

When the show must go on.

16MM SOUND PROJECTOR

SERVICE MANUAL

- MODEL "N" SERIES -May.1.1980

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"N" Series

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INTRODUCTION

- 1. This Service Manual provides the necessary informations for the repair, adjustment, and maintenance of EIKI NST/NT-series projectors, model NST-0, NST-1, NST-2, NST-3, NT-0, NT-1, NT-2, and NT-3, and also EX-2000-N series except for the Xenon lamp supply.
- 2. This service manual contains some part numbers for convenience in identification only. When ordering replacement parts, refer to NST/NT replacement parts list.
- 3. EIKI NST/NT-series projectors may in the future be improved or modified.

 Modifications made after the issue of this manual will be covered by Service Updates.
- 4. A copy of all of the pertinent diagrams are attached at the end of this manual.
- 5. CAUTION! Care must be exercised to avoid electrical shock while servicing the projector.



"N"SERIES TROUBLE SHOOTING CHART

I: ELECTRICAL SYSTEM

SYMPTOM	PROBABLE CAUSE	REMEDY
1. Pilot lamp not on	 No power to the AC wall outlet 	1. Check outlet
	2. Defective power cord	2. Check & repair or replace
	3. Faulty transformer or con-	3. Repair or replace
	nection	(See Sec 4-4)
	4. Defective pilot lamp	4. Replace
2. Pilot lamp on, motor does not run in "forward" position	1. Defective motor module	1. Replace or repair (See Sec 4-3)
(◀望)	Defective or open motor connections	2. Check & repair, or replace (See Sec 4-3-C)
	3. Faulty motor capacitor	3. Check & replace (See Sec 4-3)
	4. Switch cam not activating micro switch #1	4. Check & adjust (See Sec 8-1-A)
	5. Defective micro switch #1	5. Check & replace (See Sec 8-1-A)
	6. Motor thermal switch open. (UL & CSA type)	6. Allow motor to cool and check again.
3. Pilot lamp on, motor runs	1. Defective lamp	1. Replace lamp
but the lamp does not come on in "forward lamp" posi-	2. Lamp not seated properly in the socket	2. Check & reseat
tion (ۅ ; 戊;)	3. Defective lamp socket	3. Repair or replace
	4. Defective micro switch #4 or	4. Check & replace
	#5 on the function control	(See Sec 8-1-A)
	5. Open transformer connection	5. Check & repair (See Sec 4-4-B)
	6. Defective transformer module	6. Replace (See Sec 4-4)
4. Pilot lamp on, motor runs in "forward", but not in	1. Micro switch #2 and/or #3 defective	1. Check or replace (See Sec 8-1-A)
"reverse" position ()	2. Defective motor module	2. Replace (See Sec 4-3)
5. Function switch does not	1. Loose function switch knob	1. Re-locate and tighten
follow the indicated sequence	2. Loose switch cam	2. Re-position and tighten
	3. Reverse or take-up clutch	3. Check and repair
	cam's installed incorrectly	(See Sec 5-1, & 5-3)

II: SELF-THREADING SYSTEM

SYMPTOM	PROBABLE CAUSE	REMEDY
6. #2 film guide (or self-thread lever) does not set the mechanism to thread	 Cam bracket is loose on the #2 film guide shaft Main interlocking bracket is binding or not latching with the release bracket hook 	 Re-position and tighten (See Sec 5-5-B4) Check & adjust (See Sec 5-5-B)
7. Leader or film is dimpled in the first few inches by the sprocket teeth	 Film is inserted with the sprocket holes opposite the sprocket teeth Not enough clearance between the sprocket plate and the film shoe Film path and #2 sprocket drive out of alignment 	 Re-insert the film correctly Check & adjust (See Sec 5-5-B1). Check alignment of the tension guide rollers (See Sec 5-5-B6)
	4. Film leader too soft	4. Check with another film leader.
8. Leader jams in the #1 film guide	 Film leader not trimmed properly End of film is severely curled, or twisted. Very soft leader #1 film guide shaft loose or bent Aperture plate assembly misaligned 	 Trim and repeat threading Straighten and re-thread Replace leader Re-align and check. (See Sec 5-5-B2) Re-align and check (See Sec 4-5).
9. Tip of the leader enters underneath the inner guide rail	 Inner guide rail bent or not aligned correctly Loose guide rail screws Film leader end severely curled or twisted. 	 Align or replace (See Sec 4-5) Tighten (See Sec 4-5) Trim and re-thread
10. Film does not thread through the gate, and jams	 Film leader not trimmed properly Leader is severely curled or twisted, or too soft Too much #1 film shoe clearance Dirty and obstructed film gate Insufficient side travel of the inner guide rail Side pressure spring tension too strong Film shoe is not retracted during threading 	 Trim Trim, straighten or replace Check & adjust (See Sec 5-5-B1) Clean & check Check & adjust (See Sec 4-5)

(SELF-THREADING SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY
11. Chattering noise during threading	1. Claw is not completely retracted	1. Check & adjust (See Sec 5-5-B3)
12. Clicking noise during thread- ing	1. Claw is hitting the shutter blade	1. Check & adjust (See Sec 5-5-B3)
13. Curled film goes over the loop setter roller	 Loop setter position is too low Severely curled film 	 Check & adjust (See Sec 5-4) Straighten the lead end
14. Film goes under the #3 film guide or comes out	 #2 Film guide defective #3 Film guide defective #2 and #3 film guides are not aligned Curled film 	 Replace Replace Check & adjust (See Sec 5-5-B4) Straighten the lead end
15. Film will not thread over the sound drum	1. Rough surface on the lamp house casting, restricting the film travel	1. Remove & inspect the casting guides
	2. Rubber pinch roller not completely released from the sound drum	2. Check & adjust. (See Sec 5-5-B5)
	3. Rubber pinch roller bound up or out of alignment	3. Check, adjust and lubricate (See Sec 5-5-B5)
16. Film stops at the #2 sprocket	 Rough surface or restriction to the film path on the lamp house casting 	Remove the lamp house cast- ing and inspect
	2. #2 sprocket teeth or cover plate loose.3. Tension guide and roller assembly out of alignment	2. Tighten and re-time (See Sec 5-4)3. Check for correct film feeding from the sound drum to the #2 sprocket.(See Sec 5-5-B6)
	4. #2 sprocket shoe clearance is too tight	4. Check and adjust (See Sec 5-5-B7)
17. Film comes out of the #2 sprocket shoe	1. #2 sprocket plate is loose	1. Tighten and check timing (See Sec 5-4)
	2. #2 sprocket shoe spring weak or missing	2. Check & replace (See Sec 5-5-B7)
18. Self-threading mechanism not released with a tug on the film	 Release bracket spring is too weak or broken Release bracket pin binding 	 Check & adjust (See Sec 5-5-B) Lubricate pin and adjust linkage (See Sec 5-5-B)
19. Film does not cross the auto- take-up guide	1. Auto-take-up guide not aligned properly	1. Check & adjust.
(NST only)	2. Film twisted, or curled	Stretch, or replace the film leader.

III: MECHANICAL SYSTEM

SYMPTOM	PROBABLE CAUSE	REMEDY
20. Pilot lamp on, motor runs but film does not advance	Still picture lever engaged Broken or defective motor belt	 Release to normal run position Check & replace
	3. Cam tank plate washer loose4. Motor pulley loose5. Main drive belt broken	3. Tighten (See Sec 4-1-B)4. Tighten5. Replace
21. Film speed is too slow or too fast	 Belt is installed incorrectly Incorrect motor and shutter pulley combination 	 Check & re-install Replace with correct pulleys (See Sec 4-3-D)
22. Film comes out of the path near the sound drum	 Rubber pinch roller is binding Rubber roller and tension guide out of alignment #2 sprocket shoe not seating properly 	 Remove, lubricate and adjust (See Sec 5-5-B5) Check & adjust (See Sec 5-5-B6) Check & adjust (See Sec 5-5-B7)
23. Excessive take-up torque in "forward"	 Dry cork of spindle assy Dirty or sticky take-up arm belt, or take-up pulley 	 Lubricate cork (See Sec 5-1) Clean or replace. (See Sec 5-1)
24. Excessive take-up torque in "reverse"	1. Reverse clutch spring too strong	1. Check & adjust (See Sec 5-3)
25. Take-up poor or not at all in "forward"	 Take-up arm belt broken, or stretched, or oily belt. Defective ball bearing. Loose spindle shaft Take-up pulley binding Excessive grease on take-up pulley Clutch cam defective. Too loose film on the take-up reel 	 Replace or clean. Replace. Tighten screw. Clean or replace Avoid over-lubrication Check & replace, or reposition clutch cam. (See Sec 5-1) Check & absorb extra film slack.
26. Take-up poor or not at all in "reverse"	 Broken or stretched or oily supply arm belt Reverse belt broken or oily Clutch cam not engaging Reverse clutch spring weak 	 Replace Clean or replace Check & repair (See Sec 5-3) Tighten knurled nut (See Sec 5-3)

(MECHANICAL SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY
27. Weak back tension of the supply reel in "forward"	 Reverse clutch cover pulley binding and clutch cam is not releasing, or clutch cover pulley defective Clutch cover pulley has no end play on the #1 sprocket drum shaft. Clutch cam seated incorrect, or defective Clutch cam binding between clutch cover pulley and spacer 	(See Sec 5-3) 2. Check & adjust. (See Sec 5-1) 3. Check & reposition, or replace. (See Sec 5-1) 4. Check & adjust
28. Weak back tension of the take-up reel in "reverse"	 Drive gear is binding, or has no end play on the drive pulley shaft. Clutch cam seated incorrect, or binding between drive gear and clutch cover assy, or defective clutch cam Drive gear, or clutch cover defective 	 Check & clean, or adjust. (See Sec 5-3) Check & reposition (See Sec 5-1) Check & replace
29. Loop setter roller continues to activate, or activates erratically in "forward"	 Damaged or poor film Insufficient gear spring tension Loop setter roller in the wrong position. #2 sprocket plate loose Lower loop is too small Insufficient claw protrusion, or claw pitch. Broken claw Too much take-up tension Incorrect clearance between the loop setter gear and main drive belt Loop setter gear, or main drive belt defective, or broken Insufficient tension of the film shoe springs 	 Repair or replace Stretch or replace (See Sec 5-4-B) Relocate & check (See Sec 5-4). Check & tighten Check #2 sprocket timing (See Sec 5-4-B). Check (See Sec 4-1-D1) Check & replace Check & lubricate take-up spindle cork (See Sec 5-1) Adjust clearance (See Sec 5-4) Replace Stretch or replace.

(MECHANICAL SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY
30. Film continues to flap on loop setter roller in "forward"	 Loop setter gear shaft is binding, or tight in hub. Loop setter gear spring tension too strong 	 Check & lubricate Adjust spring tension, or replace.
31. Lower loop is lost in "reverse"	 Reverse rubber roller is not driving the flywheel set collar Reverse rubber roller binding #2 sprocket not transporting film. 	 Check reverse rubber roller's function (See Sec 5-3) Clean & remove the cause of binding Check & adjust (See Sec 5-4)
32. Upper loop is lost in "forward"	 Damaged, or poor film #1 sprocket teeth plate loose #1 sprocket shoe not seating properly. Loop setter roller continues to activate or activates erratically. 	 Repair or replace Check & tighten. Check & adjust. (See Sec 5-5-B1) See Symptom No. 29
33. Upper loop is lost in "reverse"	 Damaged, or poor film #1 sprocket shoe clearance is too great. Claw protrusion incorrect 	 Repair, or replace Check & adjust (See Sec 5-5-B1) Check & adjust (See Sec 4-1-D1)
34. Excessive noise in the film gate in "forward" with a good undamaged film	 Upper loop too small Film contacting the loop setter roller. Dirty film gate Loose claw Incorrect claw protrusion Inner guide rail binding Film shoe bent, worn or binding Claw position incorrect Weak or broken cam follower spring 	 Check #1 sprocket timing Check #2 sprocket and loop setter timing (See Sec 5-4-B) Clean Tighten Check Check & adjust Check & replace Check & adjust (See Sec 4-1-D2) Replace (See Sec 4-1-B)
35. Unsteady picture	1. See Symptom No. 34, noise in the film gate	(300 300 1 1 3)
36. Travel ghost	1. Incorrect shutter blade position	1. Check & adjust (See Sec 4-1-F)

(MECHANICAL SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY
37. Excessive noise in "reverse" only	 Claw position incorrect Claw angle is incorrect 	1. Check & adjust (See Sec 4-1-D2) 2. Check & adjust (See Sec 4-1-E)
38. Insufficient framing	 Claw position incorrect Worn cam follower (or gliding pin) 	1. Check & adjust (See Sec 4-1-D2) 2. Replace (See Sec 4-1-B)
39. Excessive noise when the still picture lever is depressed	 Motor pulley misaligned Shutter pulley binding on the shaft 	 Adjust Remove, clean, inspect and lubricate (See Sec 4-1-G)
40. Film transport does not stop in still picture operation	 Shutter pulley seized Still picture lever shoulder screws loose 	 Remove cam tank, clean & lubricate pulley (See Sec 4-1-G) Tighten screws (See Sec 4-1-G)
41. Film burns when still picture lever is depressed	 Still picture lever not completely depressed Heat filter misaligned or broken 	 Fully depress Check, realign or replace
42. No rewind or poor rewind	 Take-up spindle cork too dry or tight Broken or stretched or oily supply arm belt Defective rewind gears Broken rewind arm tension spring Take-up pulley binding on the shaft 	 Remove and lubricate (See Sec 5-1) Check and replace Inspect & replace Check & replace (See Sec 5-6) Clean & lubricate
43. Noisy rewind	 Rewind gears not fully engaged. Worn or defective rewind gears. 	 Adjust the gear position (See Sec 5-6) Replace (See Sec 4-5)
44. Uneven focus	 Dirty film gate Film shoe binding and not completely seated Inner guide rail binding Lens holder misaligned 	 Clean Check & realign (See Sec 4-5-B) Check (See Sec 4-5) Check & adjust (See Sec 4-5)

IV: LAMP CIRCUIT

SYMPTOM	PROBABLE CAUSE	REMEDY
45. Lamp life is abnormally short	 Poor lamp socket connection. Cooling is restricted Defective lamps, or incorrect 	 Replace lamp socket Locate & remove the cause. Check & replace.
	lamp other than EIKI ELC type 4. Excessive or fluctuating AC line voltage	4. Check AC line.
46. Uneven or insufficient screen	1. Lamp not seated properly	1. Check & reseat
illumination	2. Foreign object in the light path	2. Remove
	3. Lamp not centered horizon-tally	3. Adjust knurled knob
	4. Defective lamps, or incorrect lamp other than EIKI ELC type	4. Check & replace
	5. Function switch in "low" position	5. Switch to "high" position.
	6. Slow or defective lens	6. Try another lens
	7. Low AC line voltage	7. Check AC line
	8. Improper shutter	8. Check or replace.

V: SOUND SYSTEM

SYMPTOM	PROBABLE CAUSE	REMEDY
47. No sound and the exciter lamp is not on	 Amplifier is not turned on. 9 pin amplifier plug defective Defective exciter lamp Defective exciter lamp socket Exciter lamp fuse blown Defective amplifier module 	 Turn on. Check & repair, or replace. Replace Repair or replace Check & replace Replace, or repair (See Sec 3-2, & 4-2)
	Defective exciter lamp power supply of the transformer	7. Locate & repair, or replace. (See Sec 4-4)
48. No sound, exciter lamp is on	 Amplifier volume is too low. Mag/Opt switch in the wrong position (NST/NT-2,-3 models only) 	1. Check & adjust. 2. Check & switch
	3. Rear cover speaker not plugged in (not applicable on NST/NT-3 models), or extension speakers not connected.4. Defective rear cover speaker,	3. Check & connect.
	or extension speaker, or speaker jack.	4. Repair or replace.
	5. Amplifier fuse blown6. Defective solar cell or connections7. Dirt or foreign object in the optical sound lens	5. Replace6. Repair or replace (See Sec 4-2)7. Clean.
	8. Defective amplifier module	8. Locate & repair, or replace (See Sec 3-2 & 4-2)
49. Poor sound or low volume	1. Incorrect, or defective exciter lamp, or sound lens.	1. Check & replace
	2. Dirty exciter lamp, or sound lens, or dirt, foreign object in the optical sound lens	2. Clean, or replace.
	3. Sound optics incorrectly aligned.	3. Check & re-align sound pick- up system (See Sec 6-1)
	4. Low exciter lamp voltage, or low AC supply voltage.	4. Check & repair amplifier exciter lamp supply. (See Sec 4-2). Check wall outlet.
	5. Weak or defective solar cell.	5. Replace.
	6. Defective speakers, or poor speaker connection	6. Check & replace
	7. Poor film quality8. Defective amplifier module	7. Check with another film.8. Repair or replace.(See Sec 3-2, & 4-2)

(SOUND SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY			
50. No sound (magnetic only)	1. Mag/Opt switch in the wrong position.	1. Check & switch.			
(NST/NT-2, -3 models)	2. Magnetic head not in contact with the sound track	2. Check & adjust.			
	3. Defective or dirty magnetic head	3. Clean, or replace.			
	4. Mag/Opt switch defective, or bad connection	4. Check & replace			
	5. Defective speakers, or speaker connections	5. Check & replace.			
	6. Defective amplifier module	6. Repair or replace (See Sec 4-2 & 3-2)			
51. Poor sound or low volume	1. Poor sound track.	1. Check with another film.			
(magnetic only)	2. Dirty, or defective head	2. Clean or replace.			
(NST/NT-2, -3 models)	3. Head not making good contact with the film	3. Adjust (See Sec 6-2)			
	4. Incorrect sound head align-	4. Align			
	ment	(See Sec 6-2)			
	5. Defective speakers, or poor speaker connection	5. Check & replace			
	6. Defective amplifier module	6. Repair or replace			
		(See Sec 4-2 & 3-2)			
52. Exciter lamp fuse blows	1. Excessive AC line voltage	1. Check wall outlet.			
	2. Incorrect fuse	2. Check & replace.			
	3. Incorrect, or defective exciter lamp	3. Check & replace.			
	4. Defective exciter lamp power	4. Check & repair			
	supply	(See Sec 4-2)			
	5. Defective exciter lamp socket	5. Replace			
53. Amplifier fuse blows.	1. Incorrect fuse 2. Improper connection to an	 Check & replace Check 			
	external speaker system 3. Defective amplifier module	3. Repair or replace (See Sec 4-2 & 3-2)			
54. Excessive amplifier hum (optical)	1. Exciter lamp cover missing or not installed correctly.	1. Install cover			
, , , , , , , , , , , , , , , , , , ,	2. Incorrect grounding when connecting the projector to an external amplifier or	2. Check for ground loop conditions.			
- to be continued $-$	sound system 3. Defective exciter lamp supply	3. Check voltage and repair. (See Sec 4-2)			
	4. Defective solar cell or connections to amplifier.	4. Check & repair			

(SOUND SYSTEM)

SYMPTOM	PROBABLE CAUSE	REMEDY			
54. Excessive amplifier hum (optical) — continued —	5. Front or rear cover speaker jacks not insulated from the chassis properly6. Defective amplifier module				
55. Excessive amplifier hum (magnetic)	 Poor film recording Motor shield not installed Improper connection to an external amplifier or sound system. Magnetic head in poor contact with the film. Poor shielding to the head or the head coil shorted to the projector's frame Defective amplifier module 	 Check with another film. Check & install. Check & re-connect properly Adjust (See Sec 6-2) Repair Repair or replace 			
56. Distorted sound	 Incorrect exciter lamp. Exciter lamp cover not completely installed Amplifier module is defective Defective speaker Magnetic sound recorded poorly Optical sound lens not aligned correctly Dirt on the sound drum or on the solar cell See Symptom No. 57 also. 	(See Sec 4-2 & 3-2) 1. Check & replace 2. Check & re-install 3. Replace 4. Replace 5. Try a known good recording 6. Check & realign (See Sec 6-1) 7. Check & clean 8. See Symptom No. 57			
57. Excessive wow & flutter	 Rubber pinch roller binding Sound drum bearings defective Reverse rubber drive roller in contact with the set collar Flywheel not installed Flywheel rubbing on the power cord Incorrect alignment or tension of the tension guide and roller assembly 	 Check, clean, lubricate & adjust (See Sec 5-5) Check & replace (See Sec 5-7) Check & adjust (See Sec 5-3) Check Check & adjust Check & adjust Check & adjust (See Sec 5-5-B6) 			
58. Sound not stabilized soon after starting	 Insufficient flywheel plate spring tension Weak rubber pinch roller spring 	 Check & adjust (See Sec 5-7) Check & replace (See Sec 5-5-B5) 			

314-1: PRINCIPLES OF OPERATIONS

1-1: INTRODUCTION

The EIKI "N" series self-threading projector is very similar to the earlier "R" series model with added improvements such as silent threading, flat response amplifier, lighter weight, etc. With few exceptions, such as color, most parts from the "N" series substitute directly into the previous "R" series. This manual also covers the NT manual threading models when excluding the sections on the threading mechanism.

1-2: MECHANICAL SYSTEM

The EIKI Self-threading projector is controlled by a single function switch for forward, reverse and high-low lamp positions.

A. THREADING:

Threading is accomplished by setting the threading guide lever to thread, function switch to forward and inserting the film into the threading channel. The threading mechanism is automatically released and engages the claw by a light tug of the film when attaching it to the take-up reel.

B. FORWARD/LAMP:

Advance the switch from forward to lamp low or high.

C. REVERSE:

To reverse the projector, return the function switch to "OFF" and then to reverse and lamp.

D. REWIND:

To rewind the film, engage the rewind lever. Attach the film to the empty supply reel and advance the function switch to "Forward".

1-3: ELECTRICAL SYSTEM

EIKI "N" series projectors are available in voltages of 100V, 110V, 120V, 220V and 240V. 110/220V and 120/240V dual voltage models are also available. To comply with electrical safety regulations of various countries, UL (USA), CSA (Canada), VDE (Germany), SEV (Switzerland), SAA (Australia), SEMKO (Sweden), NEMKO (Norway), FEMKO (Finland), DEMKO (Denmark), specific models are

manufactured to meet such regulations, including the option of 50Hz, 60Hz, 50/60Hz operation.

Power transformers vary according to the voltage range and also to the various electrical safety requirements. The secondary windings of all transformers provide 8V AC to the Pilot Lamp and Exciter Lamp circuits, 24V AC (HIGH) and 22V AC (LOW) to the Halogen Projection Lamp and 40V or 36V AC to the Amplifier.

(See Sec. 4-4 TRANSFORMER MODULE).

Motor ON/OFF and Lamp ON/OFF and reverse is controlled by the Function Switch which consists of a Cam and 5 micro switches.

The projection lamp is a Halogen ELC type 24V 250 watt. The "High-Low" position will extend the lamp life, depending upon operating conditions.

NOTE : The Halogen Lamp EJL type 24V 200W may also be used with some reduction in light output.

The motor is an induction type with capacitor. Motors are available for all the voltage ranges above. Optional Synchronous motor kits are also available for precise film speeds and tele-cine conversions.

Transformers and motors are simple and easy-toreplace modules. AC power cords, line terminals, and all other electrical parts are designed to meet the safety requirements of the countries listed.

1-4: SOUND SYSTEM

EIKI "N" series models are designated according to the sound playback and record capabilities with or without front cover extension speakers.

Optical Playback only: Model NST-0, -1 & NT-0, -1

Optical & Magnetic Playback: Model NST-2, NT-2 Optical & Magnetic Record/Playback:

Model NST-3, NT-3

Model NST-1, -2 & -3 and NT-1, NT-2 & NT-3 are standard with two (4 ohm, 12.5cm) speakers builtin the front cover. Models NST-1 & 2, and NT-1 & 2 are also standard with one (8 ohm, 12.5cm) speaker built-in the rear cover.

Models NST-0, and NT-0 are standard with one speaker only (8 ohm, 12.5cm) built-in the rear cover.

The standard amplifier modules for the NST-0

& NT-0 and NST-1 & NT-1 are optical sound reproduction only.

Amplifier modules for the NST-2 and NT-2 are capable of both optical and magnetic sound reproduction.

Amplifier modules for the NST-3 and NT-3 are capable of both optical playback and magnetic record/playback.

2-1: PRECAUTIONS

- 1. EIKI "N" series projectors have been designed for the ultimate in simplicity and ease of service and repair. Each screw is very important, and when servicing or re-assembling the projector, screws should not be omitted or carelessly lost. All screws should be firmly tightened to assure reliable projector operation after re-assembly.
- 2. When lubricating the projector's plastic parts, silicon oil or grease should be used. Other types of lubricants may harm plastic parts. Avoid using any solvents such as Trichloroethylene, which will harm most plastic or painted parts.
- 3. EIKI projectors require a minimum of special tools. The most important is an ordinary ISO Phillips screw driver set.
- 4. To avoid damage to screw heads, it is important to remember the adage "70% push, 30% turn." It is also important to select the right size screw driver blade. A rule of thumb is to use the largest blade possible.
- 5. To avoid possible electrical shock, always disconnect the projector from the power source when servicing.

2-2: TOOLS AND TEST EQUIPMENT

A. Tools:

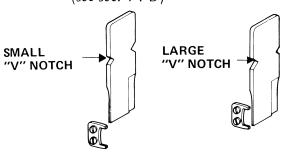
When servicing EIKI "N" series, ordinary ISO (Phillips type) screw drivers and single-bladed screw drivers should be enough. (EIKI screw driver kits, P/N 5615 are available.) A Molex extractor tool is most useful when replacing the pins of Nylon connectors to the transformer or motor.

B. Special Tools:

EIKI "N" series have been designed so that no special tools are required to service the projector. However, a common claw protrusion gauge (Tool No. 320-01T) is most helpful for accurately setting the claw protrusion. Standard 16mm film may be used as a thickness gauge where necessary. (Most film is about 0.15mm or .005" thick).

Tool No. 320-01T

Cam Claw Protrusion Tool (see sec. 4-1-D)



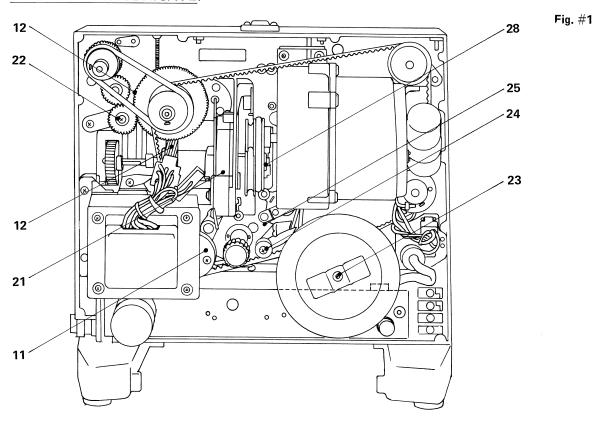
C. Test Equipment:

A limited amount of test equipment is required for routine maintenance and modular replacement. However, when servicing the individual modules such as the amplifier, the following equipment and test films would be essential:

- a. Vom (Voltage/Ohm meter)
- b. Oscilloscope
- c. Audio AC VTVM
- d. Wow & Flutter Meter
- e. 400Hz SMPTE Test Film
- f. 3150Hz Wow & Flutter SMPTE Test Film
- g. Multi Frequency SMPTE Test Film
- h. 7000Hz Sound Focus SMPTE Test Film
- i. 7000Hz Mag. Azimuth SMPTE Test Film
- i. Buzz Track SMPTE Test Film.
- k. Audio Oscillator

Apply a few drops after every 500 operating hours. The items marked with * would require more frequent lubrication.

CAUTION: DO NOT OVERLUBRICATE.



