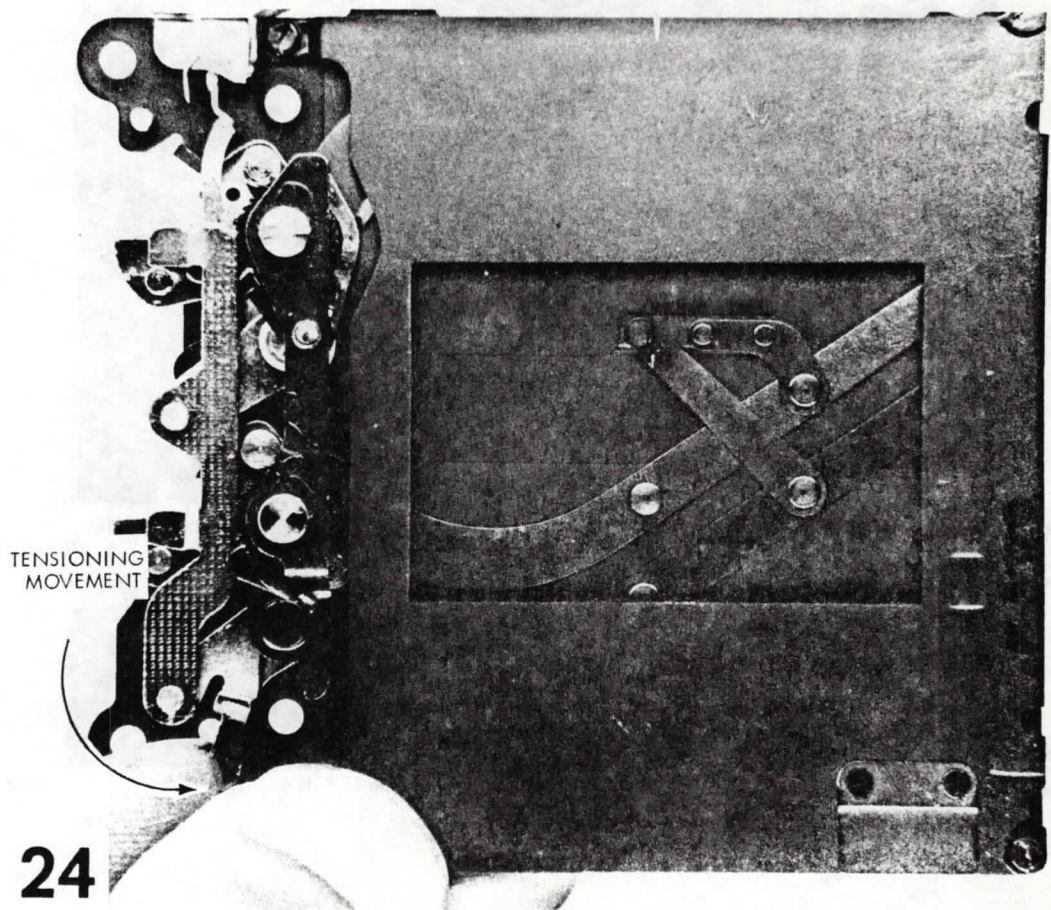
LIFT OFF SPACER ON BACK OF CONTROL ASSEMBLY



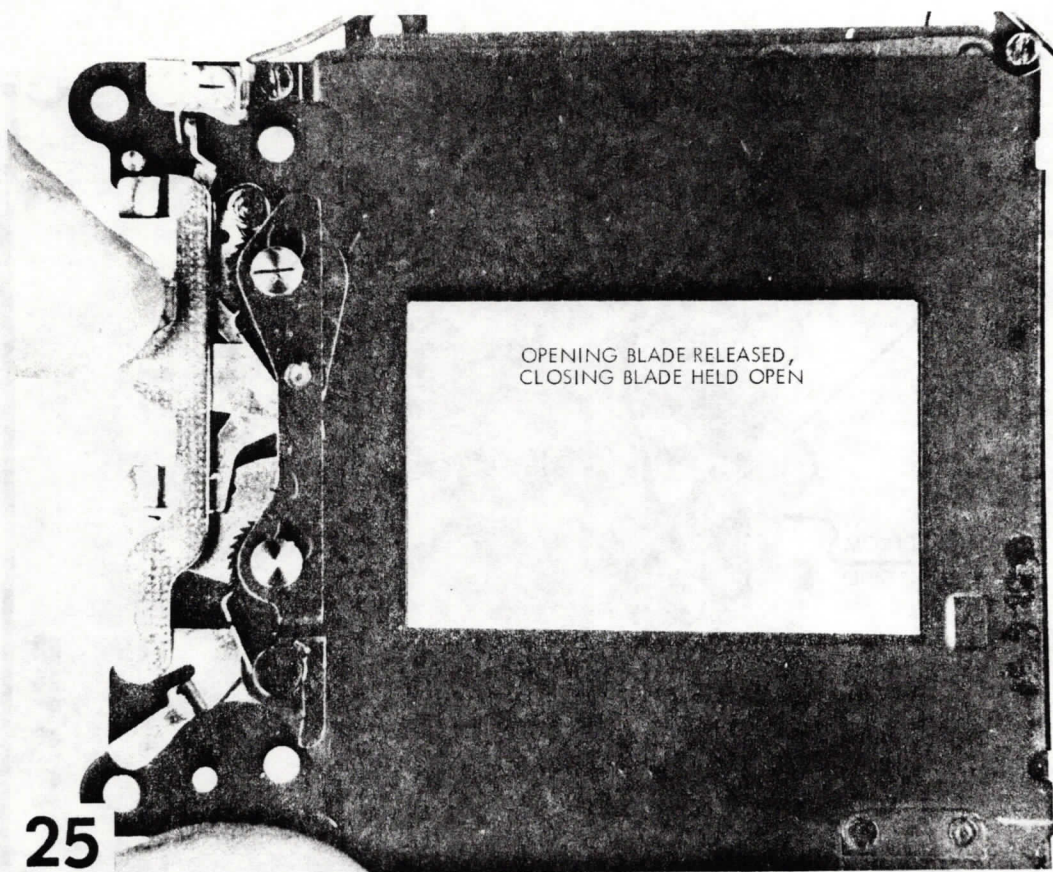
22







24



OPENING BLADE RELEASED,  
CLOSING BLADE HELD OPEN

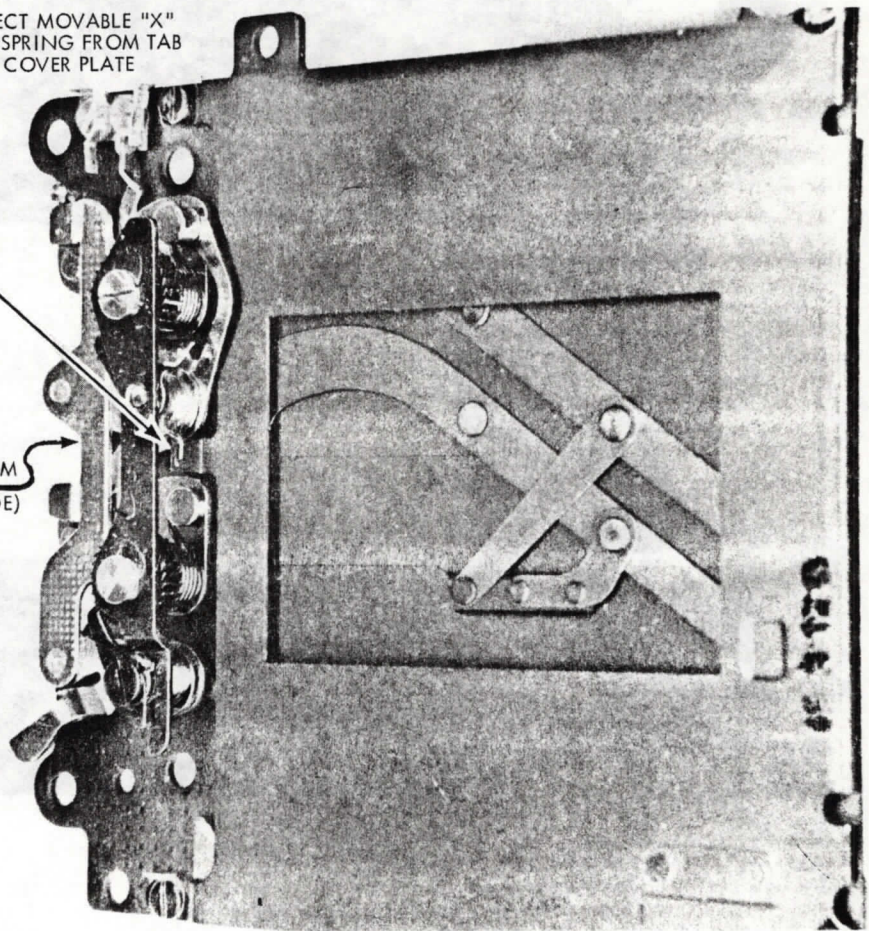
25



DISCONNECT MOVABLE "X"  
CONTACT SPRING FROM TAB  
ON BLADE COVER PLATE

(EASIEST FROM  
"BACK" SIDE)

