## TECHNICAL MANUAL CP-16R AND CP-16R/A SOUND CAMERAS

# SERVICING AND MAINTENANCE PROCEDURES REPLACEMENT PARTS LISTS ILLUSTRATED ASSEMBLY DRAWINGS

CINEMA PRODUCTS CORP. .

2037 Granville Avenue

Los Angeles, California 90025

Telephone: (213)478-0711 Telex: 69-1339 Cable: Cinedevco

Technology in the Service of Creativity

	TABLE OF CONTENTS	
Part	I Repair Information CP-16R and CP-16R/A Cameras	
	Assembly Drawing (#70-889) Camera Body CP-16R	
	Assembly Drawing (#70-120) Clutch	
	Introduction	1
	Section I - Minor Repair	2
	Section II - General Disassembly	3
	Section III - Proceedural Camera Disassembly	4
	Assembly Drawing (#70-887) Centerplate	
	Assembly Drawing (#70-888) Mid-Rib	
	Section IV - Replacing Mirror Shutter	6
	Assembly Drawing (#70-791) Viewfinder	
	Assembly Drawing (#70-587) Lens Bore Envelope	
	Assembly Drawing (#70-619) Lens Lock Ring	
	Assembly Drawing (#70-604) Gearbox Assembly	
	Section V - Colimating Ground Glass	7
	Section VI - Re-assemble Mid-Rib (Centerplate)	8
	Section VII - Re-assemble Viewfinder	9
	Section VIII - Alignment of Ground Glass to Aperture	9
Part	II Crystal Drive System Information	
	Introduction	11

12

14

Section I - Power Supply

Section II - Drive System

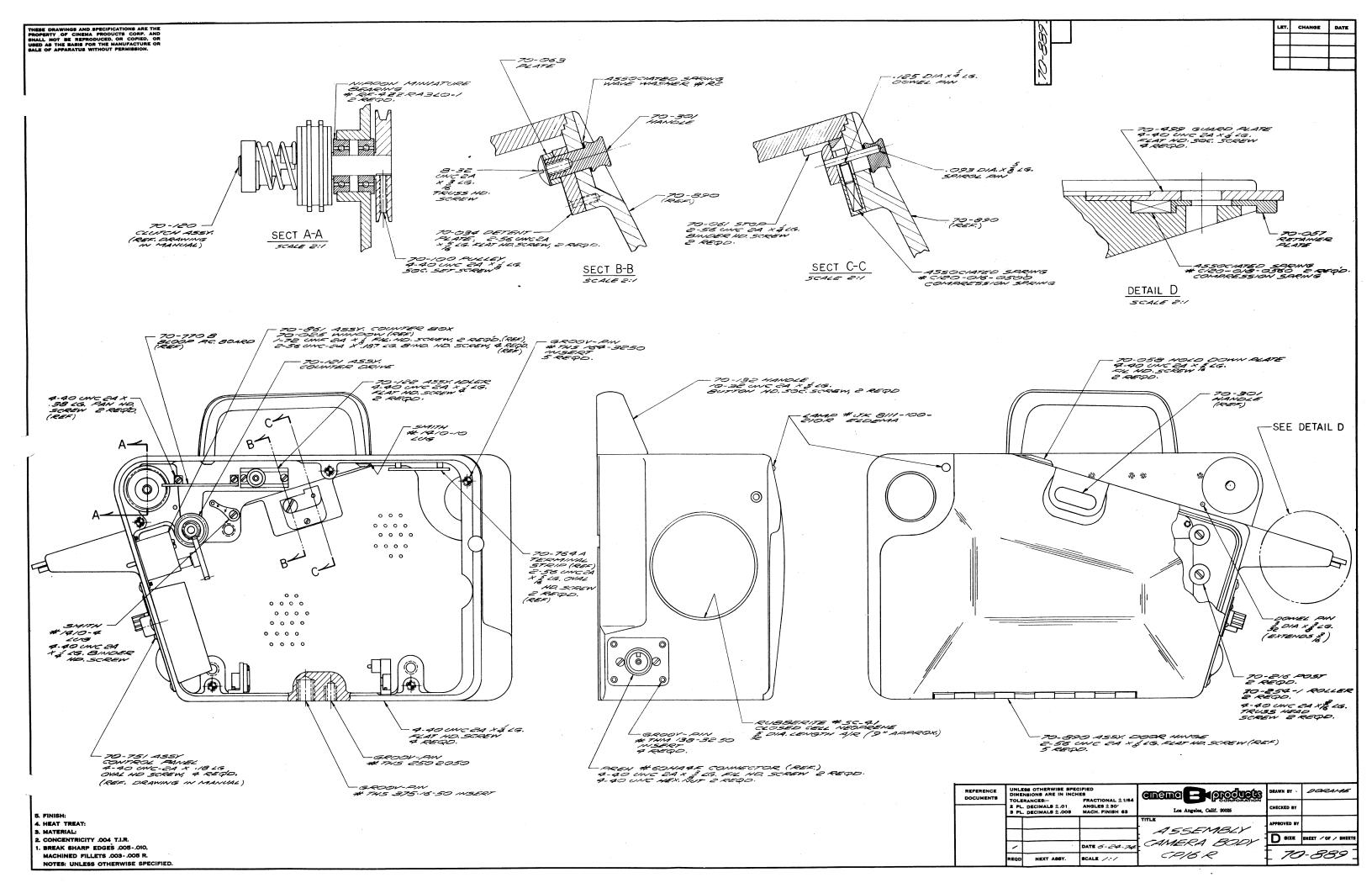
Wiring Diagram (#70-760) Crystal Drive System	
Wiring Diagram (#70-802) Mid-Rib	
Wiring Diagram (#70-805) Body	
Wiring Diagram (#70-752) Control Panel	
Assembly Drawing (#70-759) P.C. Board	
Schematic (#70-765) Crystal Drive	
Section III - Low Film Indicator	26
Section IV - Slating System	27
Reference Chart - Oscillator Frequency Patterns	
Assembly Drawing (#70-487) Auxiliary Side Cover	
Section V - Exposure Control System	29
Wiring Diagram (C74-203)	
Section VI - J-5 Zoom Control System	30
Wiring Diagram (#C70-111)	

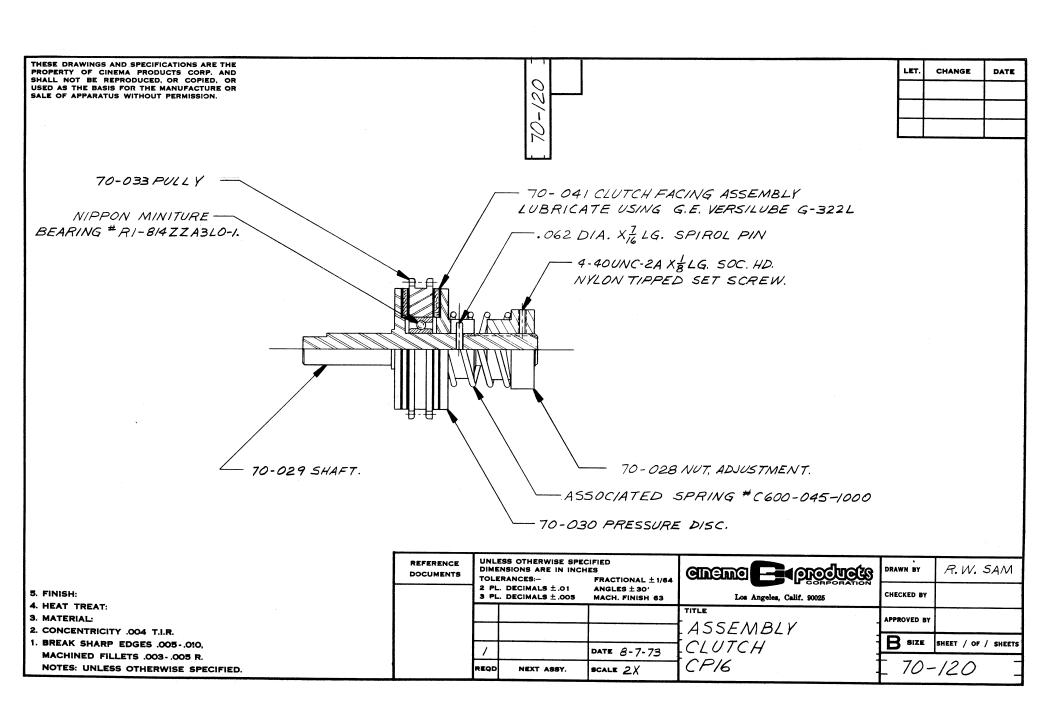
Part III	
Crystasound Recording System Information	
Crystasound Amplifier Circuit Description	32
Crystasound Amplifier Trouble Shooting Guide	33
Part IV Replacement Parts and Component Assemblies CP-16R and CP-16R/A Cameras	
Mechanical Replacement Parts	
Camera Body	36
Control Panel	36
Centerplate (Film Transport Mechanism)	37
Mirror Shutter Gearbox Assembly	39
Lens Lock Ring Assembly	39
Viewing System	39

Recommended Tools and Fixtures	
Electronic Replacement Parts	40
Crystal Drive System	40
Capacitors	41
Integrated Circuits	41
Assorted Components and Hardware	42
Replacement Parts - Crystasound Amplifier	43
Capacitors	43
Integrated Circuits	44
Transistors; Potentiometers	44
Assorted Components and Hardware	44
Mechanical Parts	45
Replacement Parts Auxiliary Side Cover	45
Replacement Parts PLC-4 Magazine	45

Published by MOONLITE PUBLICATIONS
Los Angeles, California
Date of Publication - July 22, 1974
September 18, 1975

Editors Note: This manual is for professional technicians only. Camera owners who lack the necessary tools, are requested not to attempt repairs outlined in this book.





### REPAIR INFORMATION FOR CP-16R AND CP-16R/A CAMERAS

#### Introduction

The following information is a basic disassembly manuel for the CP-16R camera.

It includes specific trouble shooting information and general recommended maintenance procedures.

As always - Do not hesitate to contact:

Mr. Derrick Whitehouse

Service Manager

Cinema Products Corp.

#### Part I

Part I is composed of the following Sections:

Section I - This section lists those areas that can be repaired without substantially dismantling the camera. For example, the front handle on/off switch can be repaired or replaced by removing the (4) screws holding the switch housing to the body.

Section II - This section explains the general procedural order of disassembly to dismantle a camera. For example, it is necessary to remove the battery, the side cover or amplifier and the entire crystal drive system, to service the crystal drive P.C. board.

Section III - This section explains the <u>specific</u> procedural order of disassembly to dismantle a camera completely. Carefully read through the entire section before starting any work.

Section IV and V - These sections explain how to replace a mirror shutter and how to correctly collimate the ground glass and mirror shutter focal distances.

Section VI, VII and VIII - These sections explain mid-rib and viewing optics re-assembly procedures.

#### Section I

It is <u>not</u> necessary to completely dismantle a camera to repair or replace the following assemblies:

- 1. The viewfinder; the viewing optics
- To replace the ground glass (for ground glass alignment procedures see Section V); mirror shutter.
- 3. To adjust the clutch tension
- 4. To replace or clean the pressure plate
- 5. To replace or clean the magazine quick release mechanism
- 6. The front handle and on/off switch housing

- 7. The door latch assembly
- 8. The footage counter
- 9. The film guide rollers
- 10. The control panel

In each case (listed above) remove or loosen only the necessary mounting hardware.

#### Section II

This is a general camera disassembly procedural outline only. It will help you determine roughly how much work is entailed in trouble shooting a particular area of the camera.

To repair the following:	Remove these corresponding assemblies in order of listing:
To repair battery	Remove battery
To repair side cover/amplifier, top handle or to install mike/ light bracket	Remove side cover/amplifier
To repair crystal drive system, motor only, or crystal drive board assembly	Remove entire motor drive system
To repair large drive gear	Remove large drive gear
*To repair viewfinder and view- ing system	*Remove viewfinder and/or view- ing optics
*To repair lens lock ring assem- bly	*Remove lens lock ring assembly

To repair mirror shutter/ gearbox assembly, film transport mechanism, body wiring, and to re-align ground glass

Remove mid-rib (camera movement plate assembly)

\*Note: It is not necessary to remove side cover/amplifier and crystal drive system to remove viewfinder and viewing optics or lens lock ring assembly, but you must remove side cover/amplifier, crystal drive system, all viewing optics and lens lock ring assembly to remove mid-rib assembly.

#### Section III

This is a specific, step by step camera disassembly procedure outline. Read it thoroughly and follow the instructions carefully when disassembling a camera. Reference Drawings 70-887; 888; 604; 889.

#### REMOVAL OF MID-RIB FROM CAMERA BODY

REFERENCE the Battery Pack

1. Remove the battery pack.

REFERENCE the Viewfinder: Drawing 70-791.

- Unscrew nut holding viewfinder and remove viewfinder from body of camera.
- 3. Remove the two (2) #6-32 $x^{1/2}$  socket head cap screws holding viewfinder mounting barrel to body and pull barrel out from its mounting hole in body sufficiently to expose screw holding bracket with light emitting diode wired into it.

4. Remove the screw and lift the bracket and diode up to free it from the opening in the barrel adjacent to the prism cover. Complete removal of barrel.

REFERENCE the Crystal Drive Assembly: Drawing 70-88

- 5. Remove Auxiliary Side Cover or Crystasound Amplifier by removing the five (5) #8-32 screws. Disconnect cables from connectors at lower section of camera body.
- 6. Remove choke from crossbrace. Disconnect ground strap from motor assembly.

Remove the three (3) #8-32 screws holding motor assembly and remove motor assembly from the three mounting bosses.

(Do not disconnect wires.)

- 7. Remove "toothed" belt from small pulley on main drive shaft.
- 8. Remove the two (2) #6-32 screws and spacers holding servo amplifier circuit board to sprocker shaft support bar.
- 9. Remove the four (4) #6-32 screws holding crossbrace to mid-rib and carefully remove.
- 10. Remove servo-amplifier curcuit board sfter removing top mounting screw and disconnecting plugs.

REFERRNCE Large Gear: Drawing 80-887

11. Rotate shaft clockwise by hand until front edge of small blade is pointing at center of shaft supporting large driven gear. Mark a line on large gear along edge of

- small blade as a reference mark for re-assembly in same rotational relationship (use sharp pencil or scriber).
- 12. Rotate shaft until small blade is clear of large gear.
- 13. Carefully remove large gear and "blue" cog belt (counter and take-up drive belt).

REFERENCE Lens Lock Ring Assembly: Drawings 70-604; 70-619.

- 14. Remove camera lens lock not "stop" post.
- 15. Remove camera lens lock nut.