EM #	DESCRIPTION	SUGGESTED LUBRICANT		ITEM	# DESCRIPTION	SUGGESTED LUBRICANT	
#1 S _l	procket Hub	Petroleum Oil	5631	15.	*Take-Up Pulley Cork Liner	Silicone Grease	5625
·	procket Hub	Petroleum Oil	5631	16.	Loop Setter Shaft	Petroleum Oil	5631
	con Guide Rollers	Silicone Oil #100	5629	17.	#3 Film Guide Pivot Pin	Silicone Oil #100	5629
	con Guide Rollers	Silicone Oil #100	5629	18.	Tension Guide Roller & Bracket Pin	Silicone Oil #100	5629
*Rubb	er Pinch Roller	Molybdenum Disulfide Grease	5628	19.	*Take-Up Pulley & Shaft	Molybdenum Disulfide Grease	5628
Self-T	Thread Lever	Petroleum Oil	5631	20.	*Supply Arm Spindle Shaft	Petroleum Oil	5631
Pivot	er Pinch Roller Shaft nd Lever Shaft	Petroleum Oil Petroleum	5631 5631	21.	Cam Tank	Molybdenum Disulfide	5628
Damp	pening Roller	Oil Petroleum	5631	21-A	Cam Tank Felt	Grease Molybdenum Disulfide Oil,	5632
	Shaft on Gear Arm	Oil	F004	00	D : 10 /0: /		(5628)
Pivot	Pin	Petroleum Oil	5631	22.	Rewind Gears' Shaft	Silicone Oil #100	5629
	on Gear Shaft	Silicone Oil #100	5629	23.	Flywheel Hole	Petroleum Oil	5631
Worm		Petroleum Oil	5631	24.	Loop Safety Roller	Silicone Oil #100	5629
*Rever Shaft	se Rubber Roller	Petroleum Oil	5631	25.	Main Interlocking Bracket	Silicone Grease	5625
Sound	d Drum Ball Bearings	(Factory sealed	OB- 608Z	26.	Reel Guide Bracket Hole	Petroleum Oil	5631

ITEM #	DESCRIPTION	SUGGESTEI LUBRICANT		ITEM #	DESCRIPTION	SUGGESTED LUBRICANT	
27. 28.	Reel Guide Wire Anchorage Fulcrum Pin Shutter Pulley Bushing	Petroleum Oil Molybdenu	5631 ım 5628	31.	Function Switch Cam Bracket	Molybdenum Disulfide Grease	5628
28.	Snutter Fulley Bushing	Disulfide Grease	IIII 5020	32.	Function Switch Shaft	Molybdenum Disulfide	5628
29.	Cam Tank Fulcrum Pin	Petroleum Oil	5631 OB-608Z	33.	Loop Safety Roller Arm	Grease Silicon	5625
30.	All Ball Bearings	(Factory sealed)	OB-608ZZ OB-6200ZZ OB-626	34.	Clutch Cover Pulley Bushing	Grease Petroleum Oil	5631

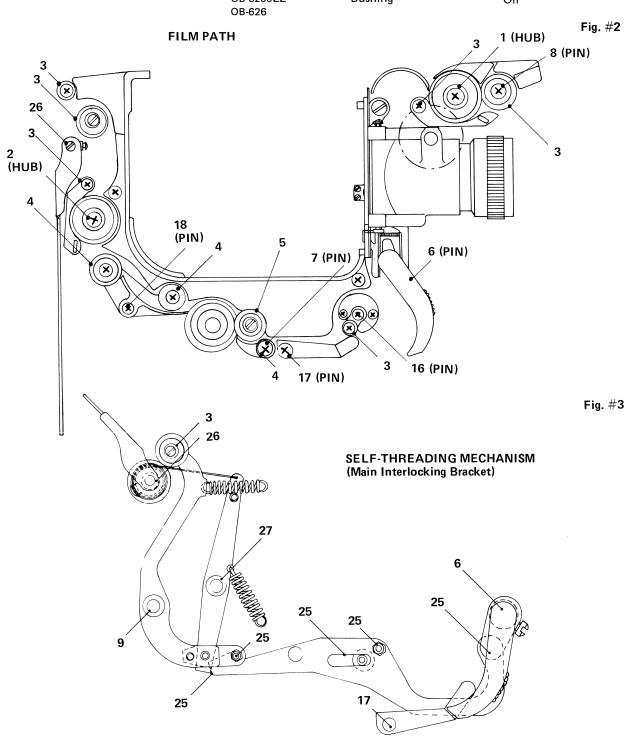
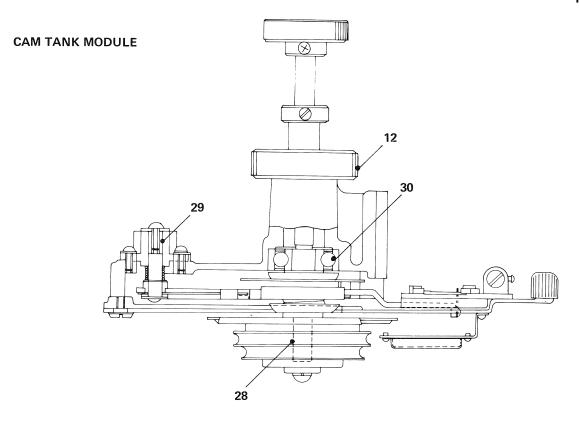
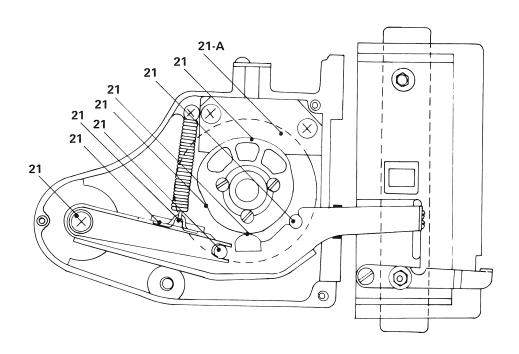


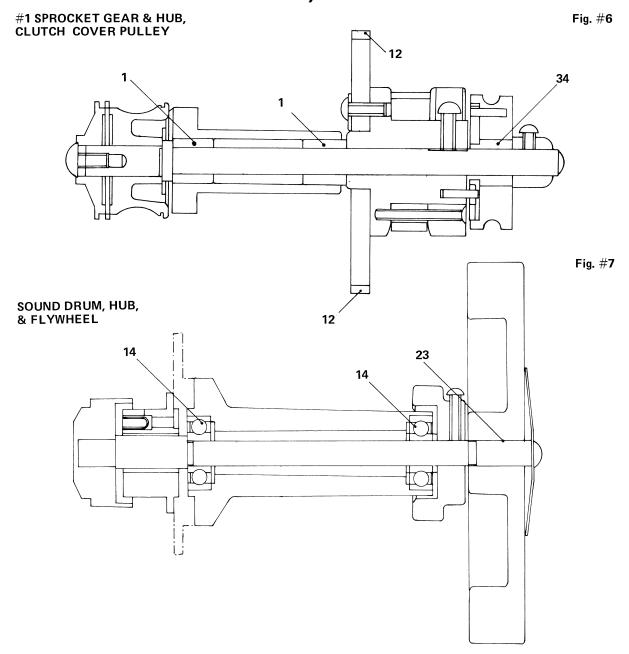
Fig. #4

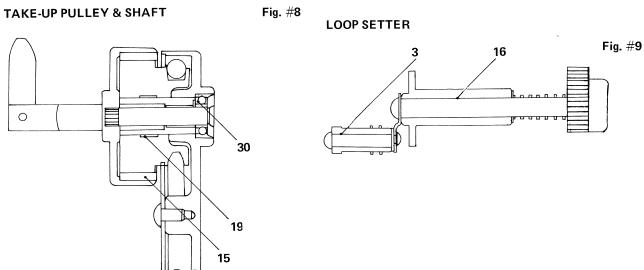


CAM TANK MODULE & FILM GATE

Fig. #5

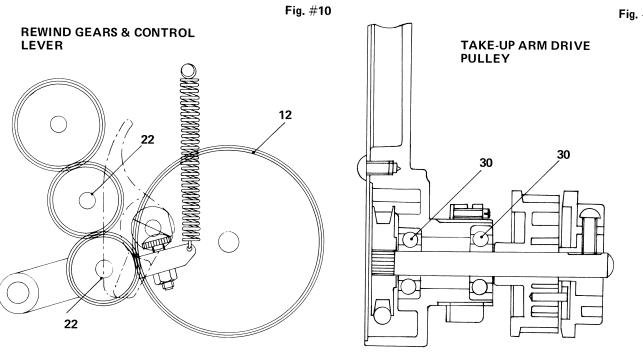


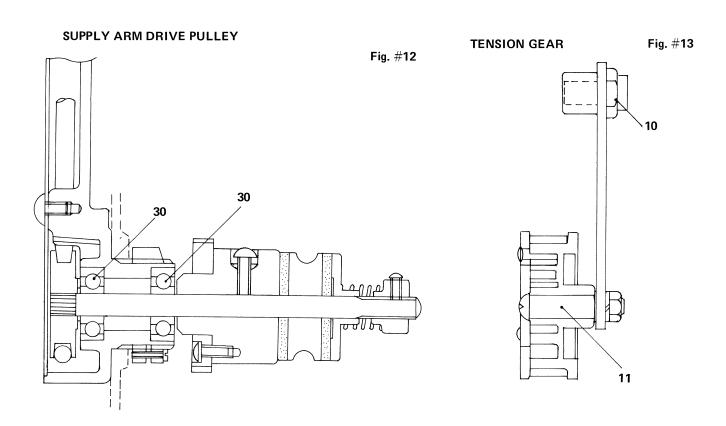




"N" Series

Fig. #11



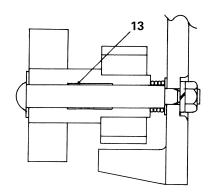


"N" Series

SUPPLY ARM SPINDLE SHAFT

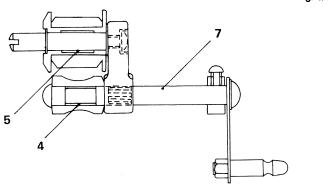
Fig. #14 REVERSE RUBBER ROLLER PIN

Fig. #15



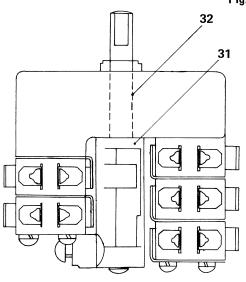
RUBBER PINCH ROLLER

Fig. #16



FUNCTION ROTARY SWITCH

Fig. #17



LOOP SAFETY ROLLER ARM

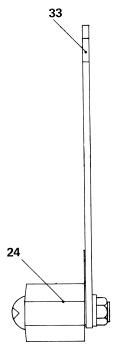
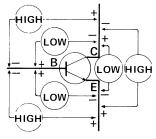


Fig. #18

2-4: TROUBLE SHOOTING HINTS

- A. There are four basic steps to trouble shooting this projector:
 - a. Analyze the symptom
 - b. Localize the trouble to a functional system or module
 - c. Replace or repair that system or module
 - a. Isolate the trouble within the module
 - b. Locate and repair the specific trouble
- B. Checking Semiconductors With A VOM:
 - a. Set the ohms scale to R x 10
 - b. The forward resistance should be low
 - c. The reverse resistance should be high

TRANSISTOR NPN TYPE (2SC, 2SD) Fig. #19



TRANSISTOR PNP TYPE (2SA, 2SB) Fig. #20

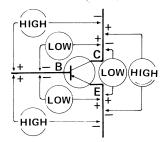
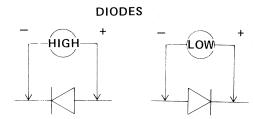


Fig. #21

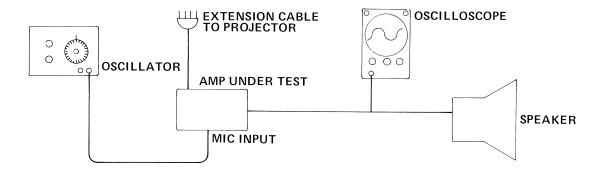


NOTE: Forward and reverse resistance LOW & HIGH is only a suggested quick and easy check of components out of circuit. This test is only for shorted and open junction test. A VOM will not test the quality of a semi-conductor accurately.

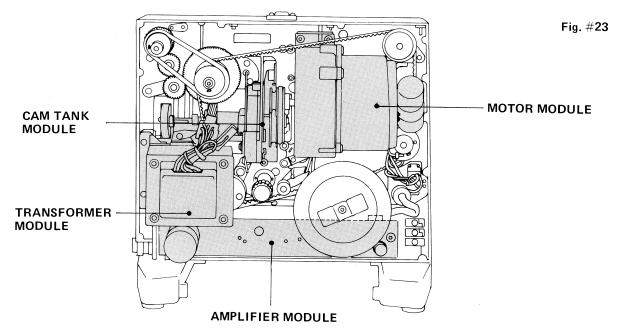
- C. IC's are best checked by checking the signal input and output condition. This can be done by inserting a low level audio tone into the MIC jack and the signal path from the input of IC-1 through IC-2 and to IC-3.
- D. Amplifier test cables can be easily made from locally available parts. A nine pin miniature tube socket and male plug can be wired as an extension power cable, allowing the amplifier to be operated away from the projector. The solar cell and exciter lamp connection can also be extended if so desired.

Typical Amplifier Test Set-Up

Fig. #22

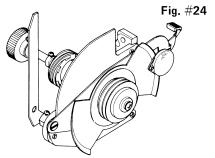


314-3: MODULE REMOVAL AND INSTALLATION PROCEDURE



3-1: CAM TANK MODULE

- 1. Unplug the projector and open the rear cover.
- 2. Remove the 3 transformer mounting screws and unplug the transformer. (See Sec 3-4)
- 3. Remove the motor belt.
- 4. Remove the main driving belt by releasing the tension gear.
- 5. Retract the claw by turning the inching knob.
- 6. Open the lamphouse and remove the lamp and holder assembly by unscrewing the knurled nut.
- 7. Unscrew the two cam tank mounting screws.
- 8. Remove the cam tank slowly and carefully. Care should be taken to avoid damaging the claw by striking it against the main casting.
- 9. Re-installation can be done by the reverse procedure. Care should be taken that the cam tank worm gear and main drive fiber gear do not bind. A small amount of gear lash is required to prevent abnormal wear.
- 10. To check the timing and claw adjustments, refer to Sec. 5-1 and 6-3.

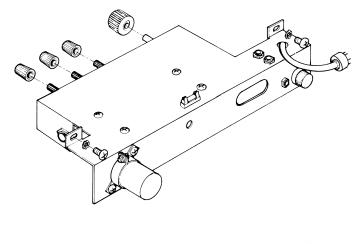


3-2: AMPLIFIER MODULE

- 1. Remove the flywheel.
- 2. Unplug the rear cover speaker cord.
- 3. Remove the volume, bass and treble knobs.

 NOTE: on magnetic models remove the mag/opt knob.
- 4. Unplug the MT 9 pin plug.
- 5. Unplug the solar cell and magnetic lead miniature plug.
- 6. Remove the two phillips screws, one at each end of the amplifier.
- 7. The amplifier can now be removed by sliding out.
- 8. To re-install, reverse the procedure above. Be sure that the indicator on the controls lines up and all the connectors are secured.

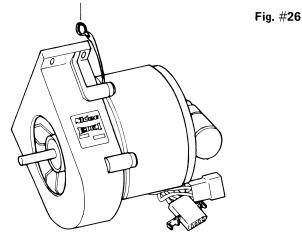
Fig. #25



3-3: MOTOR MODULE

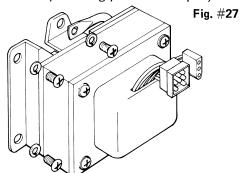
- 1. Remove motor belt.
- 2. Disconnect motor nylon connector(s).
- 3. Unscrew 3 screws.
- 4. Remove motor module.
- 5. Motor modules are exchanged less pulley.
- 6. To re-install, reverse the above procedures.
- 7. Motors with plastic fan housings use the ground strap. NST after S/N 10484, and NT after S/N 18550, with metal fan housing (320-12141), the ground strap has been omitted.

GROUND STRAP (FOR PLASTIC FAN HOUSING OF EARLY PRODUCTION)



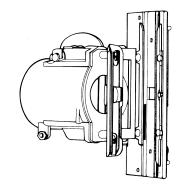
3-4: TRANSFORMER MODULE

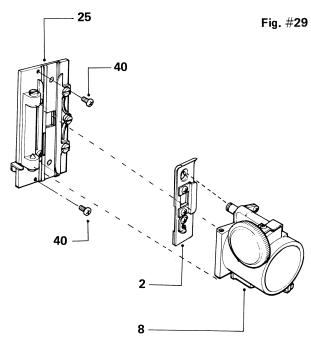
- 1. Unplug nylon connectors.
- 2. Unscrew 3 screws.
- 3. To re-install, reverse the above procedures. (Care should be taken that the wires are routed away from any moving parts of the projector).



3-5: LENS AND GATE MODULE

- 1. Swing open the gate and remove the lens. (Antitheft screw on U.S.A. models).
- 2. Remove the two phillips screws (40) securing the film gate assembly to the main casting. (Fig. #29)





3. To re-install the film gate assembly, follow the reverse procedure. It is also necessary to check and adjust the claw travel in the aperture plate assembly. (See section 4-2 claw position and framing).

314-4: MODULE REPAIR AND ADJUSTMENTS

4-1: CAM TANK MODULE

A. Specifications

Revolution

24 FPS. 1440 RPM

18 FPS. 1080 RPM

Cam Claw Protrusion MIN. 1.0mm — MAX. 1.2mm (.040" to .045")

Claw Pitch

7.64 - 7.67mm

* Tension of Claw Lever Spring 312-11161

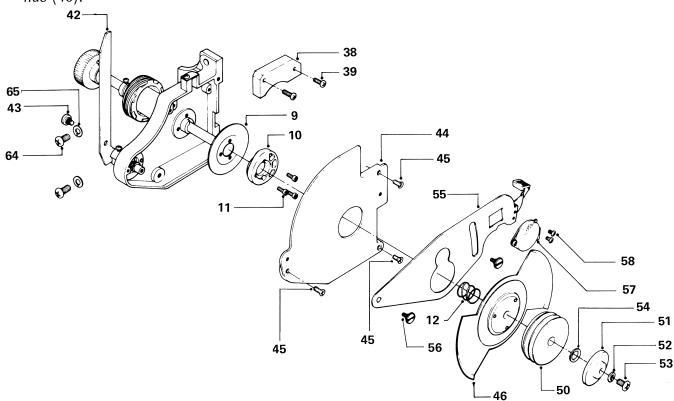
1.2 - 1.25 kg.

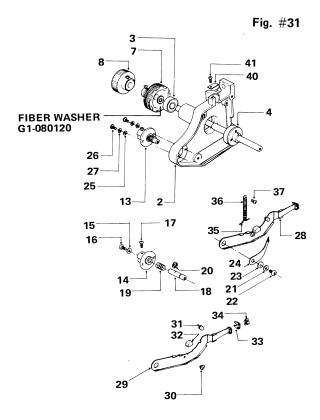
NOTE: Tension of Claw Lever Spring is measured with a tension scale pulling on Cam Claw and the Claw Lever Spring stretched to maximum.

- B. Disassembly of Cam Tank (Fig. #30 & 31)
 - 1. Set the still picture clutch to the still position with the shutter pulley (50) rotating freely.
 - 2. Unscrew (53) at the end of the cam shaft and shutter pulley (50).
 - 3. Remove shutter pulley (50) and the plate washer (51). Care should be taken not to loose the slim washer (54) behind the plate washer. The slim washer is selected where necessary to provide the correct clearance between the shutter pulley (50) and the shutter blade and hub (46).

- 4. While holding the shutter blade (46) slowly raise the still picture clutch, releasing the tension of the clutch spring (12) and shutter blade with hub.
- 5. Remove the shutter blade and hub assembly.
- 6. Position the still picture clutch where it exposes all three cam tank cover screws (45). Remove the screws and cover plate assembly.
- 7. The curved plate spring (24) fits over fulcrum control pin. Unscrew the screw (22) and remove curved plate spring.
- 8. Unhook the claw lever spring (36), and remove claw lever assy. (28)
- 9. To remove cam (10) and cam plate (9), unscrew the three set screws (11).
- 10. To remove cam shaft assy. (4), remove inching knob (8) and worm gear (7).
- 11. To replace the cam tank bearings, the inner bearing is pressed on the cam tank shaft and is replaced as part of the cam shaft with bearing assy.
- 12. Clean all the old dried molybdenum grease from the cam tank.

Fig. #30

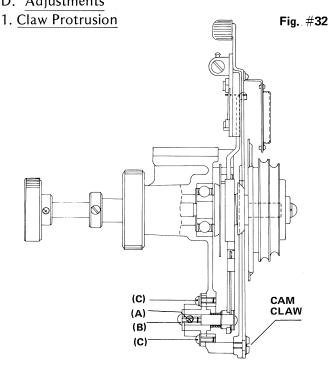




- C. Reassembly of Cam Tank By Reversing The Above Procedure
- 1. Make sure curved plate spring (24) is not jammed between the end of fulcrum pin (18) and washer (23).
- 2. The cam shaft should have no end play.
- 3. Worm gear (7) is mounted without any clearance between the cam tank bearing.
- 4. No end play is allowed for the ball bearings on the cam shaft.
- 5. When overhauling the cam tank, it is suggested that the felt oil pad be replaced.
- 6. Re-lubricate the cam area with a small amount of molybdenum disulfide grease and moisten the felt with a few drops of molybdenum oil.
- 7. When mounting the shutter blade and hub assembly, the hub must line up with the mating hub in the cam tank.

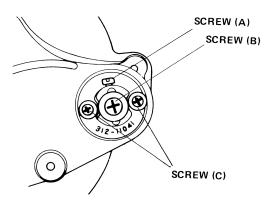
NOTE: In the event the shutter has been removed from the hub, See Sec. 320-4-1-F Changing Shutter Blades.





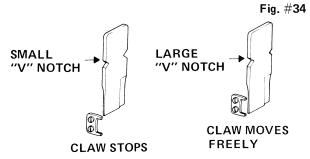
a. Claw protrusion can be adjusted by the screw(B) on the fulcrum collar. As the sliding pin(31) wears, the protrusion will increase requiring the adjustment of the protrusion.

Fig. #33



- b. Loosen set screw (A) by 1/8 of turn as indicated in Fig. #32 & 33.
- c. Turn screw (B). Loosening screw (B) (counterclockwise) increases the claw protrusion. Tightening the screw (B) (clockwise) decreases the claw protrusion.

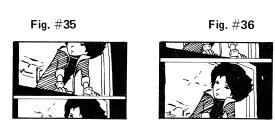
- d. Checking claw protrusion using Tool No. 320-01T (fig. #34)
 - (1) Open lens holder and gate assy.
 - (2) Attach the tool between the inner guide rail and the outer guide rail.
 - (3) With the small "V" notch toward the outer guide rail, the claw should just contact the tool.
 - (4) With the large "V" notch toward the outer guide rail, the claw should move freely without contacting the tool.



e. When using another type of claw protrusion gauge of similar specifications as (320-4-1), disregard items 2, 3, 4 and follow the instructions associated with that gauge.

2. Claw Position And Framing Adjustments:

- a. If the claw does not enter the center of the film perforations, or if the framing adjustment is insufficient, the claw position should be adjusted. This adjustment can be either horizontal or vertical. To adjust the fulcrum assy. slightly loosen the two screws (C) shown in Fig. #32 & 33.
 - (1) Checking the Framing Adjustment: This is best accomplished with the projector running, showing a shop test film. With the framing control lever in the up position, the frame bar of the film should appear as in (Fig. #35) and in the down position the frame bar should appear as in (Fig. #36).



(2) If the conditions in step 1 are not correct, adjust the vertical or up and down position of the fulcrum assy. (Fig. #32 & 33) by slightly loosening screws (C) on the fulcrum assembly.

Only a very small movement is required to effect the framing position.

NOTE: If framing range as indicated cannot be reached, check for a worn cam follower (32 of Fig. #31)

(3) Checking Position For Correct Alignment With The Sprocket Holes:

To view the claw position in the sprocket holes, thread a strip of good film. Remove the film shoe and bracket assy. With a standard 50mm (2") lens installed, look through the lens. Focus and rotate the inching knob while observing the claw position in the film sprocket holes. (Do not turn on the lamp).

- (4) Fig. #37 indiciates the correct position of the claw just before the start of the pull-down. Fig. #38 indicates the position after completion of the pull down.
- (5) To adjust the claw position, move the fulcrum assy. horizontal and slightly vertical until the distances a, b, c, d are equal as indicated in Fig. #37 & 38. Upon completion of the position adjustment, tighten the fulcrum assy. screws and re-check the framing range with the projector running.

Fig. #37

BEFORE PULL DOWN

AFTER PULL DOWN

PERFORATION

CLAW

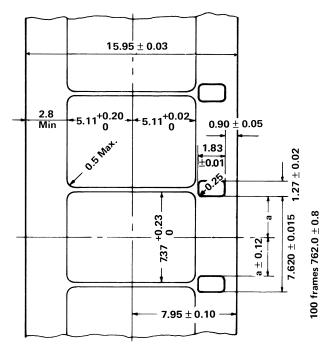
C

E. Replacing The Claw

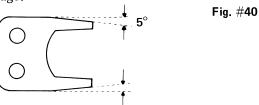
When replacing a worn or defective claw, it is important to mount the claw correctly before securing the mounting screws. Incorrect claw mounting may result in excessive film gate noise or unsteady picture.

1. Correct Claw Pitch

The International dimensions of the 16mm film Fig. #39

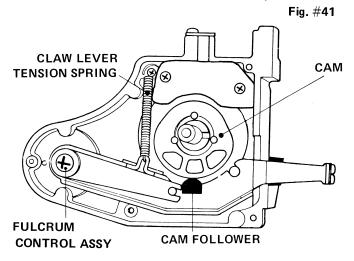


- a. The International dimensions of the 16mm film are shown in Fig. #39. Claw pitch is set at 7.64 7.67mm. A pitch less than 7.64mm will cause the claw to engage the film between perforations possibly causing film damage or unsteady pictures.
- b. A pitch more than 7.67mm will cause excessive gate noise. Typical film perforation should have a pitch of 7.605 7.635mm, but older films may have a smaller pitch due to shrinkage.
- c. The claw as shown in (Fig. #40) has a 5 degree angle at the top tooth, and should the claw pitch become larger than the pitch of the perforations, this would help prevent any film damage.



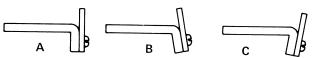
2. Adjusting The Claw Pitch

a. Moving the fulcrum control assy: The fulcrum control assy (Fig. #41) horizontally adjusts the contact point between the cam follower and the cam which in turn effects the claw pitch. Moving the fulcrum control assy. to the left decreases the pitch and moving it to the right increases the pitch.



- b. The fulcrum control assy. should only be moved slightly. Too much adjustment will cause the claw to hit the sides of the film perforations causing film jitter.
- c. Correct claw angle is shown in Fig. #42-A. Under some circumstances a bent claw lever as shown in Fig. #42-B and 42-C may have to be corrected by straightening out the claw.

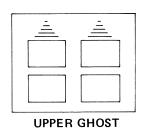


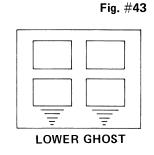


3. Claw Lever Tension (See Fig. #41)

The claw lever tension force should be from 1.2 to 1.25kg when the spring is stretched to the maximum travel of the claw lever arm. If the tension is too weak, the cam follower may float off the cam surface causing excessive gate noise and an unsteady picture. On the other hand, if the spring is too strong the cam follower may wear out prematurely or cause a slight hesitation of the claw lever when the projector is initially started. To obtain the correct tension it may be necessary to replace the spring. A slight adjustment can be made by stretching the spring if necessary.

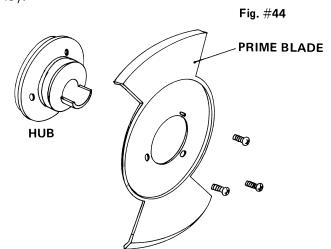
F. Changing Shutter Blades

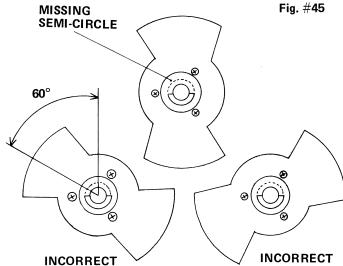




Two, three and five bladed shutters can be mounted on the shutter pulley. The mounting holes used to secure the blades to the pulley allow a small adjustment for shutter blade timings. Incorrect shutter timing results in what is commonly called "travel ghost". The adjustment is accomplished using the SMPTE test film and adjusting the blade position for minimum upper or lower image movement as shown in (Fig. #43). Since the adjusting screws are only accessible with the cam tank removed, this becomes a trial and error adjustment. However, the skilled technicians can accomplish this in one or two adjustments.

When mounting the <u>2 blade shutter</u>, the missing semi circle on the hub must be positioned toward one of the blades. The curved edge of the blade faces away from the cam tank (See Fig. #44, 45).

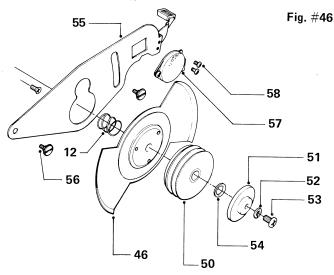




NOTE: 3 BLADED SHUTTERS WILL AUTOMATI-CALLY LINE UP CORRECTLY.

G. Still Picture Clutch

The still picture clutch consists of the shutter pulley (50), the shutter blade and hub (46) and the still picture clutch lever (55) and tension spring (12). The friction between the shutter blade hub's coned surface and the coned surface of the shutter pulley is maintained by the tension spring (12) when the still picture clutch is in the up position, driving the cam tank and the rest of the projector mechanism. In the down position the still picture lever releases the spring tension, slightly separating the shutter blade hub and the shutter pulley. To adjust the still position clearance, spacer (54) may be added or deleted, as necessary. Lubricate the bushing with a small amount of molybdenum disulfide grease. In the still position the heat filter (57) allows a single frame to be shown without burning the film, however, the projector is not designed to operate in this position for extended periods of time. Long still operations will cause premature wear to the shutter pulley bushing and cam tank shaft.



4-2: AMPLIFIER MODULE

Refer to the amplifier circuit diagram:

A. Specifications

- 1. Solid state: 3 IC's 7 transistors (9 transistors for -3 type)
- 2. Output power: 20 watts RMS 8 ohm load
- 3. Distortion: Less than 4% at 400Hz

 (measured with SMPTE 400Hz

 Signal Level Test Film)

 Less than 1% at 1KHz

 (measured with SMPTE Multi
 Frequency Test Film)
- 4. Wow & Flutter: Less than 0.2% WRMS.
- 5. Frequency response:

Optical 50Hz - 7000Hz ± 4db Magnetic 50Hz - 10000Hz ± 4db Magnetic Recording Range 50Hz - 10000Hz

- 6. S/N ratio of the amp: 60db
- 7. Mic input impedance: 600 ohm and up.
- 8. Mic input level: 10mv max (high or low impedance for -2 type and high impedance only for -3 type.)
- 9. Phono input level: 50mv (high impedance)
- 10. Speaker Jacks: 8 ohm

B. Amplifier Power Supply Circuit

40 volts AC power to the amplifier is supplied from the transformer secondary windings through pins #1 & 2 of the 9 pin socket (MT-9).

(NOTE: NT projectors after S/N 26136 and NST after S/N 10674 are supplied with 36V AC standard and 40V AC optional. See Sec. 4-4 TRANSFORMER MODULE)

Dual diodes S1 and S2 form a bridge rectifier, filtered by capacitor C-44, providing the amplifier approximately 56V DC (or 50V DC). The 8V AC transformer secondary winding supplies AC exciter lamp voltage through pins #4 and #5 of the 9 pin socket. Dual diodes S3 and S4 form a bridge rectifier which is filtered by capacitor C14. C15 and C16 are ripple filters regulating the base input voltage to TR-1's base. R-32 is a current sense resistor serving as feedback to the base of TR-2 through R-29.

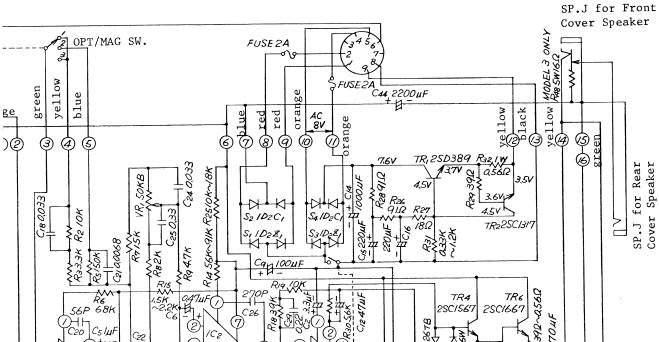
TR-2 is a protector for this regulating circuit. TR-1 is the DC regulator for the approximately 3.5 volts to the exciter lamp, routed through pins #8-9 of the 9 pin socket.

In -2 type magnetic playback the exciter lamp voltage is switched off, while in -3 type magnetic playback this switch is not provided.

C. Audio Amplifier Circuit

The input signal from the solar cell or magnetic head is accomplished through respective miniature jacks in the top of the amplifier chassis. (See Fig. #47)

Fig. #47



R46 presents a 10K impedance load to the solar cell in optical playback. C42, R50, R54 and C48 for the input equalization network. The signal is coupled to IC1 (AN360) through capacitor C1. Feedback to IC1 is accomplished through a selectable network consisting of C18, R2, R3, R5 and C21. Position 1 and 3 of optical/magnetic selector switch provides a linear response of IC1. Position 2 switches in the magnetic playback equalization required. Bass control VR-1, R8, C25, C24 and R9 form a low frequency boost and attenuation equalization network. Treble control VR-2 and C22, C23 provide for high frequency boost and attenuation. The signal from the tone controls is fed through C6 to pin 2 of IC2. The output of IC2 is coupled through C7 to volume control VR-3, to pin 8 of IC3 through capacitor C28. Feedback for IC2 is accomplished through the network consisting of C8, R12, R10, R11, C27, and R16. From IC3 the signal is fed to TR3, TR4 and TR5. TR6 and TR7 act as complimentary final output drivers to an 8 ohm speaker through capacitor C13.

Since this is a single ended common ground output,

(so called O.T.L. — Output Transformer Less-circuit), care should be taken to avoid a ground loop condition which may result in amplifier damage, when connecting the speaker ground to an external earth or electrical ground.