26

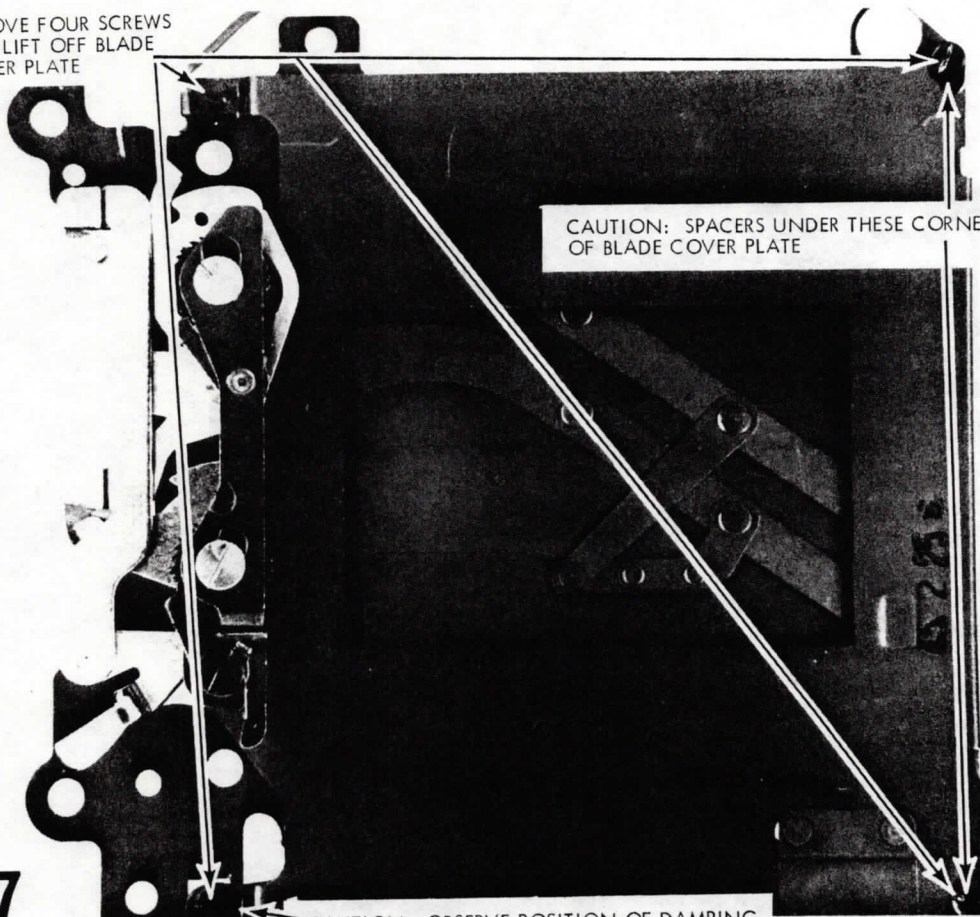


REMOVE FOUR SCREWS  
AND LIFT OFF BLADE  
COVER PLATE

CAUTION: SPACERS UNDER THESE CORNERS  
OF BLADE COVER PLATE

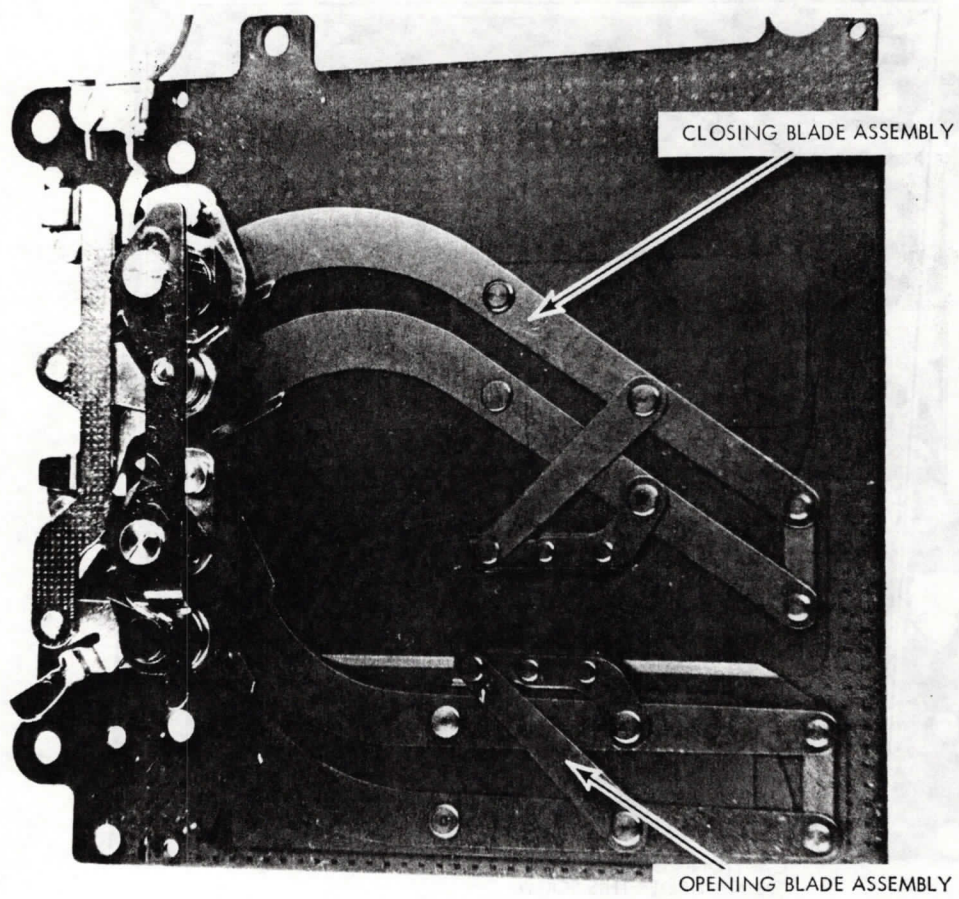
27

CAUTION: OBSERVE POSITION OF DAMPING  
SPRING UNDER THIS SCREW

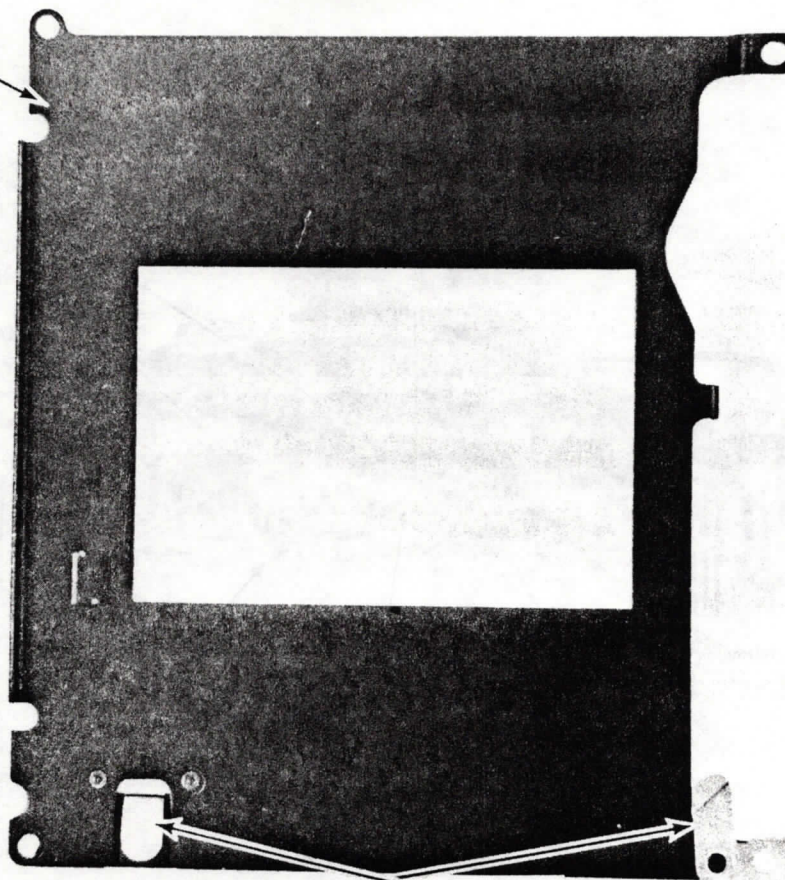




28

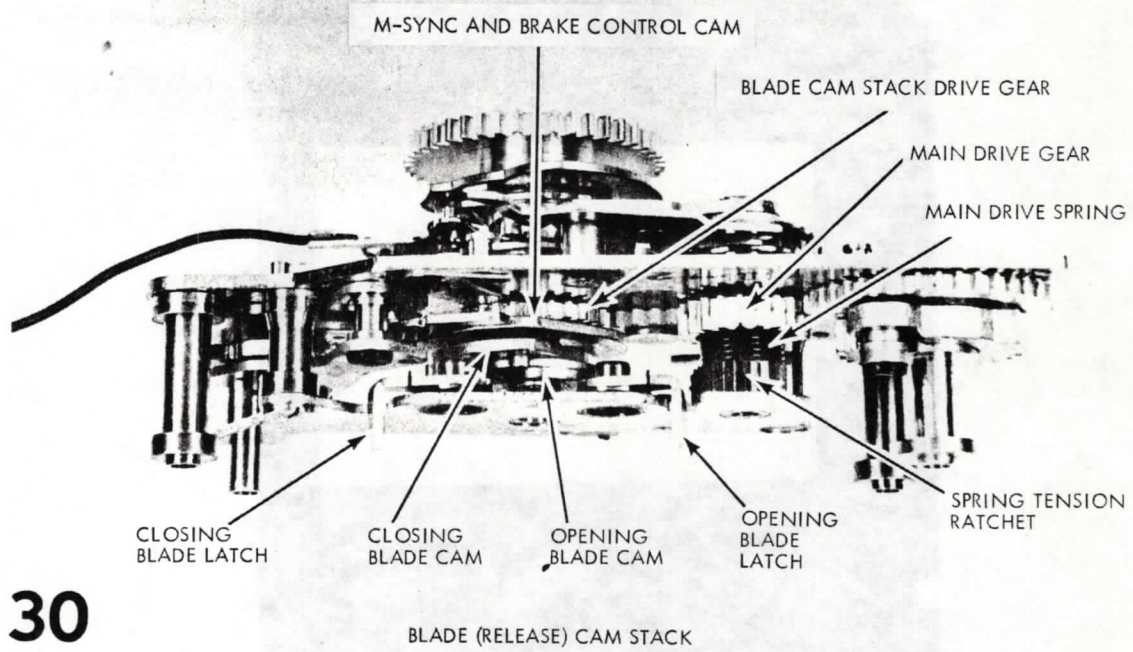


INSIDE OF BLADE  
COVER PLATE

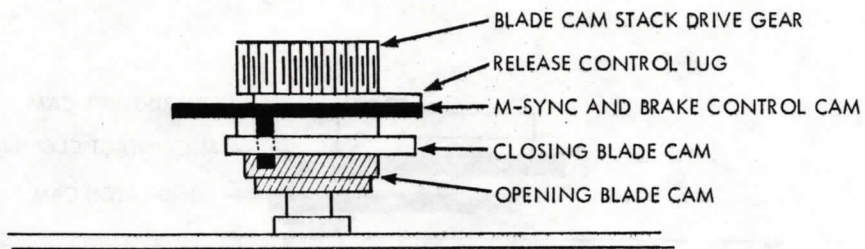


OPENING BLADE DAMPING SPRINGS



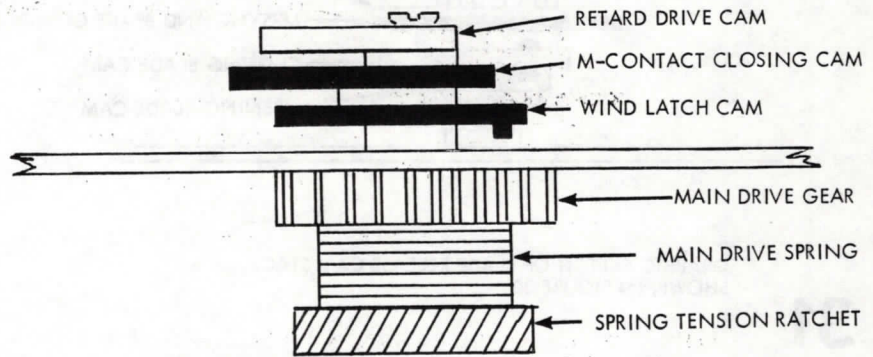


30



GRAPHIC SKETCH OF BLADE RELEASE CAM STACK  
SHOWN IN FIGURE 30





GRAPHIC SKETCH OF MAIN DRIVE CAM STACK