#### REFERENCE Mid-Rib Assembly

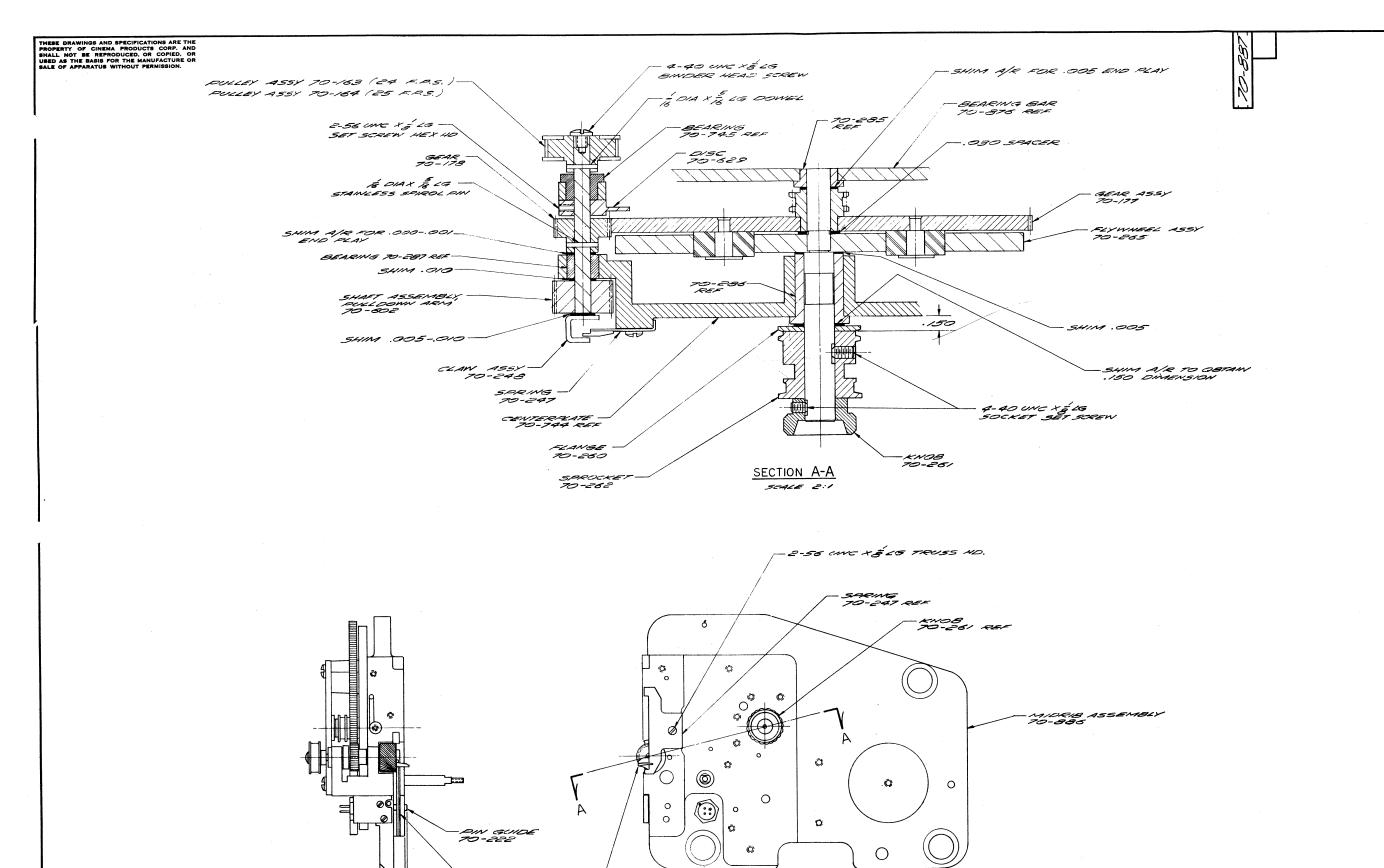
- 17. Remove the three large mid-rib mounting screws.
- 18. Remove the two rollers and roller shafts mounted on camera body just below film opening for magazine.
- 19. Pull the upper portion of the mid-rib toward the door opening and then turn rear end of mid-rib toward opening. Pull assembly with twisting motion toward control panel end of camera until mirror housing is free of front end of camera body and remove mid-rib from body.

#### Section IV: Reference Drawing 70-604

#### REPLACEMENT OF MIRROR SHUTTER

1. Remove the four (4) #0-80 screws holding mirror to hub of mirror shaft and remove mirror from hub.

Note: To collimate installed mirror shutter, disassemble camera as outlined in Section III.



CLAW 70-248 REF

.002-.010 SHIM

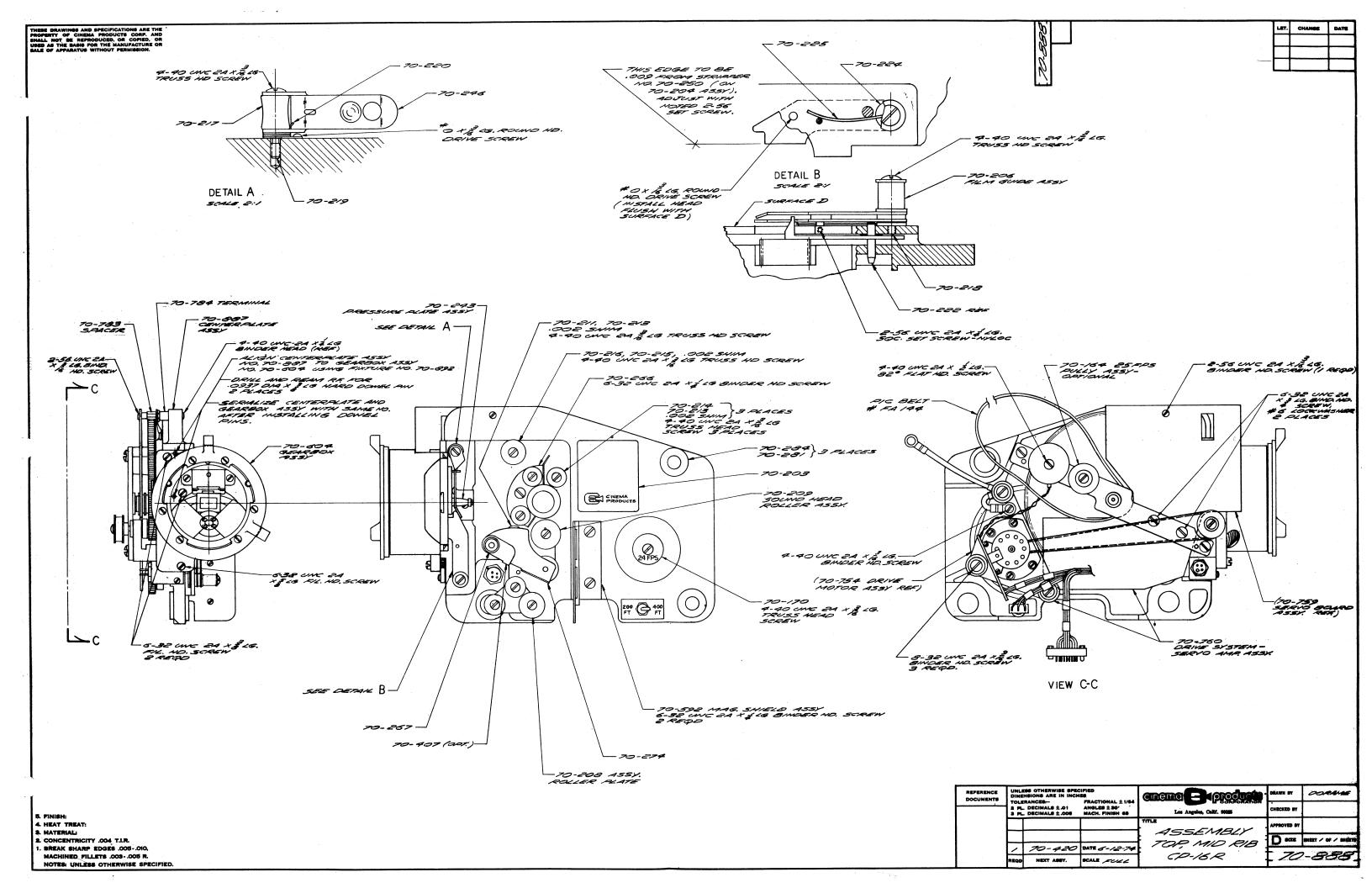
-.040

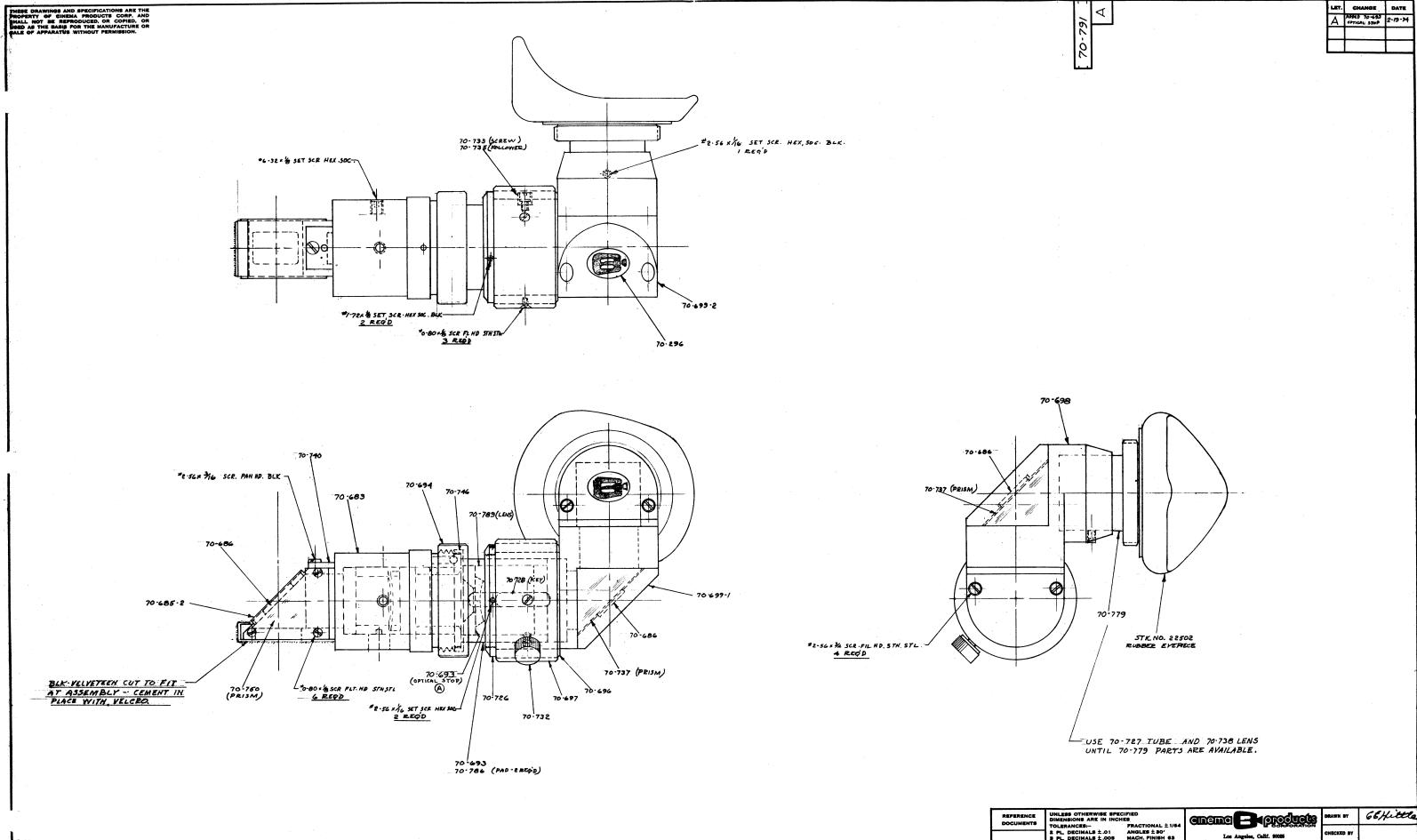
REFERENCE DOCUMENTS	UNLESS OTHERWISE SPE DIMENSIONS ARE IN INCI	1E8 <sub>.</sub>	cinema Exproducts	DRAWN BY	DORMA
	TOLERANCES:- 2 PL, DECIMALS ±.01 3 PL, DECIMALS ±.005	FRACTIONAL ± 1/64 ANGLES ± 30' MACH. FINISH 63	Los Angeles, Calif. 90025	CHECKED BY	
			TITLE	APPROVED BY	
			ASSEMBLY, CENTERPLATE	D size	SHEET / OF / SHEET
i	1 70-888	DATE 6-7-74	t		007
1	PEOD NEXT ASSY	SCALE STORY	CP-16R .		<i>-001</i> .

4. HEAT TREAT: 3. MATERIAL:

2. CONCENTRICITY .004 T.I.R.

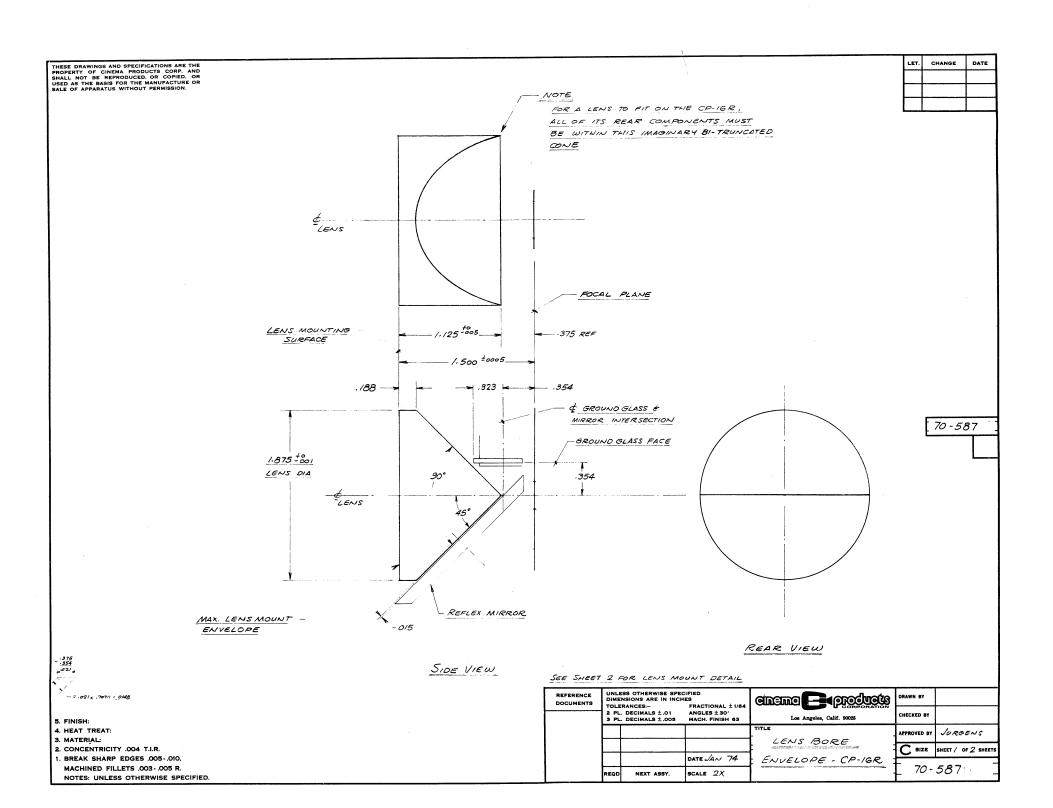
. BREAK SHARP EDGES .005 - .010, MACHINED FILLETS .003-.005 R. NOTES: UNLESS OTHERWISE SPECIFIED.