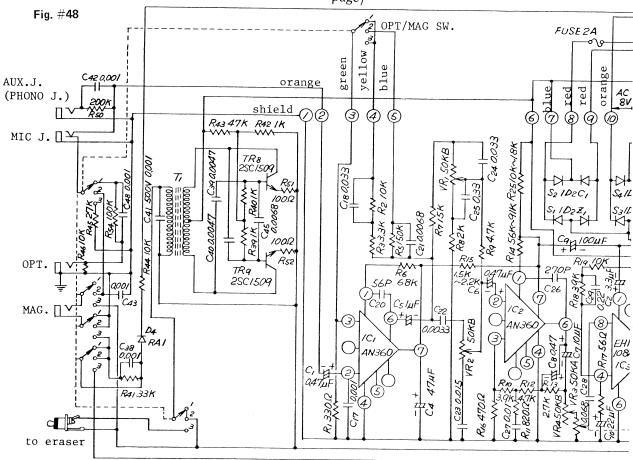
D. Magnetic Record Models (NST-3 & NT-3)

NST-3 & NT-3 models with magnetic record use a special amplifier module which include the bias and erase oscillator circuits. This circuit consists of T1 and oscillator transistors TR8 and TR9.

In magnetic record, the Mag/Rec selector switch set to the No. 3 position. Audio from the speaker jack 14 is routed through the capacitor resistor network C-38 and R-41 to the magnetic record head. At the same time bias and erase current is supplied from the bias oscillator to the combination magnetic playback/record and erase head.

E. Amplifier Circuit Diagrams

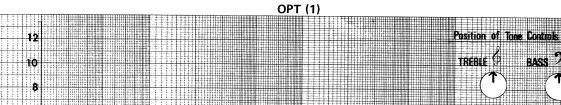
- 1. "N" series Amplifier Diagram (See the end of this manual)
- 2. "N" series Amp. P.C. Board Block Diagram (See the end of this manual)
- 3. "N" series Amp. Frequency Response (See next page)



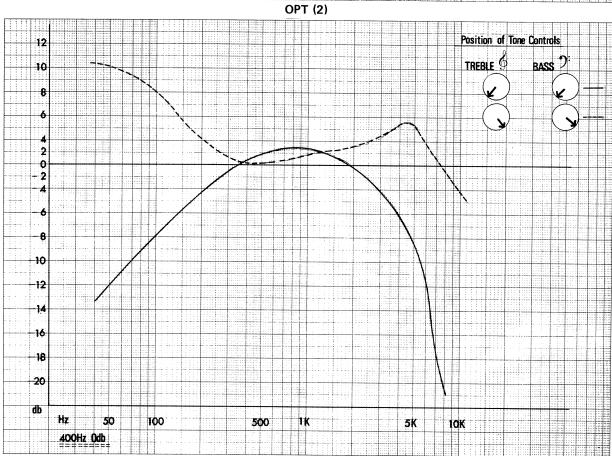
E-3: "N" Series Amplifier Frequency Response

 $\underline{\mathsf{NOTE}}$: This is one of the typical patterns, and the figure may vary slightly with each projector.

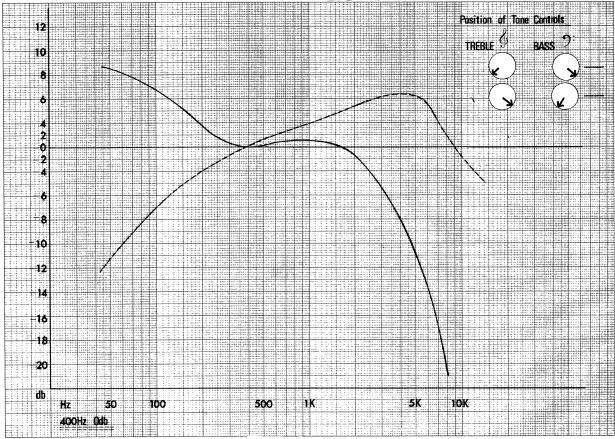
			OPT				MAG					
	TREBLE		^	K	3	K	(1)	^	K	(L)	K	(
Position of Tone Control	BASS	9:	((K)	(K)		•		(L)	(x)	K
		50	3.5	-12.0	10.0	8.5	-11.0	1.5	-15.5	6.0	5.0	-14.5
		100	3.5	-7.5	8.0	7.0	-7.0	1.5	-9.0	6.5	5.5	-8.0
		200	0.5	-3.0	4.0	3.0	-3.0	-0.5	-4.5	3.0	2.0	-4.0
·		300	0.0	-1.0	1.5	1.0	-1.0	-0.5	-1.5	1.0	1.0	-1.0
		500	1.5	2.0	0.5	0.5	2.0	0.5	1.0	-0.5	0.0	1.0
		1K	3.0	3.0	2.0	1.0	4.0	2.0	1.5	0.0	-0.5	3.0
		2K	3.0	-0.5	3.5	-2.0	5.0	2.0	-1.0	3.0	-2.5	5.0
Frequency Response (400Hz 0db)		3K	2.5	-4.5	4.5	-6.0	5.5	2.0	-3.5	5.5	-5.0	7.0
(400112 005)		4K	3.0	-6.0	6.5	-7.0	8.0	2.0	-5.5	7.0	-7.5	8.5
		5K	0.5	-10.0	5.5	-12.0	6.5	3.0	-6.5	9.0	-8.5	10.5
		6K	-3.0	-15.5	3.0	-16.0	4.5	3.0	-7.5	10.5	-9.5	12.0
		7K	-5.0	-19.0	1.0	-20.0	2.5	4.0	-8.0	12.0	-10.0	13.0
		8K						4.0	-9.5	12.0	-11.5	13.5
		9K						3.0	-11.5	12.0	-14.0	13.0
		10K						1.5	-15.0	10.0	-17.0	11.0

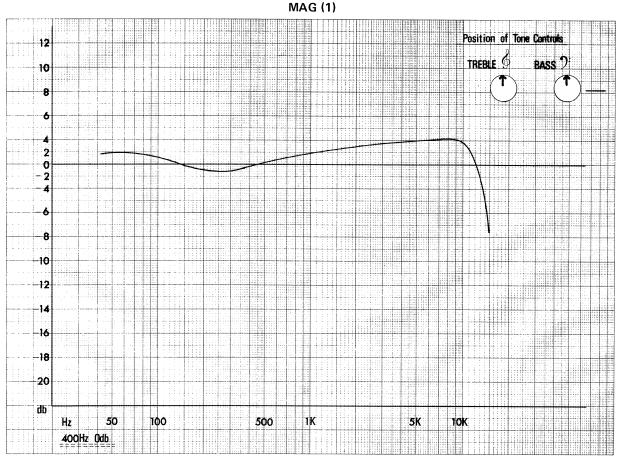




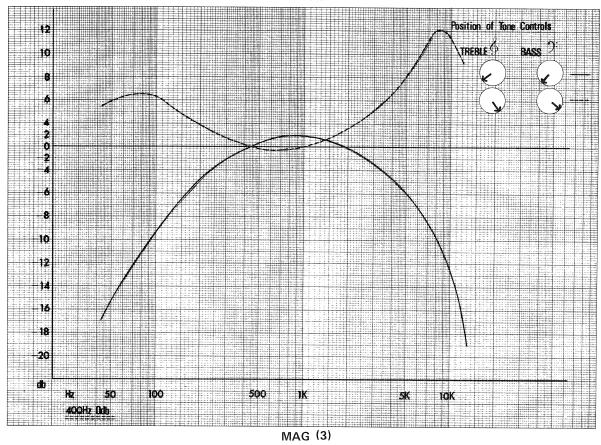


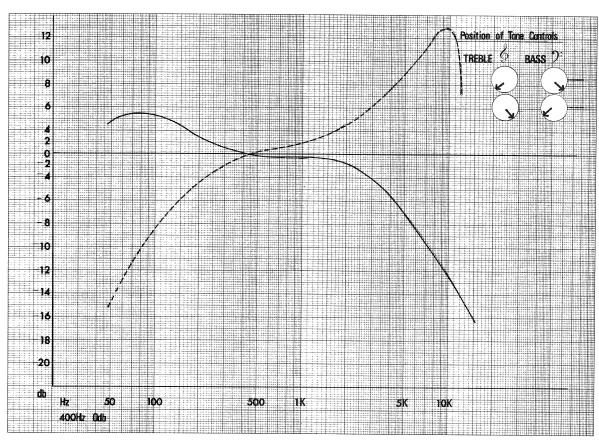
OPT (3)





MAG (2)





4-3: MOTOR MODULE

A. Specification AC Induction type 1/20HP

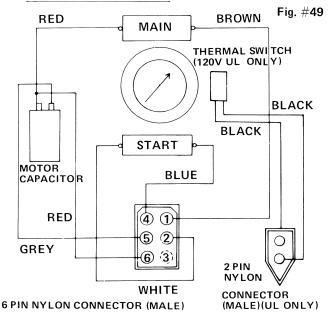
100 - 120V, and 220 - 240V

Power consumption: 144 - 168W (120V, 1.2A) or

(220, 240V 0.7A)

Starting Torque: 1.6kg Rated Torque: 0.8kg

B. Motor Circuit Diagram



C. 6 pin Motor Connector (Female) (Fig. #50)

<u>Pin #</u>	Wire Color	Connected To:
1.	Brown	Micro Switch #1
2.	White	Micro Switch #2
3.	N/C	
4.	Blue	Micro Switch #3
5.	Grey	Micro Switch #3
6.	Red	AC Terminal #4 – #3
		(Semko: Terminal N)

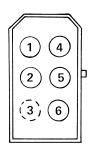


Fig. #50

D. <u>Silent Film Operation And 50 ↔ 60Hz Conversion</u>

1. Silent Film Operation

- a. Disconnect power cord.
- b. Open rear cover. Turn inching knob, at the same time guiding the belt first to the smaller motor pulley then to the larger shutter pulley.
- c. Change back to sound speed by reversing the above procedure.

NOTE: 50/60Hz models do not have silent speed.

2. 50 ↔ 60Hz Conversion

The standard "N" series projector is available either as 50Hz sound and silent or 60Hz sound and silent operations. Conversion from 50 to 60Hz or 60 to 50Hz can be accomplished by changing the motor pulley only.

To allow the projector to be operated at either 50 or 60Hz sound only, it is necessary to change the motor pulley and the cam tank pulley (Shutter Pulley). It is now possible to change frequency by simply shifting the motor drive belt.

The chart below indicates each speed combination:

NOTE: For Dual-Voltage models, such as 110/220V, or 120/240V 50/60Hz, the combination is;

		110/220V	120/240V	
		50/60Hz	50/60Hz	
Shutter Pulley	:	312-11901	312-11901	
Motor Pulley	:	314-12991	314-12981	

Speed Change Combination Chart

	50Hz Sound & Silent (24fps & 18fps)	50/60Hz Sound/Sound (24fps & 24fps)	60Hz Sound & Silent (24fps & 18fps)
Shutter Pulley	312-11801	312-11901	312-11801
Motor Pulley	312-12921	314-12971	312-12911
	Sound (24fps) speed	Sound 50Hz 24fps speed	Sound (24fps) speed
Silent (18fps) speed	Silent (18fps) speed	Sound 60Hz 24fps speed	Silent (18fps) speed

4-4: TRANSFORMER MODULE

A. Transformer Circuit Diagram (Earlier Production)

Applicable on;

NT : S/N 10001 - 26135NST: S/N 10001 - 10673

Fig. #51

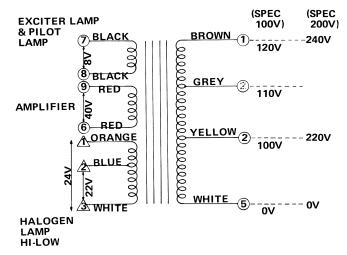
(Later Production) Applicable on; NT : S/N 26136 and up

NST: S/N 10674 and up

Fig. #52

(SPEC

(SPEC



B. Connector Wiring Code

(Earlier Production)

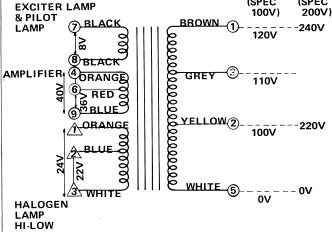
9 Pin Nylon Connector (Male) (Fig. #53)

Applicable on;

NT : S/N 10001 - 26135NST: S/N 10001 - 10673

<u>Pin #</u>	Color of Wire (for 100V, 120V, 220V, 240V types)	Color of Wire (for 110V type only)
1.	Brown	Brown
2.	Yellow	Grey
3.	N/C	N/C
4.	N/C	N/C
5.	White	White
6.	Red	Red
7.	Black	Black
8.	Black	Black
9.	Red	Red

(MALE) Fig. #53



(Later Production)

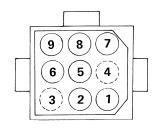
9 Pin Nylon Connector (Male) (Fig. #54)

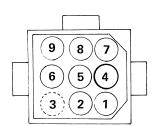
Applicable on;

NT : S/N 26136 and up NST: S/N 10674 and up

<u>Pin #</u>	Color of Wire (for 100V, 120V, 220V, 240V types)	Color of Wire (for 110V type only)	Color of Wire (for 120V UL & CSA)
1.	Brown	Brown	Brown
2.	Yellow	Grey	Yellow
3.	N/C	N/C	Grey
4.	Orange	Orange	Orange
5.	White	White	White
6.	Red	Red	Red
7.	Black	Black	Black
8.	Black	Black	Black

(MALE) Fig. #54





NOTE: Transformers of later production are supplied with the 36V tap connected. To change to the 40V tap, extract pins #4, #6, and insert the orange wire into #6 hole and the red wire to #4 hole.

NOTE: The transformer with AC 36V & 40V taps is identified by the following part numbers;

314-60201a	Transformer	120V
314-60301a	Transformer	110V
314-60401a	Transformer	220/240V
314-60801a	Transformer	220V (FEMKO type)
314-60951a	Transformer	220V (SEMKO type)
314-60981a	Transformer	110/220V (Dual Voltage)
314-60991a	Transformer	120/240V (Dual Voltage)

(for all types) (Fig. #55)

3 Pin Nylon Connector (Female) Fig. #55 3 Pin Nylon Connector (Male) (Fig. #56)

(for all types)

(/ 1 / (0 /	
<u>Pin #</u>	Color of Wire	3
1.	Orange	2
2.	Blue	
3.	White	

Pin # Color of Wire Connection to:

1. Red Micro Switch #5 (Lamp High) 2. Blue Micro Switch #4 (Lamp Low)

3. White Halogen Lamp

Fig. #56

(FEMALE)

9 Pin Nylon Connector (Female) (Fig. #57)

Pin #	Color of Wire (for 100V, 110V, 120V, 220V, 240V standard types)	Color of Wire (for 120V UL, CSA type)	Color of Wire (for 220V SCAN type)	Connection to:
1.	Brown	Brown	N/C	AC Terminal #1
2.	Black	N/C	Black	AC Terminal #2
3.	N/C	N/C	N/C	
4.	N/C	N/C	N/C	
5.	White	White	White	AC Terminal #4 - #3
6.	Orange	Orange	Orange	MT 9 Pin Socket #1 (or #2)
7.	Blue Blue	Blue Blue	□Blue Blue	MT 9 Pin Socket #4 Pilot Lamp
8.	_Blue Blue	Blue Blue	Blue Blue	MT 9 Pin Socket #5 Pilot Lamp
9.	Orange	Orange	Orange	MT 9 Pin Socket #2 (or #1)

(STANDARD TYPE) Fig. #57-A

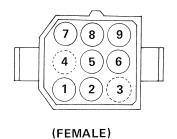
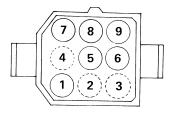
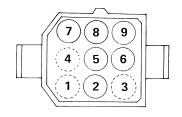


Fig. #57-B (120V UL & CSA TYPE)



(FEMALE)

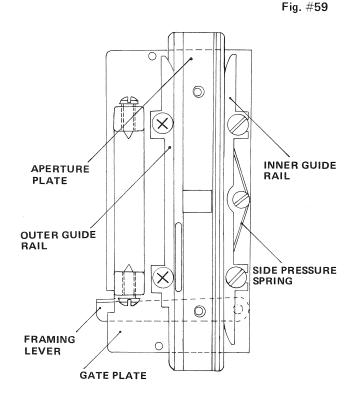
Fig. #57-C (220V SCAN & SEMKO TYPE)



(FEMALE)

4-5: LENS AND GATE MODULE

A. Film Gate Assembly 33 Fig. #58 32 **.** 28 27 29 26 0 31 35 30 36 29 28 37 39 34 38



The film gate assembly consists of the aperture plate (26), framing lever (30), inner (34) and outer (38) guide rails and the film gate plate (27). The film gate assembly maintains close contact with the film and must be kept free from accumulated dust

or dirt. The aperture plate (26) is mounted to the gate plate by two nuts, allowing it to slide up and down with the framing lever. The outer guide rail (38) is fixed to the gate plate by two screws. The inner guide rail (34) is movable and is mounted by two shoulder screws and is adjusted by the side pressure spring (36).

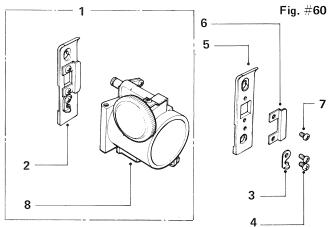
1. Adjustment Of The Inner Guide Rail:

The tension of the inner guide rail is determined by the side pressure spring (36) about 60-70 grams. Excessive tension will cause early film wear, while insufficient tension causes an unsteady picture. The tension can be increased or decreased by slightly bending the spring. A weak or incorrectly formed spring should be replaced.

2. Adjusting The Outer Guide Rail Position:

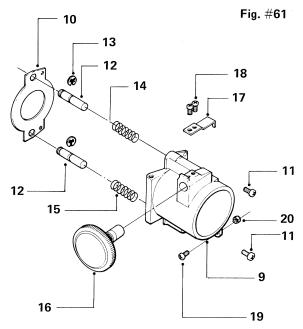
Unless the gate plate has been removed or the outer rail has been replaced, no adjustment should be required. To adjust, thread a SMPTE registration test film and align the center of the frame with the center of the aperture by adjusting the position of the outer rail. It may also be necessary to re-position the claw (See Sec. 4-1-D)

B. Film Shoe And Lens Holder Assembly



1. Film Shoe (Fig. #60)

The film shoe assembly (2) consists of the film shoe (5), the threading release plate (6) and the shoe lock (3). The film shoe assembly is easily removable with the shoe lock for cleaning or replacement. It is important that the shoe be kept clean and free to seat squarely against the aperture plate. The threading release plate engages with the self-threading mechanism to release the film shoe during threading.



2. Lens Holder (Fig. #61)

The lens holder consists of the lens holder barrel (9), the focus knob (16) and the lens friction drive pinion, the upper and lower shoe pins (12) and springs (14) and (15).

3. Adjustments

a. Film Shoe Pressure

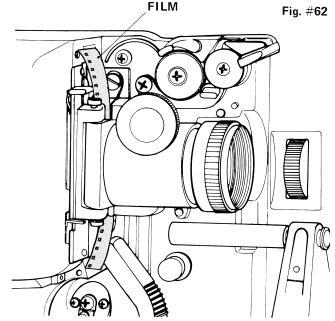
The pressure of the film shoe against the film is maintained by the tension springs (14 & 15) located behind the shoe pins (12). Excessive film shoe tension will cause unnecessary film wear, insufficient tension can cause an unsteady picture, excessive film gate noise and uneven or erratic focus. To test the film shoe pressure retract the cam claw, insert a strip of film in the gate and close the gate. Attach a gram scale to the end of the film at the top. A gentle steady pull should produce about 90 to 110 grams of pull, indicating the correct film shoe pressure. To adjust the pressure, stretch, shorten or replace the shoe springs.

NOTE: The upper spring is shorter than the lower spring. The extra tension of the lower spring is designed to overcome the film movement caused by the claw action at the lower end of the film shoe. It is important the shoe pins move freely in the lens holder. If not, clean away any dirt or grease restricting its free movement. Do not lubricate.

b. Film Shoe Position

When the gate is closed the film shoe should line up along the edge of the outer guide rail and seat flat against the aperture plate. To adjust the position of the film shoe, loosen the retaining plate screws (11), close the film gate and insert one film thickness between the outer rail and the film shoe. (Fig. #62) Reposition the retaining plate to obtain

Reposition the retaining plate to obtain moderate tension on the film and secure the retaining plate screws (11). Open and close the gate to be sure the film shoe seats completely.



c. Uneven Focus

Uneven focus occurs whenever the image on the film is not flat and perpendicular to the optical path. To adjust the axis of the lens to the aperture plate, set the projector to exact right angles to the screen. Without a film in the gate, project an image of light on a screen at least 3' or 1m wide. Focus the edges of the image. If both sides are not focused equally, adjust the lens holder index screw and lock nut (19 & 20) to achieve optimum equal focus.

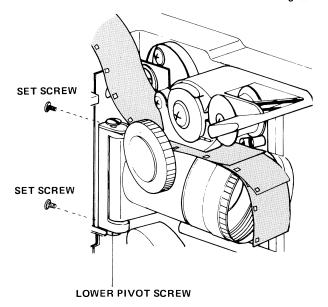
NOTE: Fast lenses such as the standard f/1.2 50mm (2") require more precise adjustments than slower lenses.

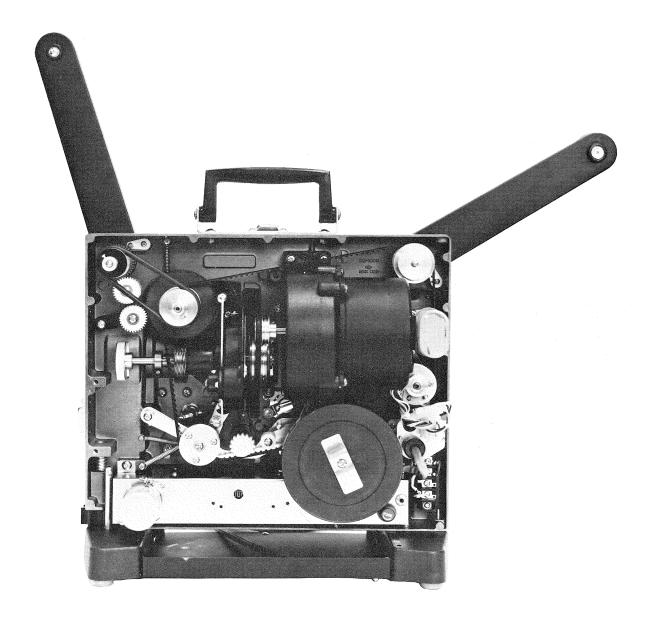
d. Lens Holder Hinge Adjustment

The lens holder provides for automatic closing of the No. 1 film shoe when manually thread-

ing the projector and restricts the opening of the film shoe during the self-thread operation. Too tight a clearance does not allow for easy film threading or removal, and may possibly puncture the film between the perforations during self-thread. The clearance between the No. 1 film shoe and the lens holder should be no less than three film thickness. (Fig. #63) To adjust, open the lamp house door and loosen two set screws behind the gate plate (29 of Fig. #58, and Fig. #63), and slightly turning the upper and lower pivot screws (28 of Fig. #58, and Fig. #63) adjust the lens holder's position to obtain the correct clearance. The pivot screws should be snug against the lens holder.

Fig. #63





314-5: GENERAL MECHANICAL SERVICING AND ADJUSTMENTS

5-1: TAKE-UP ARM ASSEMBLY

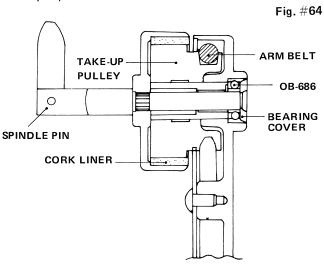
A. Description (Fig. #64 & 65)

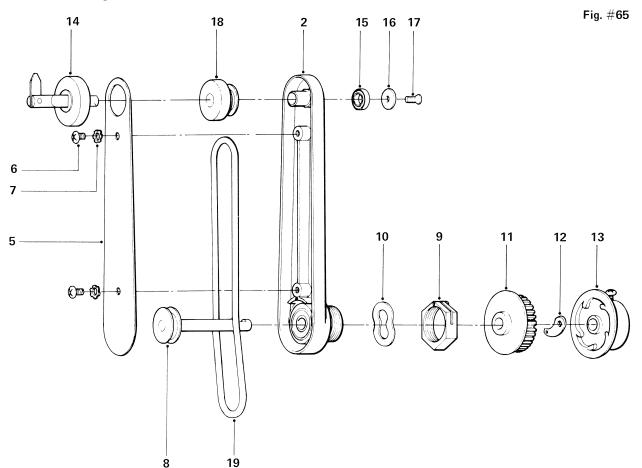
The drive to the take-up arm is obtained through the take-up clutch mechanism (Items 11, 12 and 13). In forward and rewind the clutch cam (12) is engaged, driving the belt and take-up pulley (18) in a clockwise direction for normal film take-up. In reverse the clutch cam (12) is disengaged, removing all drive to the take-up pulley (18). The amount of torque required to take-up a film is proportioned to the weight and diameter of the reel. As the weight of the film pack increases the friction between the spindle assembly (14) and the take-up pulley (18) increases to provide the necessary torque to take-up reels up to 2000ft or 600m.

B. Adjustments

1. The take-up torque

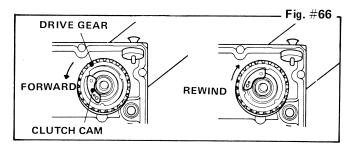
The take-up torque is automatically controlled by the weight and size of the film pack, however, for this to function properly it is essential that the take-up pulley (18) be well lubricated and free running on the bushing. The cork liner in the spindle assymbly (14) must be well lubricated to provide a smooth, even take-up. Excessive take-up tension is caused by insufficient or improper lubrication of the cork liner. Weak or no take-up may be caused by a worn cork liner or oily belt. Refer to lubrication chart for proper lubrication.

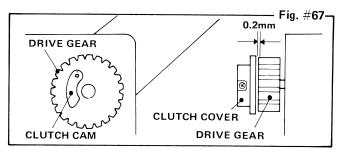




2. Take-Up Clutch Mechanism:

The take-up clutch mechanism requires no lubrication. The clutch cam (12), clutch cover (13), and drive gear (11) should be kept clean and free from dirt. A small amount of silicone oil on the drive pulley shaft is sufficient (see lubrication chart). When re-assembling the clutch mechanism, it is important that the clutch cam be positioned correctly. A space of 0.2mm is required between the drive gear and clutch cover. (Fig. #66 & 67)





5-2: SUPPLY ARM

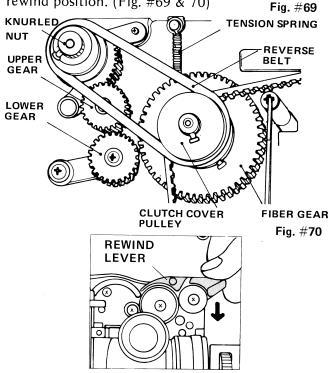
A. Description: (Fig. #68)

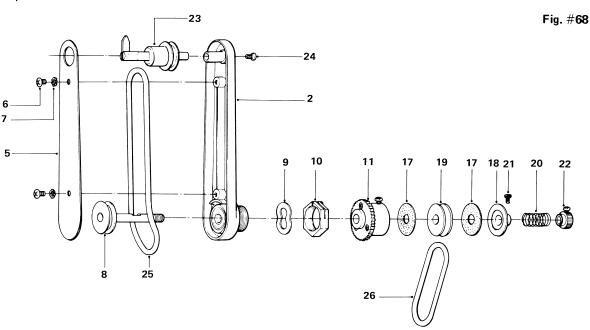
During forward the supply arm only serves as a drag to provide a small amount of back tension

to the film. The amount of back tension is controlled by the cork disc (17) spring (20) and the adjustment of the knurled nut (22). In reverse the motor reverses direction engaging the reverse drive clutch (18) and the reverse belt drives reverse pulley (19) which is clutch coupled via the cork disc (17) to drive the pulley (8) and spindle (23) providing reverse film take-up.

In rewind the drive to the supply arm is accomplished through upper and lower rewind gears which are engaged when the rewind lever is in the rewind position. (Fig. #69 & 70)

Fig. #69



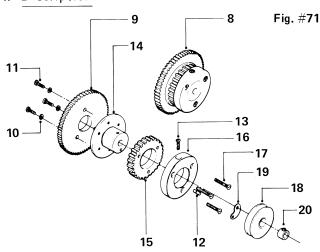


B. Adjustments:

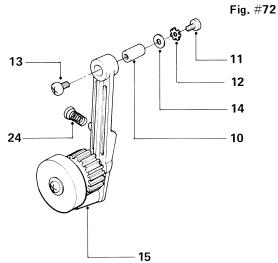
The supply spindle should be lubricated with petroleum oil (see lubrication chart). The belt must be clean and free from oil or dirt. Oily belt may result in poor rewind. The knurled nut (22) adjusts the back tension to the supply reel, too little back tension will result in uneven or jerky film feed and weak reverse take-up tension. Adjusting the knurled nut effects both the reverse take-up and the supply tension. Correct adjustment will be a compromise.

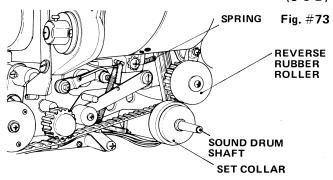
5-3: REVERSE PROJECTION

A. Description



In reverse the motor rotates in a counter-clockwise direction engaging the reverse take-up clutch cam (19) which in turn drives the clutch cover pulley (18), driving the reverse belt. At the same time the main drive belt drives the reverse rubber roller (15 of Fig. #72 & Fig. 73) against the set collar behind the flywheel, thereby driving the set collar or the sound drum in the counter clockwise direction.

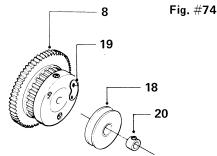




Driving the flywheel is necessary to maintain the lower loop when operating the projector in reverse. In normal forward projection the main drive belt carries the reverse rubber roller and bracket assembly (15) away from the set collar where it can rotate freely. The rubber roller must not be in contact with the set collar in the forward mode. (See Sec. 5-7-A)

B. Adjustments:

The reverse take-up clutch requires no lubrication except the bushing of the clutch cover pulley (18). (See lubrication chart). When re-assembling the reverse take-up clutch mechanism, it is important that the clutch cam (19) be positioned correctly. A space of approximately 0.2mm is required between the drive gear assembly (8) and the pulley (18). This is determined by the position of the set collar (20).

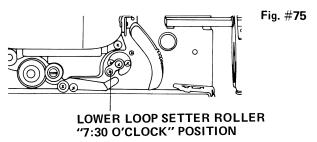


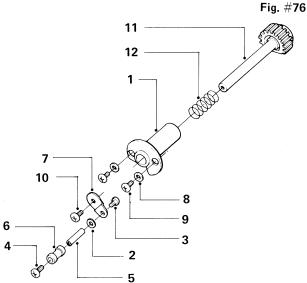
The reverse rubber roller requires no adjustments as long as the main drive belt is in contact with the roller's drive gear. The spring (24) is required to maintain enough pressure to assure the gears contact with the main drive belt. It may be necessary to stretch this spring to assure that the roller has cleared the set collar in the normal forward position and that it drives the sound drum during reverse. This action can be observed by operating the mechanism manually via the inching knob and with the flywheel removed. The rubber roller should be clean and free from any grease or oil. A dry or glazed roller should be replaced.