MAIN DRIVE  
GEAR

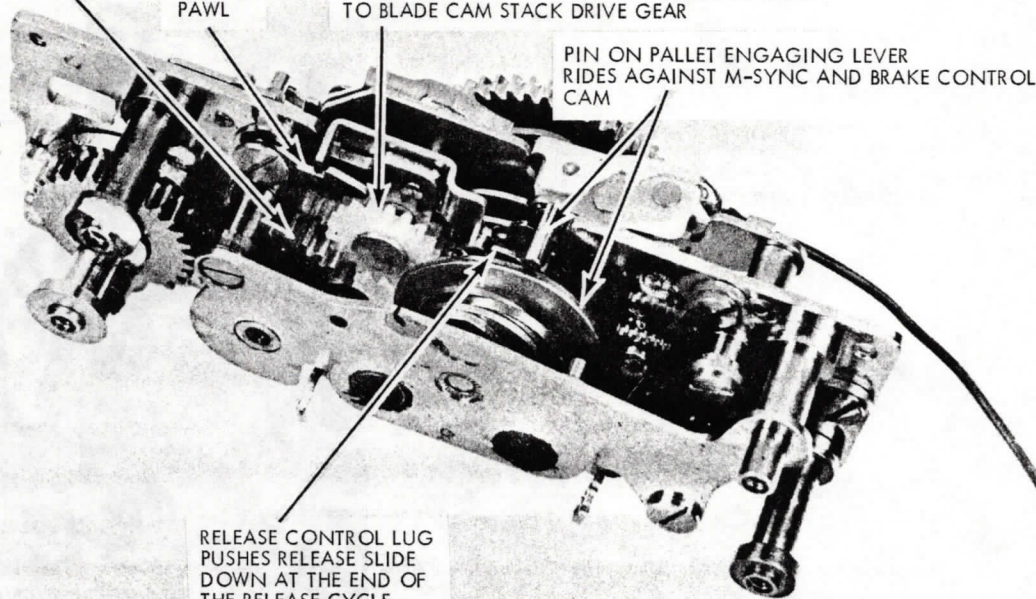
RELEASE  
PAWL

NYLON GEAR WHICH LINKS MAIN DRIVE GEAR  
TO BLADE CAM STACK DRIVE GEAR

PIN ON PALLET ENGAGING LEVER  
RIDES AGAINST M-SYNC AND BRAKE CONTROL  
CAM

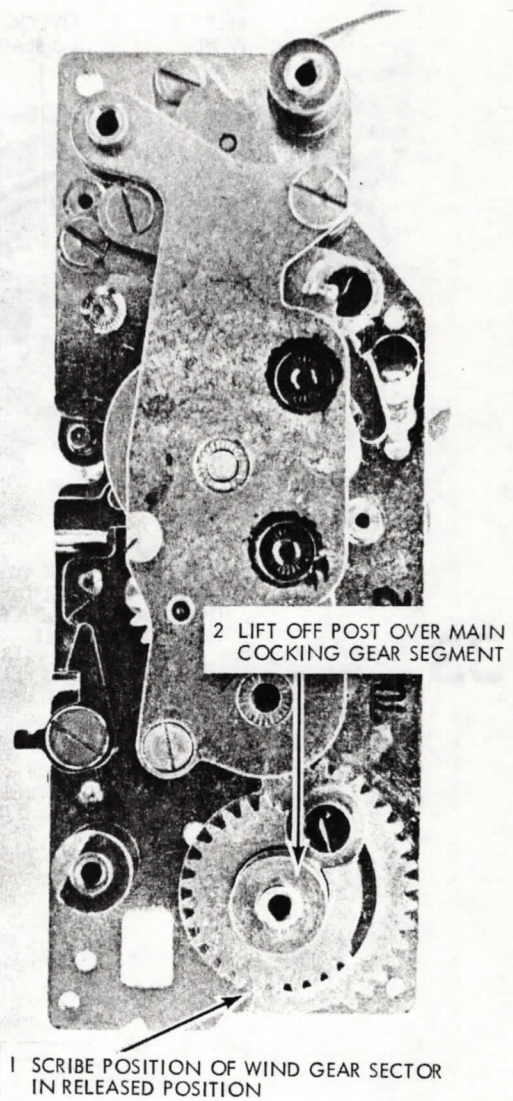
RELEASE CONTROL LUG  
PUSHES RELEASE SLIDE  
DOWN AT THE END OF  
THE RELEASE CYCLE

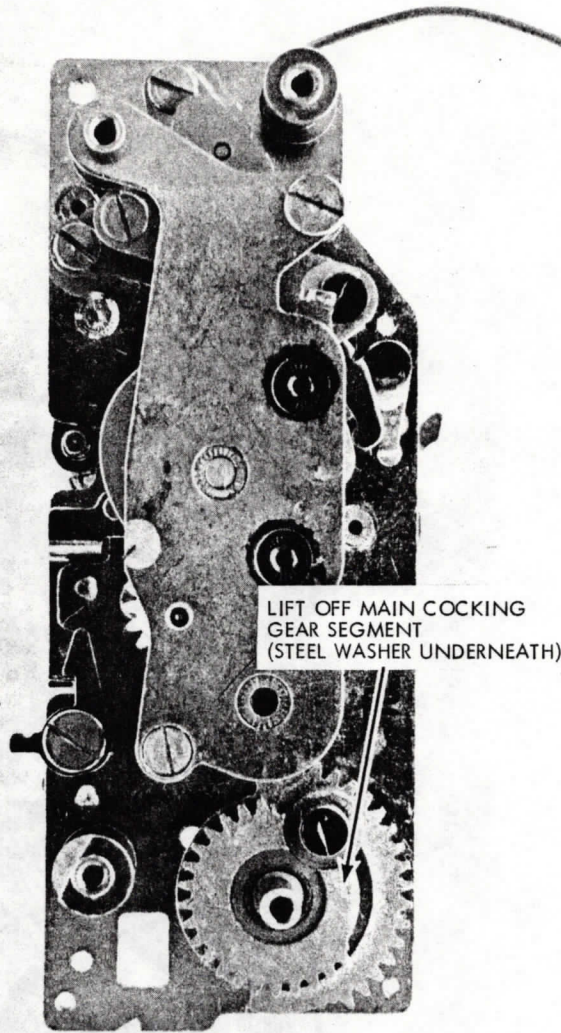
33





34





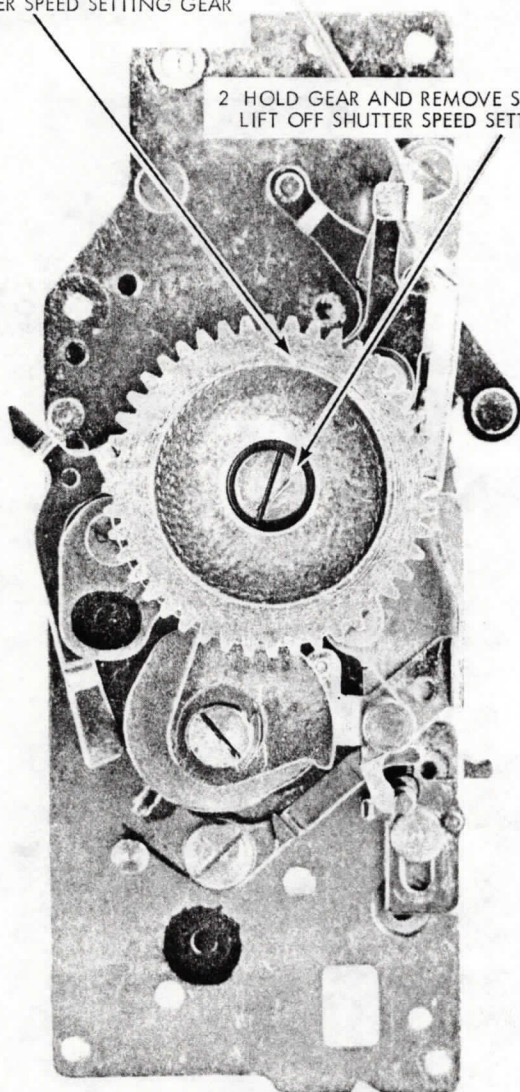




LIFT OFF WIND GEAR SECTOR  
(COPPER WASHER UNDERNEATH)

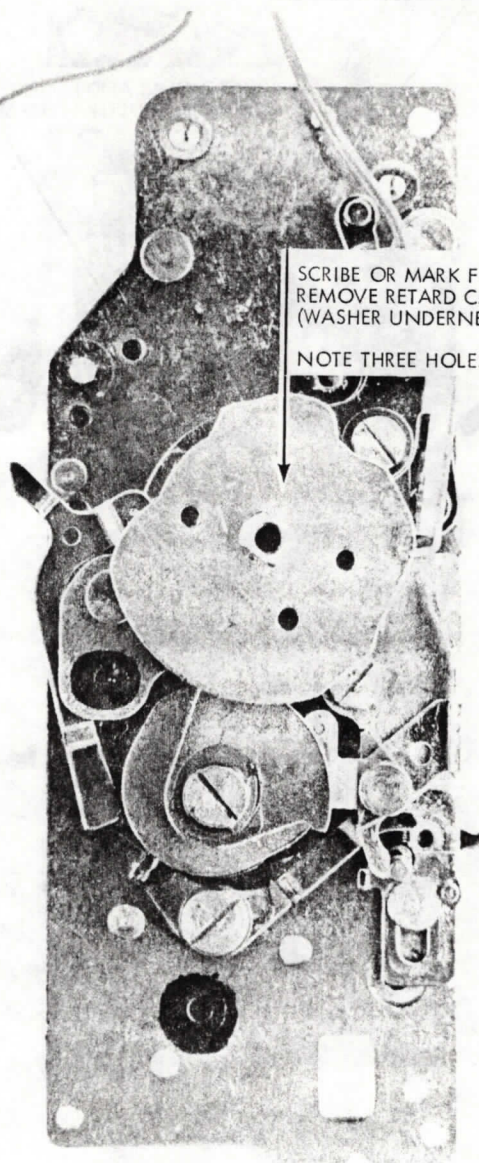
1 SET SHUTTER SPEED SETTING GEAR  
TO "BULB"