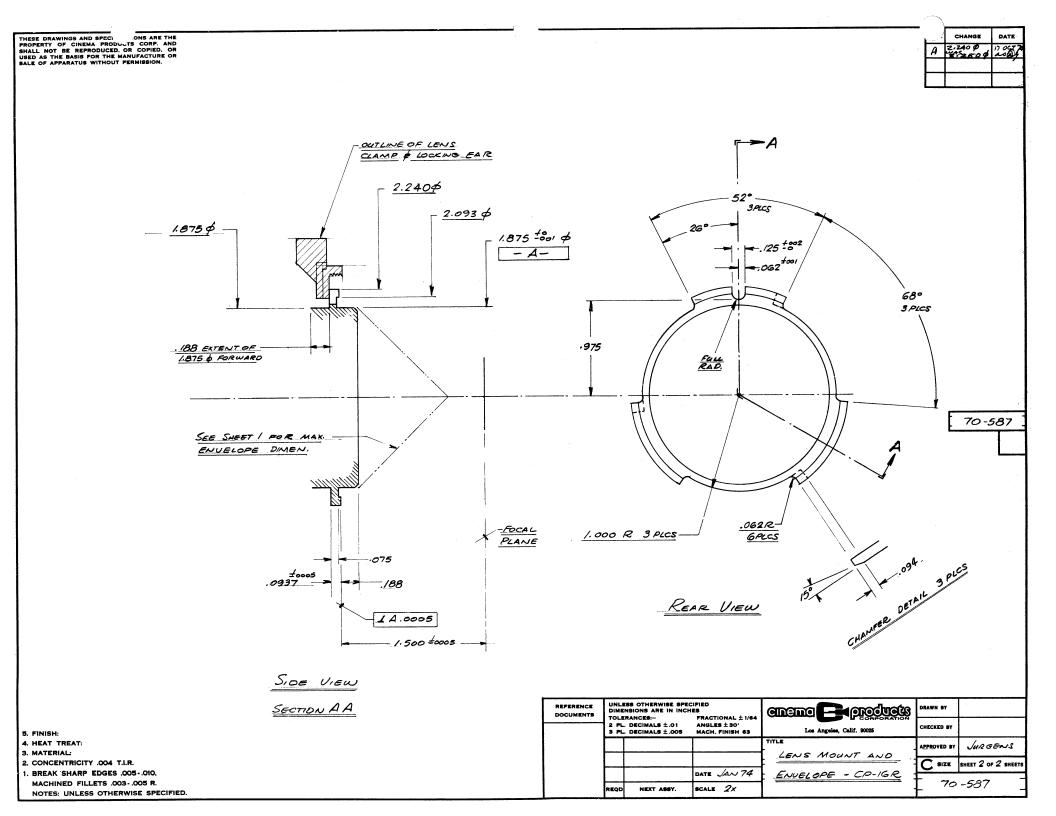




S. FINISH:
4. HEAT TREAT:
3. MATERIAL:
2. CONCENTRICITY .004 T.I.R.
1. REACH SHARP EDGES .005 .005 .
1. ALEXAK SHARP EDGES .005 .005 R.
1. OTTES: UNLESS OTHERWISE SPECIFIED.

SEE APL 70-79/





THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP. AND SHALL, NOT BE REPRODUCED, OR COPIED, OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT PERMISSION. CHANGE DATE 0/29/3 70-717 HANDE 50" WAS 60" 2/14/74 FOCAL PLANE LENS MOUNTING SURFACE (AT APERTURE PLATE) 1,5000 LA .0005 - REMACHINE THESE +00 SURFACES AS REQD TO OBTAIN LENS FLANGE - TO-58° TYP. OF 1.500 # 0005 3 PLCS (SEE NOTE 7) 70-618 ---- 70-620 59 - DOWEL PIN (HARDENED) -0 (MUST NOT EXTEND BEYOND BOTTOM 70-717 62° TYP. 3 PLCS 70-580 OR .093 5001 THICK X 2.250 6 SPIKER 0 WITH . 126 W. NOTCH . 156 DEEP FOR DOWEL PIN CLEARANCE PEF. - A -70-619 #2.56 x 125 LG FLT. HD SCREW STN STL 6 PLCS CAUTION! ENDS OF SCREWS MUST NOT
EXTEND BELOW 70'618 SURFACE.
FILE OR GRIND ENDS OF SCREWS.
AS REQUIRED. 2.062 DIA, REF. 1.140 R. TYP. .062 R TYP. 3 PLCS 6 PLCS. 7. ASSEMBLE TO 20:603 GEARBOX WITH COMPLETED APERTURE PLATE ATTACHED.
MEASURE FLANGE DEPTH AND REMACHINE SURFACES INDICATED ON LENS MOUNT
RING 70:620 TO GIVE FLANGE DE PTH DIMENSION OF 1.500015 G. ASSEMBLE PARTS AS SHOWN USING CARE TO TIGHTEN LOCK RING 70-618 TO SECURELY SEAT LENS FLANGE 70-500 IN LENS RING 70-620 PLACE HANDLE 70-717 ON LOCK RING 70-618 AS SHOWN. MATCH DRILL AND TAP LOCK RING FOR 2 . 56 FLT. HD. SCREWS. ATTACH HANDLE TO LOCK RING, REMOVE FROM 70 .620 & FINISH MACHINING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REFERENCE 70-618. STOCK ASSEM (LESS 70-580) AS A SET . DO NOT REMOVE DOWEL PIN. CEHUTTLE emenne Peroducts DOCUMENTS (NUMBER EACH PART OF SET - WITH LAYOUT BLUE OR EQUIV ON UNDER SIDE.) TOLERANCES:-FRACTIONAL ± 1/64 PL. DECIMALS ± .01 ANGLES ± 30 5. FINISH: NUMBER SETS CONSECUTIVELY Los Angeles, Calif. 90025 CHECKED BY MACH. FINISH 63 3 PL. DECIMALS ± .005 4. HEAT TREAT: ASSY PPROVED BY 3. MATERIAL: LENS RING & LOCK RING 2. CONCENTRICITY .004 T.I.R. C SIZE SHEET OF SHEETS

CP 16 SMR

70-619

DATE | MAY 73

SCALE 2 X

NEXT ASSY.

1. BREAK SHARP EDGES .005-.010,

MACHINED FILLETS .003 - .005 R.

NOTES: UNLESS OTHERWISE SPECIFIED.

### 70-604

. CHANGE DATE

#### ASSEMBLY INSTRUCTIONS

- 1. INSTALL 70-612 REAR COVER ON 70-403 GEARBOX.
- E. INSTALL 70-620 LENS RING (OF 70 619) TEMPORARILY ON GEARBOX.
- 3 PLACE APERTURE PLATE LOLATING FIXTURE ON LENS RING WITH RECTANGULAR TIP EXTENDING TOWARD REAR.
- 4. PLACE 70-192 APERTURE PLATE ON REAR OF GEARBOX WITH
- RECIANGULAR TIP OF FIXTURE EXTENDING THRU APERTURE OPENING
- AND INSTALL THE MOUNTING SCREWS LIGHTLY, INDICATE FILM GUIDING
  - EPGE OF APERTURE PLATE AND ADJUST UNTIL IT IS PARALLEL WITH LONG MACHINED EDGE OF GEAR BOX WITHIN . 0005 TIR.
- 5 TIGHTEN MOUNTING SCREWS AND RECHECK FOR PARALLELISM.
- 6 . PRILL THRU POWEL PIN PILOT HOLES INTO GEAR BOX USING \$53 DRILL (0595 \$)
- 7. FINISH REAM TO, 0620 & AND PRESS IN THE TWO, 0625 & X 76 DOWEL PINS
- 8 REMOVE 70-620 LENS RING
- 9. INSTALL IN FOLLOWING ORDER:
  - a. 70-613 IDLER GEAR ASSEMBLY
  - D. 70-605 MIRROR SHAFT ASSY LESS MIRROR
  - C. 70-691 COVER

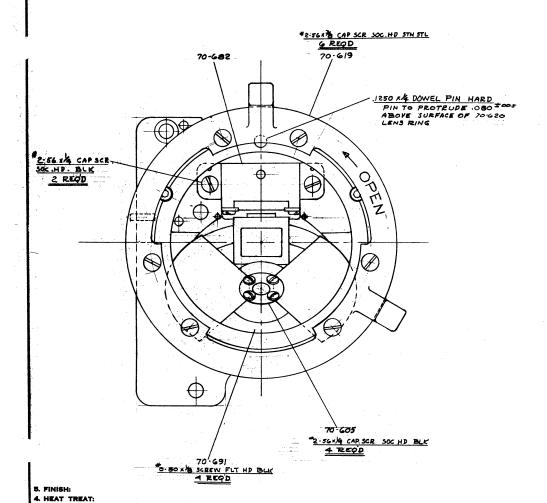
. MATERIAL:

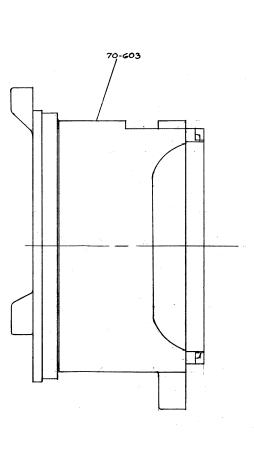
L CONCENTRICITY .004 T.I.R. BREAK SHARP EDGES .005-.010,

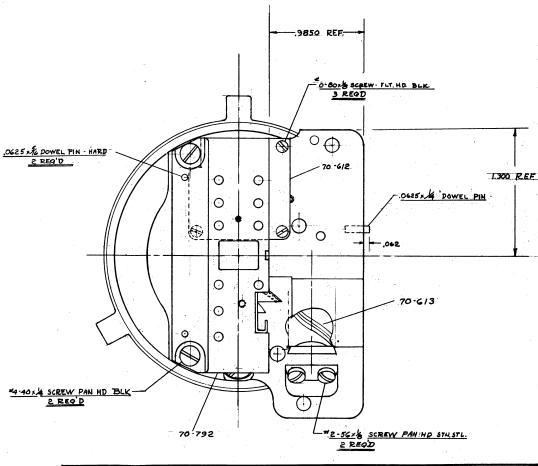
NED FILLETS .003-.005 R.

NOTES: UNLESS OTHERWISE SPECIFIED

- d. 70-682 GROUND GLASS INIOUNT
- e. 70-620 LENS RING
- 10. USING SPECIAL "FEDERAL" DEPTH GAUGE (1.500 RANGE) CHECK DEPTH
  FROM LENS FLANGE MOUNTING SURFACE OF LENS RING TO FILM
  PLANE OF APERTURE PLATE. REQUIRED DEPTH IS 1.5000 \$\frac{1}{2}\$\$
  (INITIAL MEASUREMENT SHOULD BE 1.5000 TO 1.5080)
- II. PLACE ASSEMBLY ON SPECIAL SUPPORTING FIXTURE (WITH APERTURE
  PLATE FACING UP, USING SURFACE GRINDER, GRIND BALLS IN
  APERTURE PLATE UNTIL 1.5000 to 5 FLANGE PEPTH IS OBTAINED
- 12. PRESS IN 1250x/4 AND OGESX/4 DOWEL PINS AS SHOWN.







REFERENCE DOCUMENTS

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TRACTIONAL ± 1/84 ANGLES ± 30° LORGIMALS ± .01 FRACTIONAL ± 1/84 ANGLES ± 30° LORGIMALS ± .005 MACH. FINISH 63 TITLE

| DATE 26 FEB 74 | PROD. NEXT ABSY. SCALE 2 X | CP 16 SMR | TO - 604

- Inspect hub and mounting surface of new mirror to make sure they are both clean.
- 3. Grasp new mirror at outside edges and place on hub with the four screw holes in line with the tapped holes in the hub.
- 4. Replace the four screws and gradually tighten screws alternately until all four are tight.

#### Section V

#### COLLIMATE GROUND GLASS AND MIRROR TO APERTURE POSITION

- Rotate mirror in gearbox until blades are in horizontal position.
- 2. Carefully reinstall lens mount ring temporarily.
- 3. Remove ground glass from its mount in gear box and insert the mirror (CP Code Number 1Y1306 - same size as ground glass) with reflective surface facing downward.
- 4. Using suitable lens with collimator, check collimation of ground glass (via substituted mirror) with regard to aperture position (using the larger mirror CP Code Number 1Y1307 in film position at aperture opening).
- 5. If ground glass mount requires repositioning, insert positioning tool (CP Code Number 1Y1308) through opening in top of gear box with threaded hole in small block facing toward hole in center part of ground glass mount.

- 6. Thread the (#2-56x7/16 long) screw through hole in ground glass mount into threaded hole in small adjusting block (which is at end of shaft opposite knob).
- 7. Fasten top plate to top of gear box using  $(\#2-56\times5/16)$  screw.
- 8. Loosen slightly the two screws holding ground glass mount to gear box.
- 9. Using knob at end of adjusting tool adjust vertical position of ground glass mount until ground glass (via substituted mirror) is collimated with respect to mirror at film position at aperture.
- 10. Tighten ground glass mount screws.
- 11. Remove adjusting tool.
- 12. Reinstall ground glass.
- 13. Remove lens mount ring from gear box.

#### Section VI

#### REASSEMBLY OF MID-RIB

- Reassemble mid-rib into camera body in reverse order from Section III.
- 2. Reassemble components to mid-rib.

Caution: Make sure small blade on drive shaft at front of mid-rib assembly is realigned with respect to mark made on large gear in step 11 of Sec-

tion III. This blade chops light for phototransistor control of position of rotating mirror to ensure reflex viewing when motor power is off.

#### Section VII

#### REASSEMBLY OF VIEWFINDER

 Reassemble viewing optics and viewfinder in reverse order of removal from Section IV except do not attach the eyepiece portion of the viewfinder until completing Section VIII.

Section VIII: Reference Drawings 70-604; 70-791.

#### ALIGNMENT OF GROUND GLASS TO APERTURE

- 1. Remove film pressure plate.
- Using a strip of cardboard, or other stiff material, prop pressure plate mounting arm up away from proximity to aperture opening.
- 3. Position a piece of white or light colored cardboard upright inside camera in line of sight of aperture and away from aperture opening sufficiently as to permit cardboard to be well lighted.
- 4. With camera setting so that the mirror and aperture opening may be viewed from the normal lens mount position, turn on

camera power and observe mirror and aperture with a 4 to 6 power viewing loupe or other suitable magnifier, maintaining line of sight as near as possible on the optical axis. The image of the lines of the ground glass will appear superimposed on the aperture opening.

- 5. If the image of the ground glass appears centered vertically with the aperture no adjustment is required.
- 6. If the image appears low, loosen slightly the #1-72 set screw (using the small set screw wrench provided) which is located about ¼ inch above the aperture opening on the film side of the aperture plate and in line with the rear edge of the ground glass. (To loosen turn wrench counter-clockwise.) Press ground glass in toward front end of set screw to remove clearance caused by turning screw with wrench.
- 7. Turn on camera power and recheck for proper alignment of ground glass image with aperture. Repeat step 6 if necessary.
- 8. If ground glass image is high with respect to aperture, turn set screw clockwise to cause image to lower and become aligned with aperture.
- 9. After completing ground glass alignment remove cardboard; replace film pressure plate and complete assembly of viewfinder to camera.