5-4: LOWER LOOP SETTER SYSTEM

A. Description

Torn or damaged sprocket holes in a film will cause the lower loop to be shortened. When this occurs, the film pull down will be out of sequence with the shutter causing a jitter or jumping picture. When this occurs the automatic loop setter will reset the lower loop again bringing the film under control of the pull down mechanism.





The automatic loop setter consists of the setter roller (6), the hub assembly (1) and the gear and shaft assembly (11). When the lower loop is shortened one complete frame or more, the film applies pressure on the setter roller (6) which in turn causes the eccentric gear (11) to engage, rotating the setter roller one complete revolution, pulling down on the film thus reestablishing the correct lower loop. Additional rotations may indicate severely damaged film or incorrect loop setter adjustments.

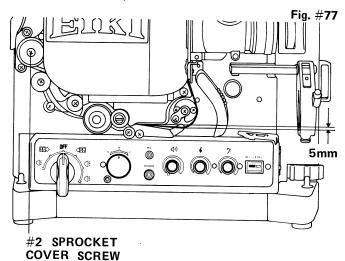
B. Adjustments

In the normal operate position with good film the loop setter roller should rest at approximately 7:30 o'clock (Fig. #75), with the flat side of the

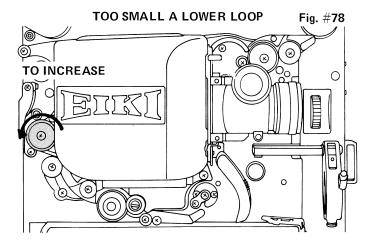
gear (11) parallel to the main drive belt with approximately 0.5 to 1mm of clearance. The belt must ride flat with respect to the gear. If not, the tension gear and arm assembly is not aligned correctly. To correct this condition it may be necessary to reform the tension gear arm. With the belt and gear parallel the loop setter roller is adjusted to the 7:30 position by loosening the arm position screw (10). While holding the gear in place, adjust the arm position and secure the screw. Operate the projector without film. If the loop setter rotates more than once with a small amount of upward pressure, the spring (12) tension is too loose. Remove the spring and slightly stretch or replace it. Re-adjust and test again.

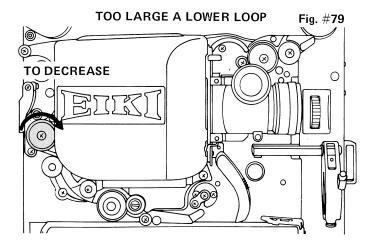
C. Loop Setter Timing:

Correct timing is required for proper operation of the loop-setter. Set the projector to self-thread. Turn on the projector and insert a 2-3 meter strip of good film. When threaded, release the threading mechanism. Observe the loop setter should only rotate once. Continued rotation indicates too small a lower loop. Too large a loop will not reset the loop when missing or damaged sprocket holes are present. The size of the lower loop is determined by the relationship between the claw and the #2 sprocket drive.



To increase the lower loop size, stop the projector, loosen the #2 sprocket cover screw, slightly rotate the sprocket teeth plate counter clockwise (Fig. #78). To decrease the loop, rotate the sprocket teeth plate clockwise (Fig. #79). Tighten the cover screw. Unthread the projector, re-thread and release the threading mechanism. It may require several repeat adjustments to achieve approximately 5mm of clearance between the loop and the loop setter roller (Fig. #77). Correct timing will result in one loop setter cycle when two successive damaged sprocket holes or a bad splice pass through the gate. In some cases continuous cycling of the loop setter may be caused by very poor or damaged film or too strong a take-up tension. Excessive takeup tension may cause the film to skip over the #2 sprocket drive resulting in lower loop loss. (See Sec. 5-1).





5-5: SELF-THREADING MECHANISM

A. Description:

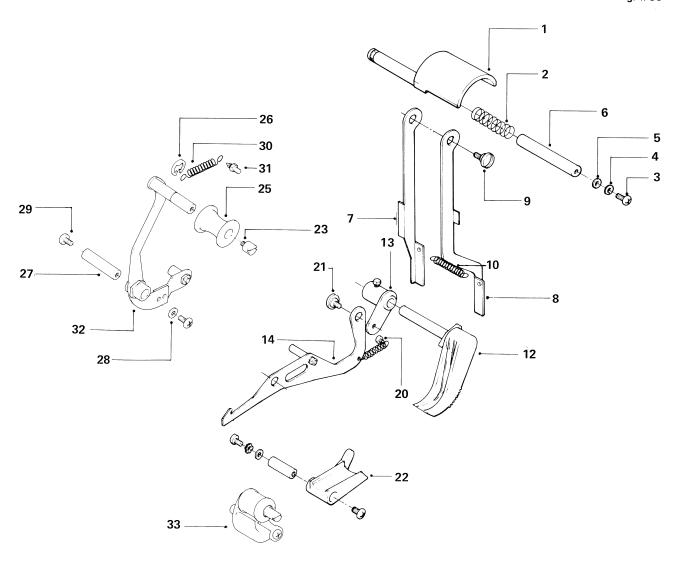
The self-threading mechanism is activated by pushing the #2 film guide (12) into the thread position, locking the interlocking bracket (14) to the release bracket (8).

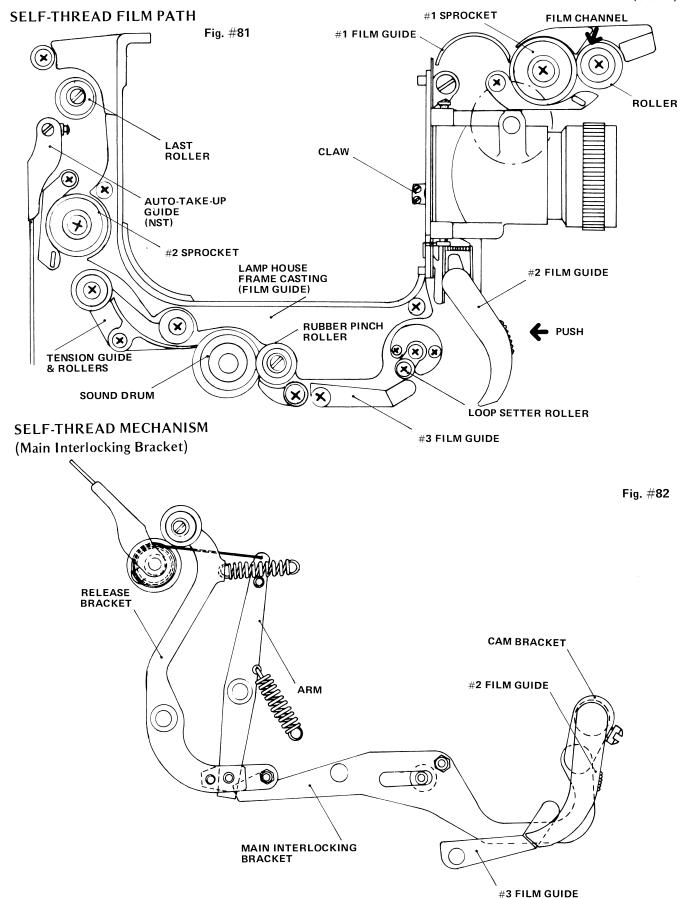
At the same time the #1 film guide (1) is extended from behind the casting to guide the film into the film gate while forming the upper loop. The film shoe is released by plate (8) and the claw is retracted out of the gate by plate (7). Film guide #2 (12) lines up with guide #3 (22) and the rubber pinch roller (33) is released from the sound drum.

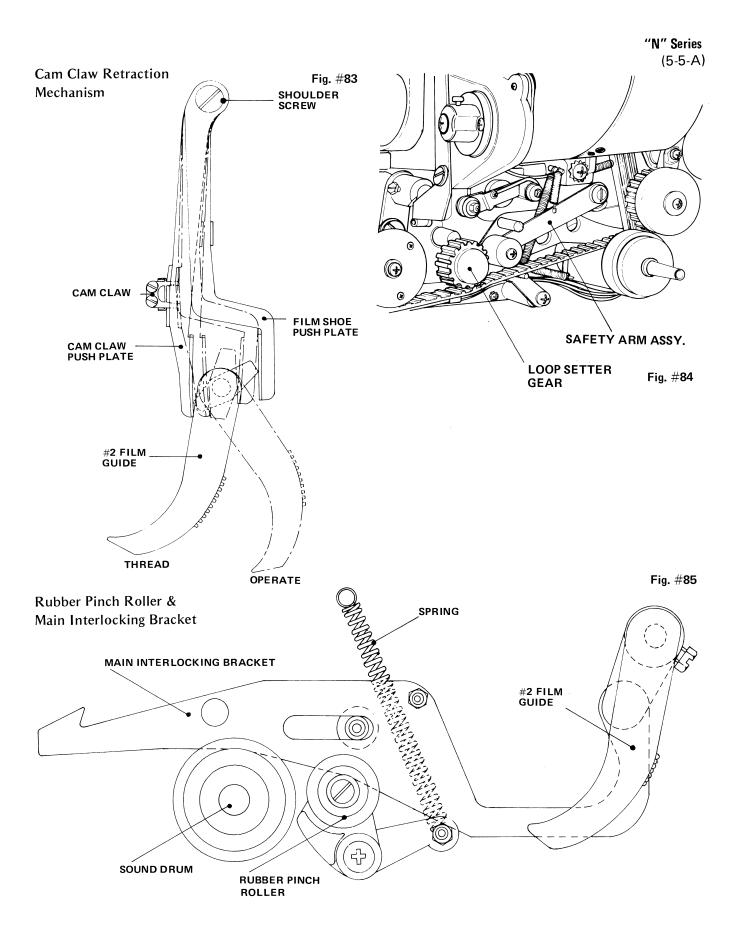
The loop setter is locked out by the safety arm assembly which exerts a downward pressure against the main drive belt preventing the loop setter gear from activating the loop setter during the threading

operation. The lower portions of the lamp house cover provide the guides necessary to complete the threading. To thread, turn the function switch to forward, set the #2 film guide to thread, insert the film into the film channel. When the film exits at the last roller, a light tug releases the threading mechanism. The projector is now ready to operate, the safety arm is released and the loop setter is activated, the film shoe and claw lever is also released. The tension around the sound drum is automatically controlled by the tension of the rubber pinch roller.

Fig. #80







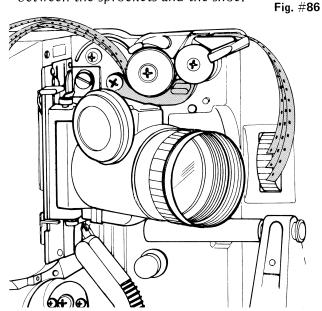
B. Adjustments:

1. #1 Sprocket Shoe Assembly:

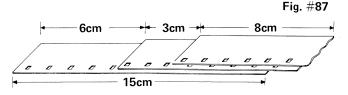
The #1 sprocket shoe is spring loaded to keep the film in contact with the sprocket teeth, driving the film into the gate.

For manual thread, it may be opened when the lens holder is open. Check the shoe clearance using three layers of film in the following manner:

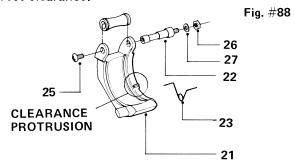
First insert one 5cm (2") strip of film into the film channel, advance the mechanism using the inching knob. When the first strip is fed through the film shoe, insert another strip on the first, continue to advance the inching knob. With two thicknesses of film, the shoe should not begin to open. Next, insert a third strip and advance the inching knob. This time the shoe should slightly open with three layers of film between the sprockets and the shoe.



NOTE: A simple test film may be made by cementing three short strips of film together.



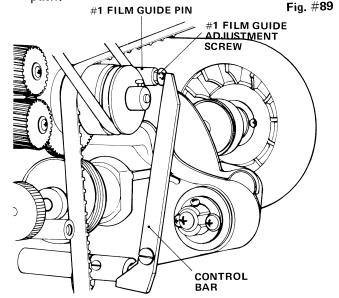
Under normal circumstances, the shoe does not require any adjustments, however, as the film shoe wears, the clearance will become too great, requiring replacement. When a replacement is not available, the small protrusion which determines the clearance may be filed to the correct clearance.



Too little or no clearance will cause film wear or damage. Care should be taken when removing the shoe not to lose the "V" spring (23).

2. #1 Film Guide:

In the self-thread position, the #1 film guide (1, Fig. #80) is extended from the main casting, guiding the film from the #1 sprocket and shoe into the film gate. After the threading mechanism is released, the guide recedes away from the film path.



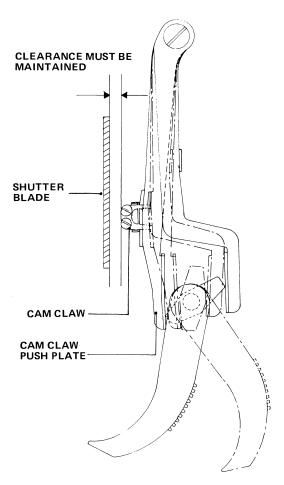
The film guide travels approximately 20mm from operate to self-thread. This travel is not critical. There should be enough travel for the guide to retract away from the film in normal operation, and in self-thread extend to the width of the aperture plate. To adjust this travel, loosen or tighten the screw and jam nut. (See Fig. #89).

NOTE: The position of the cam tank may affect the position of the control bar which activates the #1 film guide. It is important that the control bar aligns with the #1 film guide.

3. Retraction Of The Claw:

When the #2 film guide (12) is set to self-thread, plate (7) pushes the claw away from the gate. The claw must be completely retracted, however, if it is pushed too far, the rear of the claw lever will interfere with the shutter blades. A loud click, click sound will be heard.



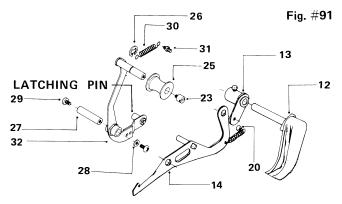


To adjust this clearance, it is necessary to slightly re-form the plate (7) decreasing or increasing the claw's retraction. In instances where the shutter blade has been bent, it may be necessary to re-form the shutter blade.

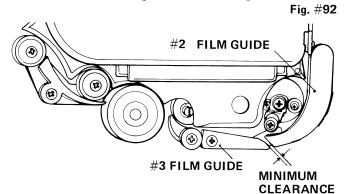
4. #2 Film Guide:

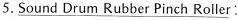
The #2 film guide acts as the self-threading mechanism setting lever. At the same time it forms the path for the lower loop. When the #2 film guide (12) is set, the cam bracket (13),

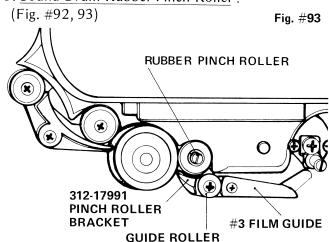
mounted to the pivot shaft of the #2 film guide, activates the interlocking bracket sub-assy. (14) engaging the release bracket assy. (32) locking the mechanism in self-thread position. To adjust, it may be necessary to reform the latching pin on the release bracket if the mechanism will not set to self-thread.



A small amount of silicone grease on latching pin is required for smooth operation of the latching and release mechanism. It is important that the #2 and #3 film guide line up with a minimum of clearance. Too much clearance will allow the film to go under the #3 guide.





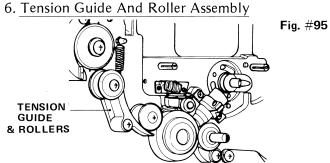


The sound drum rubber pinch roller is mounted on the #4 film guide (or pinch roller bracket 312-17991) which directs the film up and over the sound drum in the self-thread operation. This is accomplished by the interlocking bracket 312-17091 which depresses pin 312-17361, raising the rubber pinch roller away from the sound drum. When the self-thread mechanism is released, the rubber pinch roller rests firmly against the sound drum.

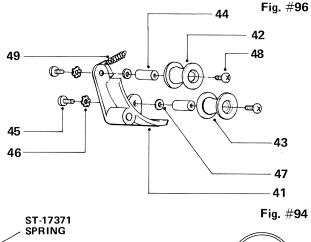
It is important that the rubber pinch roller be kept clean and that it rotates freely on the shaft. Remove the roller to clean and lubricate.

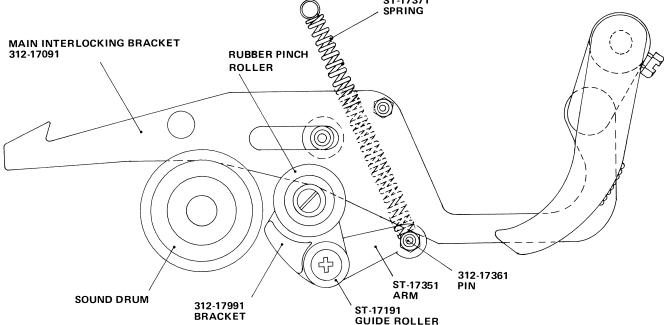
If the roller does not turn freely, it may restrict the film from advancing over the sound drum during self-threading. A dirty or restricted roller may also contribute to excess wow & flutter. To adjust the tensions of the pinch roller, push the #2 film guide to self-thread position.

- a. Insert two layers of 16mm film between the shoulders of the rubber pinch roller and lamp house casting.
- b. Locate pin 312-17361 so that it touches the bottom edge of the interlocking bracket.
- c. While pressing the rubber pinch roller toward the casting (with film between the roller shoulders and casting), tighten the screw that holds the pin bracket to the rubber roller shaft.



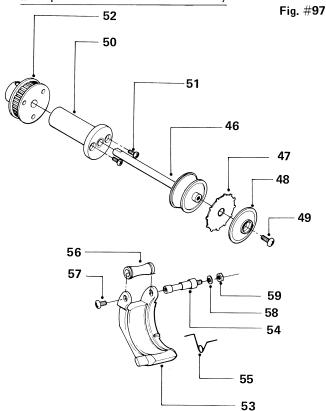
The tension guide and roller assembly provides the dampening required between the #2 sprocket drive and the sound drum. When the guide rides midway between its limits, wow and flutter is minimized. During the self-thread operation, the tension guide (41) provides a path for the film to travel from the sound drum to the #2 sprocket drive.





The rollers (42) and (43) must be clean and rotate freely on the shafts. The tension guide assembly (41) must pivot freely without binding. A rhythmic movement of the tension guide roller assembly indicates that a roller or the sound drum is binding or out of round. An outof-round or bent #2 sprocket drive will also cause excessive tension guide movement. All of the above symptoms will result in abnormal wow and flutter. The tension of the guide and roller assembly is determined by spring (49) and can be adjusted by replacing the spring or slightly stretching or shortening the spring to achieve minimum wow and flutter. All nylon rollers should be cleaned with alcohol and lubricated sparingly with silicone oil.

7. #2 Sprocket And Shoe Assembly:

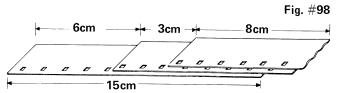


The drive consists of the sprocket cover (48), the sprocket teeth plate (47), the sprocket drum and shaft (46), the hub and bushing assembly (50), and the drive gear (52). There must be no end play of the sprocket drum shaft in the bushing. Small fiber washers (G4-070120, G8-070120) are installed to achieve this condition. The sprocket plate (47) must be in good condition, with no defective sprocket teeth,

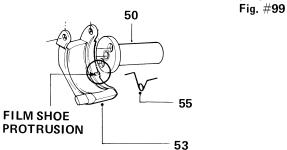
otherwise it must be replaced. For correct timing adjustment of the #2 sprocket drive assembly, refer to the loop setter section. (Sec. 5-4)

The #2 sprocket shoe keeps the film in contact with the sprocket teeth. The shoe should always remain closed on all self-threading projectors. The shoe tension is maintained by the "V" spring (55). It is important to note that the #2 sprocket shoe spring is stronger than the #1 sprocket shoe spring. The proper clearance between the shoe (53) and the sprocket drum (46) is very important. To test this clearance, take short piece of film and feed it into the #2 sprocket using the inching knob to advance the projectors mechanism. Add another strip of film on top of the first and advance the projector. With a double thickness of film the film shoe should not begin to open. Add a third layer of film and advance the projector. This time the film shoe should begin to open, indicating that the shoe clearance is correct.

NOTE: A simple test film may be made by cementing three short strips of film together. (See Sec. 5-5-B-1, Note)



The proper film shoe clearance is determined by a small protrusion molded on the shoe which indexes the shoe against the bushing hub (50).



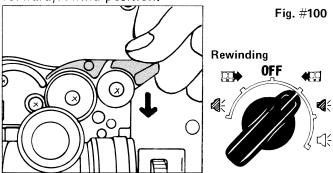
As the shoe wears it may be necessary to replace it to obtain the correct clearance. In some cases the shoe clearance may be reduced by filing the protrusion.

<u>CAUTION</u>: Too close a clearance will result in poor threading or possible film damage.

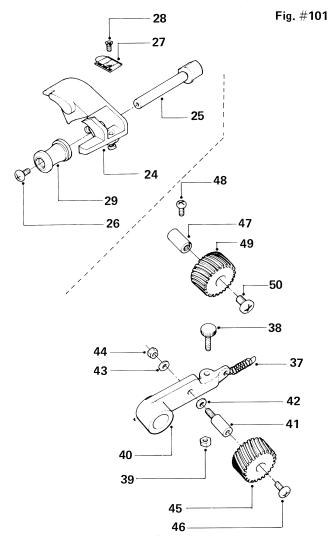
5-6: REWIND MECHANISM

A. Description (Fig. #100, 101)

The rewind is accomplished by threading the film from the take-up reel to the supply reel, and engaging the rewind gears by pressing down on the rewind lever, then switching the projector to the forward/rewind position.



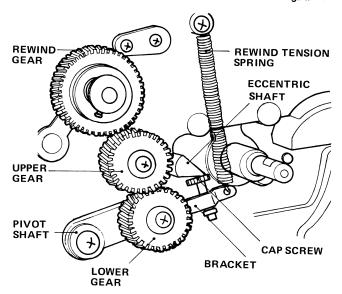
When the rewind lever (24) is engaged, the eccentric shaft (25) releases the pressure to the cap screw (38) causing the rewind gears (45) and (49) to mesh, thus positively driving the supply arm.



B. Adjustments

The amount of gear lash is determined by the cap screw (38). The tension of the rewind lever is controlled by the spring (37). The rewind gears (45) and (49) must mesh completely with only a slight amount of lash to avoid unnecessary wear. It is important that all the gears roll freely with a slight amount of silicone oil on the shaft. The rewind bracket assembly should also operate freely on its pivot shaft (33).

Fig. #102



5-7: SOUND DRUM AND FLYWHEEL

A. Description

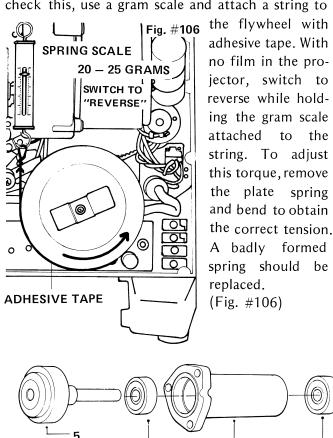
The sound drum and flywheel assembly's main function is to stabilize the film, allowing the sound optics or magnetic head to read the sound tracks with a minimum of speed variations. The sound drum, shaft, bearing and flywheel are precision machined and balanced to maintain a consistent linear film speed. Care should be used when disassembling or re-assembling these precision parts.

9

The sound drum shaft (5) is seated in two precision ball bearings (3) which are sealed and factory lubricated. The ball bearings are lightly press fitted into the sound hub casting (2). The shaft is secured in place by a set collar (6). With the fiber washer in place, with no end play in the sound drum shaft, it must rotate freely and not bind. Any binding or imperfections in the ball bearing will result in excessive wow & flutter. In the forward direction, the sound drum shaft (5) is driven by the tension of the film. The flywheel is free to slip on the sound drum shaft during the initial start up of the projector to prevent any possible film damage. In the reverse direction, the set collar (6) is driven by the reverse rubber roller, allowing the film to be transported smoothly across the sound drum in the reverse direction. (Fig. #103, 104, 105)

B. Adjustments

The drive torque to the flywheel is determined by the tension of the plate spring (8). The normal torque should be between 20 - 25 grams. To check this, use a gram scale and attach a string to



3

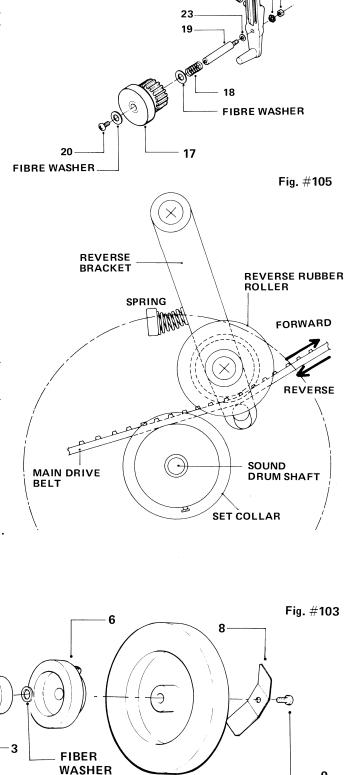


Fig. #104

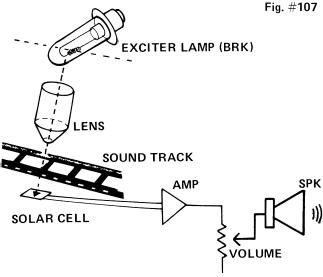
G1-080100 G2-080100

314-6: SOUND PICK-UP SYSTEM

6-1: OPTICAL SOUND FOCUSING PROCEDURE

A. Description

Models NST-0, NT-0, NST-1 and NT-1 are optical sound playback only. Models NST-2 & NT-2 are both optical and magnetic playback and NST-3 & NT-3 are optical playback with magnetic playback and record. The optical pick-up system resembles a small projector within a projector, consisting of a light source, a lens, an image, and a screen or target.

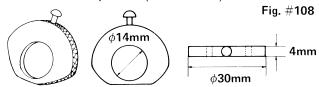


The light from the exciter lamp is focused through the sound track imaged onto the (target) solar cell where varied light intensity is converted into minute electrical voltage changes that are amplified and converted into acoustical variation or sound which directly relate to the photographic variation recorded on the film.

B. Sound Focus Alignment Procedure

1: Tools and Equipment Required

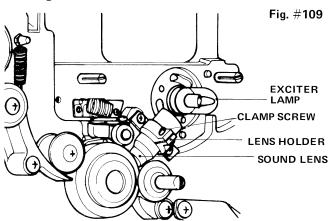
- a. Screw driver set (Iso)
- b. Sound lens adjustment tool (Tool No. 320-02T. Fig. #108, See note below)
- c. SMPTE sound focus test film 7000Hz
- d. SMPTE buzz track test film
- e. AC VTVM (audio range) and or
- f. Oscilloscope
- g. 8 ohm 30 watt dummy load resistor
- h. External speaker (front cover)



SOUND LENS ADJUSTMENT TOOL

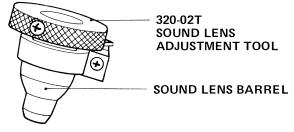
2. Set-up Procedure

- a. Open the lamp house door and remove the exciter lamp cover.
- b. Remove the lamp house door with frame casting to obtain access to the sound lens.



c. Insert the tool No. 320-02T onto the larger barrel of the sound lens and tighten the set screw on the tool.





NOTE: This adjustment may also be performed by adjusting the sound lens with your fingers, if the tool is not available.

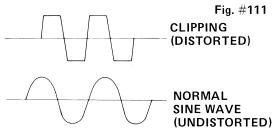
3. Sound Focusing Adjustment Procedure

- a. Connect the dummy load resistor to the speaker output jack.
- b. Thread the 7000Hz SMPTE test film loop with the emulsion side towards the film shoe.
- c. Connect either an AC VTVM (20 volt range) or an Oscilloscope across the dummy load resistor. (Fig. #113)

NOTE: When using instruments with a grounded shield input, avoid a ground loop condition by not connecting the shield at the load resistor.

d. Turn the projector's function switch to forward.

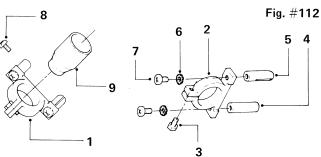
- e. Set the treble control to the Max. position and the bass to the Minimum.
 - Loosen the sound focus lens clamp screw slightly to allow a rotation of the lens.
- f. Turn on the volume control towards maximum and observe the AC VTVM or the Oscilloscope.
 - (1). With the AC VTVM connected, observe the meter while slowly moving the lens up or down and slightly rotating until the maximum voltage reading is achieved. Clamp the sound lens and this completes the sound focusing alignment.
 - (2). With the Oscilloscope connected across the dummy load resistor a more precise alignment can be achieved. Observe the 7000Hz sine wave at both full volume and a lower volume at the same time adjusting the rotation and up or down position of the sound lens, for maximum P-P voltage of the sine wave. A clean undistorted sine wave should be observed as shown in Fig. #111 corresponding to the volume and tone control positions as indicated.

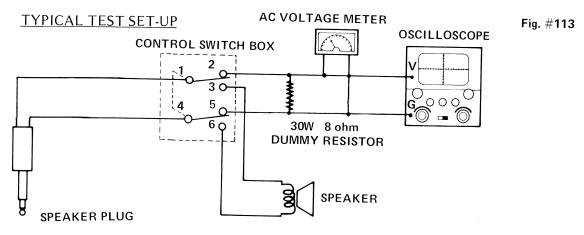


g. This completes the Sound Focus adjustment. Clamp the sound lens clamp screw and test with a good sound track film.

4. Buzz Track Adjustment Procedure

- a. Connect the projector to the test set-up as Fig. #113.
- b. Load an SMPTE buzz track test film loop with the emulsion side towards the film shoe.
- c. Turn the function control switch to the Forward position.
- d. Turn the amplifier volume and tone controls to maximum (clockwise) and listen for a clear 1000Hz tone.
- e. Sound lens holder is mounted on two pins (4) & (5) which slide into holes of the frame casting. Loosen the upper screw (8) to allow adjustment.
 - Adjust the buzz track by slowly sliding out the sound lens holder (1), until the 1000Hz tone is inaudible and a 300Hz tone becomes audible.
- f. Then slowly slide in the sound lens holder until neither the 300Hz or the 1000Hz tone is audible, indicating correct buzz track alignment. Tighten the upper lock screw (8).
- g. Re-check the 7000Hz sound focus alignment.
- h. Remove the exciter lamp. Remove the round lens adjustment tool. Re-install the exciter lamp and wipe off any fingerprints.





6-2: MAGNETIC SOUND PLAYBACK SYSTEM

A. Description

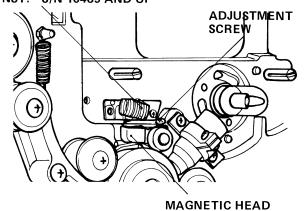
In addition to the standard optical sound play-back, models NST-2 & NT-2 include magnetic soundtrack playback and models NST-3 & NT-3 include both magnetic playback and record. The Mag/Opt selector switch operates a lever which positions the magnetic head against the films sound track, at the same time the appropriate electrical connections are made.

In the record models the lock-out button prevents the selector from being accidently switched to record. A special combination record/play and erase head is used for simplicity and a minimum of adjustment. Both the record level and playback volume is accomplished with the volume control and equalization is provided by the bass and treble controls. The small meter provides level monitoring during record.