2 HOLD GEAR AND REMOVE SCREW --  
LIFT OFF SHUTTER SPEED SETTING GEAR



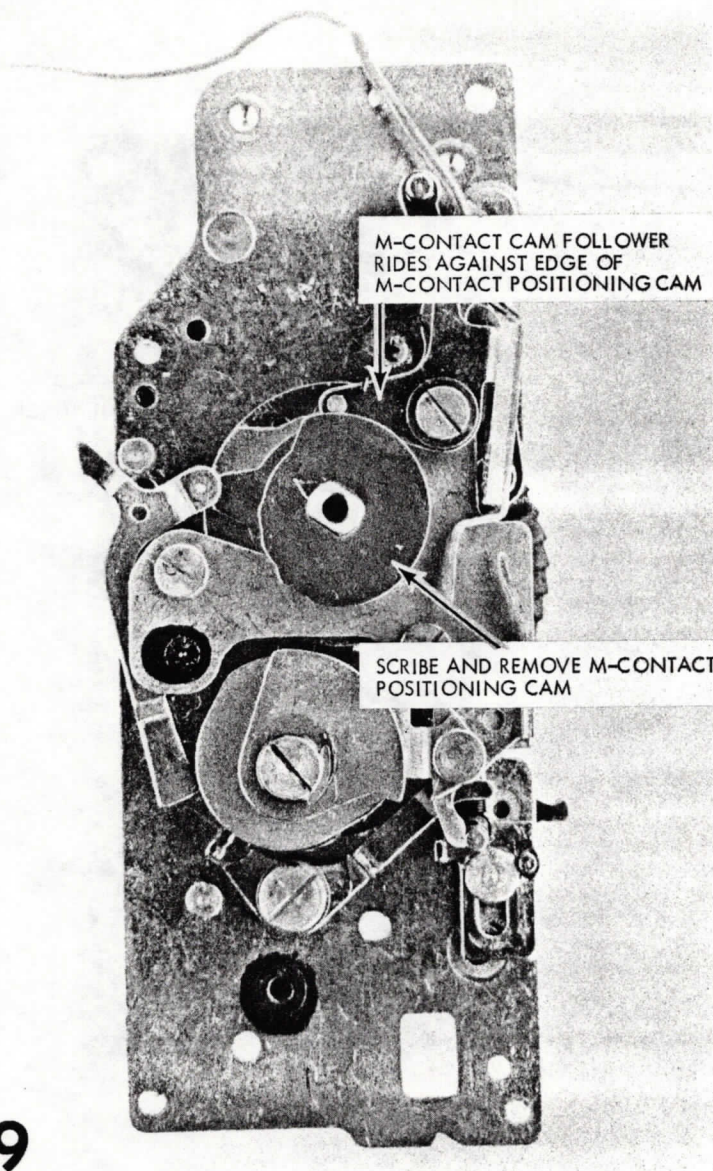


38

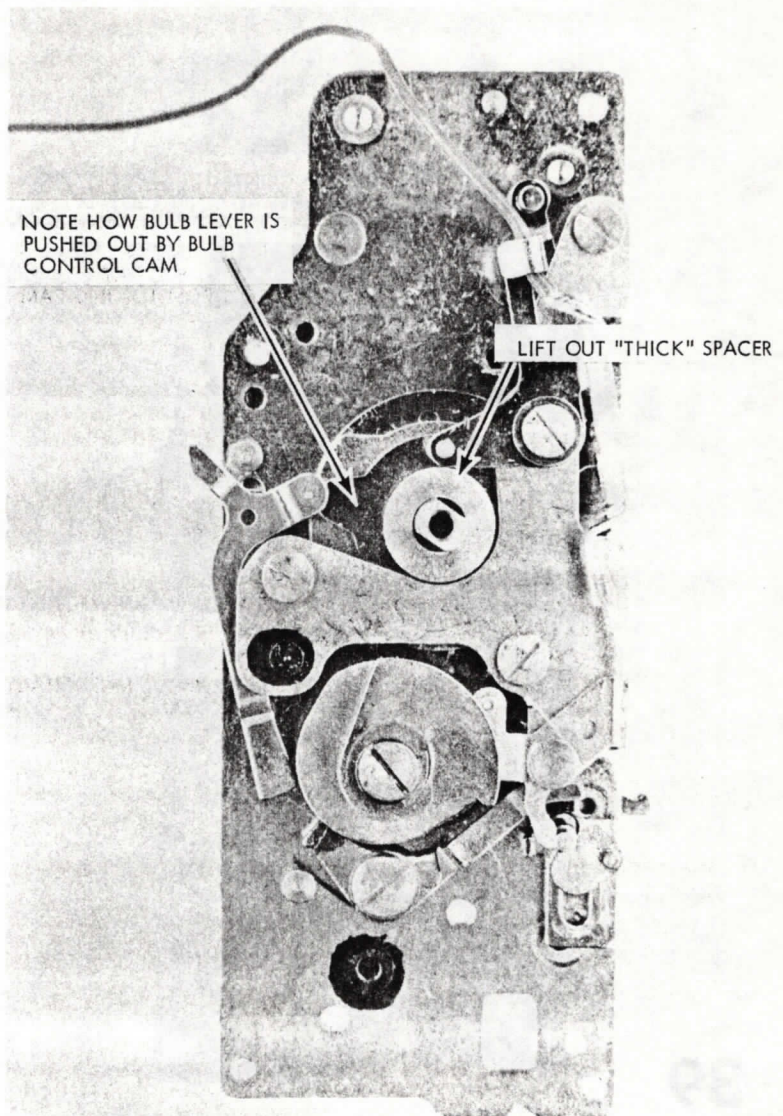


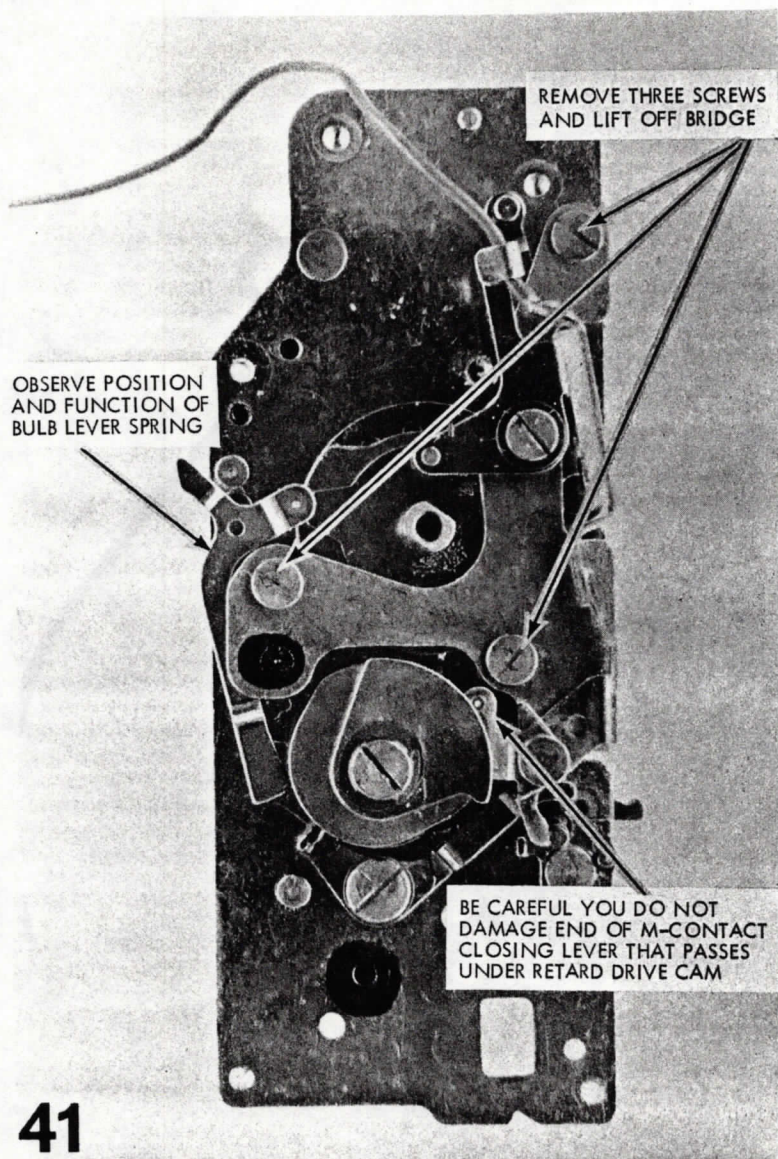
SCRIBE OR MARK FOR TIMING AND  
REMOVE RETARD CAM  
(WASHER UNDERNEATH)