#### Introduction to Part II

The following information is a comprehensive circuit description of the CP-16R Crystal Drive System.

#### Part II

Part II is composed of the following sections:

- Section I This section describes the power supply system for the camera.
- Section II This section details the Crystal

  Drive Circuit. Refer to schematic 70-765 B
  to graphically follow our electronic logic.
- Section III This section details the circuitry for the Low Film Indicator, which is an optional feature.
- Section IV This section details the circuitry for the "Auto-Slating System", which is an optional feature.
- Section V This section describes the circuitry for the Exposure Control system which is an optional feature.
- Section VI This section describes the circuitry for the J-5 Zoom Control system which is an optional feature.

#### Section I

#### POWER SUPPLY

REFERENCE the Battery

The NC-4 Battery is a 16 cell, rechargeable Nicad battery with a capacity of 550 ma/hr. The voltage range is from 17 to 23 volts. The charge rate is approximately 55ma. This battery uses a piece of copper wire 28 AWG  $\times$  1.5 inch (.330mm  $\times$  38.1mm) as internal overload protection.

REFERENCE Battery Power Distribution

The negative side of the battery is connected to the main chassis ground through a fuse. This fuse is a 30 AWG x .75 inches (.254mm x 19mm) or longer copper wire. The positive side of the battery is wired directly to pin 4 of the 5 pin PREH connector. Chassis ground is also brought to this connector at pin 3. On the control panel side, the "+20" power is distributed to the drive system connector (14 pin Winchester), the handgrip power switch connector (4 pin PREH), and the pilot/clap connector (4 pin PREH). Battery power is also brought to the control panel power switch. Power from this switch is known as "switched +20" and is distributed to the same connectors as "+20".

REFERENCE "Battery Test" and "Battery Low Lamp" circuit

The D13V1 (3 lead I.C.) allows the meter to have an expanded scale, giving a range of 14 to 23 volts, instead of from 0 to 23 volts. This gives better resolution of the Battery charge level.

The meter circuit is normally connected to the "switched +20" line, but can be momentarily connected to the "+20" line by pressing the "Battery Test" switch, to check the battery charge level while the camera is not running.

Q26 (2N5086) in conjunction with the 5.6K ohm resistor which is in series with the meter circuit, senses meter current. Meter current is directly proportional to the battery charge level. The "Battery Low" circuit is designed to turn on the L.E.D. at approximately 17 volts (a "Yellow-Green" indication). As long as the voltage is above 17 volts, the current through the 5.6K ohm resistor will keep Q26 (2N5086) biased on. This in turn keeps Q27 (2N4403, the L.E.D. drive) off. As the battery level drops below 17 volts, Q26 shuts off and Q27 along with the "Battery Low" L.E.D. turn on.

#### REFERENCE Charging the Battery

The model NC-4 Battery Pack is charge by using model NCC-5 Battery Charger which is supplied with each

camera. Also available are model NCC-4 AC/DC Power Supply and Battery Charger which requires an additional Battery Charger Cable, and model MBC-6 Multi Charger (capable of charging six batteries simultaneously) which requires one Battery Charger Cable for each battery on charge. Required for each mode of charge is an AC Power Source, either 110 or 220 V.

#### REFERENCE AC Operation

Insert the Dummy Battery in the battery compartment. Connect the NCC-4 Power Supply. The camera will operate from a 110 V or 220 V AC main

Connect the aforementioned Battery Charger Cable to the Dummy Battery to charge an NC-4 Battery Pack while the camera is operational from an AC main.

#### Section II

Reference Drawings 70-765;

#### THE DRIVE SYSTEM

REFERENCE Drive System Power

The Drive System utilizes three sources of power; "+20", "Switched +20" and an internally generated "+10" volts.
"+10" is fed from the drive board through pin "E" (14 pin Winchester) as "Pilot/Slate" P.C. board power.

"+10" is generated by one of two ways; (1) by a MFC-6030A which must be trimmed to 10 volts, any time it is replaced. This is done by placing resistors in

parallel with the 2.2K ohm resistor which is near the MFC6030, or (2) by a F78L12AC which does not need calibration. Both I.C.'s have current limiting protection. The MFC-6030A limits at approximately 70 ma., and the F78L12AC at 120 ma. Power for the "+10" passes through the L.E.D.'s D7 and D8 before being distributed to the drive P.C. board. These L.E.D.'s are infra-red light sources for the "Optical Tachometer" and "Shutter Position" sensing circuits.

#### REFERENCE Drive Motor

This permanent magnet DC motor has a direct current armature winding resistance of 8 ohms. The motor operates at 3600 revolutions per minute (at 24 F.P.S.) with a torque output of more than 1.2 inch-ounces per 500 ma. With no load, the motor has an idle current of approximately 10 ma. Across the motor is D9 (1N4001) which acts as inductive kickback suppression to protect the "Drive Amplifier".

#### REFERENCE Drive Amplifier

Q14 (2N4400) and Q15 (D45C6) form a complimentary Darlington Power Amplifier. The circuit acts basically as an electronic switch between the motor and ground, turning on and off according to the signals at the base of Q14.

#### REFERENCE Motor Drive Modulator

The electronic switch is designed to turn on and off 38 thousand times per second. How long it stays on determines the amount of power to be delivered by the motor. This pulse-width modulation is accomplished by mixing a 38KHz, 2 volt P-P "sawtooth" waveform and "Controlled DC Level" inside a differential amplifier. A 5MV difference between the input lines will drive the output either to saturation or cutoff depending upon the polarity of the input. The sawtooth (pin 5 of Q13) is centered around a 5 volt DC level.

The "Controlled DC Level" (pin 6 of Q13) comes from the reference amplifier (pin 1 of Q13). It is a slowly changing voltage that determines how long the drive amp pulses are to be on. Example: assume that the "Controlled DC Level" is 4.5 volts. This means that one input of the differential amplifier is fixed at 4.5 volts. The other input will swing from 4 volts to 6 volts at the 38KHz sawtooth rate. Since the amplifier needs only a maximum of 5MV difference between the two signals, the output will be at cutoff during the time the sawtooth is swinging higher than 4.5 volts and in saturation while the sawtooth is below 4.5 volts. Notice that because of the shape of the sawtooth, the differential amplifier output will be

on 25% of the time and off 75%. The motor would be receiving one fourth of its total average power.

REFERENCE Frequency Generation Circuitry

The primary frequency generator is a temperature compensated crystal oscillator, operating at 4.91520MHz. It is divided by two to make 2.4576MHz before leaving the oscillator board, to further divided by Q12 (CD4020). The resulting frequencies are; 38.4KHz (pin 4) for the sawtooth generator (consisting of a 47K ohm resistor and a 500 picofarad cap), 600Hz (pin 1) as the reference for 24 F.P.S. operation and 300Hz (pin 2) which is sent to the pilot/clap board via pin "D" (14 pin Winchester). There is a secondary oscillator (Q17 pins 1 through 6) that generates 60Hz during camera shutdown. A stepped variable oscillator (Q16 pins 8 through 13) generates the reference frequencies for all the non-sync camera speeds. Frequencies are; 300Hz (12 F.P.S.), 400Hz (16 F.P.S.), 500Hz (20 F.P.S.), 700Hz (28 F.P.S.), 800Hz (32 F.P.S.), 900Hz (36 F.P.S.). The remaining signal sources are generated by the interruption of light beams to photo transistors. is the optical tachometer that generates 10 pulses for each revolution of the drive motor. The other is the shutter position sensor. It generates one pulse every

time the shutter closes. This signal is fed to the

shut-down circuitry, low film indicator and to the light meter via pin "R" (14 pin Grayhill).

The basic active components in the primary and secondary oscillators are two COS/MOS type NAND gates looped to create positive feedback. Timing is achieved by the alternate charging and discharging of an RC network.

The crystal oscillator works in a similar manner, but it is not recommended to initiate repairs to the oscillator in the event of failure as this may effect the accuracy as a reference for 24 F.P.S.

The camera speed selection logic uses the control panel "Speed Select" switch, all of Q16 and pins 4-6 of Q20.

With the "Speed Select" switch in the 24 F.P.S.

"Sync" position, the switch wiper arm is held electrically to +10v. This voltage level is fed to Q16 pins 12 and 13 via pin "L" (14 pin Winchester). With Q16 pins 12 ans 13 TRUE, the output pin 11 will be FALSE. This FALSE output is felt at Q16 pins 8 and 9 and back-biases D13.

With Q16 pins 8 and 9 FALSE, the TRUE at pin 10 is passed on to Q16 pin 1 enabling the gate at Q16 pins 2 and 3.

Any signal on pin 2 can now pass through. With D13 back-biased, any residual charge on the .05 microfarad cap (pins 5 and 6 of Q20) will be drained off by the 220K

ohm resistor to ground. When the charge level decreases below 5 volts, the gate at Q20 pins 5 and 6 will see this as FALSE and switch the output (pin 4) TRUE. This in turn enables the gate at Q16 pins 5 and 6. The primary frequency of 600Hz at Q16 pin 6 will be inverted and passed out pin 4 on to the gate at Q16 pins 2 and 3. This gate already enabled, allows the 600Hz to be re-inverted and brought out pin 3 to be presented to Q17 pin 9 of the "Shut-Down" circuitry.

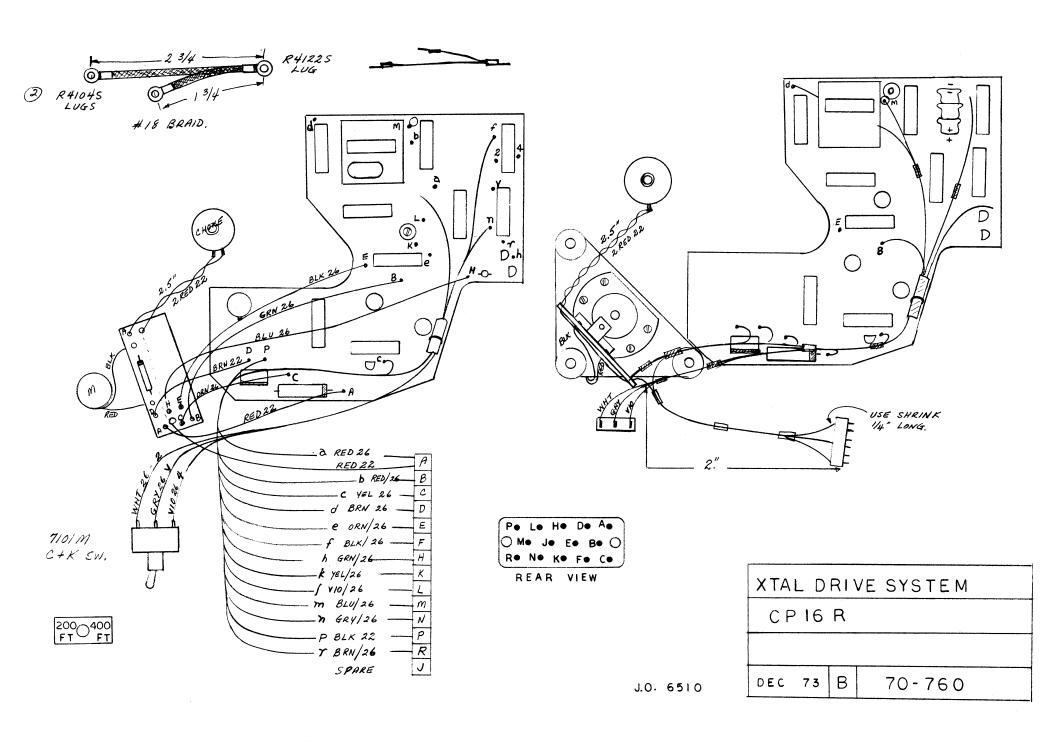
Changing the "Speed Select" switch to one of the "wild" speeds, converts the two gates at Q16 pins 8 through 13 into a multivibrator oscillator. The "Speed Select" switch along with the 9.53K ohm resistor and 1K ohm potentiometer form the resistive portion of an RC network that determines the oscillators operating frequency. The .039 microfarad cap, along with its two trim capacitors, form the capacitive portion of the RC timing network. The multivibrator begins oscillation. This produces a signal at Q16 pin 1 and at D13. The first positive swing at Q16 pin 11, will quickly charge the capacitive network at Q20 pins 5 and 6 to a TRUE state making the output pin 4 FALSE. This gate will remain set as long as the multivibrator Q16 pins 8 through 13 oscillates. The FALSE output of Q20 pin 4

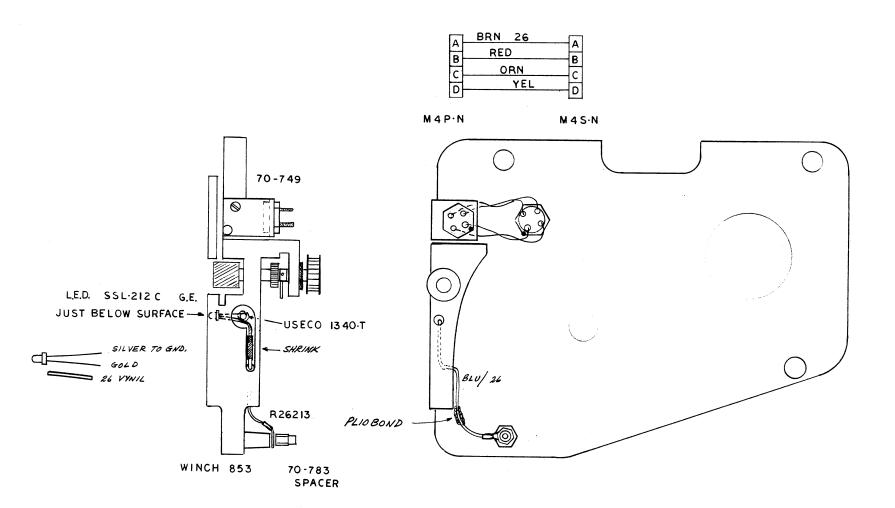
disables the gate at Q16 pins 5 and 6 preventing the 600Hz primary frequency from passing. With a FALSE at Q16 pin 5, the output, pin 4, must go TRUE enabling the gate at Q16 pins 1 and 3. Now the multivibrator output (Q16 pin 10) is inverted and passed out Q16 pin 3 to be presented to Q17 pin 9 of the "Shut Down" circuitry.

The "Shut Down" 60Hz multivibrator and its associative logic (all of Q17) allow the camera to seek at a relatively slow speed for a closed shutter. Pin 8 and pin 1 of Q17 sense when the "switched +20" line is FALSE. Q17 pin 8 will disable the gate at Q17 pins 8 and 9, preventing the signal at pin 9 from passing. This also makes the output (pin 10) TRUE, enabling the gate at 017 pins 12 and 13. Q17 pin 1 goes TRUE because of gate Q7 pin 8 and 9. With Q17 pin 1 TRUE, the 60Hz multivibrator formed by Q17 pins 1 through 6 willoscillate. This signal is inverted and passed through the gate at 017 pins 12 and 13. When the "switched +20" is TRUE, the 60Hz multivibrator is disabled, and the two gates Q17 pins 8 and 9 and Q17 pins 12 and 13 are enabled. This allows the signal at Q17 pin 9 to pass to the output Q17 pin 11.