Since the record and playback is accomplished using only one head the alignment procedure for the NST-2 & NT-2 and NST-3 & NT-3 models are the same.

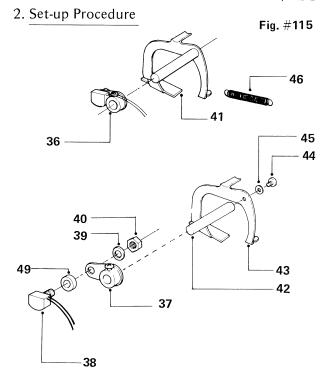
HUM COIL (314-40301) NT: S/N 18475 AND UP NST: S/N 10489 AND UP





B. Magnetic Head Alignment Procedure

- 1. Tools and Equipment Required
 - a. Screw driver set (Iso)
 - b. Magnetic Azimuth 7000Hz alignment SMPTE test film loop.
 - c. Pliers
 - d. AC VTVM (Audio Range) and or
 - e. Oscilloscope
 - f. 8 ohm 30 watt dummy load resistor
 - g. External speaker (front cover)



- a. Open the lamp house door.
- b. Remove the frame casting to obtain access to the magnetic head.
- c. Thread a magnetic azimuth alignment test film.
- d. Set the Mag/Opt switch to the Mag Play position.
- e. Connect the projector to a dummy load resistor and test set-up. (See Sec. 6-1-B-3. Fig. #113)
- f. Turn on the projector and amplifier.
- g. Set the treble control to the Max. position and the bass at the Minimum.
- h. Adjust the volume control to just before the amplifier clips.
- i. Carefully loosen the adjustment screw which allows the head to be positioned on the mag. track.

To adjust, hold the mag. head gently with the pliers and slightly turn the head clockwise or counter-clockwise until the correct head position on the mag. track is obtained. Then, align the head core slit right on the mag. track by slightly bending, if necessary, the head mounting arm to the right or left.

When the correct head position and the angle are obtained, a maximum voltage reading will be indicated on the AC VTVM, while at

- the same time the sine wave observed on the oscilloscope is not clipped.
- j. With the Oscilloscope connected across the load resistor, observe that the 7000Hz sine wave is not clipped or unusually distorted at both low and high volume. If necessary, make additional minor adjustments.
- k. When a clean, undistorted sine wave at maximum voltage is achieved, the alignment is complete.
- I. Secure the adjustment screw, and apply a drop of lock-tight sealer.
- m. Check the sound with a well recorded sound track.
- n. On NST & NT-3 models, make a recording and re-check the playback.
- NOTE (1): Should the record not function, refer to the amplifier section 314-4-2 and check amplifier or bias oscillator functions.
- NOTE (2): Excessive audio hum may occur by installing a motor without its magnetic shield.

314-7: LAMP CIRCUIT

7-1: LAMP CIRCUIT

A. Description

The "N" series projector is designed with a 24 volt AC Quartz Halogen 250 watt ELC lamp. A 200 watt EJL lamp may also be used with some reduction in light output. The function switch provides either a high or low lamp voltage selection to extend the lamp life.

- B. Replacement And Alignment
- 1. Disconnect AC power cord.
- 2. Open the lamp house door.
- 3. Push the lamp ejection lever to the left and the lamp will come out.

CAUTION: LAMP MAY BE HOT

- 4. When replacing lamp be sure that it snaps into the lamp socket properly and that heat shield and lamp house cover are re-installed.
- 5. For maximum, even illumination, it may be necessary to adjust the lamp position to allow for slight variations in lamps. Turn knurled nut for horizontal adjustment.

OFF O : ALL OFF

4□ : SW#1 ON

② : SW#1 & 4 ON

□→ : SW#1, 2 & 3 ON

(REV): SW#1, 2, 3 & 4 ON

FUNCTION ROTARY SWITCH

314-8: ELECTRICAL SYSTEM (8-1-B)

8-1: ELECTRICAL SYSTEM

A. Function Switch

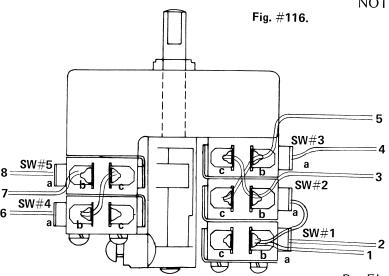
Micro Switch #	Type of Swit	Function	
SW#1	V-15-1A3M	312-60051	Forward
SW#2	V-15-1A3M	312-60051	Reverse
SW#3	V-15-1A3M	312-60051	Reverse
SW#4	V-15-1A3M	312-60051	Lamp Low
SW#5	V-15-1A3M	312-60051	Lamp High

Wire #	Color	Type	Connected to:
#1	Brown	AWG #20 (*)	Motor 6 Pin
			Connector #1
#2	Brown	AWG #20	AC Terminal #1 (**)
#3	White	AWG #20	Motor 6 Pin
			Connector #2
#4	Grey	AWG #20	Motor 6 Pin
			Connector #5
#5	Blue	AWG #20	Motor 6 Pin
			Connector #4
#6	Blue	AWG #18	Transformer 3 Pin
			Connector #2
#7	Red	AWG #18	Transformer 3 Pin
			Connector #1
#8	Red	AWG #18	Halogen Lamp

*NOTE (1): For 120V UL & CSA only, wire #1 is AWG #18.

**NOTE (2): For 220V SCAN type, wire #2 is connected to AC Terminal #2

NOTE (3): For 220V SEMKO type see page 78.



a: Common

b: Normal open

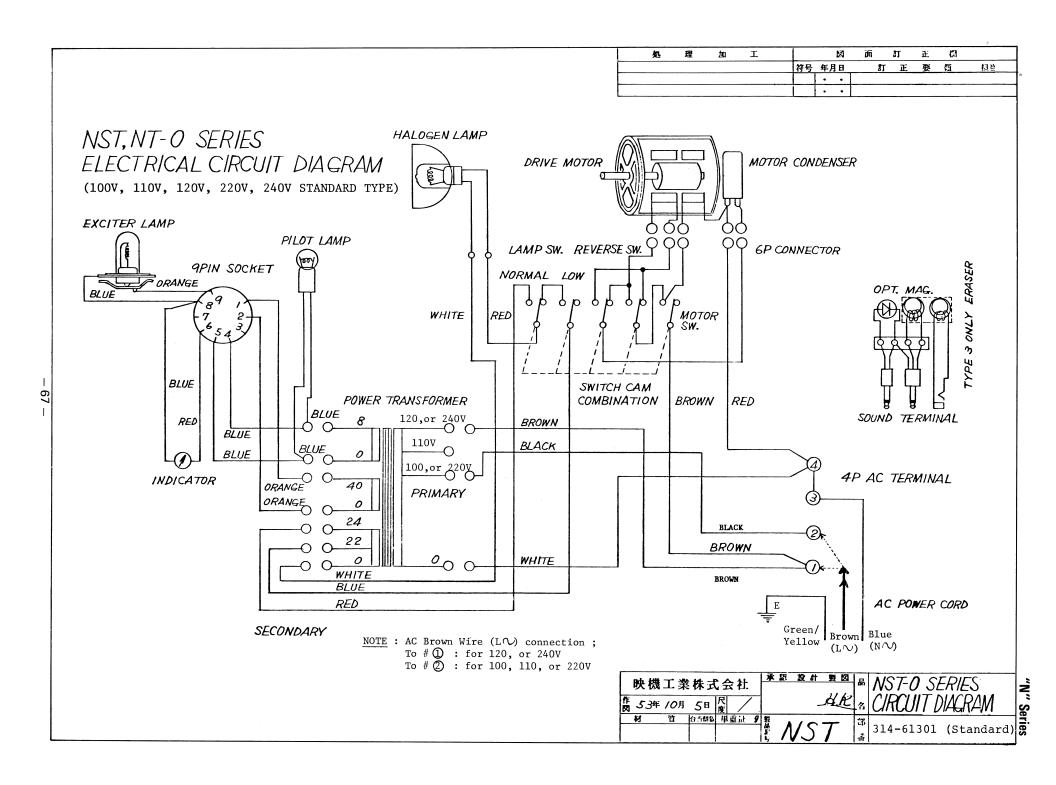
c: Normal close

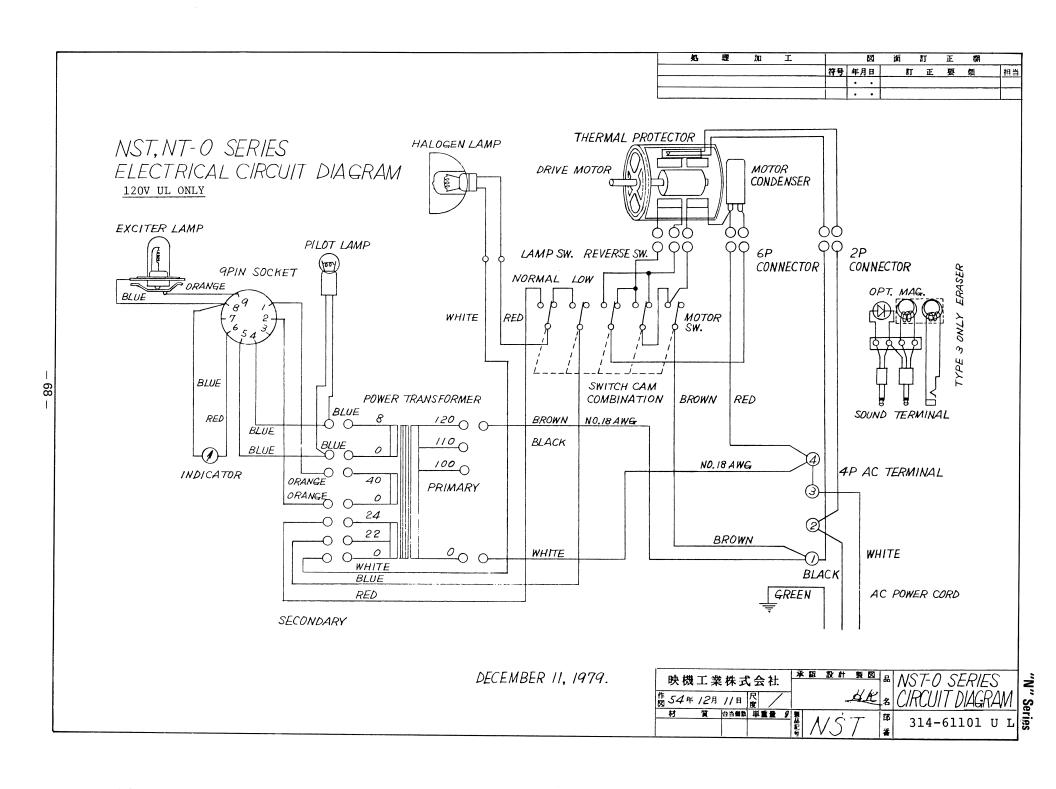
B. Electrical Circuit Diagrams
(Electrical Schematic)
(Electrical Block Diagram)
(See the end of this manual)

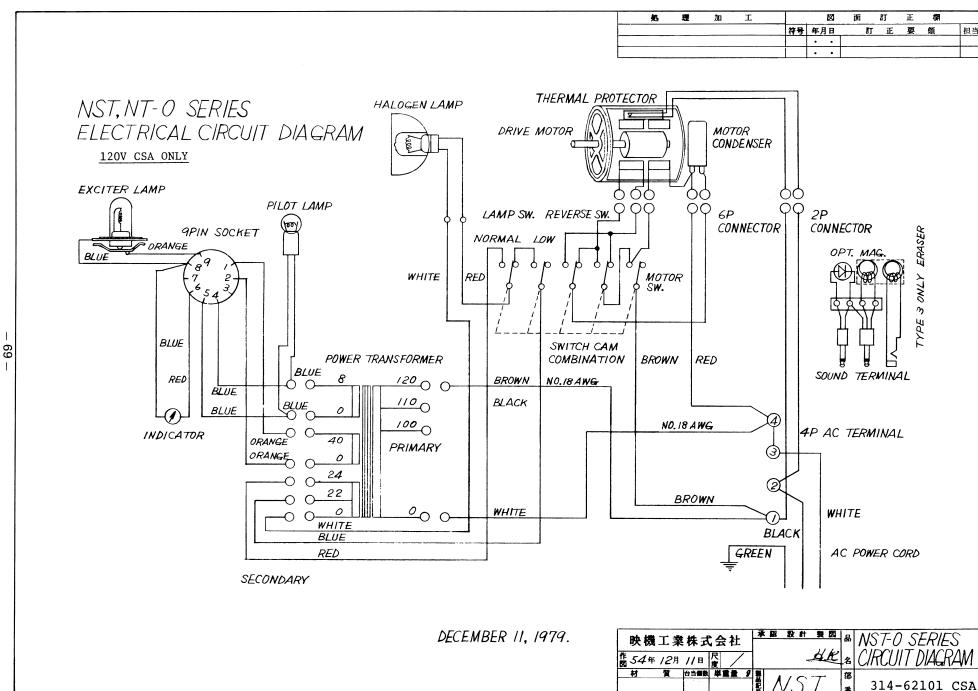
314-9: SERVICE UPDATES AND MODIFICATIONS

EIKI "N"-Series has had several modifications. All the important modifications are included and discussed in this manual.

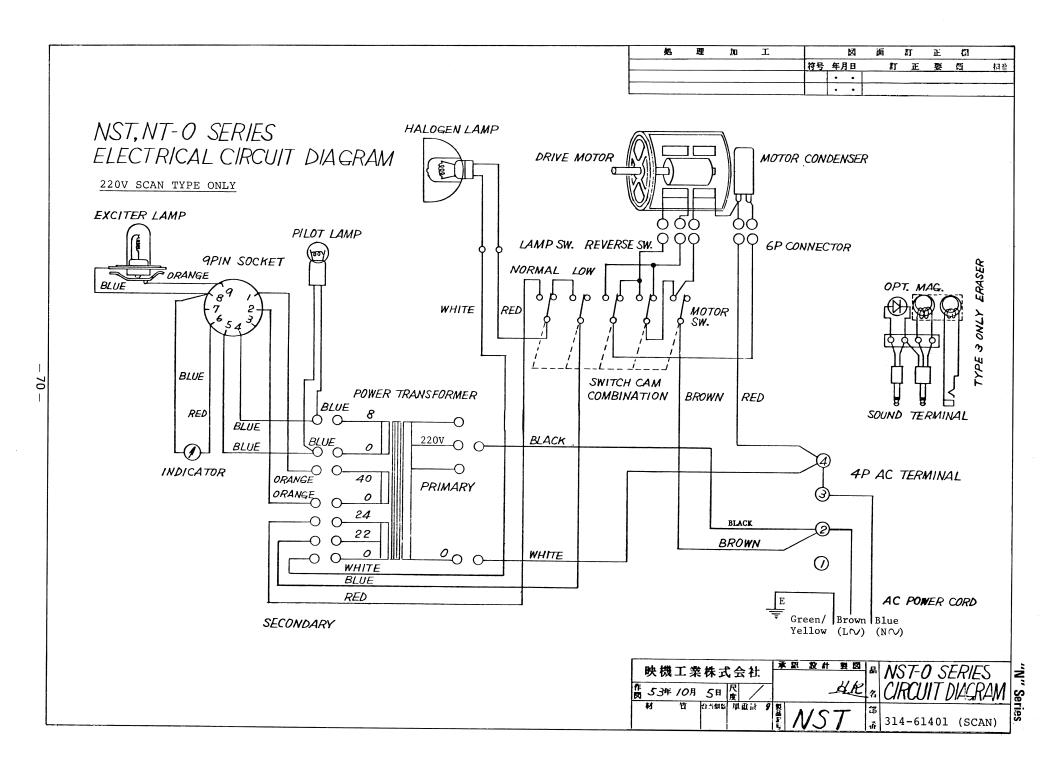
Further modification after the issue of this manual will be covered by SERVICE UPDATES, which are recommended to be filed in this section.

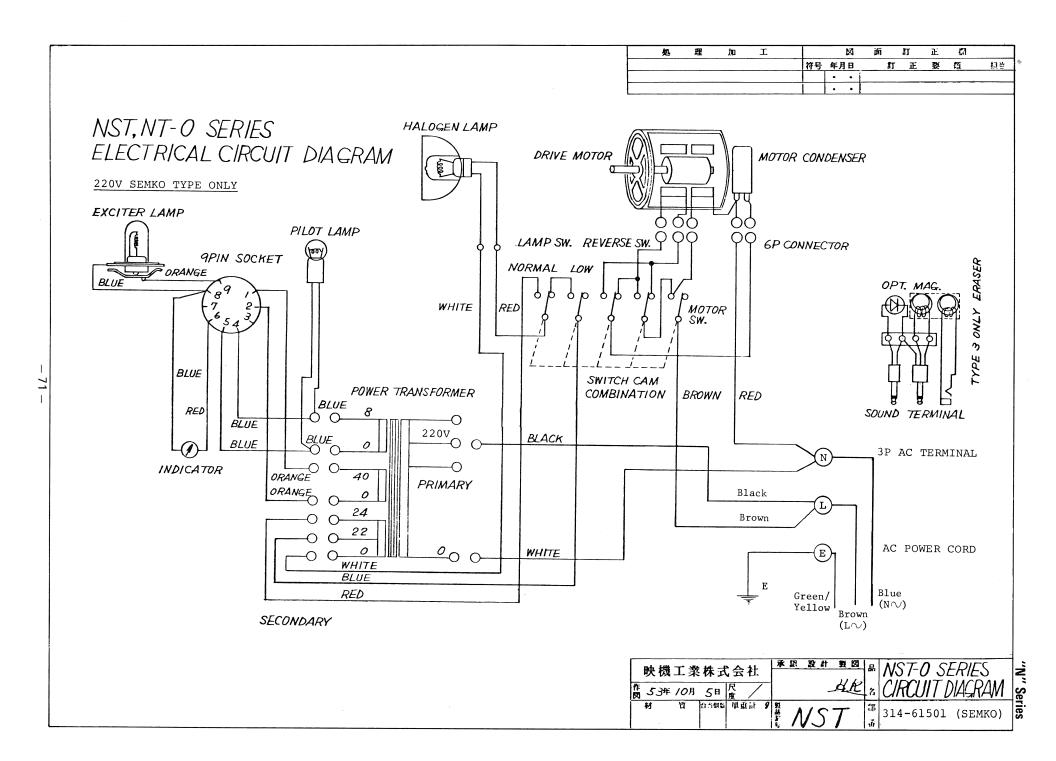


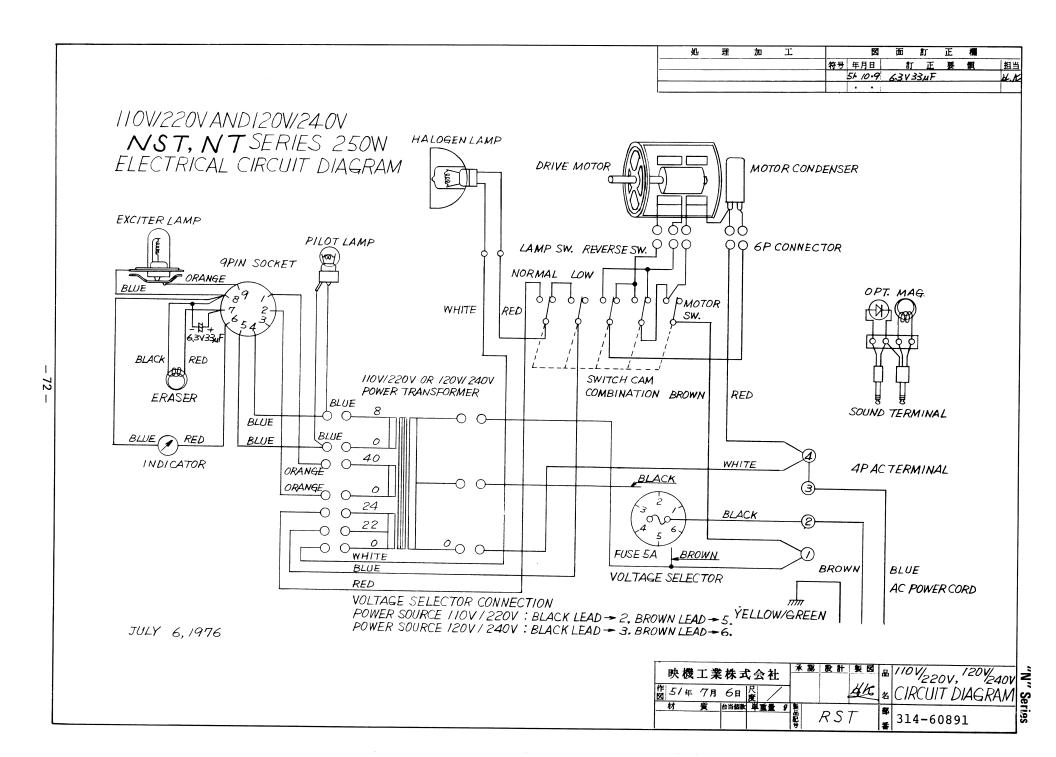


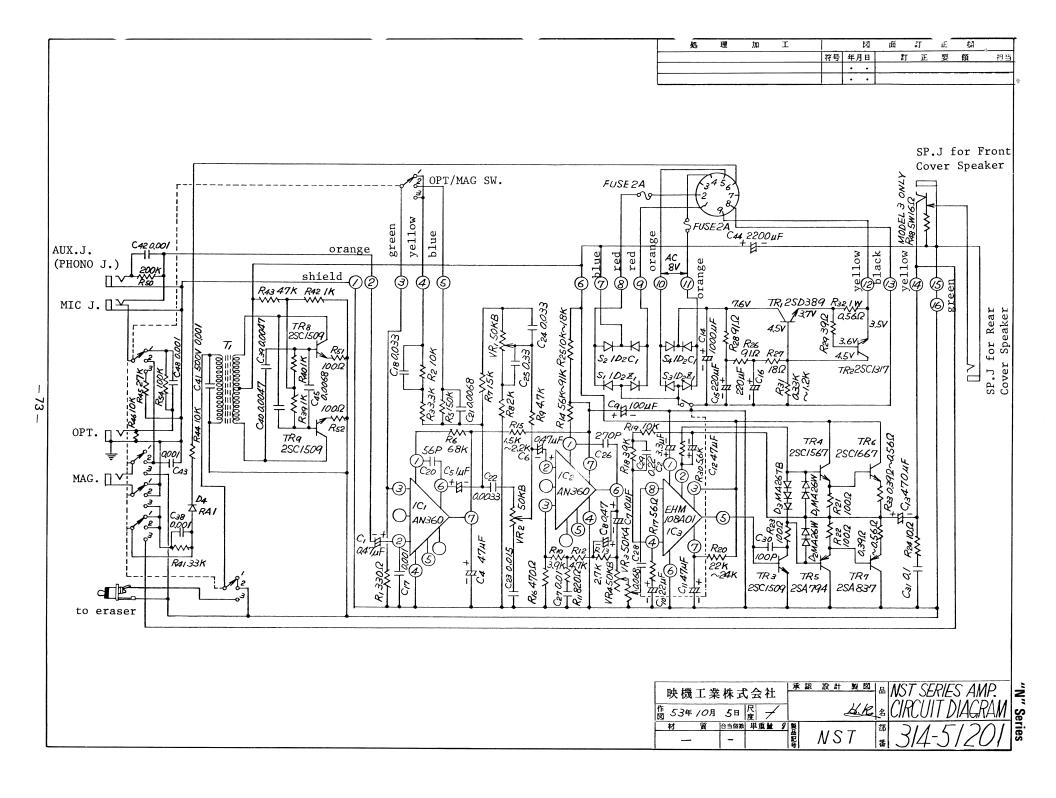


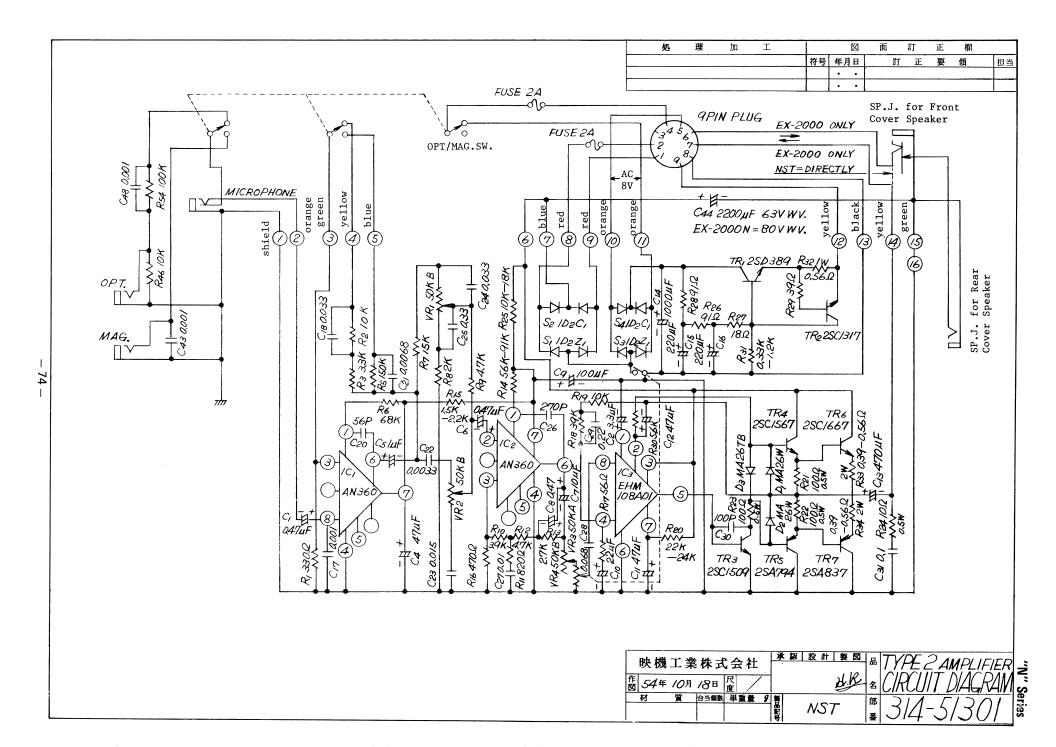
"N" Series



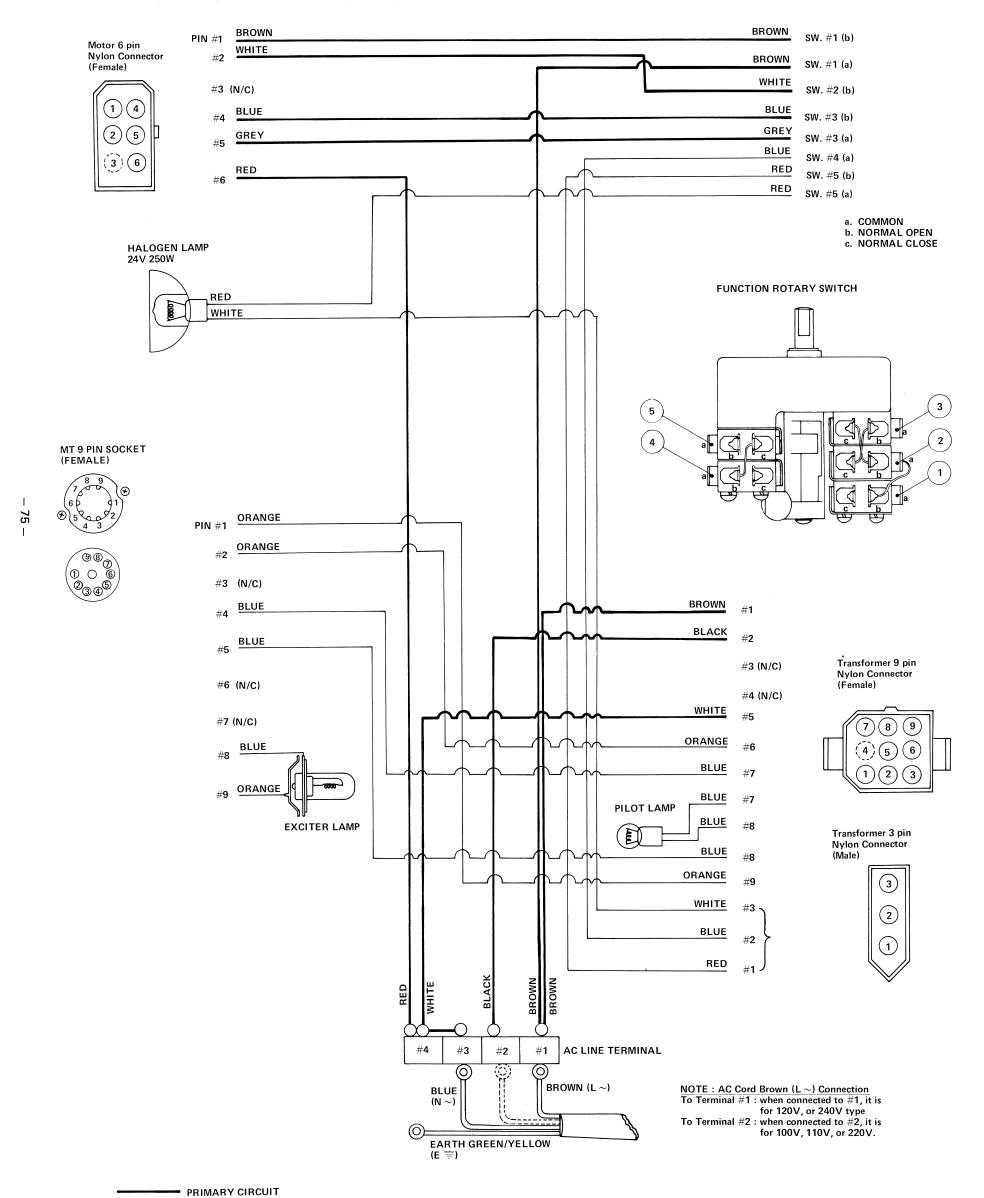




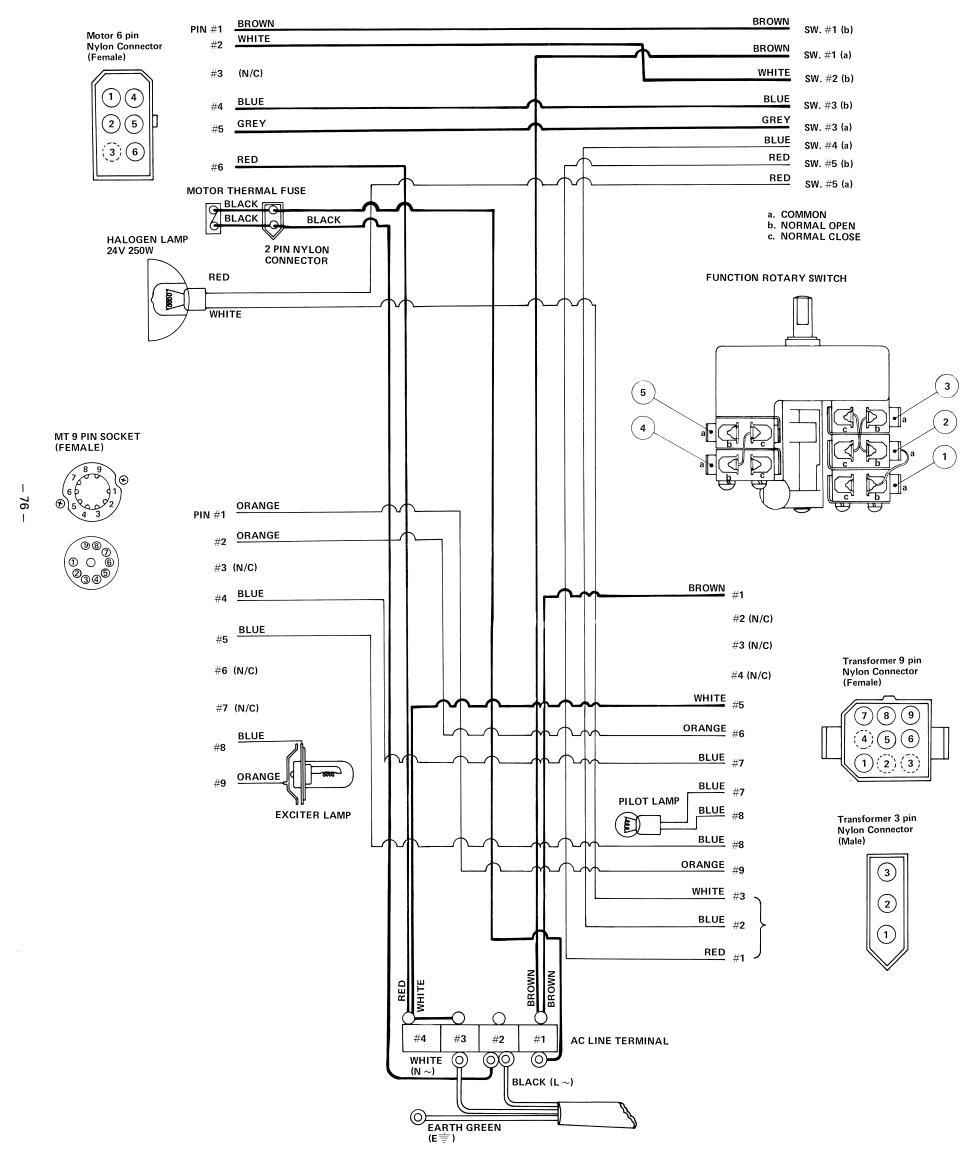




"N" Series ELECTRICAL BLOCK DIAGRAM (For Standard Type)