NOTE THREE HOLES



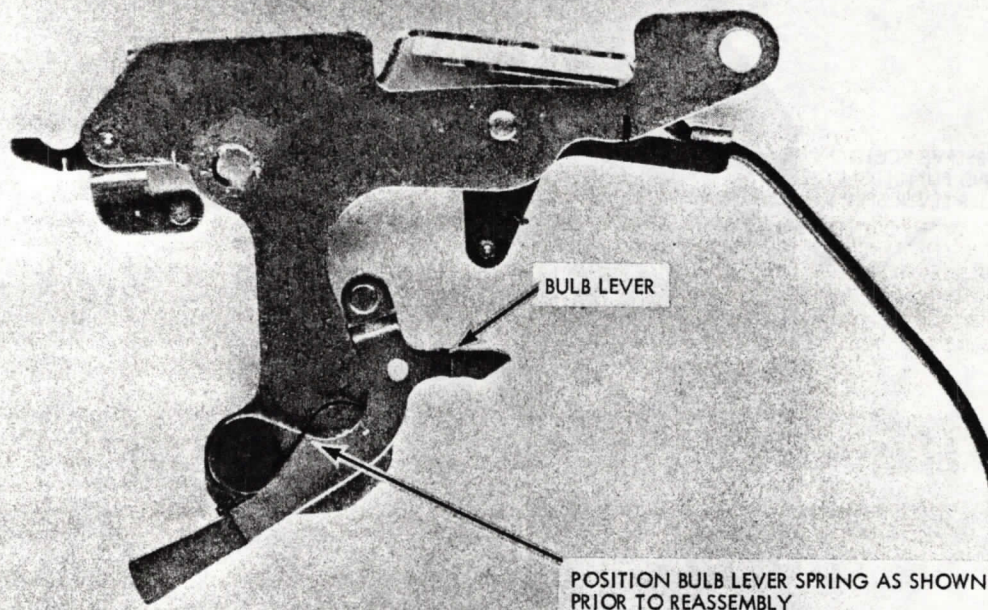








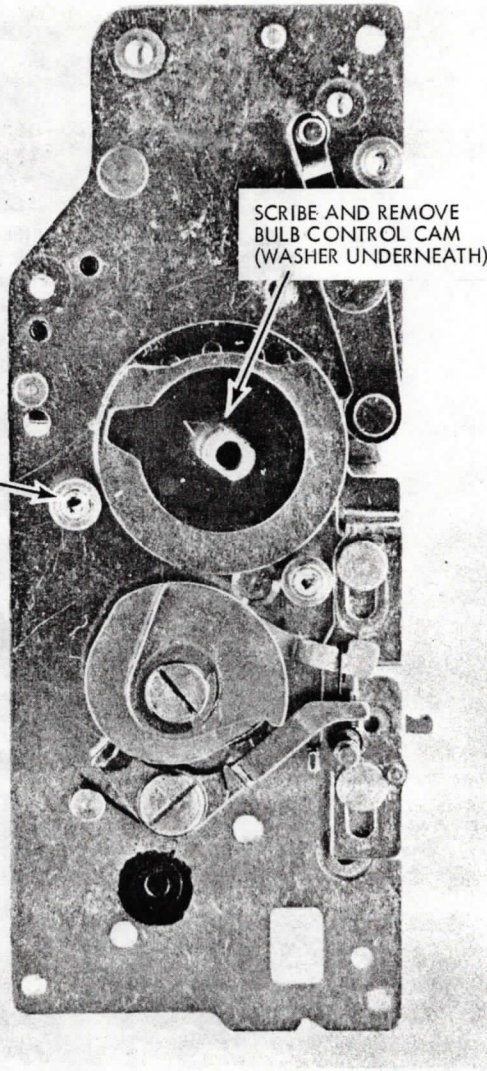
UNDERSIDE OF BRIDGE



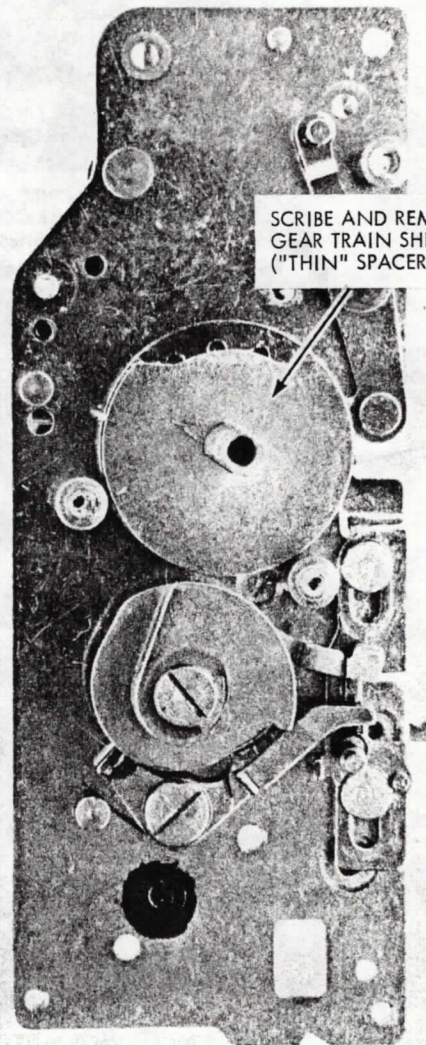
42

LONG END OF BULB  
LEVER SPRING HOOKS  
TO THE INSIDE OF THIS  
POST

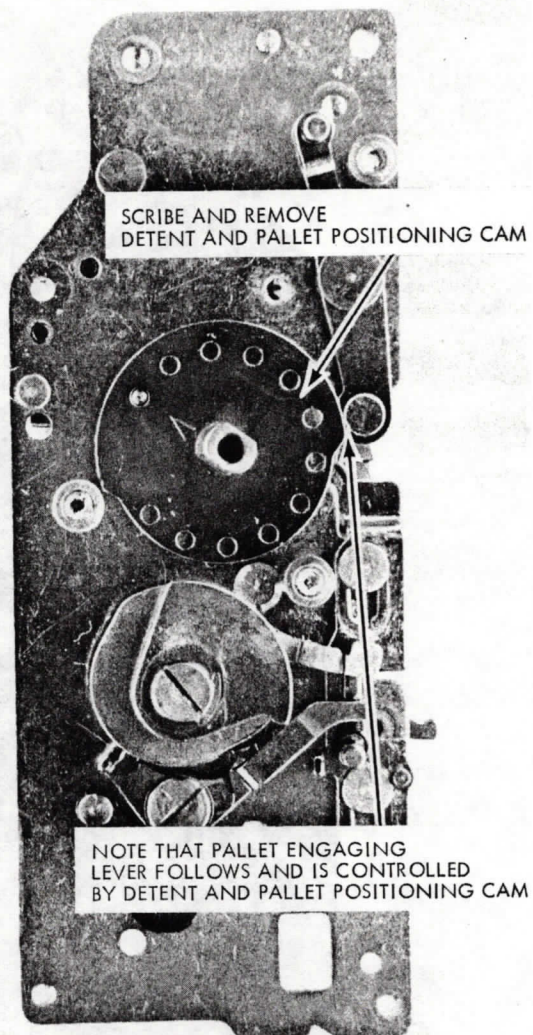
SCRIBE AND REMOVE  
BULB CONTROL CAM  
(WASHER UNDERNEATH)



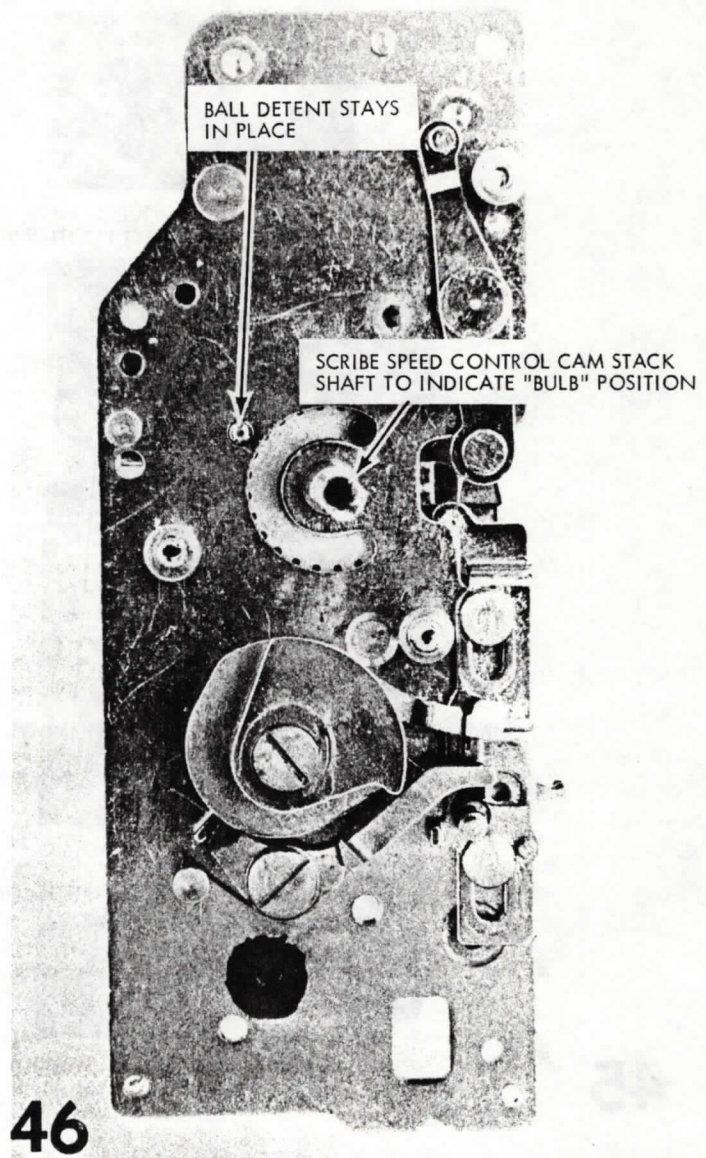




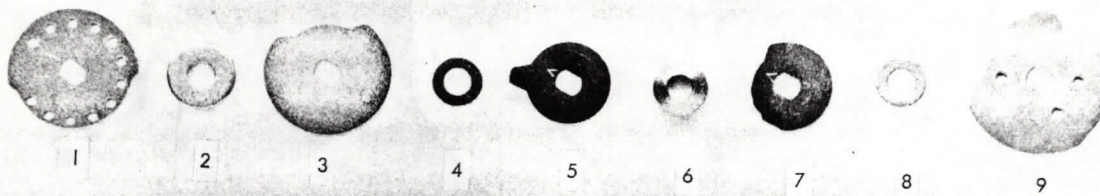
SCRIBE AND REMOVE  
GEAR TRAIN SHIFT CAM  
("THIN" SPACER UNDERNEATH)