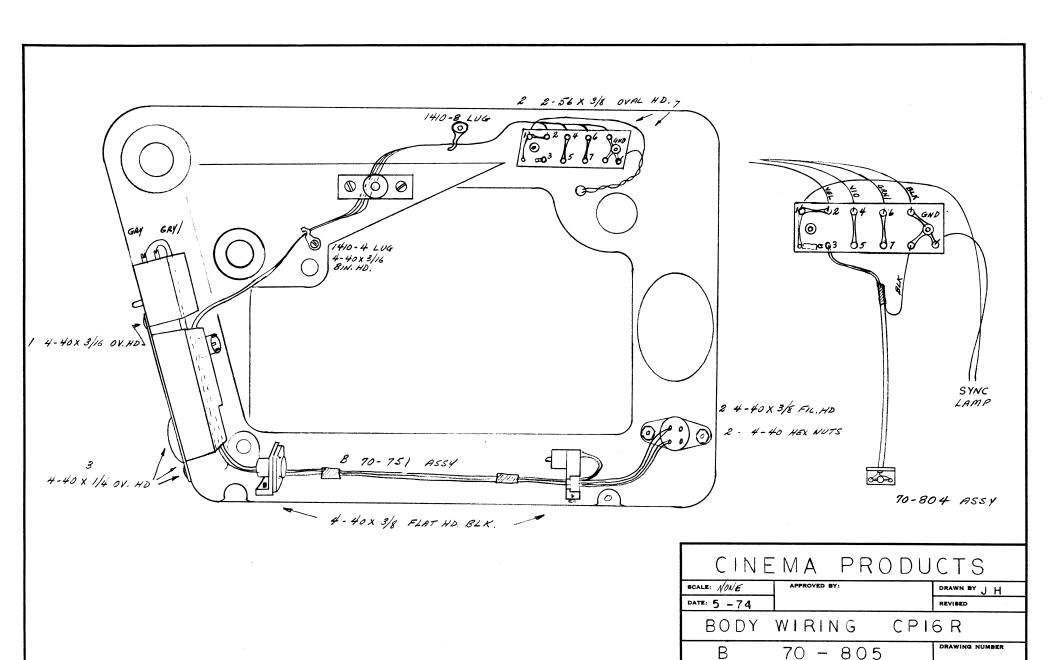
REFERENCE Optical Tachometer Circuitry

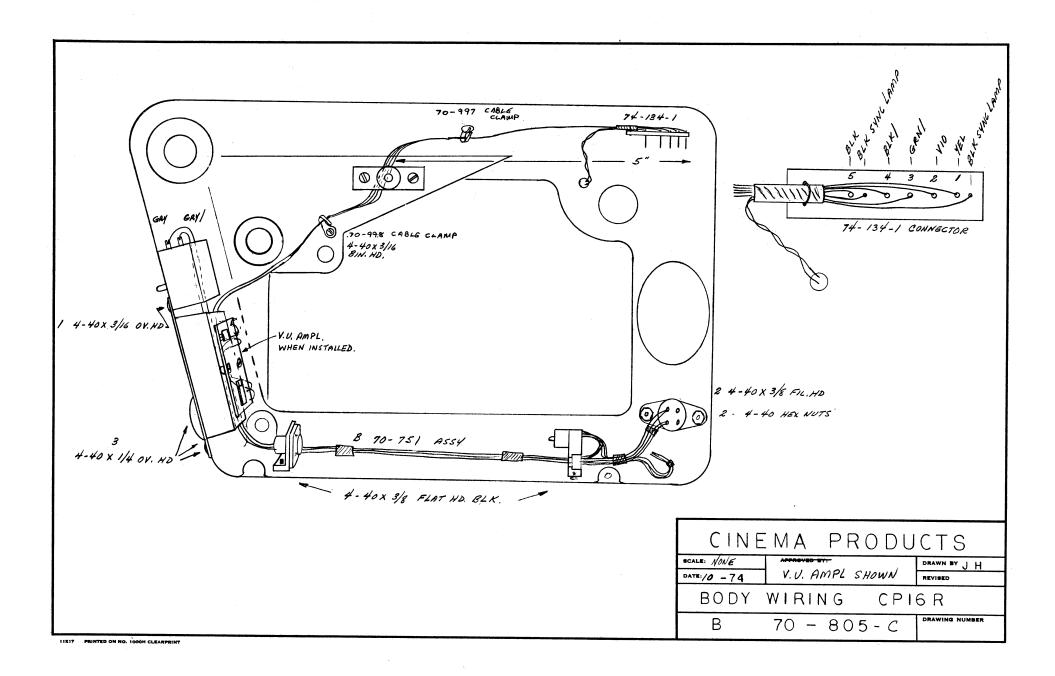
The interrupted light beam produced by the motor tach-disc is sensed by the photo-transistor 019





MID-RIB		WIRING
CP-16 R		
5- 74	В	70 - 802

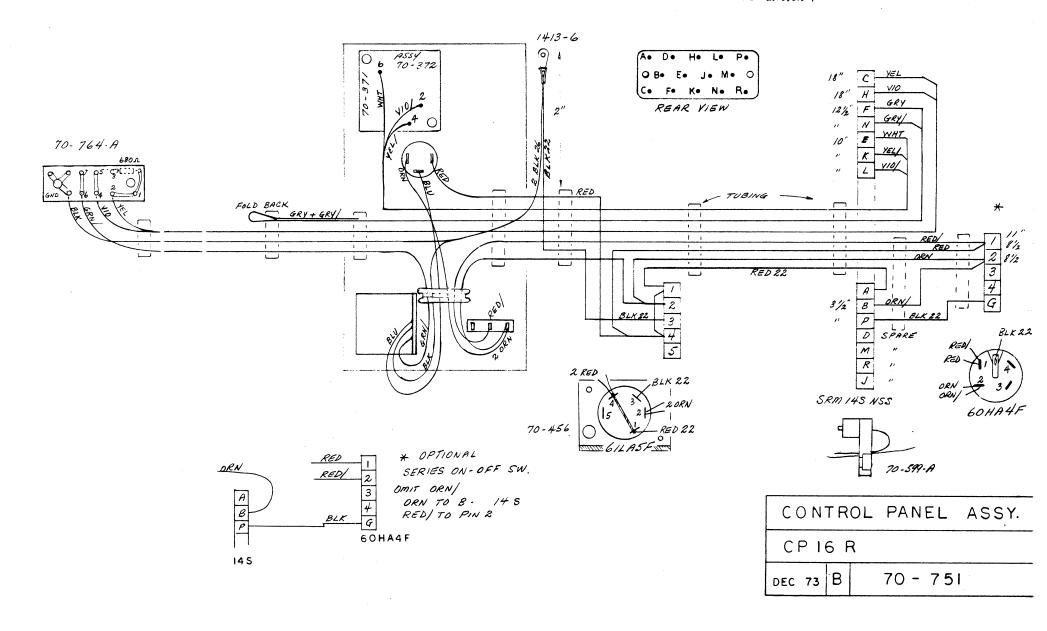


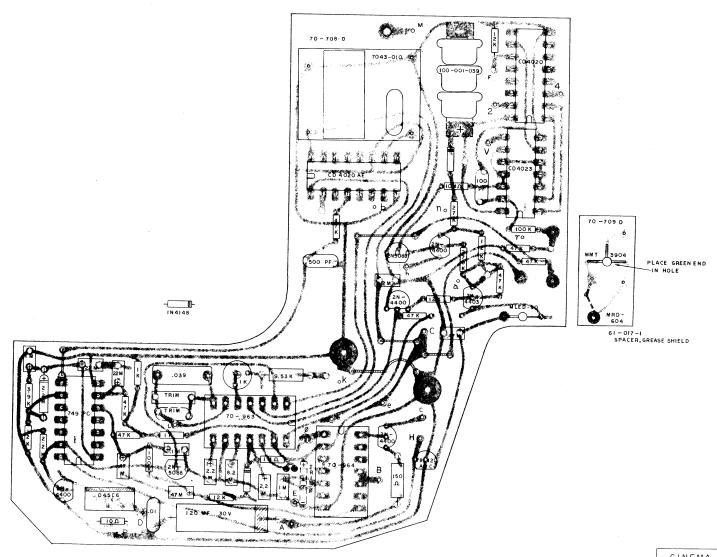


1 WIRE IS RED 22 2 WIRES ARE BLK 22 KEMAINDER ARE 26 GA. O PLUG 14 PIN CONNECTOR ONTO JIG AND WIRE FIRST

B MOUNT ON BRACKET TO-SAG-C, FASTEN IN PLACE;

WIRE GOHA4F NEXT, THEN GILASF
PLACE TUBING WHERE SHOWN.





J 0 6520 C P · 16 R

	CINEMA		PRODUCTS
i	R C. BOARD		ASSY.
	12 - 74	D	70 - 759 - F

(MRD604). Q19 presents the electrical impulses to the gate at Q20 pins 12 and 13. All the COS/MOS type NAND gates in this circuit are being used as high gain amplifiers. The gate at Q20 pins 12 and 13 amplifies the electrical impulses to decrease the rise and fall times. The output from pin 11 is fed through a low pass filter to remove unwanted noise. The gates at Q20 pins 1 and 2 and Q20 pins 8 and 9 are used to further decrease the rise and fall times.

## REFERENCE Phase-Compare and Sync-Alarm Circuitry

The square wave outputs from the reference oscilator (Q17 pin 11) and optical tachometer (Q20 pin 10) are fed into trigger forming networks. These networks consist of a 500 picofarad capacitor and a 12K ohm resistor to +10 volts. This results in 9 volt, negative going triggers that are referenced to +10 volts.

If the two triggers are coincident, the output from the "Phase-Compare" circuit (the line between the two 47K ohm resistors located at pins 3 and 10 of Q21) will be two very narrow pulses, one going positive, the other going negative from a 5 volt level. If the reference trigger starts to lead the optical tach trigger (ie. when the motor feels an increasing load) the positive going pulse becomes wider and the negative going pulse

disappears. The width of the positive going pulse is directly proportional to the number of degrees of phase error (the distance between two triggers is 360 degrees). If the optical tach triggers begin to lead the reference triggers, then the negative pulses become wider and the positive pulses disappear. This output is not normally seen because the leading filter network ( 100K ohm resistor, .1 microfarad cap and two .47 microfarad caps) integrates the pulses resulting in a varying D.C. level with a slight serration. The D.C. level will become greater than 5 volts with an increasing motor load, and less than 5

The "Phase-Compare" circuit is basically two cross coupled latches consisting of Q21 pins 8 through 13 and Q21 pins 1 through 6. Delayed cross coupling is achieved by Q22 pins 1 through 10. Refer to the timing chart for the detailed analysis of the "Phase-Compare" circuit when the optical tachometer is lagging behind the reference by 10% (36 degrees).

The "out of sync" alarm senses the width of the pulse at the Test Point. The pulse width determines how much the 1 microfarad cap at Q22 pins 12 and 13 is discharged. The wider the pulse the greater will be the discharge. When the capacitor is discharged down to approximately

6 volts, the gate at Q22 pins 12 and 13 changes state turning on the emitter-follower Q18. Q18 drives two "Sync" lamps and D3 of the Pilot/Slate board via pin "C" (14 pin Winchester). The alarm is trimmed to trip at approximately a 40% pulse width.

## REFERENCE Amplifier

A reference voltage of 5 volts, created by the two series 1K ohm resistors between +10 volts and ground, is fed to pin 3 of Q13. Q13 pins 2 and 3 form a differential amplification. Q13 pin 2 receives the leading filter network output and the difference between this signal and the reference is amplified. The duration of the difference primarily determines the maximum excursion of the output. This output becomes the "DC Level" for the Motor Drive Modulator.

## REFERENCE Acceleration Control Circuit

The circuit consists of D10, D12, 12K ohm and 1 Meg resistors, along with the 2.2 microfarad cap. During initial start-up, the 2.2 microfarad capacitor receives most of its charging current from the "Phase Compare Output" line through D12 and the 12K ohm resistor. This forces the motor's acceleration rate to conform to the charging time constant of the 2.2 microfarad and 12K ohm combination. Once sync speed is achieved, the cap

continues to charge through the 1 Meg ohm resistor to back bias D12 to prevent any inadvertent loading during normal operation. The "Shut Down" logic will discharge the acceleration circuit through D10 any time "switched +20" is low and the "Shutter Position Detector" senses a closed shutter. This makes seeking a closed shutter smoother.

#### REFERENCE Shutter Position Detector

A paddle mounted on the film movement drive shaft, is adjusted to block the light to Q5 (MRD 604) whenever the shutter is closed. The emitter of Q5 drives Q6 (MMT 3904) an emitter follower. Signals from both of these transistors feed the "Shut Down" logic, low film indicator and, via pin "R" (14 pin Winchester), as a strobing pulse for the light meter circuit.

#### REFERENCE Shut Down Circuit

The "Shut Down" logic consists of Q7 and Q17.

Q17 is the 60Hz oscilator and switching logic that has been covered in the section on "Frequency Generation Circuits".

Q7 along with its associative circuitry provides the "Shut Down" sequence. It must provide control power during shut down, stop the drive motor when the shutter is closed, and turn off the control power to keep from discharging the battery. The whole sequence is iniatiated

by turning off the "switched +20". The "Shut Down" logic provides the board power during normal operation through D6 provides power only during start up intil 09 (4403). 09 can take over. 09 and 08 are held on by a FALSE at Q7 pins 5 and 6. This FALSE is the inversion of the "switched +20" through the NOR gate Q7 pins 12 and 13. When the "switched +20" goes off, the output remains FALSE by Q5 keeping pin 13 TRUE. Pin 13 goes FALSE when the shutter closes making the output pin 11 TRUE. The gate at Q7 pins 1 and 2 now discharges the "Acceleration Control Circuit" and aids in keeping Q7 pin 13 FALSE. Also, the output Q7 pin 11 inables Q10 which turns off the motor. The gate at Q7 pins 5 and 6 is a two second time delay. If, after two seconds the above situation has not changed, it will turn off the power to the control circuits. The 8.2 microfarad cap that has been charged by the +10 volts will briefly supply power to 07 through D3 after the +10 volts turns off. D4 and D5 help keep any spurious signals from restarting the "Shut Down" circuit during the discharge of the 8.2 microfarad cap. The only battery load remaining, is the low current draw for charging the low film indicator's 3.75 volt battery supply.