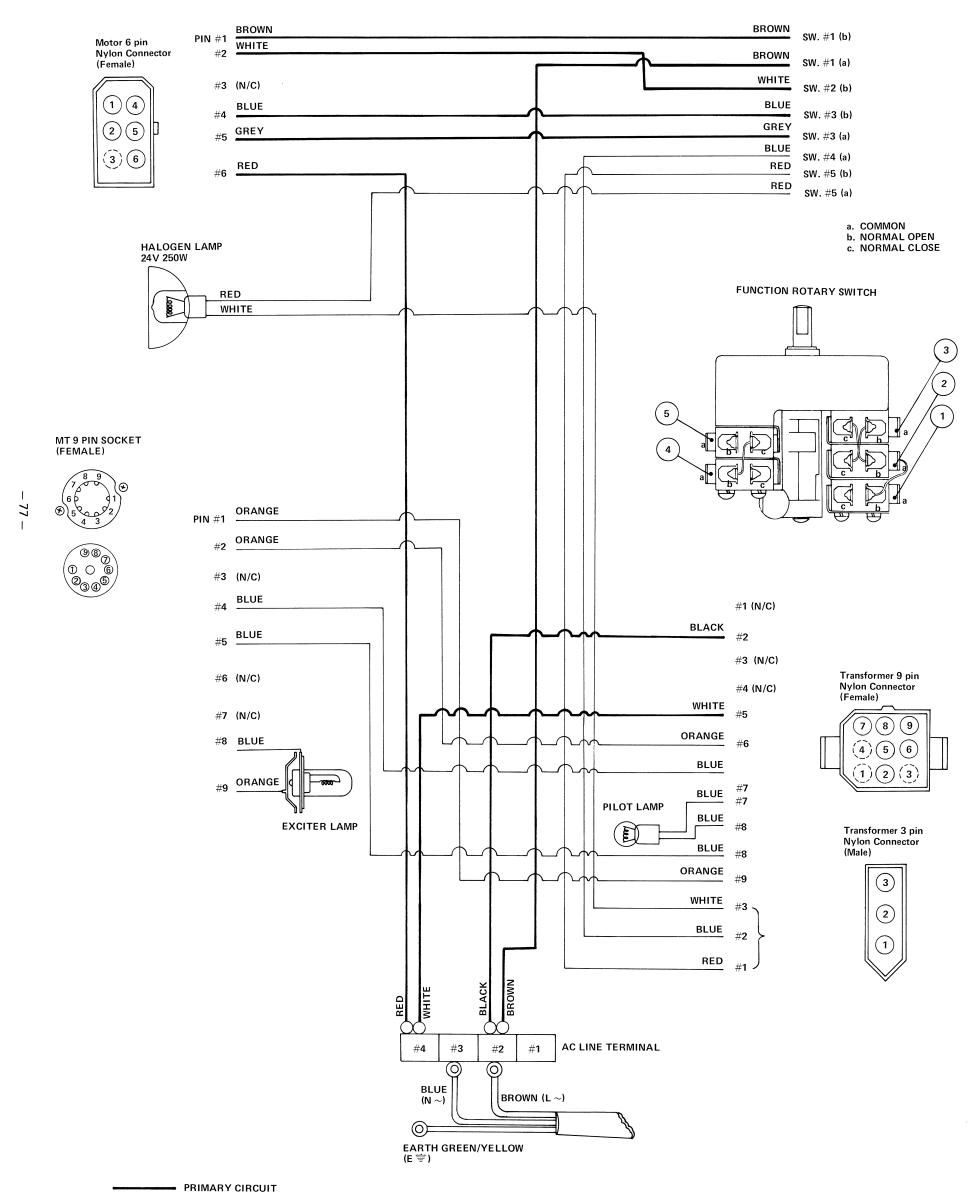
"N" Series ELECTRICAL BLOCK DIAGRAM (FOR 120V UL & CSA TYPE)



N Serie

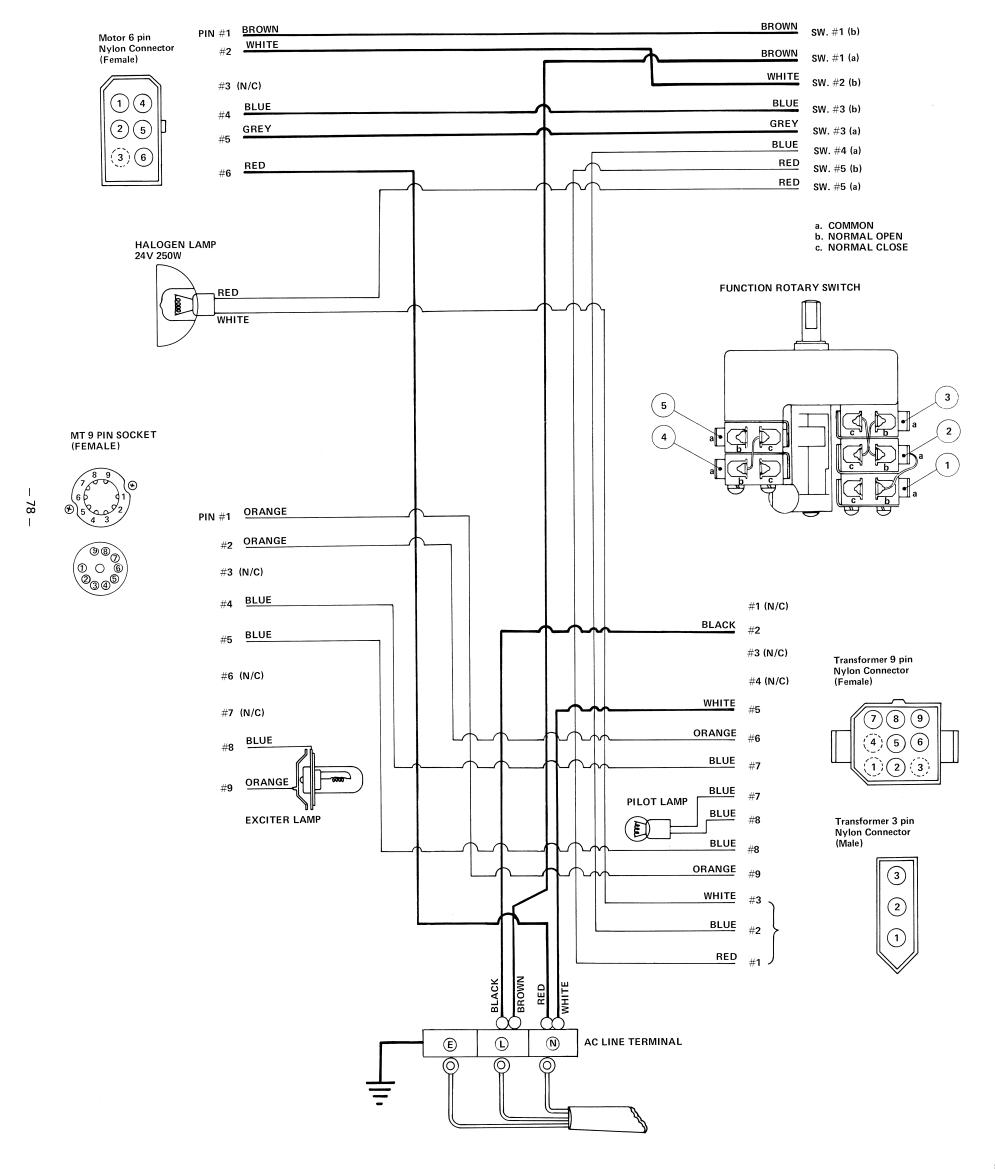
"N" SERIES ELECTRICAL BLOCK DIAGRAM (FOR 220V SCAN TYPE ONLY)

SECONDARY CIRCUIT

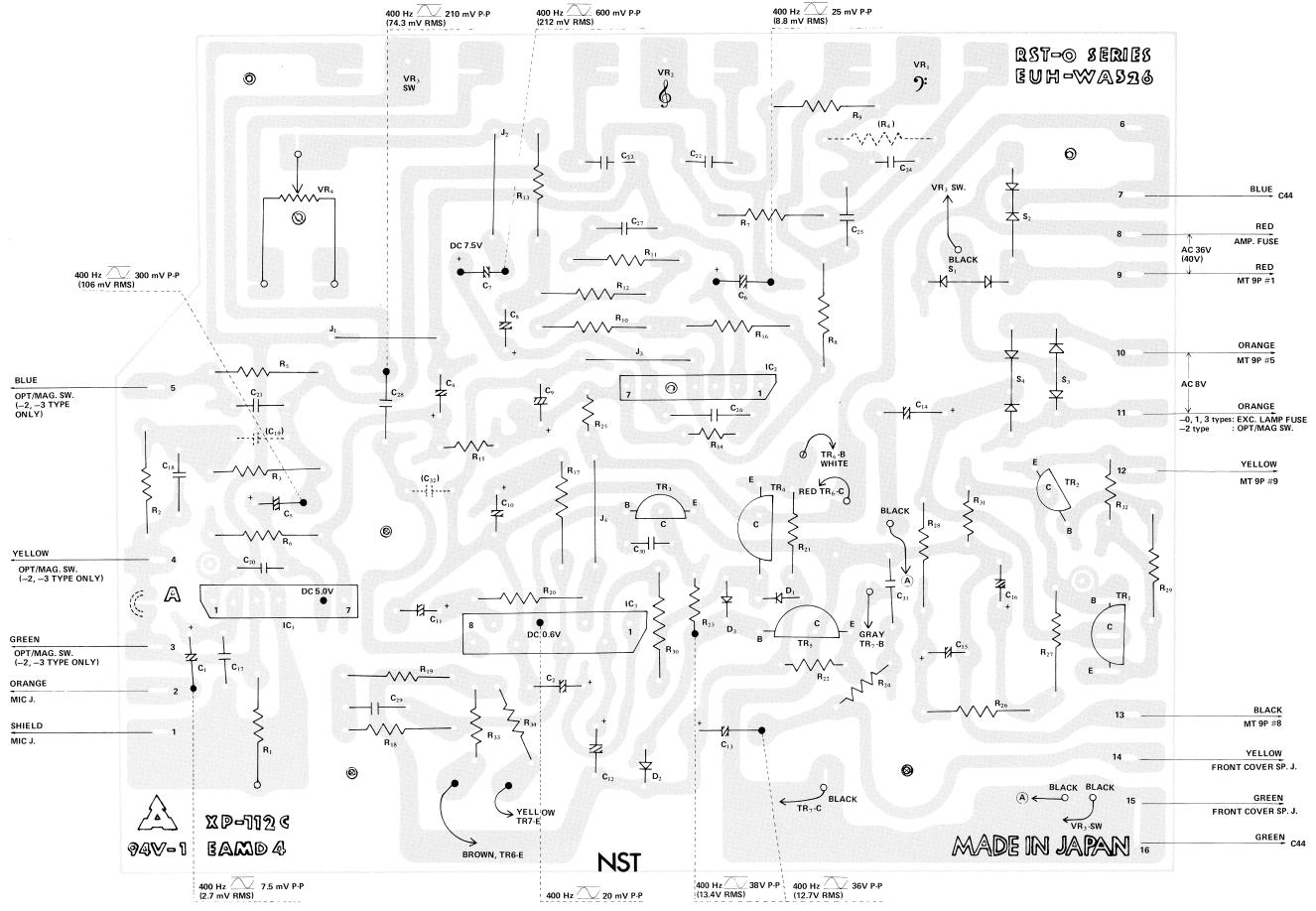


"N" Serie

"N" Series ELECTRICAL BLOCK DIAGRAM (FOR 220V SEMKO TYPE ONLY)



'N" Serie



NOTE (1): VR3(切》) and VR2(🐧) at MAX. position, VR1(᠀) at Minimum position. Input signal is 400 Hz, Output received by the dummy load resistor 30W 8 ohm.
NOTE (2): C19, C32, R4 have been deleted though printed on the P.C. Board pattern.

NOTE (3): For -0, -1 type, terminal #3-#4 should be connected with solder.

NOTE (4): All DC voltage is measured between the ground.

NOTE (5): The voltage indicated here has been measured with the 36V AC supply to the amp. and in the event of the 40V AC supply each shall measure higher voltage.



16MM SOUND PROJECTORS

REPLACEMENT PARTS
I IST

COVERING S/N NST-10001 AND UP NT-10001 AND UP REVISION DATE: FEBRUARY., 1979

EIKI INDUSTRIAL CO., LTD

C.P.O. BOX 1229 OSAKA JAPAN Tel: (06) 311-9475

EIKI INTERNATIONAL INC.

27882 Camino Capistrano Laguna Niguel, California 92677 Tel: 714/831-2511 · Telex: 685-638

NOTE

To the users of this parts list:

The Parts numbering system used in this book will help you expedite the stock and delivery of the parts. For the better use of this book, please refer to the code explanations.

CODE EXPLANATION:

ST - ST/M series projectors

312 - RST/RT/RM series

314 - NST/NT series

320 – SL series

A. Part Numbers:

314	_	1	1	0	0	1
basic model	asic model main assy		part	no.	revision no.	

Revision No. & Interchangeability

1 to 2, 3, 4 not interchangeable

1 to 1a, 1b interchangeable

B. Screws:

	ХТ	3	0	1	0	S
he	ad style	diamete (3.0mm	_	length (10mm))	indicates "ISO"

X = Philips

T = Truss

P = Pan



O = Oval Countersunk

F = Flat



C. Washers:

WA	_	3	0	
style	di	ameter	(3.0mm))

WA = Plain WC = Spring Lock

WE = External Teethed Lock

ER = "E" Ring

D. Nuts:

NA -	3	0	S
style	dia	meter (3.0mm)

A = Thick B = Thin

E. Using ISO Screw & Nuts exclusively: e.g.

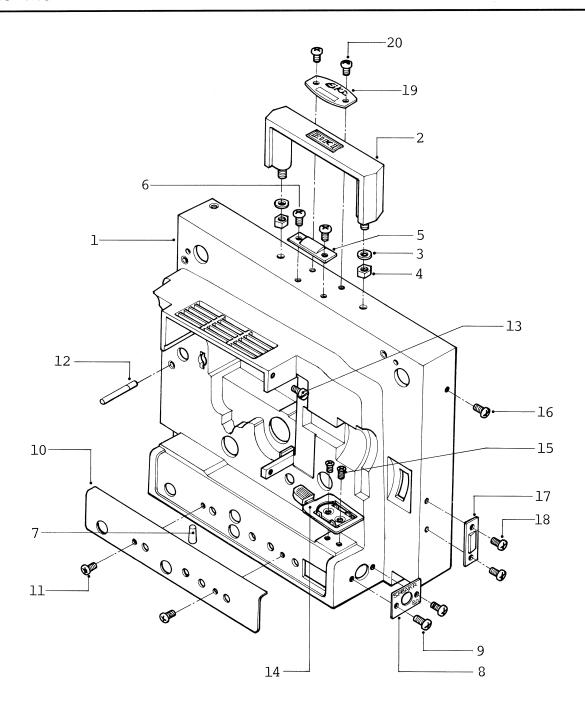
 $XP-3008\underline{S}/XT-5010\underline{S}/NA-30\underline{S}$

The parts marked with * are not illustrated.

CONTENTS

Group No.		Descriptions	Page
314-10000	10-0	Main Frame Casting	1
-11000	11-0	Cam Tank	3
-12000	12-0	Motor	5
-13000	13-0	Supply Arm	7
-14000	14-0	Take-up Arm	9
-15000	15-0	#1 Sprocket & Gear	11
-16000	16-0	#2 Sprocket & Gear	11
-17000	17-0	Film Guide	13
-18000	18-0	Loop Restorer	17
-19000	19-0	Rewind Control	17
-20000	20-0	Base Casting & Elevator Foot	19
-21000	21-0	Front Cover	21
-22000	22-0	Rear Cover	23
-30000	30-0	Lens Holder	25
-31000	31-0	Gate	25
-32000	32-0	Lamp House	27
-33000	33-0	Anamorphic Lens Holder	27
-40000	40-0	Sound Pick-Up	29
-41000	41-0	Sound Drum	
-50000	50-0	Amplifier	35
-60000	60-0	Electrical Parts	

10-0 MAIN FRAME CASTING



INDEX NO.	PART NO.	DESCRIPTION
1 2 3 4	314-10011 312-10102 W C-50 N A-50S	Handle assy Washer
5 6	S T-10041 X T-3006S	
7	312-10511	Tapered Knock Pin
8 9	S T-10071 X T-2305	Speaker Plate Screw
10	314-10091	Switch Plate for NST/NT-0,-1 (USA, CANADA) Switch Plate for NST/NT-0,-1 Switch Plate for NST/NT-2 Switch Plate for NST/NT-3 Screw
12 13	S T-10181 312-32421 X T-3008S	Stop Pin Lamp House Locking Screw Screw (UL, CSA)
14 15	312-10201 X F-2305	
16	X P-3008S	Screw
17 18	S T-10041 X T-3006S	
19 20	314-22471 314-22061 X P-2304	

INDEX

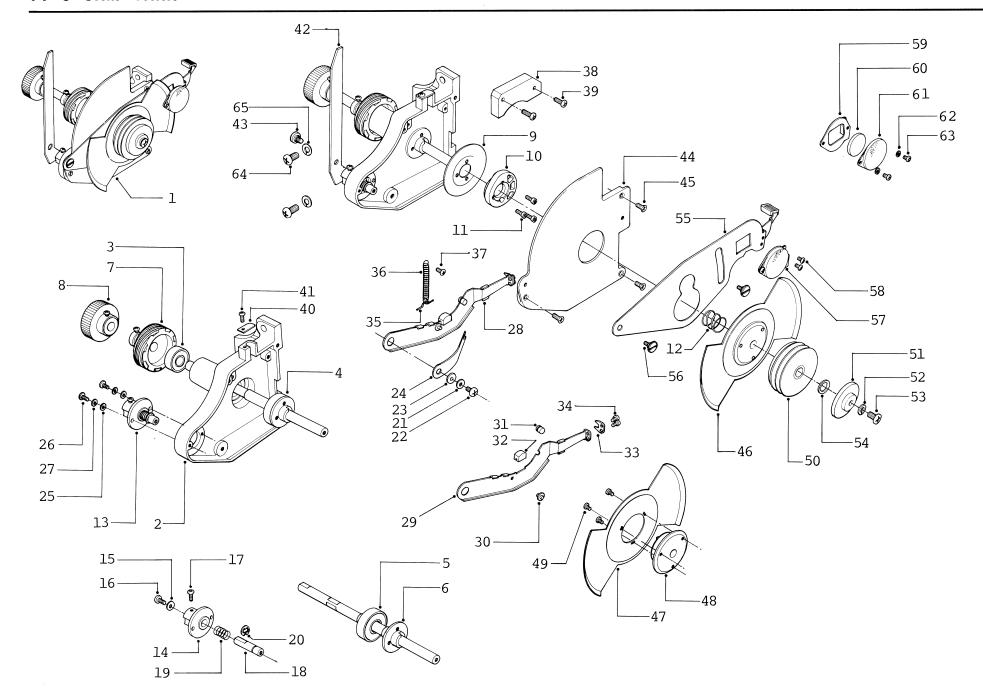
NO.

PART

NO.

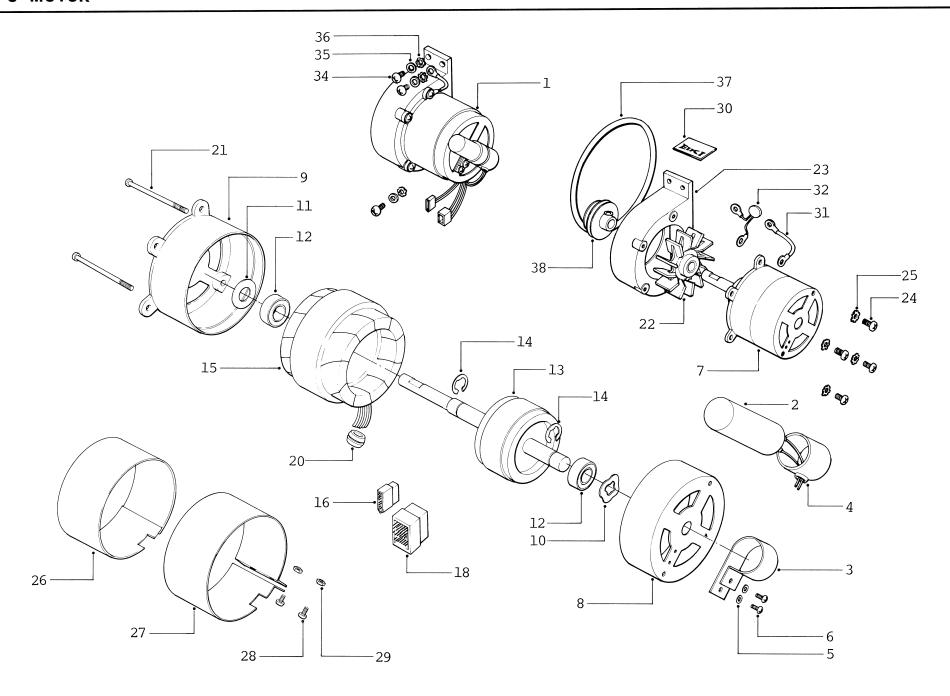
DESCRIPTION

11-0 CAM TANK



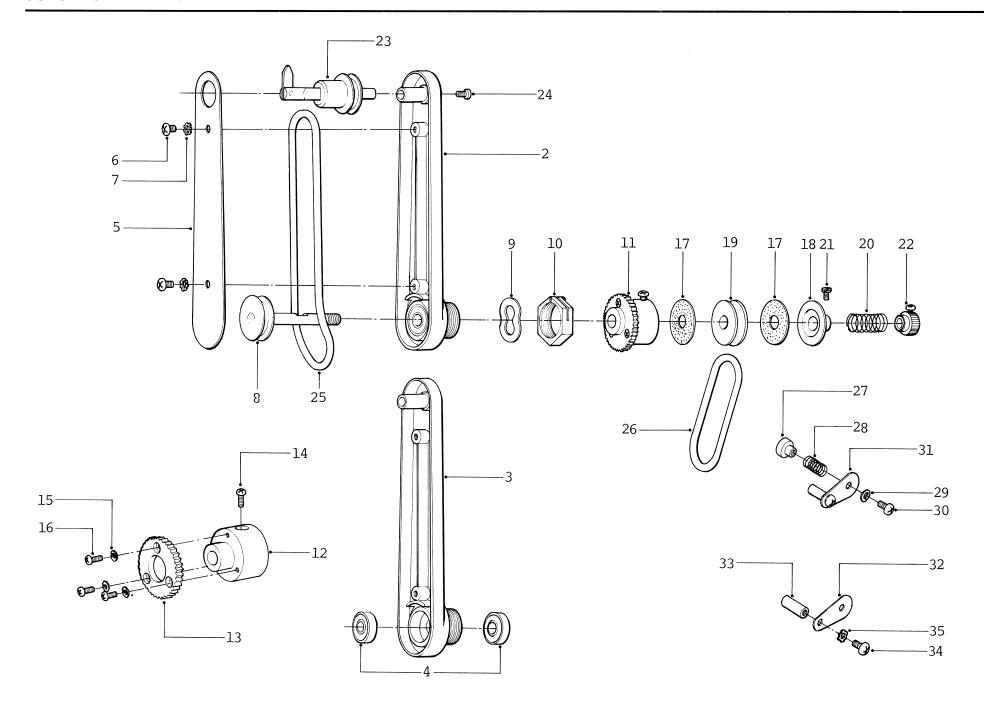
INDEX NO.	PART NO.	DESCRIPTION		INDEX NO.	PART NO.	DESCRIPTION
1 2 3		Cam Tank assy complete Cam Housing Ball Bearing	module	35 36 37	312-11551 312-11161 X P-3005S	Spring
4 5	O B-6200ZZ	Cam Shaft with Bearing Ball Bearing		38 39	312-11661 X F-3012S	Felt
6 7		Cam Shaft assy Worm Gear assy		40 41	312-11671 X P-3006S	Mini-Plate Screw
8 9	320–11701 312–11121	Inching Knob assy Cam Plate		42 43	S T-11061 312-11071	
10 11	312-11121 312-11131 312-11421	Cam		44 45	320-11241 X 0-3010S	Cover Plate Screw
12 13		Clutch Spring Fulcrum Control assy		46		2 Blade Shutter assy
14 15	313-11041 S T-11231	Fulcrum Collar		47	312-11311	2 Blade Shutter only 3 Blade Shutter only
17	X T-3510 X P-3508	Screw Screw		48 49 50	S T-11281 X T-2304	Hub only Screw
18 19 20	312-11051 312-11571 E R-50	Fulcrum Pin Spring "E" Ring			312-11901 312-11801	Shutter Pulley assy, 50 or 60HZ
21	S T-11231	Washer		51 52 53	S T-11351 W C-40 X T-4014S	Plate Washer Washer
23 24	X T-3505 312-11681 312-11221	Screw Washer Plate Spring		54	312-11321	Adjusting Washer
25	W A-30 X P-3008S	Washer Screw		55 56	312-11301 312-11271	Still Picture Lever Screw
27	W C-30	Washer		57 58	312-11401 X P-2304	Heat Filter assy Screw
28 29	314-11981	Claw Lever assy Claw Lever sub-assy			S T-11371	
31	312-11181	Support Pin Sliding Pin		62	W C-23	Heat Filter Screen Washer
33	312-11191	Cam Gliding Pin Claw Screw		64	X P=2304 X P-5015S W C-50	Screw Screw Washer

12-0 **M**0TOR



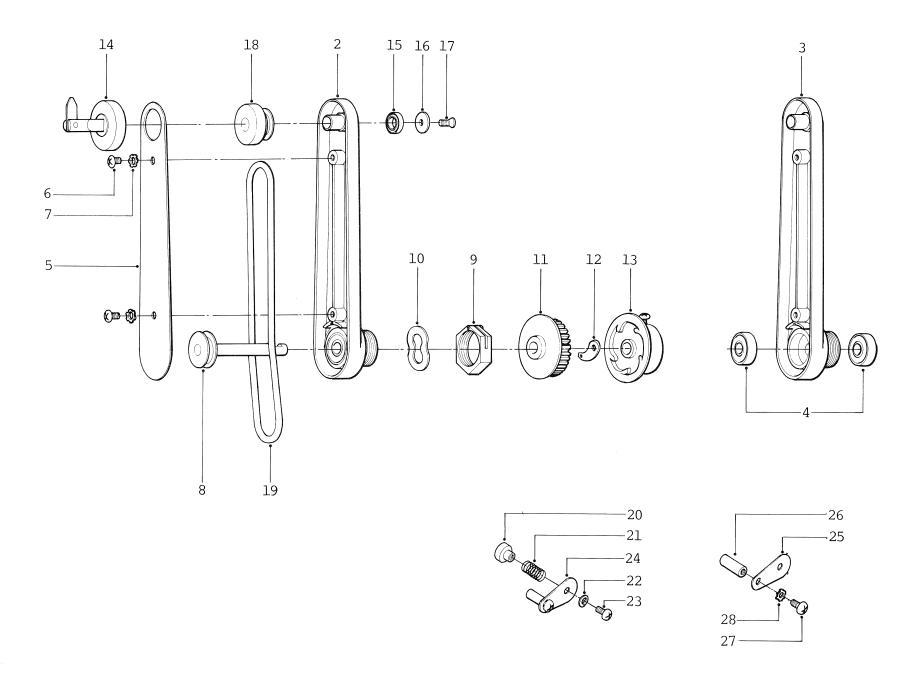
INDEX NO.	PART NO.	DESCRIPTION	INDES NO.	PART NO.	DESCRIPTION
1	320-12301	Motor/Fan module 120V (USA,CANADA) Motor/Fan 120V Motor/Fan 220/240V	25 26 27	W E-40 312-12111 320-12121	Washer Motor Inner Shield Cover (-2,-3 type) Motor Outer Shield Cover (-2,-3 type)
2		Motor Capacitor 8mfd (120V) Motor Capacitor 2.3mfd (220/240V)	28 29	X P-3010S N A-30S	Screw Nut
3 4 5	320-12041 320-12111 W C-30	Capacitor Mounting Bracket Shield Cap Washer	30	320-12471 320-12481 320-12491	Label 120V (USA, CANADA) Label 120V Label 220/240V
6	X P-3005S	Screw	31	320-12501	Ground Wire Strap
7		Motor assy only 120V (USA, CANADA) Motor assy only 120V	32	320-12601	Capacitor assy (SWEDEN)
		Motor assy only 220/240V	33	*320-12291	Capacitor Mounting Plate (SWEDEN)
8 9 10	320-12061 320-12321	Motor Case Cover Motor Case Washer (to bearing)	34 35 36	X P-5014S W C-50 W E-50	Screw Washer Washer
11 12		Washer (to adjust, OB-6200ZZ) Ball Bearing	37	312-12181	Motor Belt
13 14	320-12701 E R-90		38	312 - 12911 312 - 12921	- J J
15	320-12971	Stator & Coil assy 120V (USA, CANADA) Stator & Coil assy 120V Stator & Coil assy 220/240V			
16	312-12241	2 Pin Nylon Plug with Pins (Male) (USA,CANADA)			
18	*312-60621 312-12371 *312-60621 312-12211 X P-4065S	Pin only 6 Pin Nylon Plug with Pins Pin only Rubber Bushing			
22		Fan assy $\phi 90$ for 60 HZ Fan assy $\phi 100$ for 50 HZ			
23 24	313-12141 X T-4010S	Fan Housing Screw			