SPEED CONTROL CAMS IN ORDER OF REASSEMBLY



1 DETENT AND PALLET POSITIONING CAM

2 THIN SPACER

3 GEAR TRAIN SHIFT CAM

4 WASHER

5 BULB CONTROL CAM

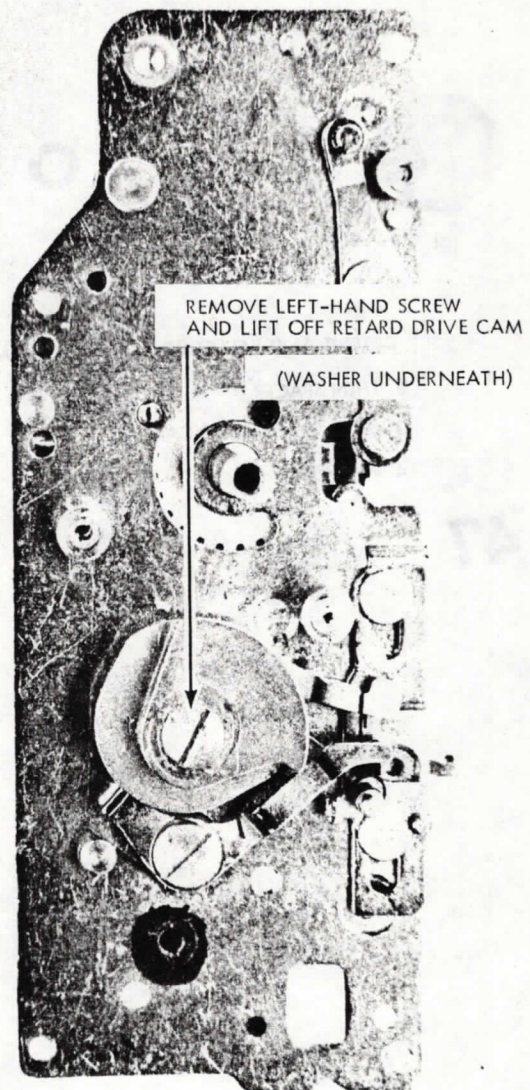
6 THICK SPACER

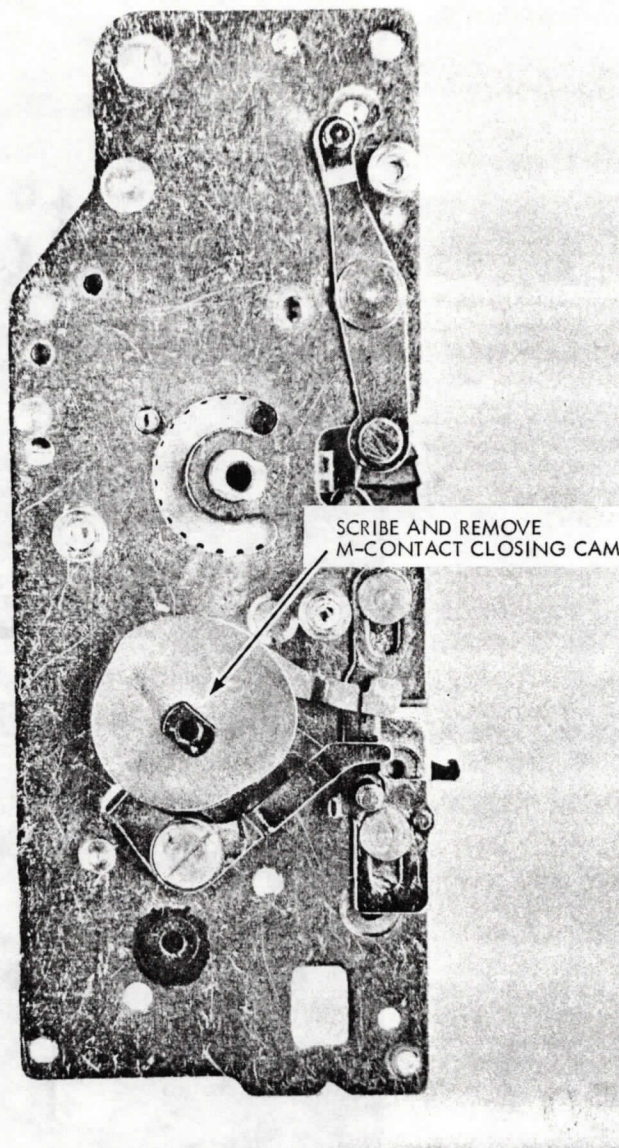
7 M-CONTACT POSITIONING CAM

8 WASHER

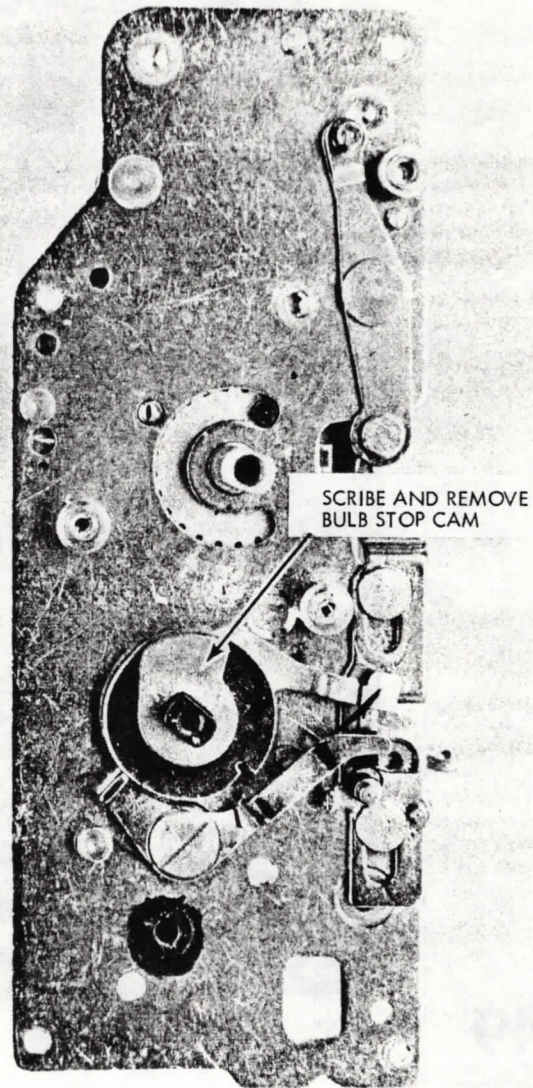
9 RETARD CAM











50



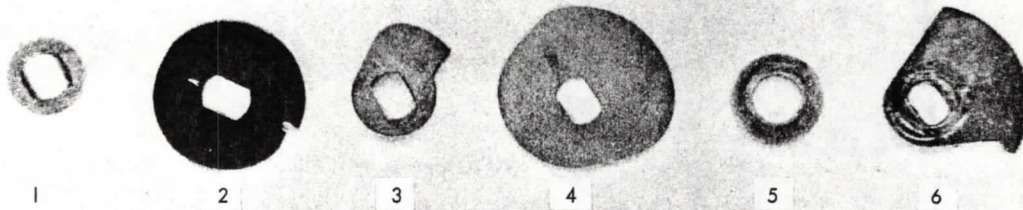
SCRIBE AND REMOVE  
WIND LATCH CAM  
("KEYED" WASHER UNDERNEATH)

NOTE NOTCH ON EDGE OF WIND LATCH CAM  
THAT IS ENGAGED BY INNER RELEASE LEVER  
IN COCKED POSITION

PIN ON BOTTOM OF WIND LATCH CAM CONTROLS  
SPRING TENSIONING LEVER (SEE FIGURE 53)



MAIN DRIVE CAMS, SHOWING ORDER OF REASSEMBLY



- |                  |                         |
|------------------|-------------------------|
| 1 "KEYED" WASHER | 4 M-CONTACT CLOSING CAM |
| 2 WIND LATCH CAM | 5 WASHER                |
| 3 BULB STOP CAM  | 6 RETARD DRIVE CAM      |