# Section III

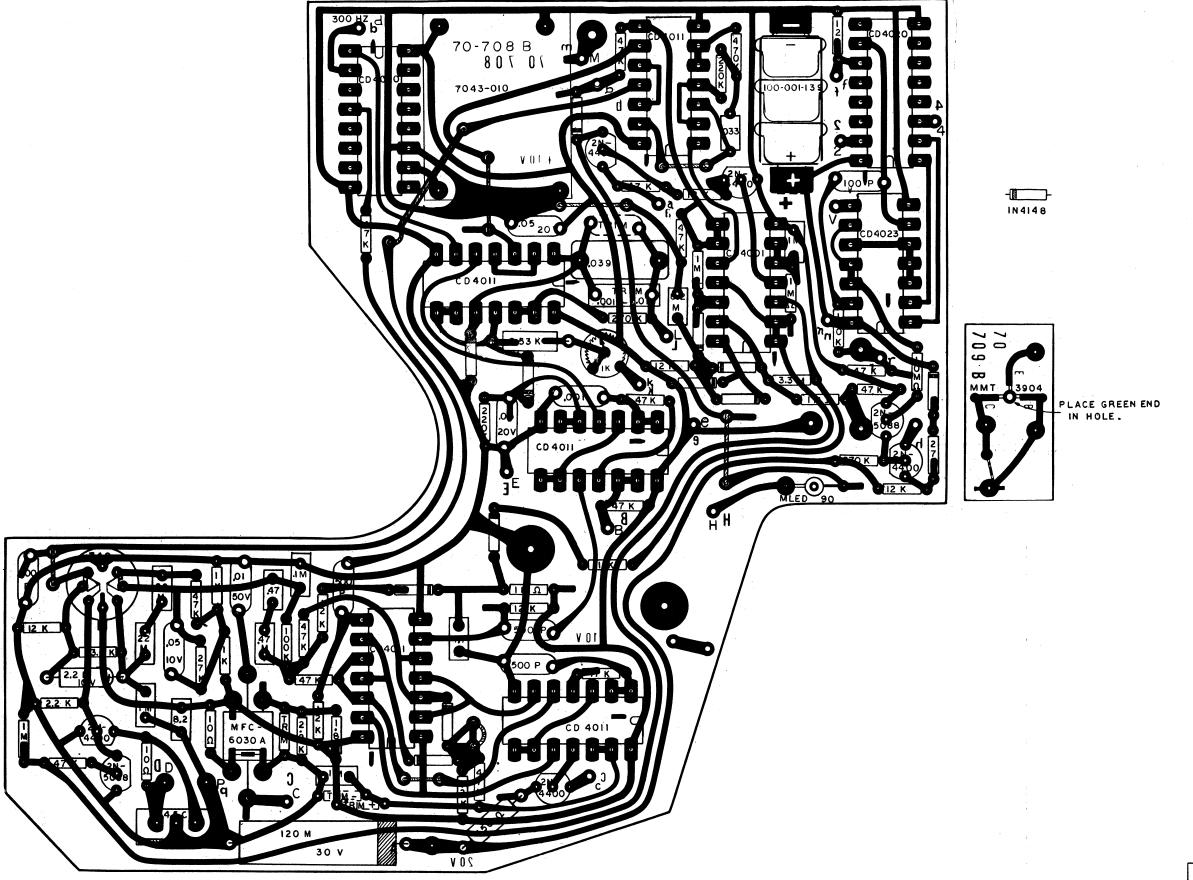
## LOW FILM INDICATOR

REFERENCE Counter Power Supply

This circuit receives its power from a rechargeable 3.75 Nicad battery. The battery is recharged anytime the NC-4 battery is plugged into the camera. This battery alone will keep the circuit operating for well over one year.

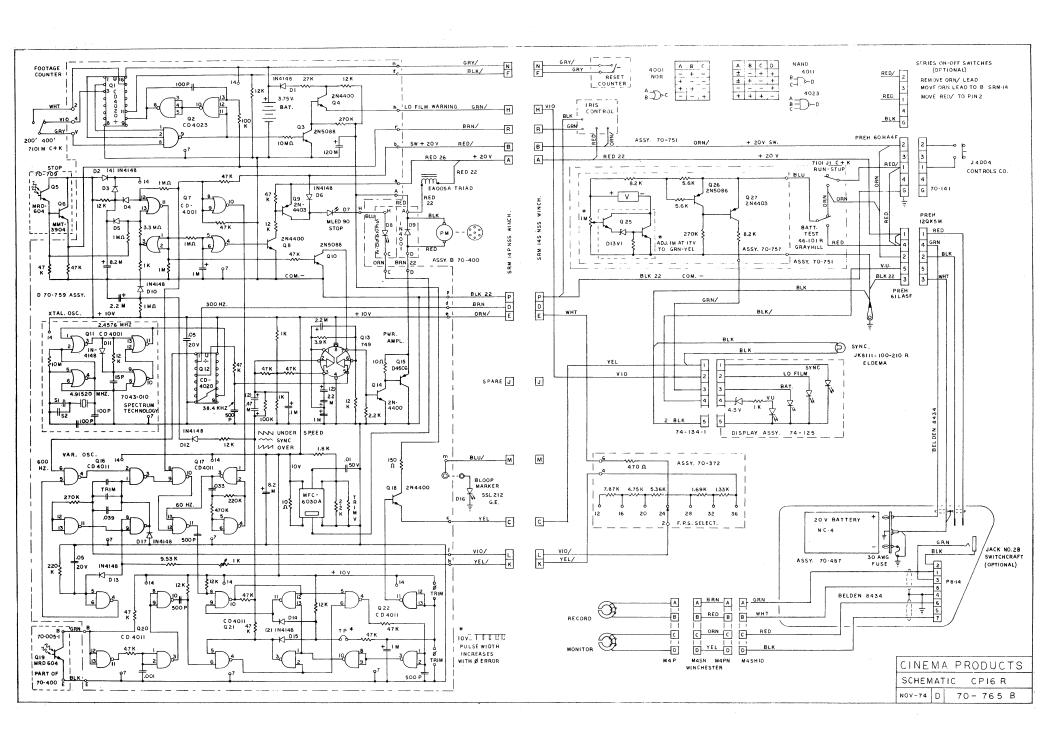
# REFERENCE Counter Operation

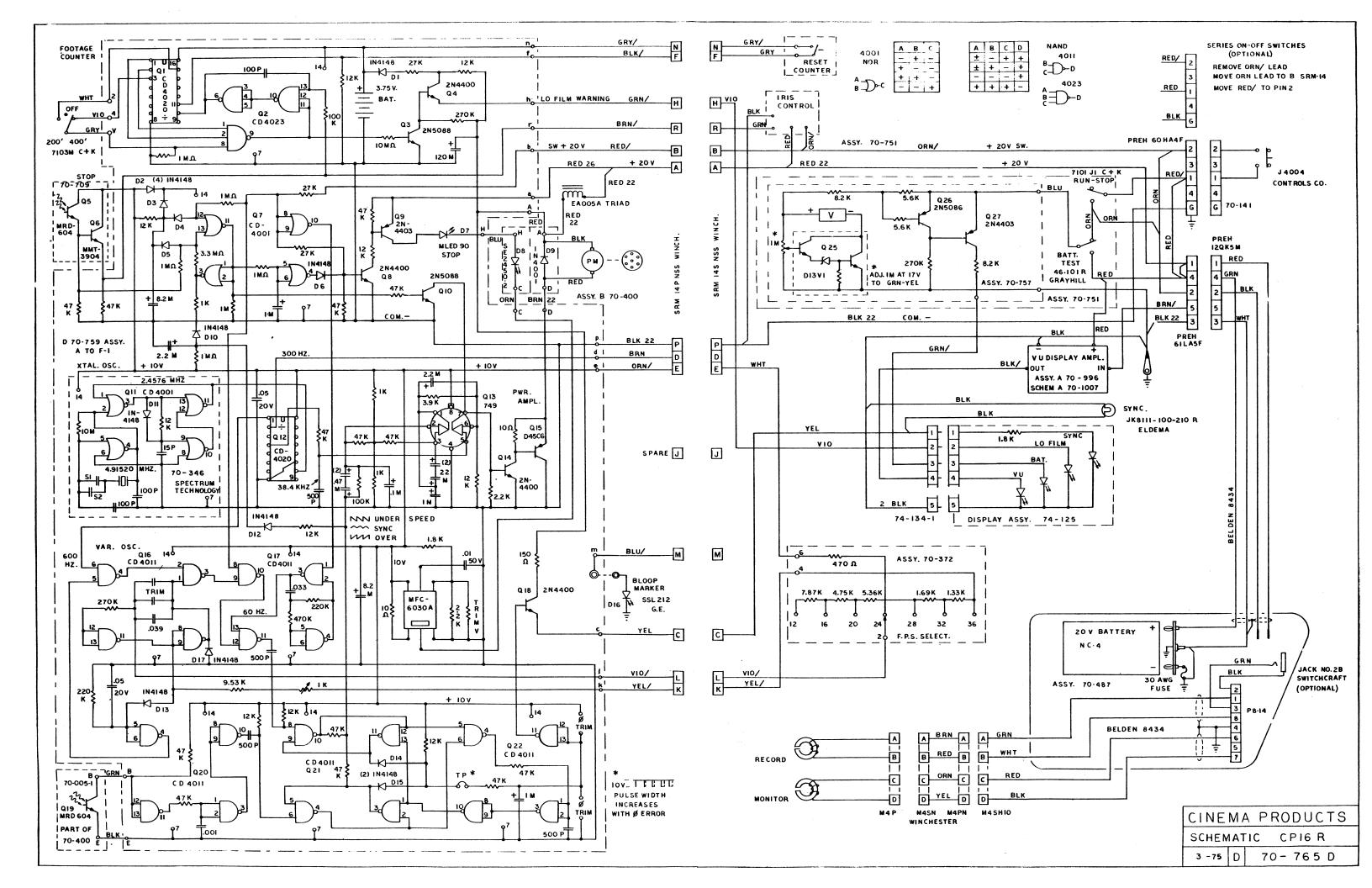
The Low Film Indicator is reset any time the mechanical counter is cleared. When reset, the outputs Q1 pins 1,2,3, and 15 are low. The NAND gate (Q2 pins 1,2,8, and 9) receives these low outputs and in turn enables the gate at Q2 pins 10 through 13. Pulses from the "Shutter Position Detector" can now be received by the counter. During the count, the inputs (Q1 pins 1,2, and 8) will be going TRUE at various times. When all three inputs are TRUE at the same time, the output pin 9 will disable the gate at Q2 pins 11 through 13 and turn on the "Low Film" lamp. The counter can be set for 200 feet (7,168 frames) or 400 feet (14,336 frames) by selecting which of the three outputs from Q1 will be summed at the NAND gate Q2 pins 1,2,8, and 9.

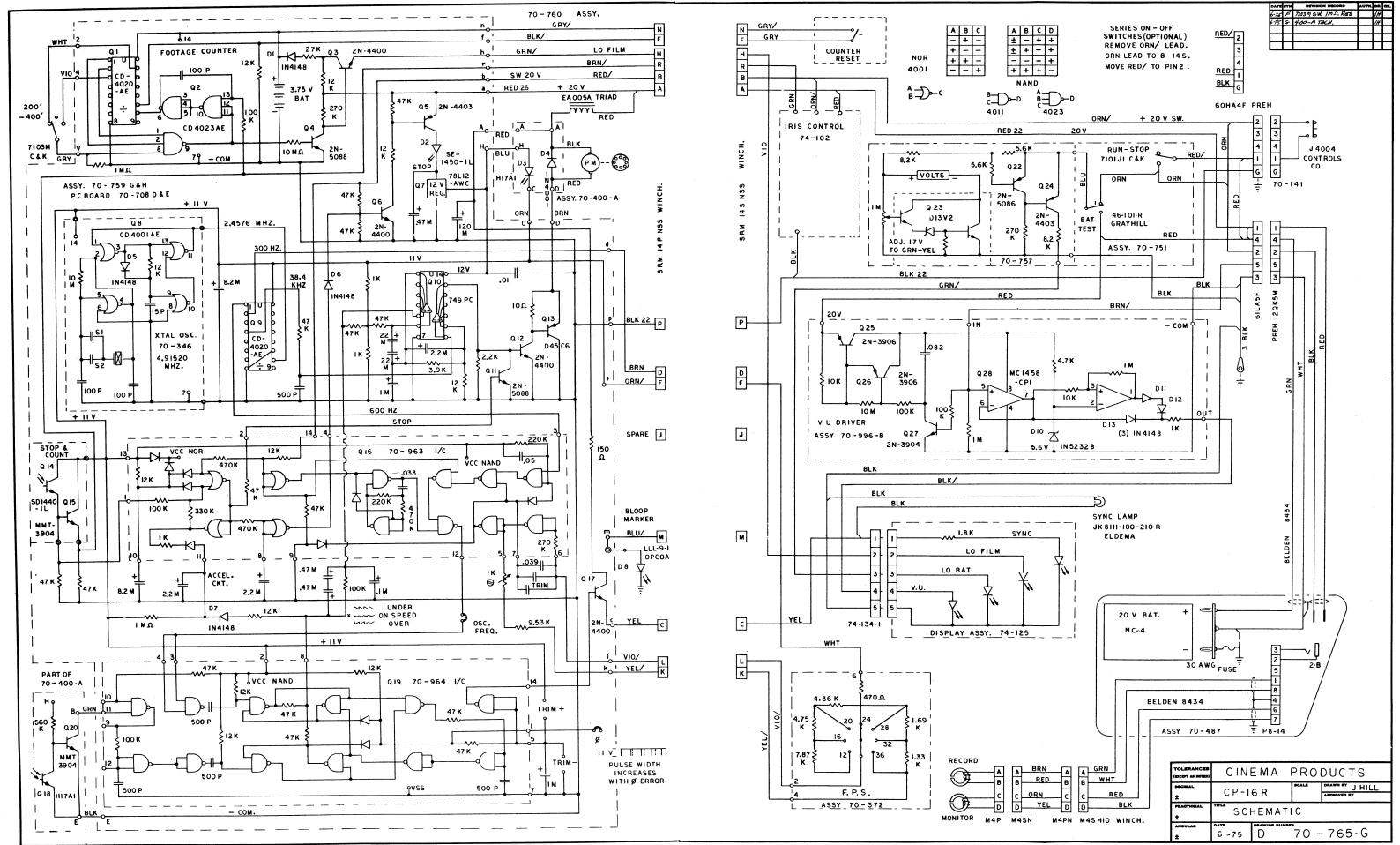


P. C. BOARD ASSY.
CP-16R

MAR 73 D 70-759-A







### Section IV

## SLATING SYSTEM

REFERENCE Pilot/Clap Circuit

This circuit provides any peripheral equipment such as a recorder or transmitter with "+20" volts "switched +20" volts, ground, 50 or 60Hz pilot signal and "Start/Stop Clap" or Start Clap" only.

"Clap" occurs anytime the "Out of Sync" lamp is on.