13-0 SUPPLY ARM

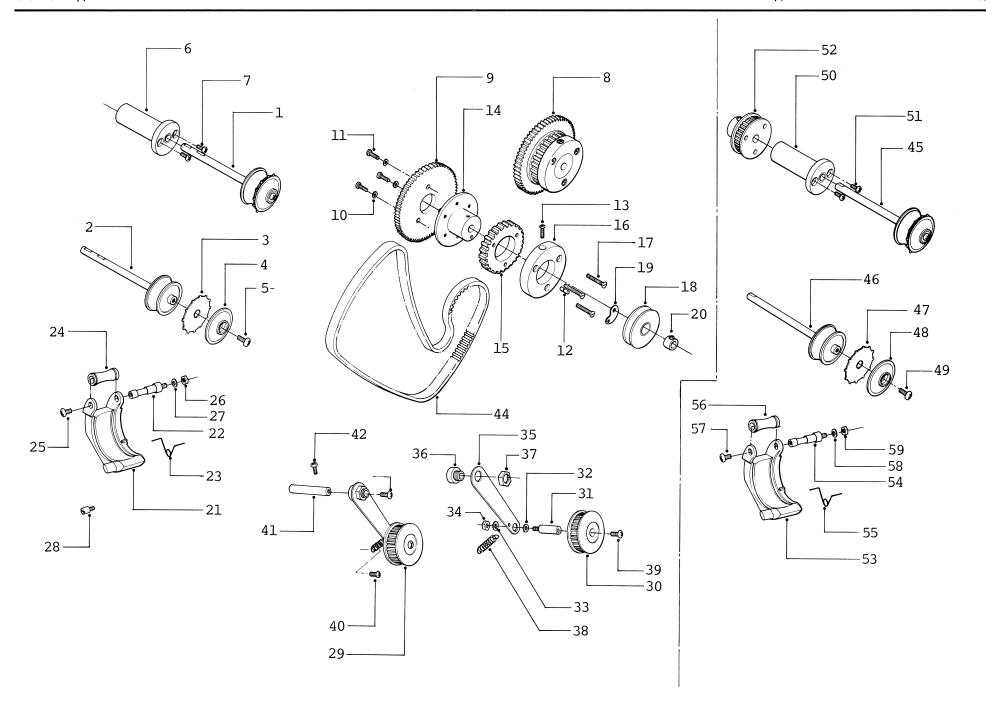


INDEX NO.	PART NO.	DESCRIPTION	INDEX NO.	PART NO.	DESCRIPTION	
1 2 3 4	*313-13001 313-13701 313-13301 0 B-626	Inner Half Arm sub-assy with bearing	33 34 35	312-13211 X P-3006S W E-30	Locking Pin Screw Washer	
5 6 7 8	313-13011 X T-3505 W E-35 312-13101	Screw Washer				
9 10	S T-13051 S T-13401					
11 12 13 14 15 16	312-13401 312-13251 S T-19051 X P-3510 W C-30 X P-3008S	Mounting Bracket				
17 18 19 20 21	312-13261 312-13281 312-13291 312-13321 312-13331	Set Collar Reverse Pulley Reverse Spring				
22	312-13501	Knurled Nut assy (with screw)				
23	S T-13201					
24 25 26	X T-3505 312-13151 312-12181	Screw Arm Belt Reverse Belt				
27 28 29 30 31 32	312-13171 S T-13181 W C-30 X P-3006S 312-13601 S T-13191	Spring (to Release Button) Washer Screw Arm Lock Pin assy				

14-0 TAKE-UP ARM

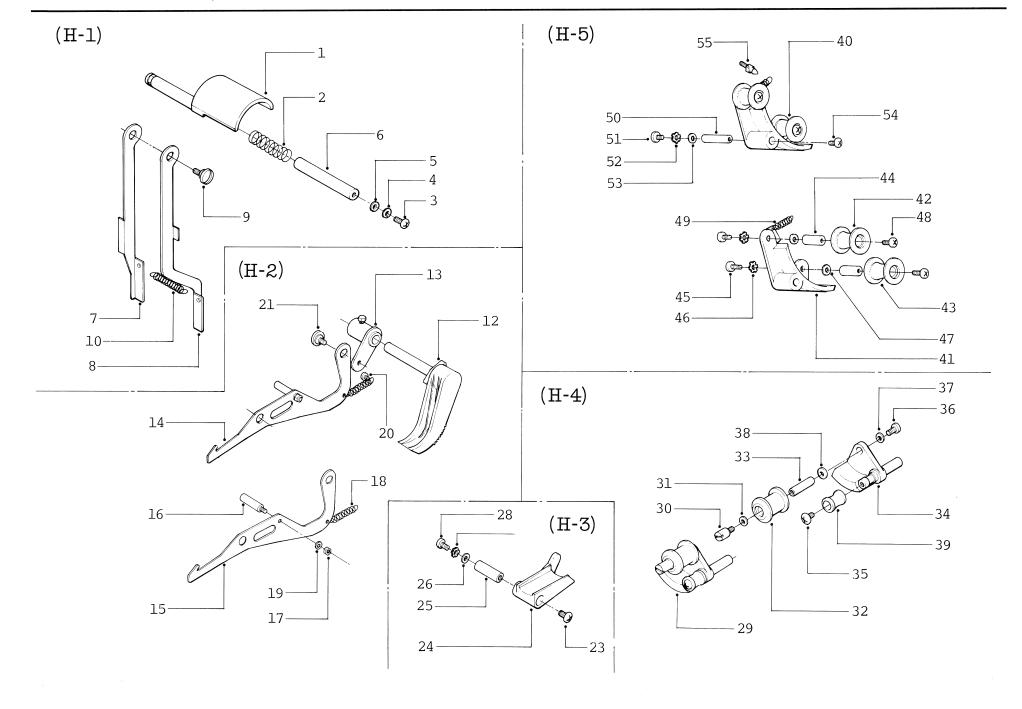


INDEX NO.	PART NO.	DESCRIPTION	INDEX NO.	PART NO.	DESCRIPTION	
1 2 3 4	*314-14001 313-14301 313-14401 0 B-626	Take-up Arm assy Inner Half Arm sub-assy with bearing Inner Half Arm with bushing Ball Bearing				
5 6 7 8	313-14011 X T-3505 W E-35 S T-14101	Arm Plate only Screw Washer Drive Pulley assy				
9 10	S T-13401 S T-13051					
11	320-14501	Drive Gear assy				
12 13	S T-14071 320-14401	Clutch Cam Clutch Cover assy				
14	312-14202	Spindle assy				
15 16 17 18 19	O B-686 312-14151 X F-3508 312-14132 312-13151	Ball Bearing Bearing Cover Screw Take-up Pulley Arm Belt				
20 21 22 23	312-13171 S T-13181 W C-30 X P-3006S	Arm Release Button Spring Washer Screw				
24 25 26 27 28	312-13601 S T-13191 312-13211 X P-3006S X E-30	Arm Lock Pin assy Bracket Locking Pin Screw Washer				



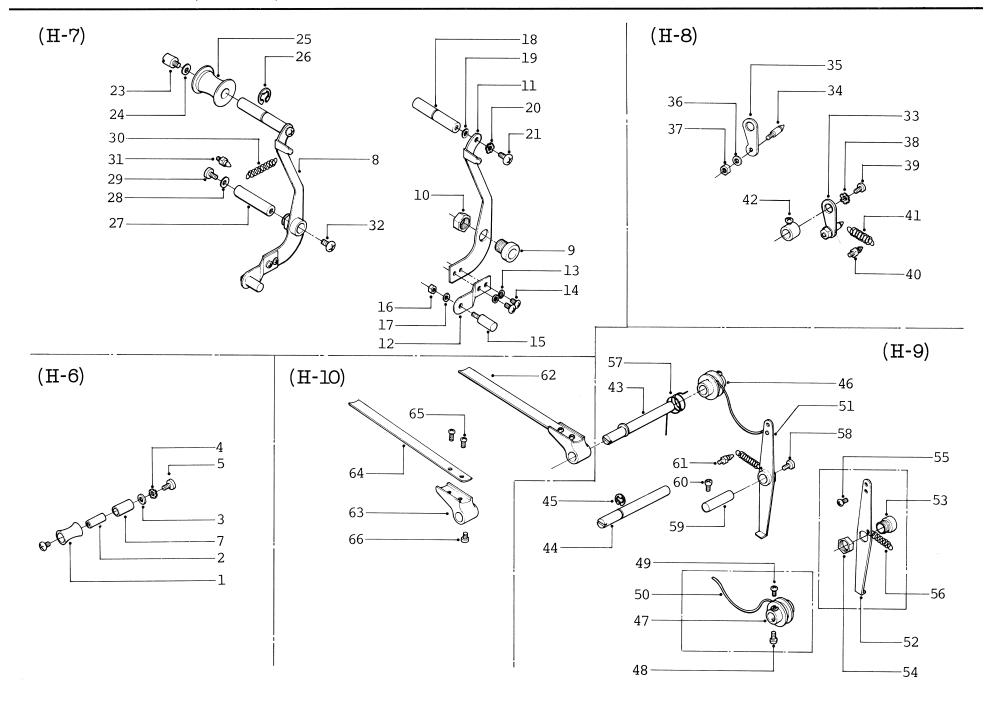
INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	31/-15001	#1 Sprocket assy complete			
2	312-15101		34 35	N A-40S	Nut
3	S T-15021		35 36	312-15241 S T-15261	Tension Arm only
4		Cover Plate	36 37	S T-15281	Bushing
5	X T-4008S		37 38	S T-15251	
			39	X T-3506	Tension Spring Screw
6	313-15301			X 1-3300	Screw
7	X P-3010S	Screw	40	X P-4012S	Screw
8	312-15401	Drive Gear assy	41	S T-15291	Shaft
9	S T-15071	Fibre Gear only	42	X P-3508	Screw
10	W A-30	Washer	43	X T-3506	Screw
11	X T-3010S		44	312-15211	Main Drive Belt
12	S T-14051	Clutch Pin		312 13211	nain bilve beit
13	X P-3510	Screw			
14	312-15081	Gear Flange	45		#2 Sprocket assy complete
15	S T-15091	Drive Gear	46	312-16101	1 bub ubby
16	S T-15111	Spacer	47	S T-15021	1
17	X F-3024S	Screw	48	320-15011	Cover Plate
18	312_15501	Clutch Cover Pulley assy	49	X T-4008S	Screw
		· · · · · · · · · · · · · · · · · · ·	50	313-15301	Hub assy
19	S T-14071	Clutch Cam	51	X P-3010S	
20	312-15901	Set Collar assy with screw	52		
					Drive Gear assy complete
21	312-13132	Sprocket Shoe only	53	312-15152	Sprocket Shoe only
22	312-15171	Shoe Shaft	54	312-15171	Shoe Shaft
23	312-15181	Shoe Spring	55	312-15191	#2 Shoe Spring
24	S T-15191	Shoe Roller	56	S T-15191	Shoe Roller
25	X T-3505	Screw	57 50	X T-3505	Screw
26	N A-35	Nut	58	W C-35	Washer
27	W C-35	Washer	59	N A-35	Nut
28	S T-15311	Shoe Stopper			
29	314-15701	Tension Gear & Arm assy			
30	314-15601	Tension Gear sub-assy			
31	314-15231				
32	W A-40	Washer			
33	W C-40	Washer			

17-0 FILM GUIDE $(H-1\sim5)$



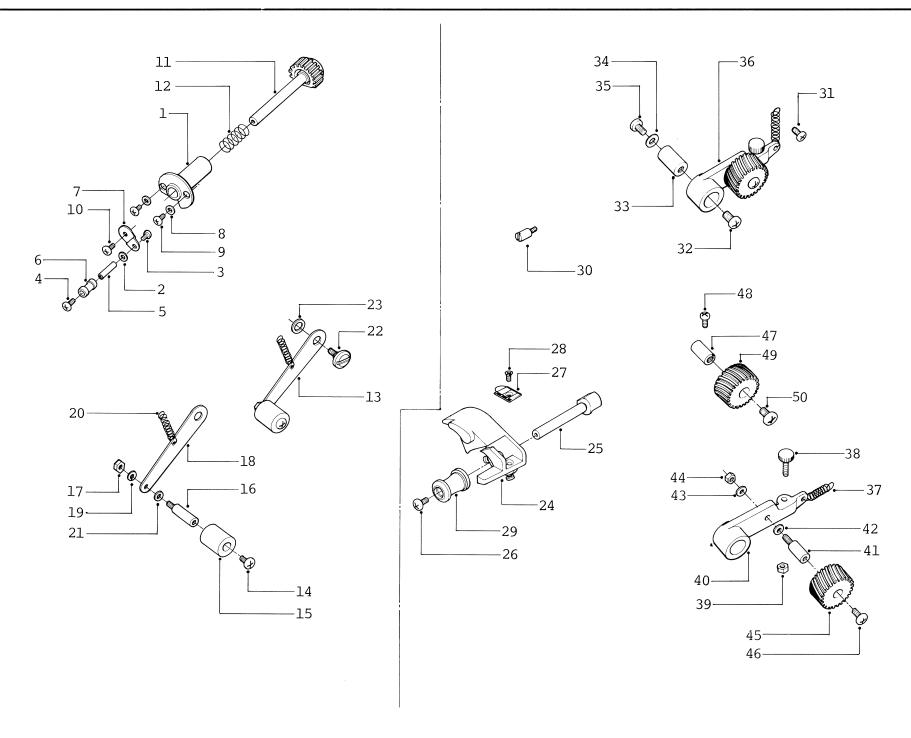
INDEX NO.	PART NO.	DESCRIPTION	INDEX NO.	PART NO.	DESCRIPTION
		DESCRIFTION			DESCRIFTION
(H-	-1)		(H-	4)	
1	312-17101	#1 Film Guide assy with screw	29	312-17401	Rubber Guide Roller & Bracket assy
2	S T-17021	Spring	30	S T-17141	Slotted Pin
3	X P-3510	Screw	31	W A-30	Washer
4	W C-35	Washer	32	S T-17151	Rubber Roller
5	W A-35	Washer	33	S T-17161	Pin
6	S T-17011	Shaft	34	312-17991	Bracket sub-assy
		Shart	35	X T-3505	Screw
7		Plate	36	X P-3510	Screw
8	314-17021		37	W C-35	Washer
9	314-17031	Screw	38	W A-35	Washer
10	314-17051	Spring	39	S T-17191	Guide Roller
(H-	-2)		(H-	.5)	
11	*314-17201	#2 Film Guide assy & Interlocking	40	312-17502	Tension Guide & Roller assy
		Bracket assy	41	312-17212	Tension Guide Bracket only
12	314-17801	#2 Film Guide sub-assy	42	S T-17231	Tension Guide Roller
13	312-17901	Cam Bracket sub-assy	43	S T-17311	Guide Roller
14	312-17971	Interlocking Bracket sub-assy	44	S T-17161	Roller Shaft
15	312-17091	Bracket only	45	X P-3510	Screw
16	312-17391	Pin	46	W E-35	Washer
17	N B-40S	Nut	47	W A-35	Washer
18	S T-17111	Spring	48	X T-3505	Screw
19	W C-40	Washer	49	312-17252	Spring
20	X P-3508	Screw	50	S T-17221	Pin
21	312-17081	Screw	51	X P-3512	Screw
(H-	.3)		52	W E-35	Washer
(п-	-3)		53	W A-35	Washer
22	*312-17301	#3 Film Guide assy	54	X T-3505	Screw
23	X T-3505	Screw	55	312-10161	Spring Hook Screw
24	312-17121	#3 Film Guide only			
25	S T-17131	Pin			
26	W A-35	Washer			
27	W E-35	Washer			
28	X P-3510	Screw			

17-0 FILM GUIDE (H-6 \sim 10)



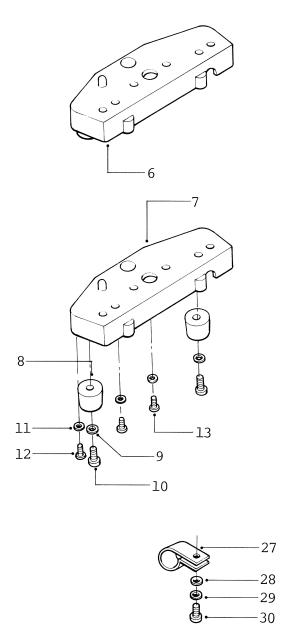
INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
(H-6)		(H-	·8)		
1	212 17441	#8 Guide Roller	33	312-17911	Rubber Guide Roller Tension Bracket ass
1 2	S T-15171		34	312-17361	Pin only
3	W A-35	Washer	35	S T-17351	Arm only
	W E-35	Washer	36	W C-30	Washer
4		Screw	37	N A-30S	Nut
5	X P-3510		38	W E-40	Washer
6	X T-3505	Screw	39	X T-4008S	Screw
7	312-17451	Spacer	40	312-10171	
(H-	7)		41	S T-17371	
		D 1 . D . 1 .	42	312-17891	
8		Release Bracket assy) for Model	3
9	S T-15261	<u> </u>	43		Reel Guide Shaft assy
10	S T-15281		44	312-17581	
L1		Bracket only	45	E R-50	"E" Ring
L2	S T-17421	1 1 0	46	312-17931	Rulley assy with screw
.3	W C-30	Washer	47	312-17531	
L4	X P-3005S	Screw	48	X P-3506	Screw
15	S T-17431		49	X P-3505	Screw
6	N A-35	Nut	50	312-17591	
.7	W C-35	Washer	51	312-17941	
L8	S T-17261		52	312-17521	Arm only
19	W A-35	Washer	53	S T-15261	
20	W E-35	Washer	54	S T-15281	3
21	X P-3510	Screw	55	X P-3005S	Screw
22	*312_17601	Release Roller assy	56	S T-17291	
23		Slotted Pin	50 57	312-17561	Spring Return Spring
23 24	W A-30	Washer	58	X T-3505	Return Spring Screw
2 4 25		Release Roller	59	S T-15291	
25 26	E R-50	"E" Ring	60		
20	E K-30	E KING		X P-3508	Screw
27	S T-17281	Shaft	61	312-10171	Spring Hook Screw
28	W A-30	Washer		0) <u>for Mode</u>	
29	X 0-3512	Screw	62		Auto-take-up Guide assy with screw
30	S T-17291	Spring	63	314-17551	J
31	312-10161	. •	64	314-17571	Guide only
32	X T-3505	Screw	65	X T-2305	Screw
_	_ 3000		66	X P-3506	Screw

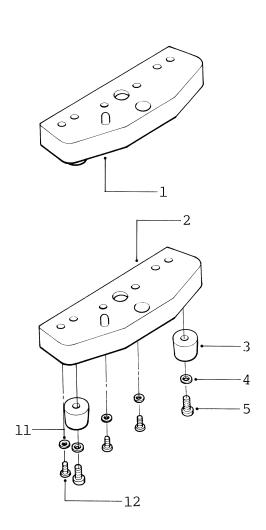
19-0 REWIND CONTROL

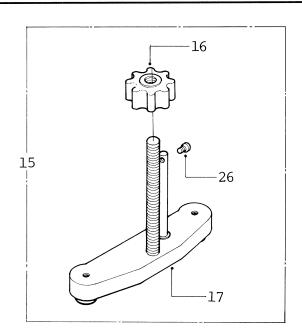


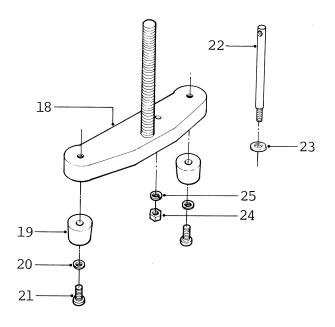
NO.	NO.	DESCRIPTION			
		DESCRIPTION	NO.	NO.	DESCRIPTION
1	313-18081	Hub only	24	312-19401	Rewind Control Lever assy with screw
2	W A-30	Washer	25	312-19031	Shaft
3	X T-3008S	Screw	26	X T-3505	Screw
,	X T-3005S	Comore	27	312-19241	Film Channel Plate
4	312-18011	Screw Pin	28	X F-2305	Screw
5			29	S T-19011	Guide Roller
6	S T-18021 312-18031	Sensing Roller Bracket	30	S T-19141	Stop Pin
0			31	X P-3508	Screw
8	W A-30	Washer	32	X T-4005S	Screw
9	X T-3008S	Screw	33	312-19131	Pin
10	X T-3505	Screw	34	W A-40	Washer
11	312-18401	Gear & Shaft assy	35	X 0-4010S	Screw
12	S T-18061	Spring	36	313-19101	Rewind Bracket assy complete
1.0	212 10101	Cafata Assa assa	37	312-19251	
13	312-18101	Safety Arm assy	38	312-19111	
14	X T-3505	Screw	39	N B-40S	Nut
15	S T-18091	Roller	40	313-19121	Bracket
16	312-18111	Pin	41	312-19091	Pin
17	N B-40S	Nut	42	W A-40	Washer
18	S T-18121	Arm only	43	W C-40	Washer
19	W C-40	Washer	44	N A-40S	Nut
20	S T-18141	Tension Spring	45	312-19161	Lower Gear
21	W A-40	Washer	46	X T-3505	Screw
22	312-11071	Screw	47	312-19261	
23	S T-20041	Washer	48	X P-3508	Screw
			49	312-19171	
			50	X T-3505	Screw

20-0 BASE CASTING / ELEVATOR FOOT





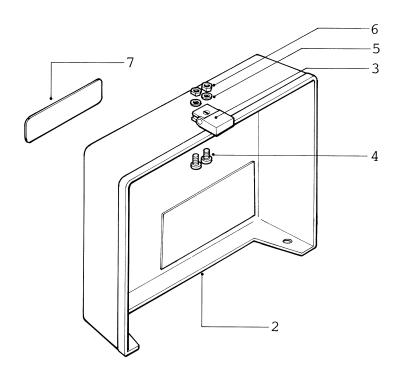




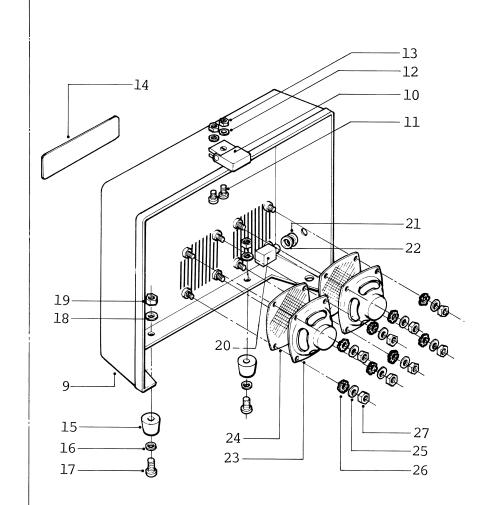
	DEX	PART		INDEX	PART	DHAADTDWIAN	
N	0.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION	
	1	313-20101	Leg Casting assy complete (from	nt)			
	2		Leg Casting only				
	3		Rubber Foot				
	4	W A-40	Washer				
	5	X T-4014S	Screw				
	6	313-20601	Leg Casting assy complete (rear	:)			
	7		Leg Casting only				
	8		Rubber Foot				
	9	W A-40	Washer				
1		X T-4014S	Screw				
1	1	W C-40	Washer				
1		X T-4010S	Screw				
1		X T-4016S	Screw				
1		*NA-40S	Nut				
1	5	313-20201	Elevator Foot assy complete				
1			Elevator Knob				
1			Elevator Foot assy only				
1			Elevator Foot sub-assy				
1		S T-20021	Rubber Foot				
	0	W A-40	Washer				
2	1	X T-4014S	Screw				
2	2	312-20141	Guide Bar				
2	3	W A-40	Washer				
2	4	N A-40S	Nut				
2	5	W C-40	Washer				
2	6	X P-3006S	Screw				
2	7		Cord Clip				
			Cord Clip (AUSTRALIA ONLY)				
		312-60391		RK,W.GERMANY)			
	8	W A-30	Washer				
	9	W C-30	Washer				
3	0	X T-3006S	Screw				

21-0 FRONT COVER ASSEMBLY

MODELS NST/NT-O



MODELS NST/NT-1.2.3

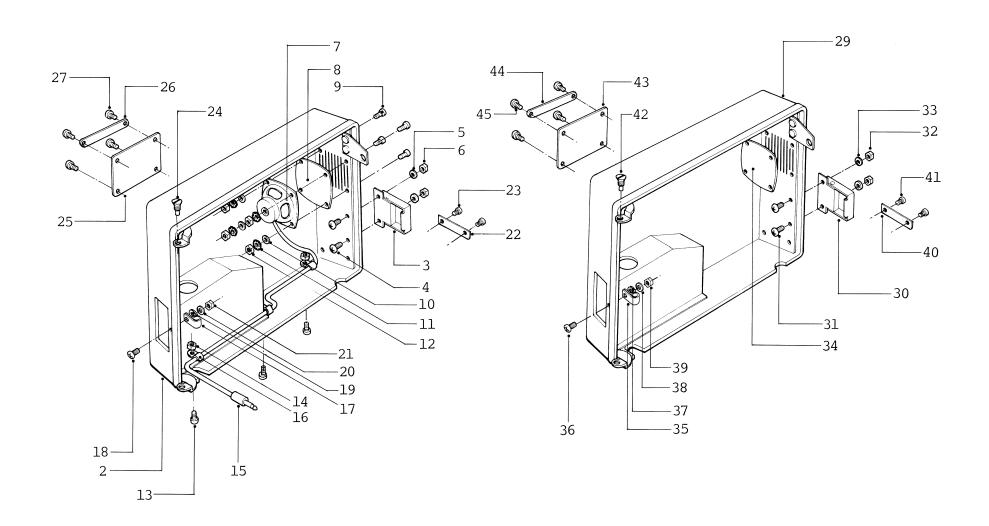


INDEX	PART	DEGENERAL	INDEX		DEGENERAL
NO.	NO.	DESCRIPTION DESCRIPTION	NO.	NO.	DESCRIPTION
1	*314-21101	Front Cover assy complete w/o speaker	8	*314-21201	Front Cover assy complete w/12.5cm
2	314-21011	Front Cover only			speaker (2pcs)
3	S T-10031	Male Latch	9	314-21021	
4	X T-3010S	Screw	10	S T-10031	Male Latch
5	W C-30	Washer	11	X T-3010S	Screw
6	N A-30S	Nut	12	W C-30	Washer
7	314-21211	Name Plate "EIKI"	13	NA-30S	Nut
			14	314-21211	Name Plate "EIKI"
			15	S T-21041	
			16	W A-30	Washer
			17	X P-3012S	Screw
			18	W C-30	Washer
			19	N A-30S	Nut
			20	S T-21051	Speaker Jack-
			21	S T-21061	•
			22	S T-21071	Fibre Washer
			23	314-21081	Speaker only 12.5cm 16 ohm
			24	314-22811	Grill Cloth
			25	W A-35	Washer
			26	W E-35	Washer
			27	N A-35	Nut
			28	*S T-21131	

22-0 REAR COVER

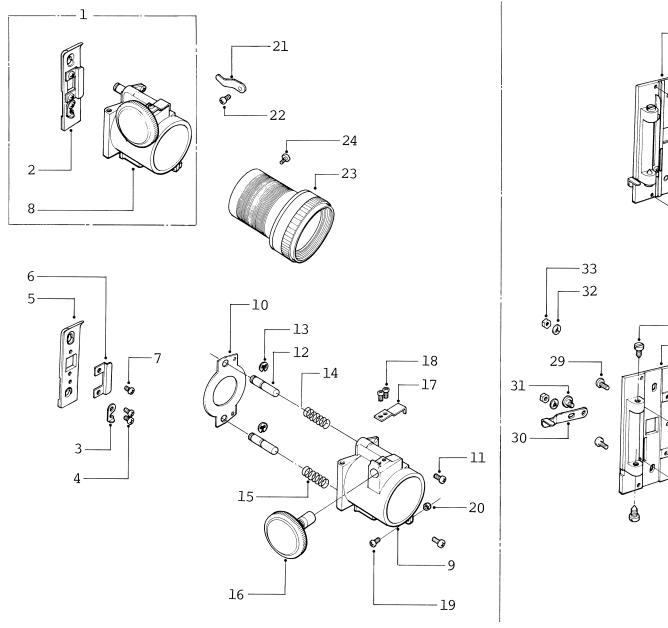
MODELS NST/NT-0.1.2

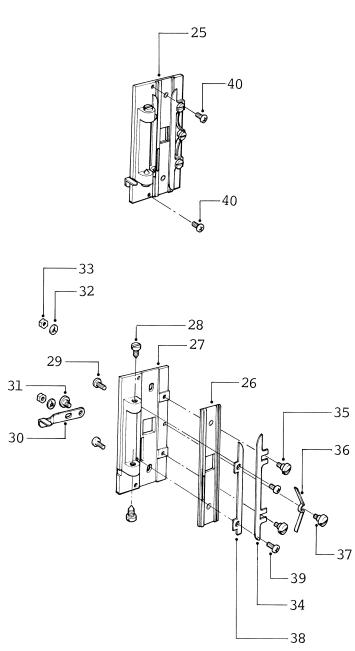
MODELS NST/NT-3



INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
(<u>M</u> c	odels, NST/N	T-0,1,2)		314-22171	Electric Rating Plate 120V (USA)
1	*314-22101	Rear Cover assy w/12.5cm speaker		314-22181	" 120V (CANADA)
2		Rear Cover sub-assy		314-22311	" 120V
3		Male Latch		314-22321	" 120V (USA, CANADA)
4	X T-3010S	Screw			
5	N A-30S	Nut	26	314-22211	Model Name Plate NT-0
6	W C-30	Washer		314-22221	NI-T
				314-22231	N1-2
7		Speaker only 12.5cm 8 ohm		314-22511	NS1=0
8		Grill Cloth		314-22521	N21-T
9	X P-3512K	Screw Washer	0.7	314-22531	NS1-2
10 11	W A-35 W E-35	Washer	27	X P-2304	Screw
12	N A-35	Nut	(Mc	odels, NST/N	NT-3)
		NUL	28	*31/-22201	Rear Cover assy complete w/o speaker
13	X P-3006S	Screw	29	314-22301	Rear Cover sub-assy complete
14	N A-30S	Nut	30	S T-10031	
15	S T-40281	1 0 0 0	31	X T-3010S	Screw
16	S T-22041	Cord Clip	32	N A-30S	Nut
17	314-60341	Cord Clip	33	W C-30	Washer
Τ,	312-60371	Cord Clip (AUSTRALIA ONLY)	34	314-22811	
	312-60391	Cord Clip			
		(NORWAY, DENMARK, SWEDEN, W. GERMANY)	35	314-60341	
18	X T-3008S	Screw		312-60371	Cord Clip (AUSTRALIA ONLY)
19	W A-30	Washer		312-60391	
20	W C-30	Washer	26	W m 0000d	(NORWAY, DENMARK, SWEDEN, W. GERMANY)
21	N A-30	Nut	36	X T-3008S	Screw
22	314-22611	Caution Plate (USA, CANADA)	37	W A-30	Washer
		Caution flate (USA, CANADA)	38 39	W C-30 N A-30	Washer
23	X P-2304	Screw			Nut
24	312-22191	Door Lock Screw	40	314-22611	Caution Plate (USA,CANADA)
25	314-22031	Electric Rating Plate 120/240V	41	X P-2304	Screw
	314-22041	" 110/220V	42	312-22191	Door Lock Screw
	314-22051	" " 115V			
	314-22091	" 220V	43	- see	Index No.25 -
	314-22111	" 240V	44	314-22241	Model Name Plate NT-3
	314-22131	" 110V		314-22541	Model Name Plate NST-3
			45	X P-2304	Screw
			43	A 1-2304	SCLEM