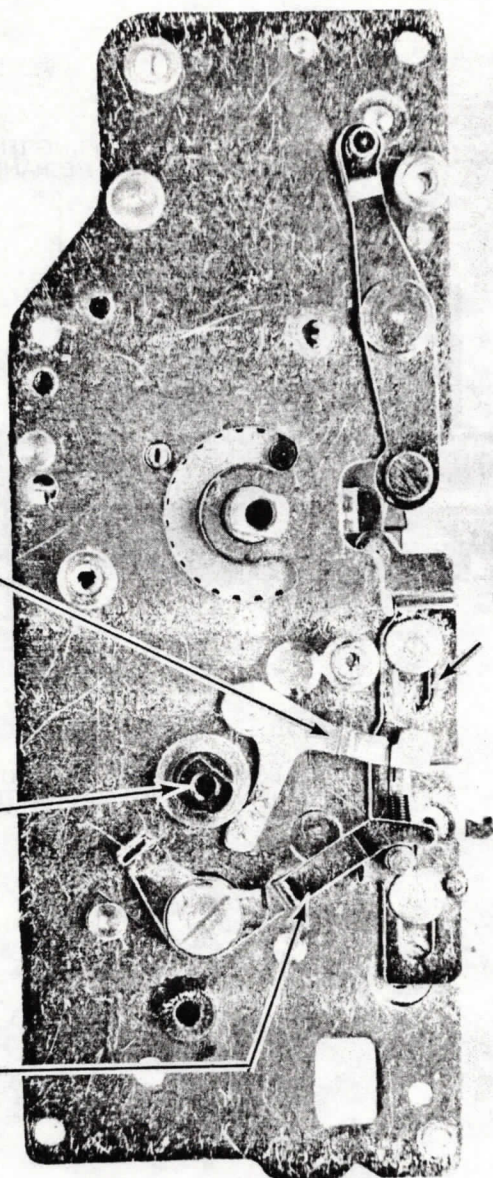
SPRING  
TENSIONING  
LEVER

RELEASE  
SLIDE

DRIVE CAM  
SHAFT

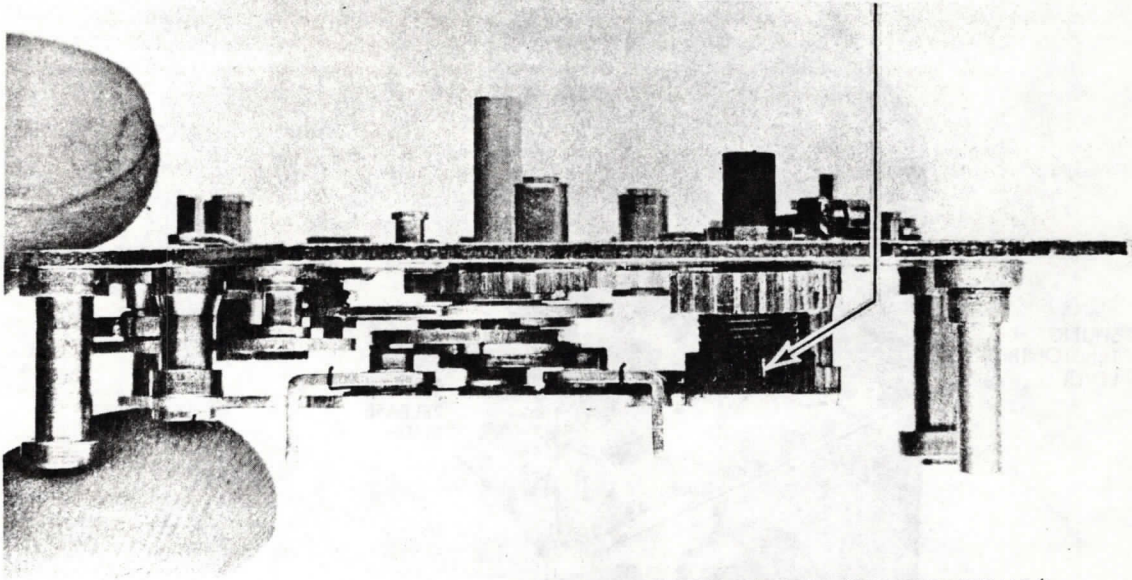
INNER  
RELEASE  
LEVER

53



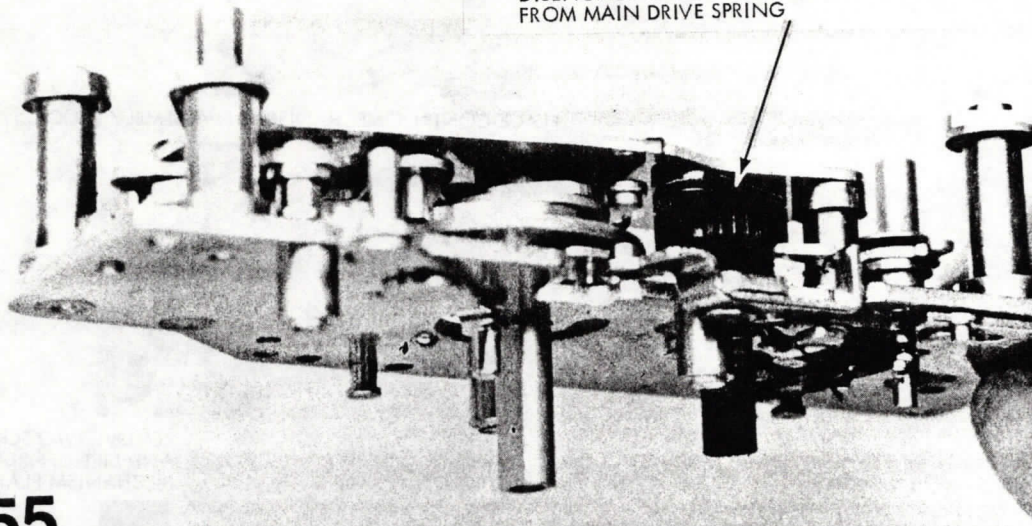


SCRIBE POSITION OF SPRING TENSION RATCHET  
WITH RESPECT TO REAR MECHANISM PLATE



THE INITIAL TENSION (APPROXIMATELY 3/4  
TURN) MUST BE REPLACED ON THE MAIN DRIVE  
SPRING DURING REASSEMBLY

DISENGAGE PAWL TO LET OFF INITIAL TENSION  
FROM MAIN DRIVE SPRING



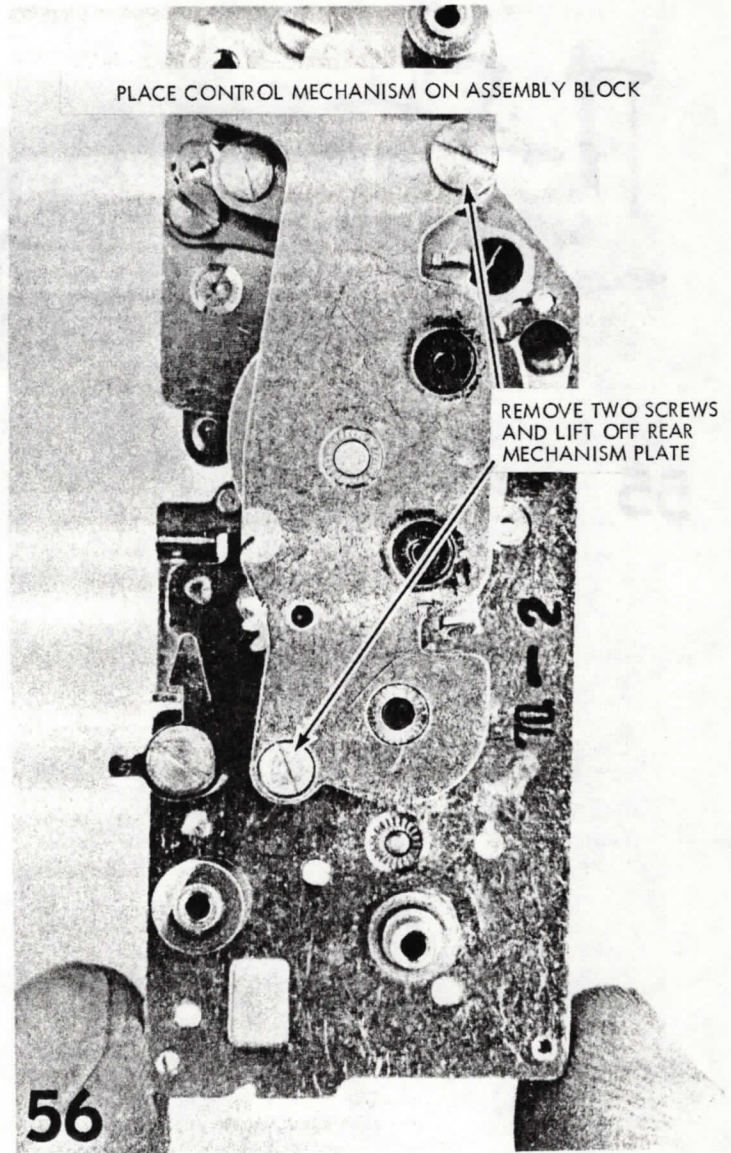
55



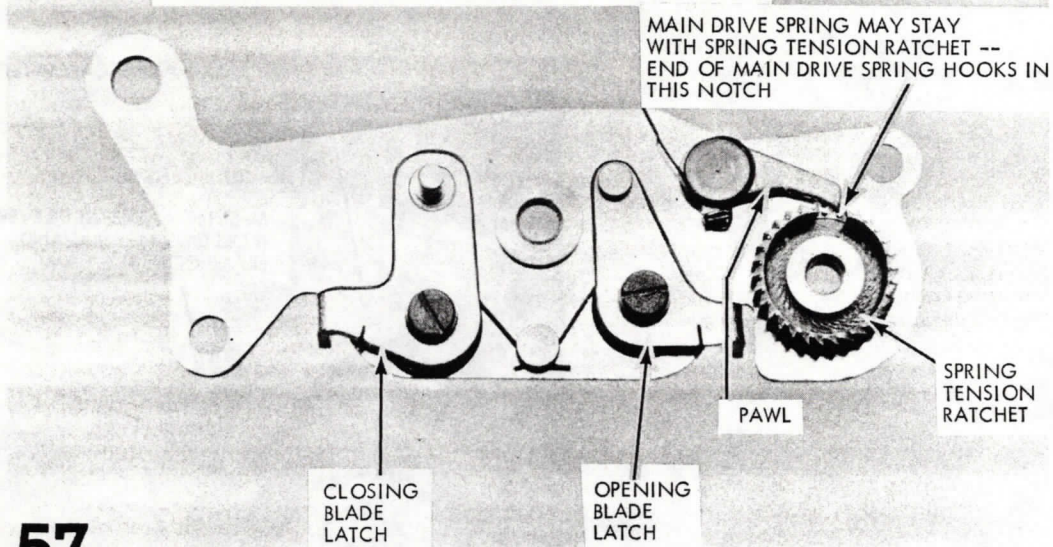
PLACE CONTROL MECHANISM ON ASSEMBLY BLOCK

REMOVE TWO SCREWS  
AND LIFT OFF REAR  
MECHANISM PLATE

56



UNDERSIDE OF REAR MECHANISM PLATE





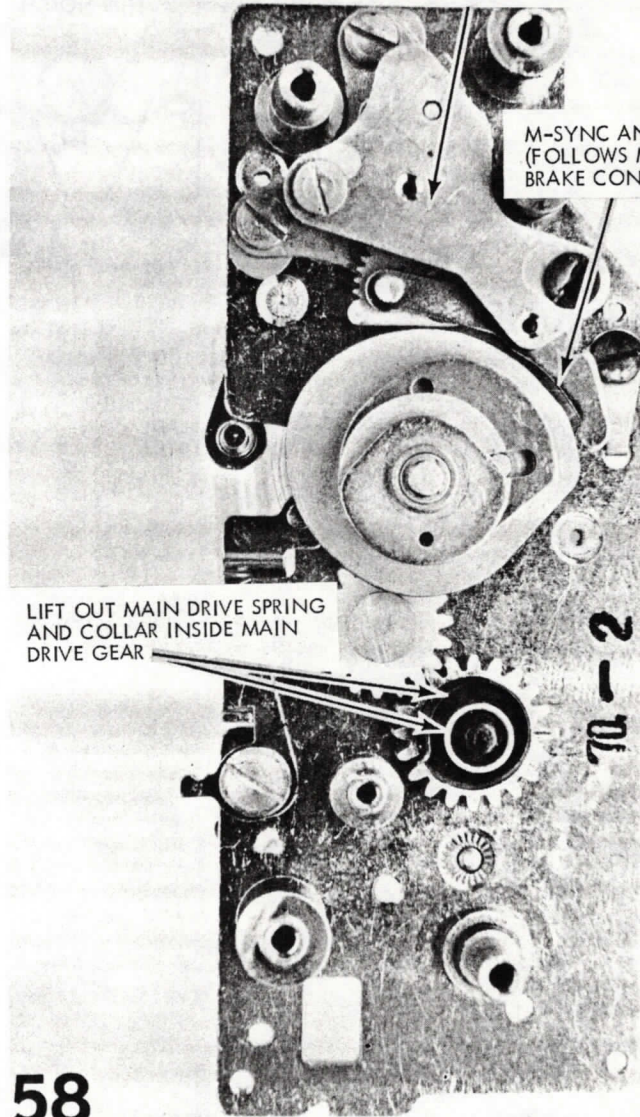
M-SYNC AND BRAKE ESCAPEMENT

M-SYNC AND BRAKE LEVER  
(FOLLOWS M-SYNC AND  
BRAKE CONTROL CAM)