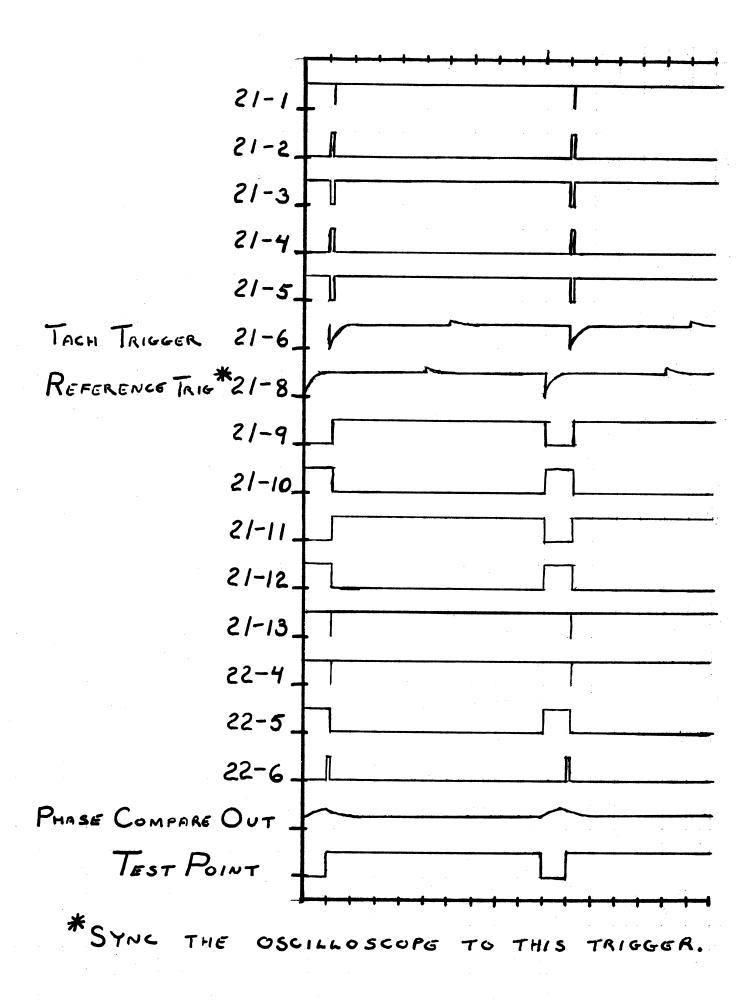
A positive voltage from the lamp passes through D3 to set
the NAND gate Q29 pins 1 through 3 and turn on Q31. The
clap output is now high. When the lamp turns off, "Clap"
is held high until the .027 capacitor on Q29 pin 1 discharges
below 5 volts. This delay insures the camera is running
in sync. The "Clap" output also goes to the "Bloop" film
marker.

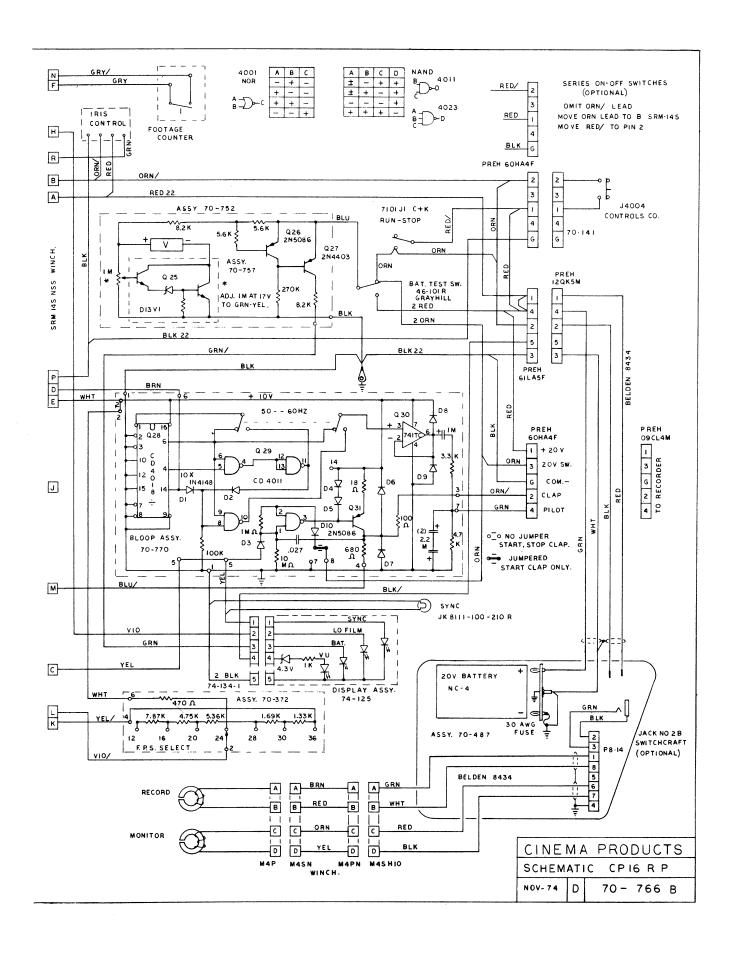
The "Pilot" signal comes from dividing 300Hz (pin "D" 14 pin Winchester) by 5 (60Hz) or by 6 (50Hz). Q28 is a programable decade divider. Feeding back an output or combination of outputs to the reset line (Q28 pin 1) determines what number it will divide the frequency (300Hz) coming in pin 14. In the 50Hz position, the output from pin 6 feeds directly to the "Pilot" output driver. The 50Hz is a symmetrical or 50% square wave that is easily

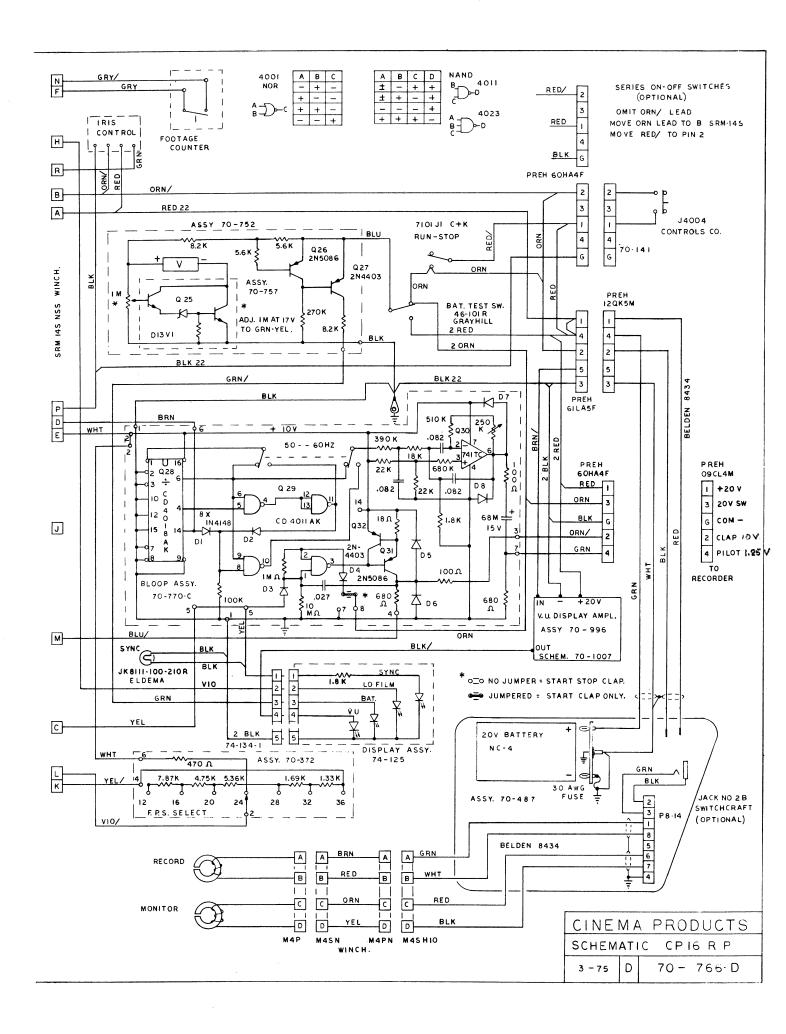
filtered into a sinewave.

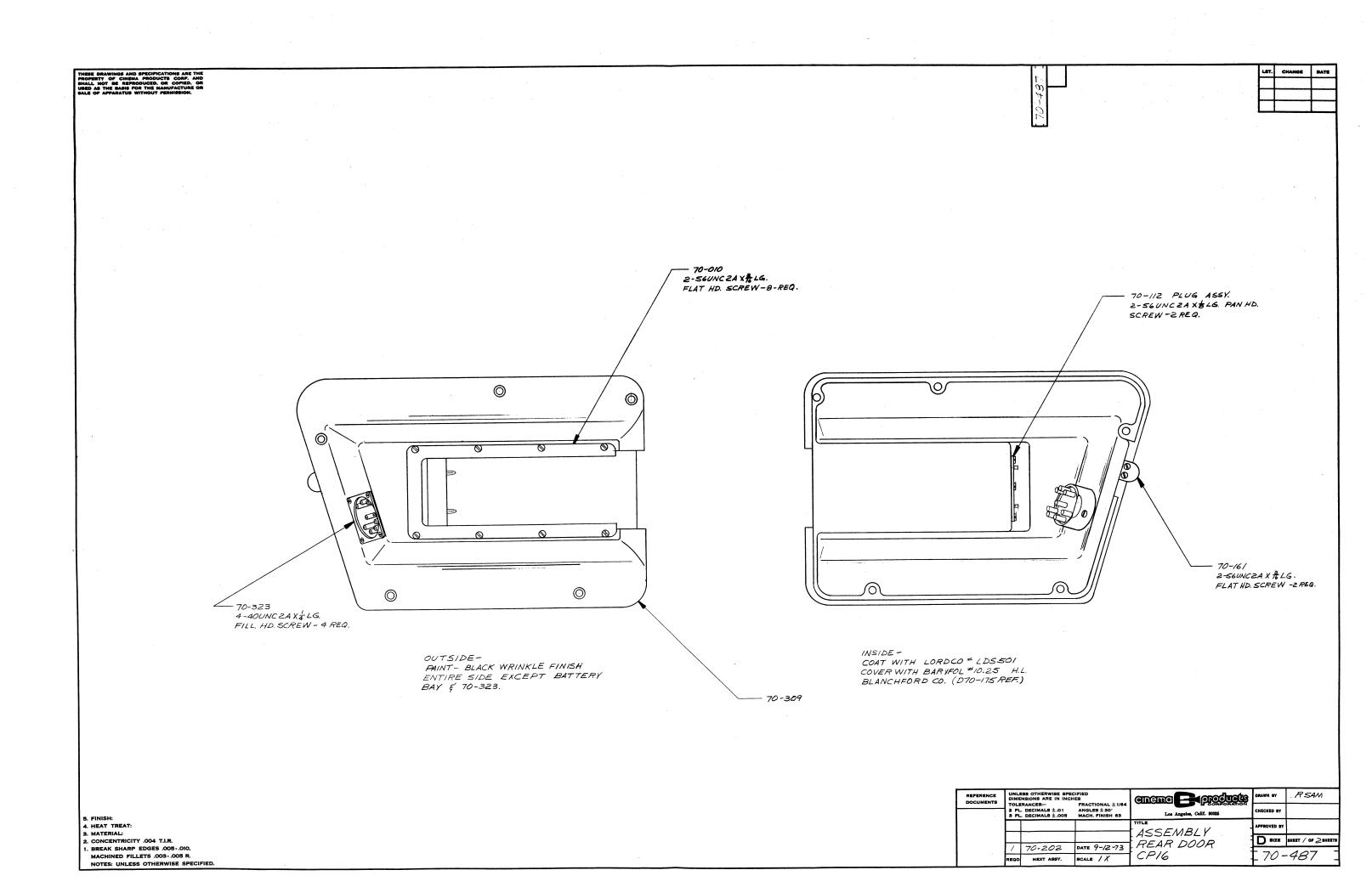
In the 60Hz position the output from Q28 will not be symmetrical, therefore, timing logic is necessary to achieve a symmetrical square wave. Q29 pins 4 through 13 consist of three NAND gates. Pins 5,6, and 9 receive the normal outputs from Q28 so that a divide by 5 operation is performed. Pin 8 of Q29 mixes a portion of 300Hz with the divide by 5 output to achieve symmetry.

The square wave if buffered and filtered to produce a slow rise and fall square wave output.









## **EXPOSURE CONTROL SYSTEM**

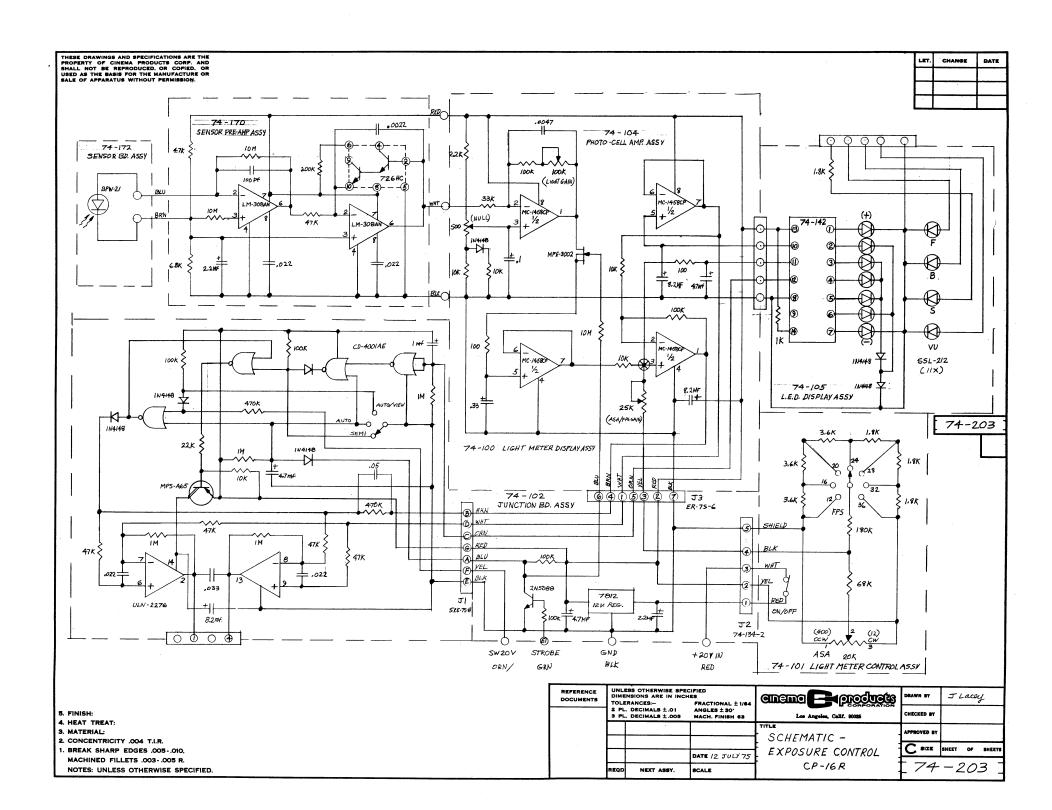
REFERENCE DRAWING: C74-203

The exposure control is a behind-the-lens system utilizing a silicon light sensor for fast response at low light levels. The sensor is located on the fibre optic plate assy and shares light with the viewing optics. This is accomplished by a cube beam splitter located directly above the fibre optic plate. Approximately 20% of the light is directed to the sensor. No light is directed from the film.