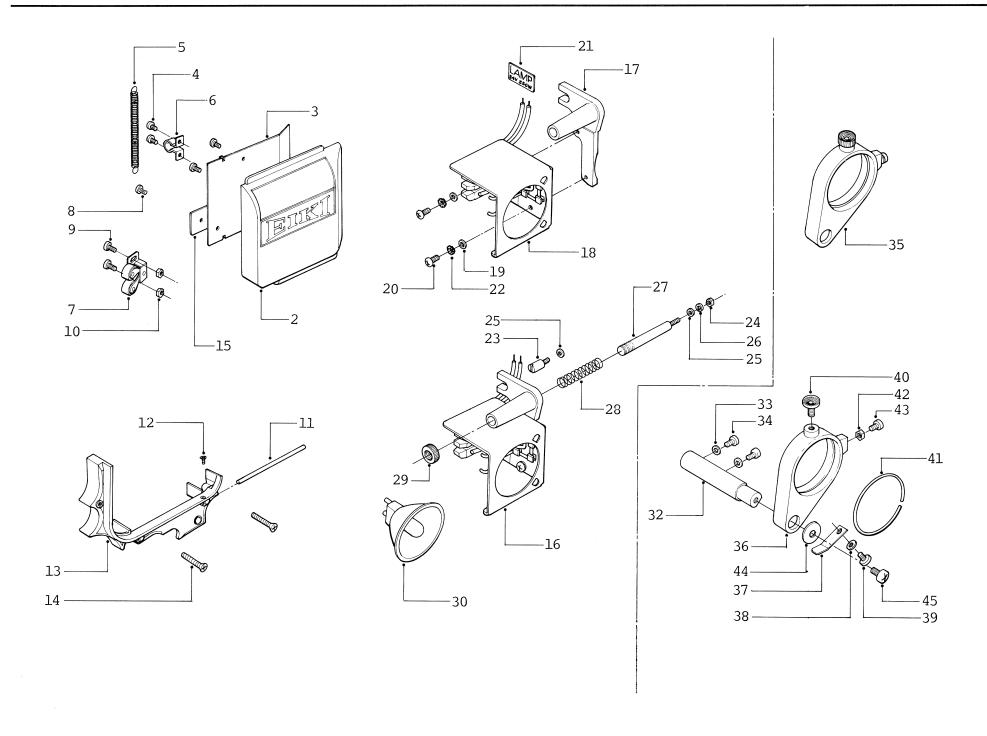
31-0 GATE





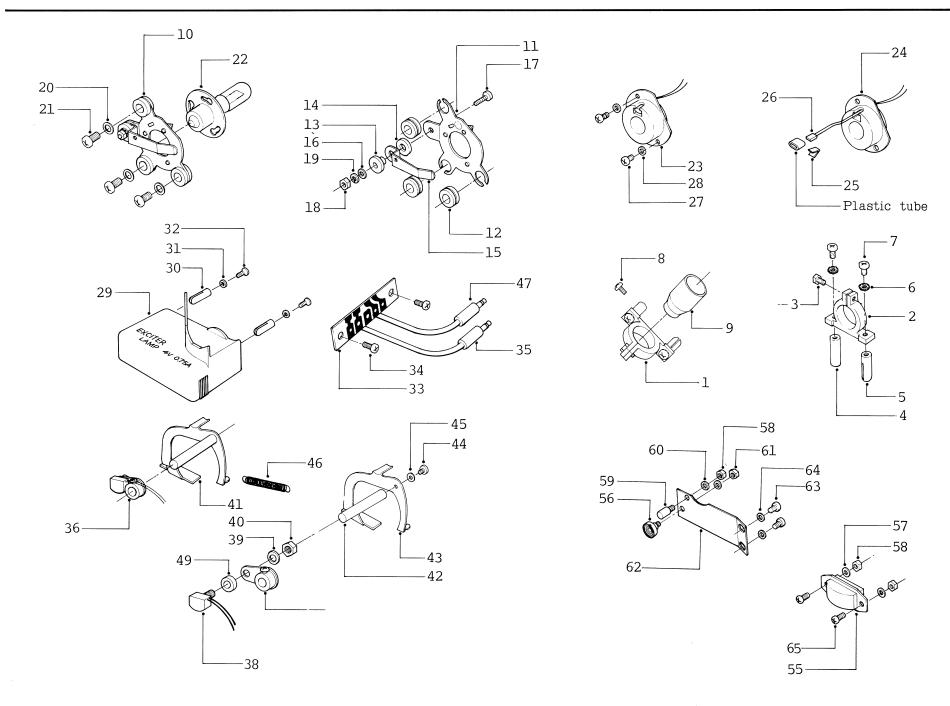
INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	314-30001	Lens Holder assy complete	25	314-31001	Film Gate assy complete
2	314-30101	Film Shoe assy	26	312-31101	Film Gate assy
3	S T-30011	Shoe Lock	27	314-31091	Gate Plate only
4	S T-30021	Screw	28	312-31091	
5	314-30031	Film Shoe only	29	X P-2305	Screw
6	314-30411	Plate	29	X 1-2303	Sciew
7	X P-2303	Screw	30	314-31031	Framing Lever
0	217 20201	I ama Haldam agar	31	S T-30021	Screw
8		Lens Holder assy	32	312-31051	Spring
9	313-30501	Lens Holder sub-assy	33	N B-30S	Nut
10	312-30041	Retaining Plate	21	21/ 21111	T (0.41- D-41
11	X T-2306	Screw	34	314-31111	
12	314-30051	Shoe Pin	35	312-31061	
13	E R-30	"E" Ring	36	S T-31121	Side Pressure Spring
14	S T-30061	Upper Spring	37	S T-31131	
15		Lower Spring	38	S T-31071	Outer Guide Rail
16	312-30401	Focus Knob assy	39	X T-3006S	Screw
17	312-30211	Snap Spring	40	X P-3008S	Screw
18	X P-2305	Screw			
19	X P-3508	Screw			
20	N A-35	Nut			
21	314-30131	Snap Spring			
22	X P-3005S	Screw			
23	314-30301	Projection Lens (Standard) F1.2 50mm			
24	X P-3003S	Screw (USA, CANADA)			

33-0 ANAMORPHIC LENS HOLDER (OPTION)



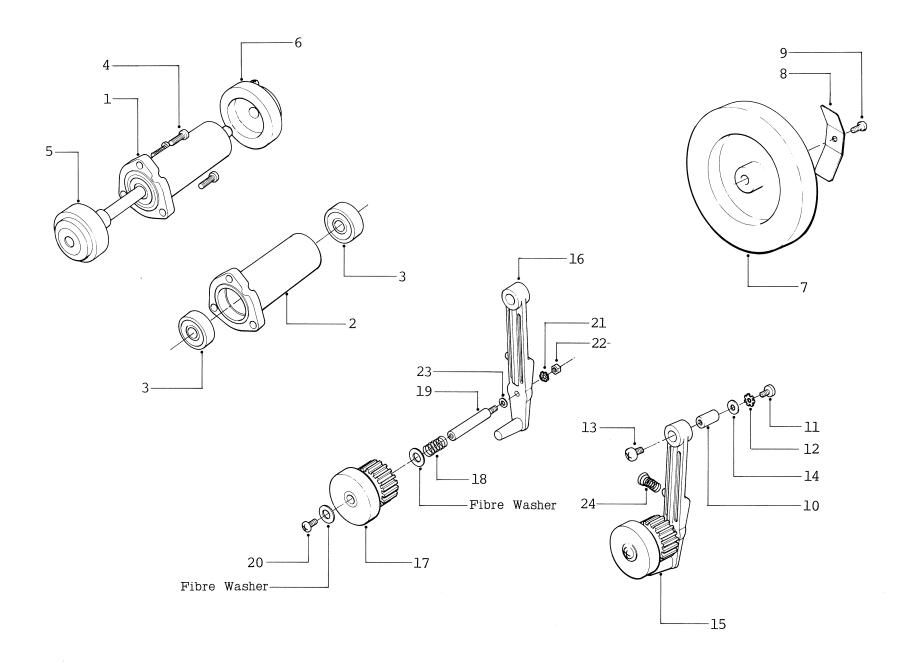
INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	*314-32001	Lamp House assy complete	31	*313-33001	Anamorphic Lens Holder assy(Ø43mm)
2	313-32601	Lamp House Door assy	32 33	312-33011 W C-40	Bar only (or, Shaft only) Washer
3	312-32041	Baffle Plate (or, Anti-Heat Plate)	34	X T-4008S	Screw
4 5	X P-2304 312-32031	Screw Spring	35 36	313-33101 313-33041	Lens Holder sub-assy Lens Holder only (Ø43mm)
6 7	S T-32051 S T-32061	Male Latch Female Latch	37 38	S T-33021 W C-30	Snap Spring Washer
8	X P-2304	Screw	39	S T-11391	Screw
9	X T-2308	Screw	40	312-33051	Adjusting Screw
10	N A-23	Nut	41 42	S T-33061 N B-30S	Retaining Ring Nut
11 12	312-32271 X P-2306	Pin Screw	43	X P-3010S	Screw
13 14	314-32701	Lamp House Frame Casting assy Screw	44 45	S T-20041 X T-4008S	Washer Screw
15	312-32061 312-32311	"Disconnect Relamping" (USA)			
16 17 18 19 20 21 22		Washer Screw			
23 24 25 26	312-32161 N A-40S W A-40 W C-40	Guide Pin Nut Washer Washer			
27 28 29 30	312-32501				

40-0 SOUND PICK-UP



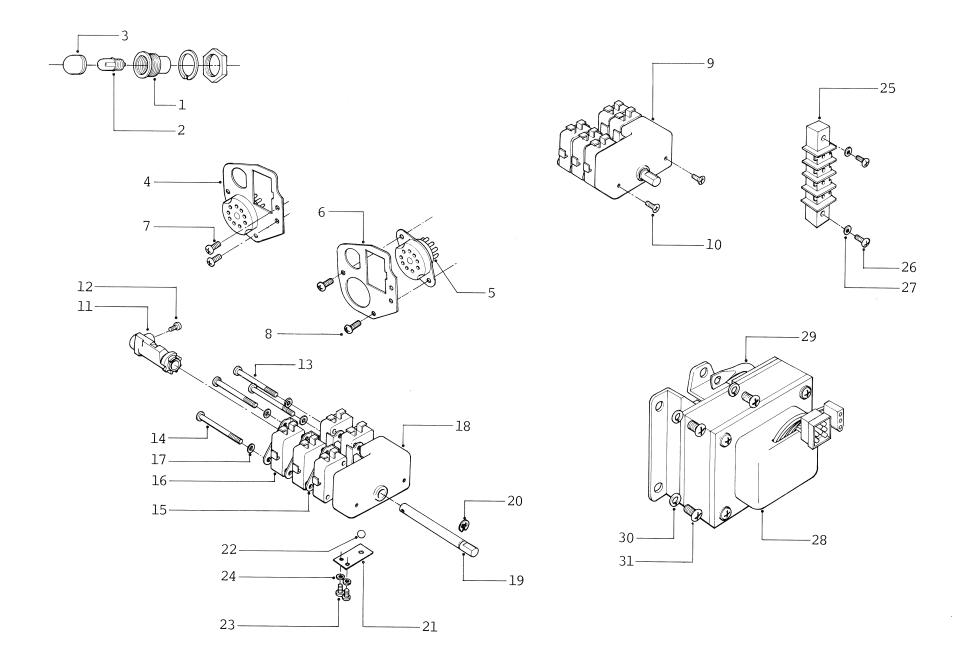
1 313-40101 Sound Le 2 313-40011 Sound Le 3 S T-40311 Screw 4 312-40021 Pin 5 312-40031 Pin 6 W E-30 Washer 7 X P-3008S Screw 8 X P-4006S Screw 9 S T-40201 Sound Le		34 35 36 37 38	312-40701 312-40901	Screw OPT Input Plug Magnetic Head assy complete(-2 type) Magnetic Head assy complete(-3 type) Magnetic Head Mounting Bracket assy
3 S T-40311 Screw 4 312-40021 Pin 5 312-40031 Pin 6 W E-30 Washer 7 X P-3008S Screw 8 X P-4006S Screw		36 37	312-40701 312-40901	Magnetic Head assy complete(-2 type) Magnetic Head assy complete(-3 type)
4 312-40021 Pin 5 312-40031 Pin 6 W E-30 Washer 7 X P-3008S Screw 8 X P-4006S Screw	yng 2004	36 37	312-40701 312-40901	Magnetic Head assy complete(-2 type) Magnetic Head assy complete(-3 type)
5 312-40031 Pin 6 W E-30 Washer 7 X P-3008S Screw 8 X P-4006S Screw	yng 2004	37	312-40901	Magnetic Head assy complete(-3 type)
6 W E-30 Washer 7 X P-3008S Screw 8 X P-4006S Screw	yng 2004			
7 X P-3008S Screw 8 X P-4006S Screw	yng 1869		312-40501	Magnetic Head Mounting Bracket assy
8 X P-4006S Screw	ong accy	38		
	yng accy	38		(-2,-3 type)
0 ст // ООО Соль 1 та	and addit		312-40191	3 , 31 ,
9 5 1-4UZUI SUUNG LE	2113 A33 V	39	W C-30	Washer
	·	40	N B-30S	Nut
	Lamp Socket assy complete	41	312-40201	MAG-OPT Change Lever Bracket assy
11 312-40401 Exciter				(-2,-3 type)
12 S T-40141 Rubber 0		42	S T-40232	
13 S T-40151 Insulati	• •	43	S T-40241	, , ,
	ing Washer (Female)	44	X T-3505	Screw
15 S T-40171 Lug		45	W E-35	Washer
16 W A-30 Washer 17 X T-3012S Screw		1.0	g m /0051	
17 X T-3012S Screw 18 N A-30S Nut		46 47	S T-40251	
19 W C-30 Washer		47	5 1-40281	MAG Input Plug (-2,-3 type)
20 W A-30 Washer		48	*312-40521	Magnetic Head with Eraser (-3 type)
21 X T-3010S Screw		49	312-40531	Spacer (-3 type)
		50	*W C-30	Washer
	Lamp 4V 0.75A (BRK)	51	*N B-30S	Nut
	ell Case assy	52	*S T-15291	Lever Shaft (-3 type)
24 S T-41021 Solar Ce		53	*X T-3505	Screw
	ell Support	54	*W E-35	Washer
26 S T-40181 Solar Ce	ell only	55	312-40321	
27 X P-2306 Screw		56	S T-40331	` ' ' '
28 W C-23 Washer		57	W C-23	Washer
29 312-40291 Exciter	Lamp Cover	58	N A-23	Nut
30 312-40031 Pin		59	S T-40341	
31 W A-30 Washer		60	W C-23	Washer
32 X 0-3008S Screw		61	S T-40351	
		62	S T-50612	1 0 , 11 ,
33 S T-40261 Terminal	Board	63	X T-2304	Screw
		64	W C-23	Washer
		65	X T-2308	Screw

41-0 SOUND DRUM



INDEX NO.	PART NO.	DESCRIPTION	INDEX NO.	PART NO.	DESCRIPTION	
1 2 3 4 5	313-41401 313-41031 0 B-608Z X P-3510 312-41011	Hub Casting assy with bearing Hub Casting only Ball Bearing Screw Sound Drum				
6	312-41301	Set Collar assy with screw				
7 8 9	312-41051 S T-41061 X T-4008S	Flywheel Plate Spring Screw				
10 11 12 13 14	312-41151 X T-4012S W E-40 X T-4005S W A-40	Fulcrum Pin Screw Washer Screw Washer				
15 16 17 18 19 20 21 22 23	312-41101 312-41132 312-41201 S T-41111 312-41122 X T-3505 W E-40 N A-40S W A-40	Reverse Rubber Roller & Bracket assy Reverse Bracket only Reverse Rubber Roller assy Spring Shaft Screw Washer Nut Washer				
24	S T-30061	Spring				

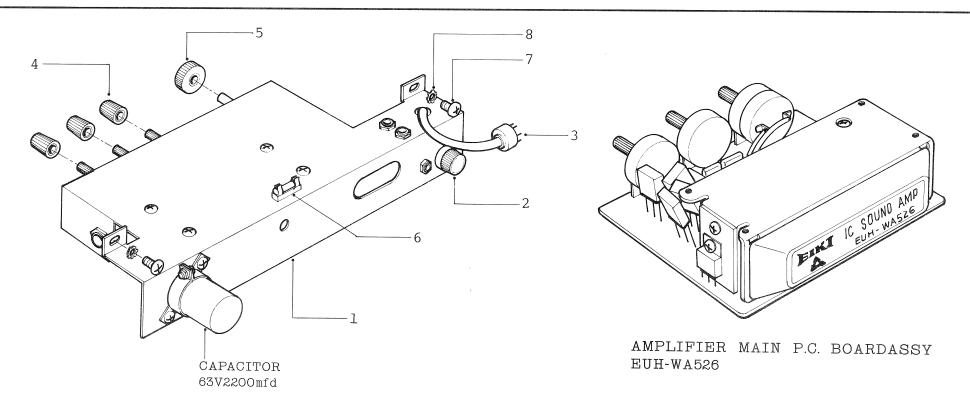
60-0 ELECTRIC PARTS



INDEX	PART		INDEX	PART	
NO.	NO.	DESCRIPTION	NO.	NO.	DESCRIPTION
1	S T-60111	Pilot Lamp Holder			
2		Pilot Lamp 12V		312-60021	AC Power Cord 3P w/Plug
3	S T-60521	Cap			(SWEDEN, W.GERMANY)
4	312-60601	9 Pin Socket & Mounting Bracket assy		312-60031	" " 3P w/Plug (AUSTRALIA)
5		9 Pin Socket MT type		S T-60231	or willing (USA, CANADA)
6	312-60511	Mounting Bracket only		320-60241	or w/o ring (European
7	X P-3006S	Screw			standard)
8	X P-3005S	Screw		312-60061	Switch Cover A (SWEDEN, NORWAY, DENMARK, W. GERMANY, AUSTRALIA)
9		Rotary Switch assy w/o Lead Wires & Plug	5	312-60071	" " B (" " " ")
10	X F-3008S	Screw		312-60611	Control Knob
11	312-60542			212-507/1	Fire Holder Ministers Town (Di)
12	X T-3014S	Screw			Fuse Holder Miniature Type (Din) Cord Clip
13	X P-3028S	Screw			Cord Clip Band
14 15	X P-3038S 312-60531	Screw			Cord Clip (large)
16		Micro Switch only			Insulating Tube for Lamp
17	W C-30	Washer			Insulating Fibre (for 110/220V use)
18	312-60521				- · · · · · · · · · · · · · · · · · · ·
19		Switch Shaft		312-60681	9 Pin Nylon Connector for Trans.
20	E R-40	"E" Ring		312_61021	1991-9R (large) 3 Pin Nylon Connector for Trans. 1991-3
21		Plate Spring			9 Pin Nylon Connector for Trans. 3191-09
22	S T-13231	Clicking Ball		312 00941	(FINLAND, large)
23	X P-3006S	Screw		312-60631	Female Pin for Connector 1991-9R &
24	W C-30	Washer		312 00031	1991-6R
25	S T-60041	AC Terminal 4PD			Male Pin for Connector 1991-3P
	312-60331	AC Terminal (SWEDEN)		312-60691	6 Pin Nylon Connector 1991-6R (for motor
26	X P-3014S	Screw			large)
26 27	W A-30	Washer		312-60771	2 Pin Nylon Connector
28	314-60201	Transformer 120V			(Female, 1545R, for USA)
20	314-60301	" 110V		21-2 60021	Lood Burking (CUEDEN)
	314-60401	" 220/240V		312-60921	Lead Bushing (SWEDEN)
	314-60801	" 220V (FINLAND)			Cap Washer with 2 slots (SWEDEN) Cap Washer with 1 slot
	314-60981	" 110/220V (Bi-Volatage)		312-00271	(NORWAY, DENMARK, AUSTRALIA)
	314-60991	" 120/240V (Bi-Volatage)		312-60221	
29	314-60161	Cord Clip			The state of the s
30	X P-5015S	Screw			- to be continued -
31	W C-50	Washer			

INDEX	PART			INDEX	PART	
NO.	NO.	DESCRIPTION		NO.	NO.	DESCRIPTION
	312-60211	AC Terminal Cove	r (AUSTRALI	A)		
		"E" Marked Seal	•	•		
	312-61811	Rotary Switch as	sy & Lead W	ires &		
		Connector assy f	or 250W for	250W Lamp Trans.(AU	STRALIA)	
	312-61821	11	11	(SWEDEN)		
	312-61831	**	9.9	(110/220V,120/240V)		
	312-61841	व प	11	(FINLAND)		
	312-61851	8.8	11	(NORWAY, DENMARK)		
	312-61861	11	**	(W. GERMANY)		
	312-61871	7 7	7 9	(Standard)		
	312-61881	**	11	(CANADA)		
	312-61891	7 7	11	(USA)		

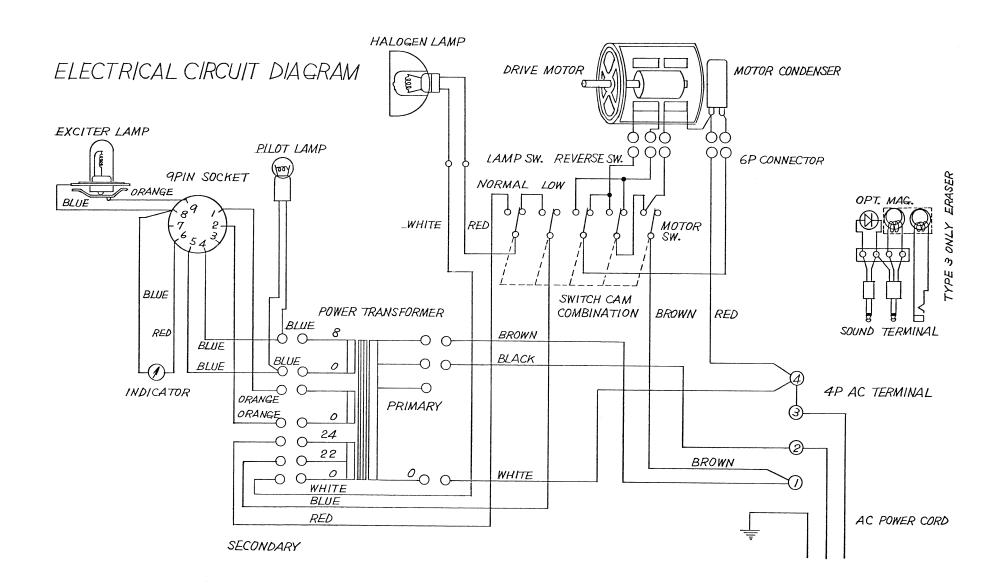
50-0 AMPLIFIER ASSEMBLY



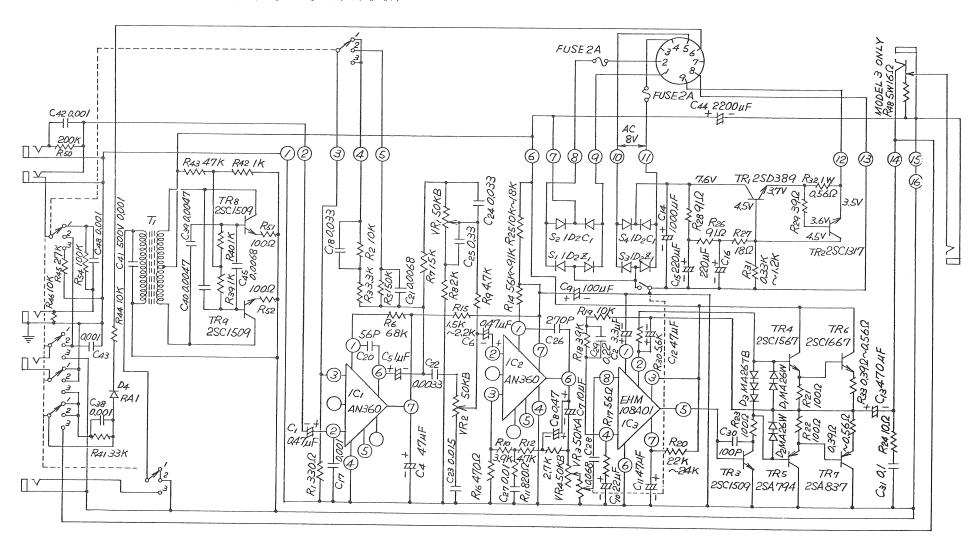
INDEX NO.	PART NO.	DESCRIPTION	INDEX NO.	PART NO.	DESCRIPTION
1	314-50601	Amplifier assy complete for Models NST/NT-0,-1			Shield Plate (-3 type) OPT/MAG Selection Switch (-3 type)
	314-50701	Amplifier assy complete for Models NST/NT-2		312-50641	PHOTO Jack (-3 type) Shield Plate (-3 type)
	314-50801	Amplifier assy complete for Models			Base Cover Plate (AUSTRALIA only)
2	g m 50061	NST/NT-3			Oscilator Printed Circuit Board assy
2		Fuse Holder			Oscilator P.C. Board only
3		MT 9 Pin Plug			Oscilator Transformer T-1
4		Control Knob		312-50441	Silicon Diode RA-1
5 6		OPT/MAG Selection Knob (for -2,-3 type) Fuse Holder Miniature-type		F02-5020	Miniature-type Fuse 2A (ø5 x 20) for NORWAY, DENMARK, AUSTRALIA, W. GERMANY
V		Fuse Holder Miniature-type		F02-6030U	Fuse 2A (ϕ 6 x 30) for 220/240V
	312 307 41	(for NORWAY, DENMARK, SWEDEN, W. GERMANY)			Fuse 2A (ϕ 6 x 30, USA/CANADA)
		,		102 00300	Tuse 2A (90 & 50, OBA, CANADA)
7	X T-4008S			AMDI TET	ER MAIN PRINTED CIRCUIT BOARD ASSY
8	W E-40	Washer		ATILITI	
					Amplifier Main P.C. Board assy Mounting Bracket (for TR-1 2SD389)
	312-50591	Amplifier Chassis only (for -0,-1, -2 type)		312-52451	Support Spacer P.C. Board only
	312-50551	Amplifier Chassis only (for -3 type)			Screw with washer
		MAG Input Plug $(-2,-3 \text{ type})$			Heat Sink
		Shield Plate			Cover for Transformer
		OPT Input Jack		312-32/21	Cover for frankformer
		MAG Input Jack (-2,-3 type)			
		Rubber Lead Bushing			
		Insulating Bushing (for MIC Jack)			
	312-50221				
	S T-50241				
	S T-50251	OPT/MAG Changing Lever (-2,-3 type)			
		Plate (-3 type)			
		Speaker Jack			
		Spacer (-3 type)			
	312-50411				
		Fuse Plate "2AT"			
	312 JUJUI	rase rate ZAI			

TRANSISTOR / I.C. / DIODE / VOLUME RESISTOR / CAPACITOR

TRANSISTOR	RESISTO	R								
(on P.C. Board)	R-1	1/4W	330		-46	"	10K "	C-21	50V	0.0068 mfc
TR-1 2SD389	-2	11	10K	"	- 54	"	100K "	-22	50	0.0033
-2 2SC1317	-3	11	3.3K	11	(-3	B type on	1y)	-23	50	0.015
-3 2SC1509	- 5	11	150K	11	R-39	1/4W	1K Ohm	-24	50	0.033
-4 2SC1567		11	68K	11	-40	11	1K "	- 25	50	0.33
-5 2SA794	-6	11		11	-41	11	33K "	26	ΕO	270 - 6
-6 2SC1667	-7	11	15K	11	-42	11	1K "	-26	50 50	270 pfc
-7 2SA837	-8	11	2K	11	-43	11	27K ''	-27	50	0.01 mfc
	-9		4.7K		-44	11	10K "	-28	50	0.068
(-3 type only)	-10	11	3.9K	***	-4 5	11	27K "	- 29	50	0.22
-8 2SC1509	-11	11	820	11	- 48	5W	16 "	- 30	50	100 pfc
-9 2SC1509	-12	11	4.7K	11	-50	1/4W	200K "	-31	50	0.1 mfc
2501307	-13	11	2.7K	11	-51	11	100 "	- 43	50	0.001
	-14	11	56-91K	11	- 52	11	100 ''	- 44	63	2200
I. C.	-15	11	1.5-2.2K	11	_52		100	-48	50	0.001
IC-1 AN360					**************************************			-40	30	0.001
-2 AN360	-16	*1	470	11	CAPACITOR	₹		(-	-3 type	only)
-3 EHM-108A01	-17	11	56	11	C-1	50V	0.47 mfd		-	
-5 EIM-100A01		11	39K	11	- 2	63	3.3	-38	50V	0.001 mfc
DIODE	-19	11	10K	11	-2 -4	16	47	-39	50	0.0047
	-20	11	22 - 24K	11	-4 -5			-40	50 - 50	0.0047
D-1 MA26W	0.1	1 / 057	100	11	-5	50	1	-41	500	0.001
-2 MA26W	-21	1/2W	100	11	-6	50	0.47	-42	50	0.001
-3 MA26TB	-22	11	100	11	- 7	25	10	-45	50	0.0068
C 1 TD 2 C 1	-23	11	100	11	-8	50	0.47			
S-1 ID-2-C-1	-24		10		-9	25	100			
-2 ID-2-Z-1	- 25	1/4W	10-18K	11	-10	50	22			
-3 ID-2-C-1	-26	11	91	11						
-4 ID-2-Z-1	-27	11	18	11	-11	50	47			
	-28	11	91	11	-12	50	47			
VOLUME	-29	11	39	11	-13	50	470			
	-30	11	5.6K	11	-14	16	1000			
VR-1 Bass Control 50K ohm B					- 15	16	220			
-2 Treble Control 50k ohm I	-31	11	0.33-1.2K	11	16	16	220			
-3 Volume Control with	-32	1 W	0.56	11	-16	16	220			
Switch 50K ohm A	-33	2W	0.39-0.56	11	-17	50	0.001			
<pre>-4 Mini-Volume Control</pre>	-34	2W	0.39-0.56	11	-18	50	0.033			
50K ohm B	_ '				-20	50	56 pfd			



AMPLIFIER CIRCUIT DIA GRAM



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