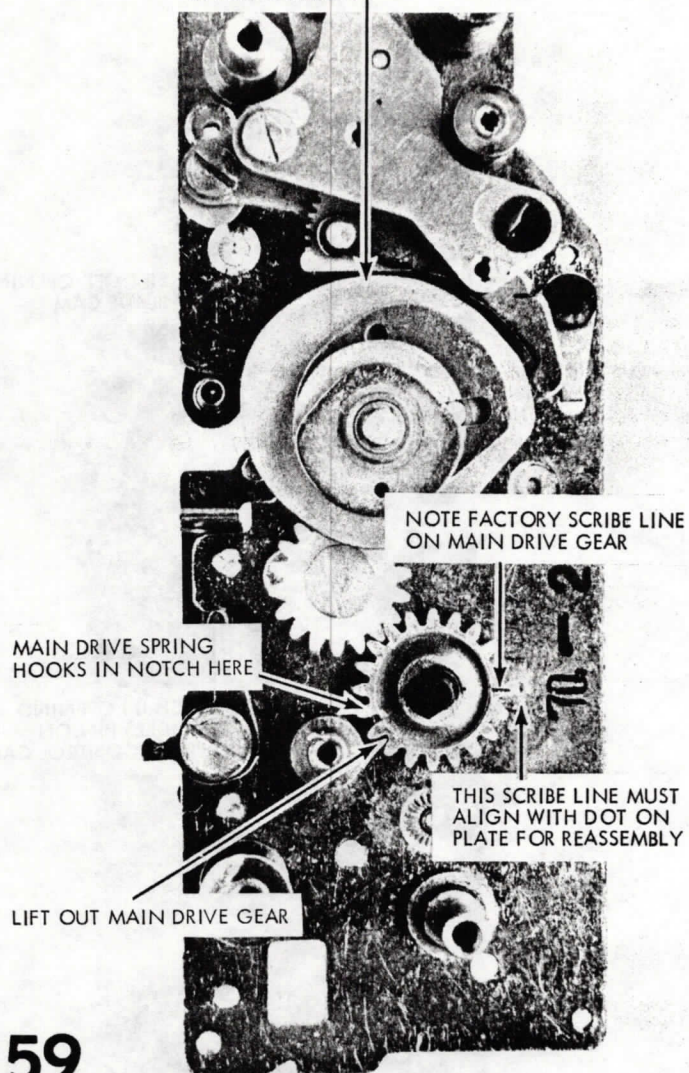
LIFT OUT MAIN DRIVE SPRING  
AND COLLAR INSIDE MAIN  
DRIVE GEAR

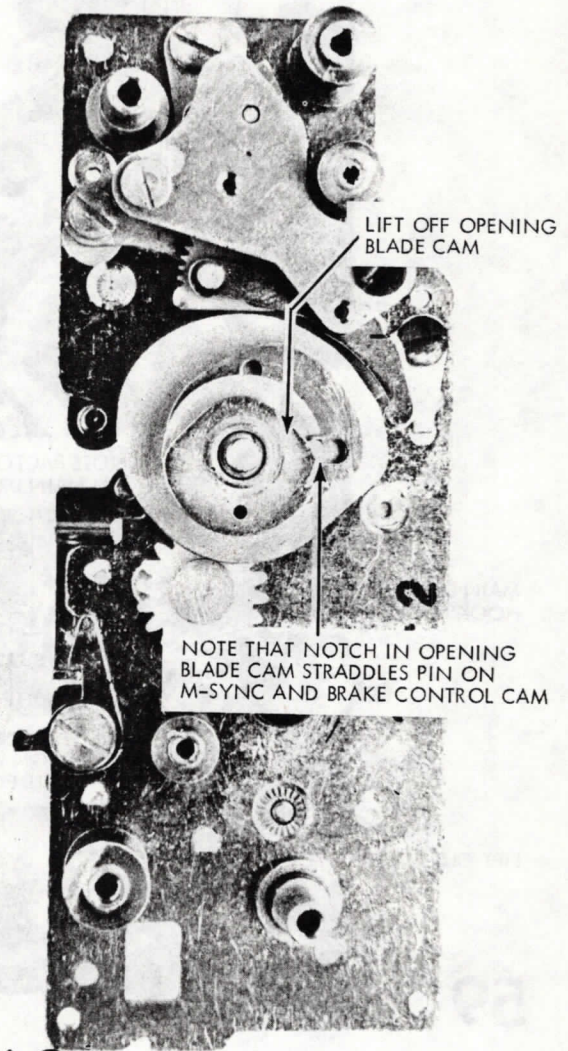
70-2

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NOTE: TURN M-SYNC AND BRAKE CONTROL CAM AS FAR AS IT WILL GO COUNTERCLOCKWISE BEFORE ALIGNING MAIN DRIVE GEAR ON REASSEMBLY.

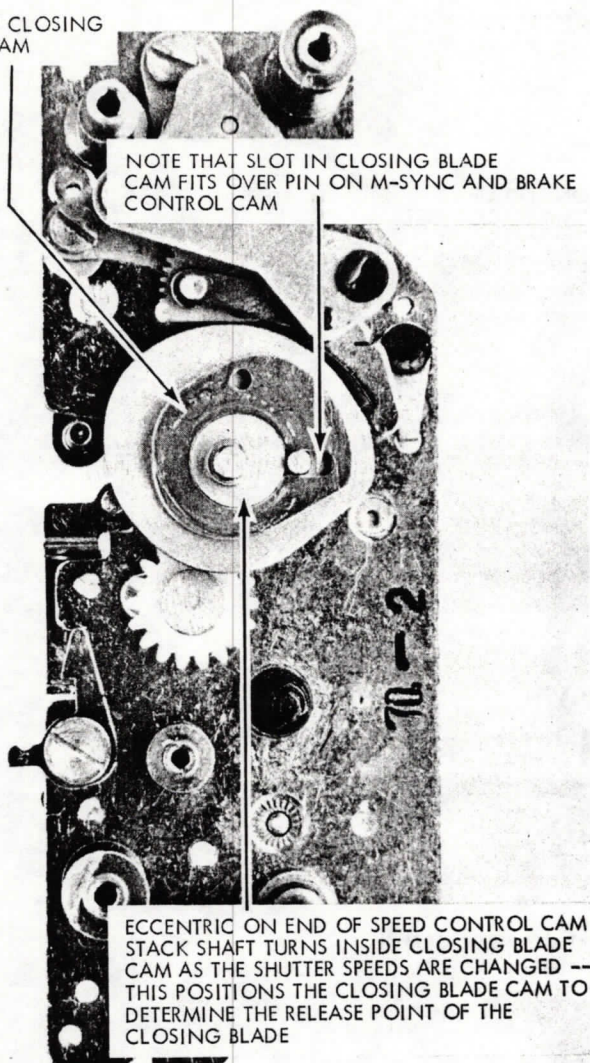




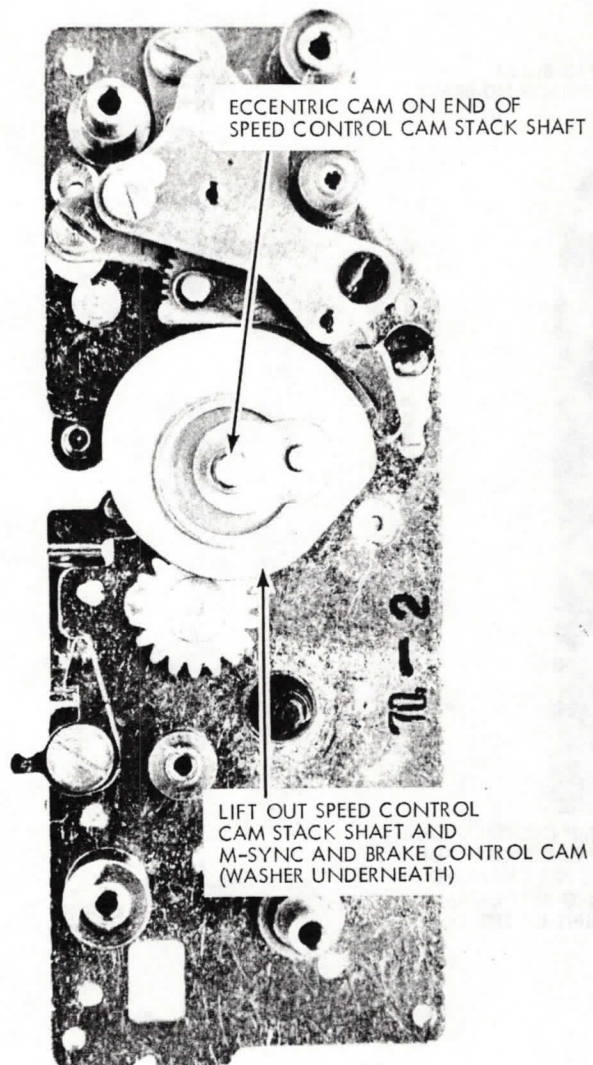


LIFT OFF CLOSING  
BLADE CAM

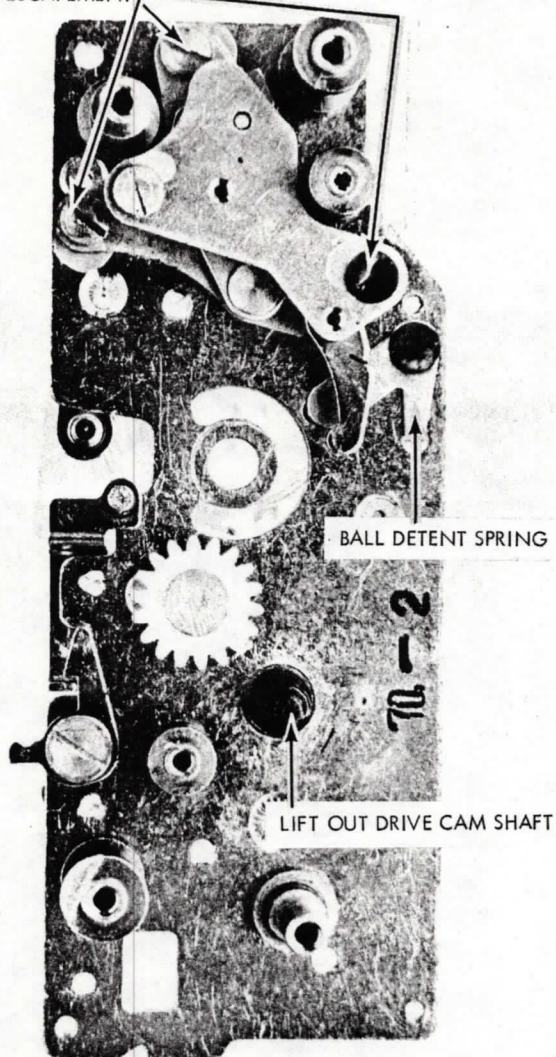
NOTE THAT SLOT IN CLOSING BLADE  
CAM FITS OVER PIN ON M-SYNC AND BRAKE  
CONTROL CAM



ECCENTRIC ON END OF SPEED CONTROL CAM  
STACK SHAFT TURNS INSIDE CLOSING BLADE  
CAM AS THE SHUTTER SPEEDS ARE CHANGED --  
THIS POSITIONS THE CLOSING BLADE CAM TO  
DETERMINE THE RELEASE POINT OF THE  
CLOSING BLADE



REMOVE THREE SCREWS AND LIFT OUT  
M-SYNC AND BRAKE ESCAPEMENT



BALL DETENT SPRING

LIFT OUT DRIVE CAM SHAFT