The output of the sensor is linear over 6 decades of illumination. This output is amplified and processed through a temperature compensated log converter to give a DC step function directly proportional to light level. It is then amplified and fed to a sample and hold curcuit that is strobed by the shutter signal. The output of this curcuit is a DC level proportional to light, regardless of the output of the ASA/FPS controls and fed to the logic circuit which drives the L.E.D. Display.

The L.E. D. Display consists of 7 light emitting diodes located along the bottom edge of the fibre optic plate as seen through the viewfinder. The center diode displays a "O" which indicates system null or correct exposure. To the right of "O" are "+.5", "+1", and "+", which are  $\frac{1}{2}$  stop increments. To the left are "-.5", "-1", and "-". The "+" and "-" serve as out of range indicators, i.e. "+" equals  $1\frac{1}{2}$  stops or more overexposed; "-" equals  $1\frac{1}{2}$  stops or more underexposed. The accuracy or deadband of null indication is

 $\pm$  1/8 stop. The 1/8 stop is indicated when either "-.5" or "+.5" is illuminated simultaneously with "O".



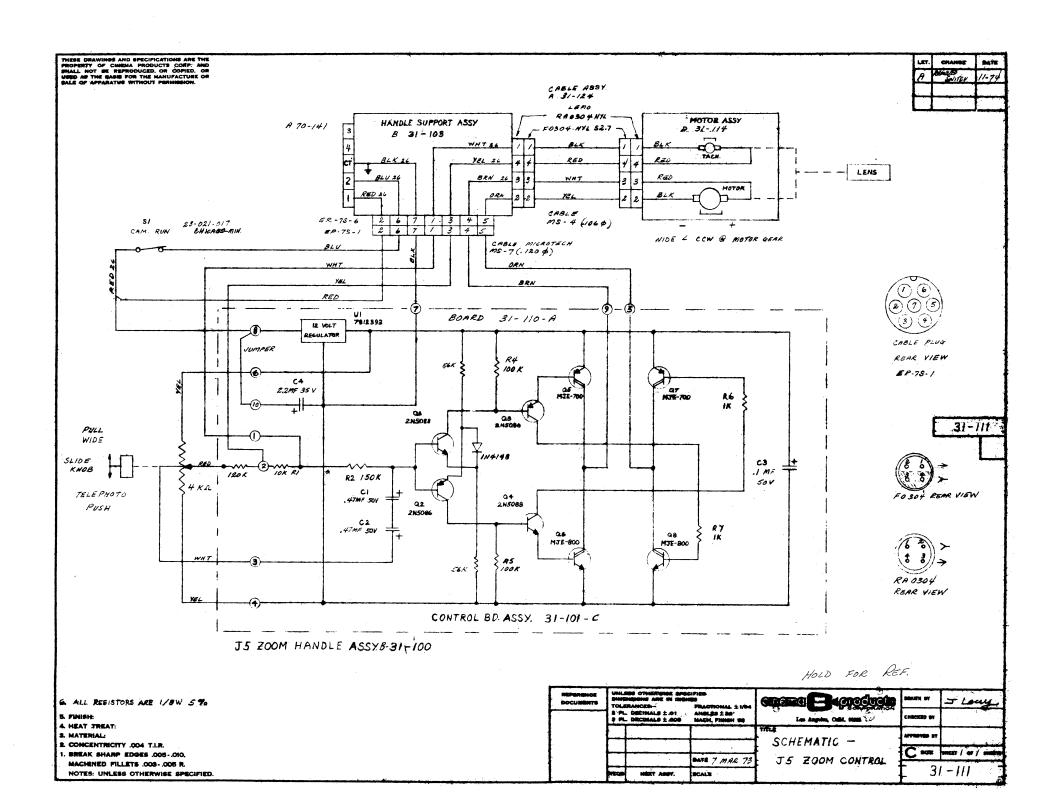
# CIRCUIT DESCRIPTION FOR J-5 ZOOM CONTROL

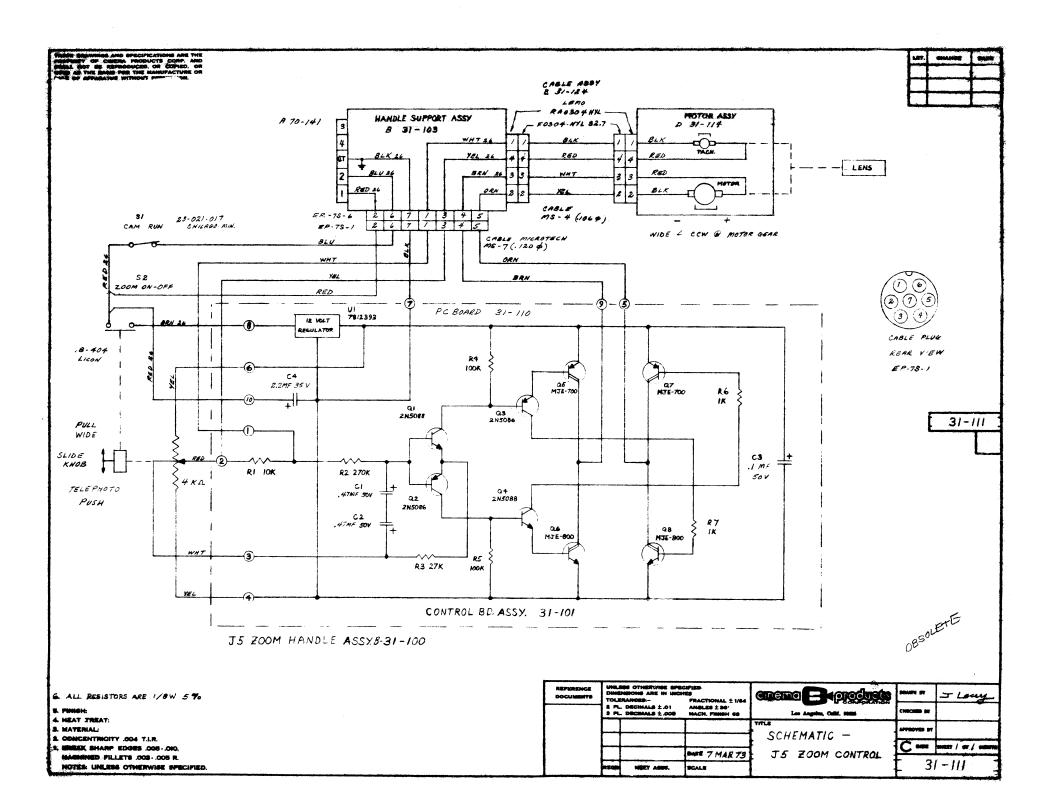
#### REFERENCE DRAWING: C70-111

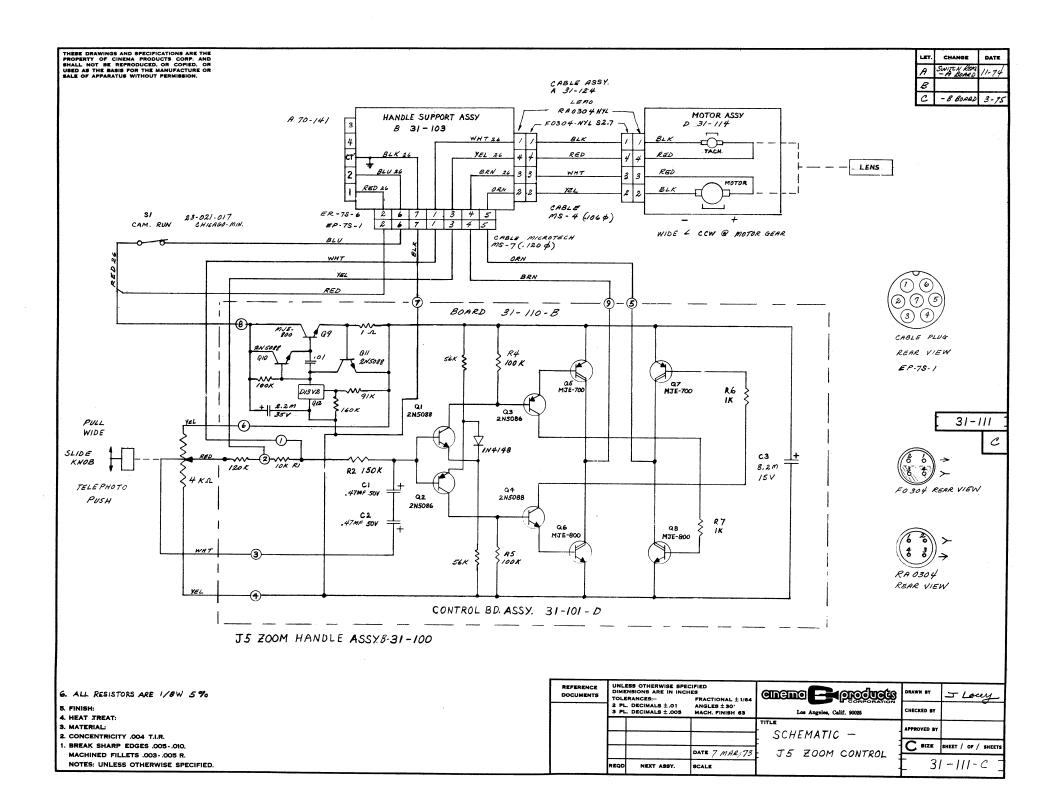
This is a constant-on system. Any time a battery is in the camera the J-5 is drawing power. Without touching the zoom control, the circuit draws a nominal 6 ma (a fully charged battery would take four days to discharge at this rate). Zoom direction is controled electronically. No micro-switches to go out of adjustment. Also, this gives remarkably smooth control. The whole system (excluding motor) fits inside the camera hand grip. The small size and it's simplicity make it a very rugged accessory.

## Circuit Description

The J-5 is basicly a simple complimentry drive amplifier with a single ended input control. An "off" dead band is accomplished with the silicon diode inserted between the two 56K resistors of the reference voltage divider. When the control line moves from the null point by the movement of the slide pot (zoom knob) either Ql or Q2 turns on and in turn, it's respective complimentry set of drive transistors. Servo feedback is accomplished by a DC tach on the back of the zoom motor. This signal is mixed resistively to oppose the voltage derived from the slide pot to give a net voltage result at the control line to drive the motor at a steady rate.







## CIRCUIT DESCRIPTION FOR CRYSTASOUND AMPLIFIER

#### Reference Drawing #D70-468 and D70-460

#### Power Supply

The NC-4 battery supplies 20 volts to pins #3 and 4 of the 12QK5M connector, which feeds the 20 volts to the camera control panel.

When the amplifier is switched on, 20 volts B is received through pin #1 of the 12QK5M connector (from the camera control panel) to the voltage regulator I.C. Q8. The voltage regulator Q8 supplies a regulated 12 volts to the amplifier B line. The relay K1 is only energized when the camera is switched on. The switchable 20 volts to relay K1 is received from pin #2 of the 12QK5M connector, via the amplifier on/off switch. The switchable 20 volts is also supplied to the amplifier bias circuit via the bias on/off switch.

#### Bias Oscillator

The bias oscillator circuit is composed of a toroidal transformer and a pair of transistors Q4 and Q12 (Q4 and Q12 are 2N5191s or in later models MFE800s). The drive voltage is supplied by a MFC-6030A voltage regulator whose output is controlled by transistor Q5.

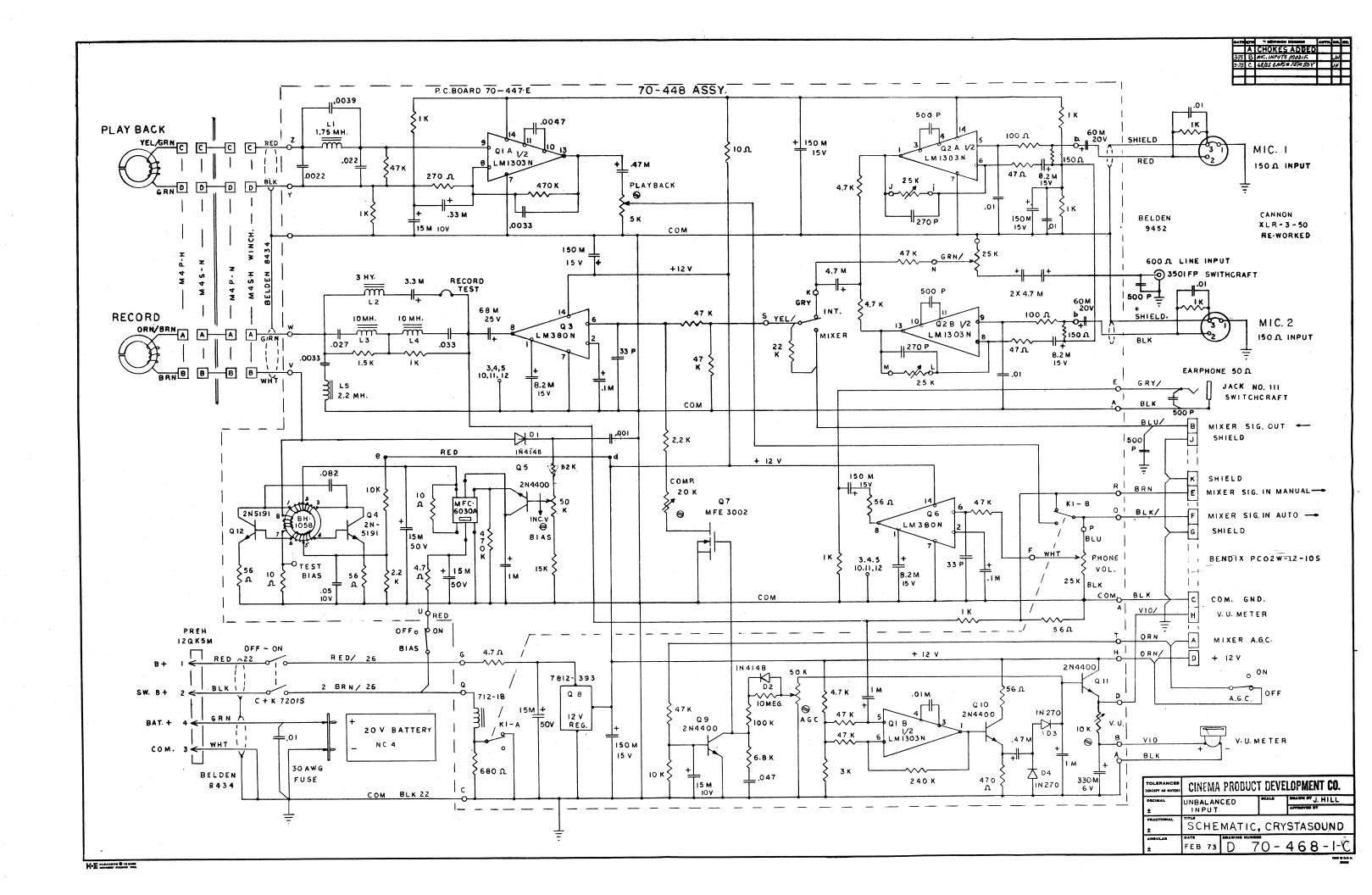
Pin #7 of the toroidal transformer is connected to a bias test point. The bias test point should read approximately 70 millivolts, and is adjustable via the 50K ohm bias potentiometer.

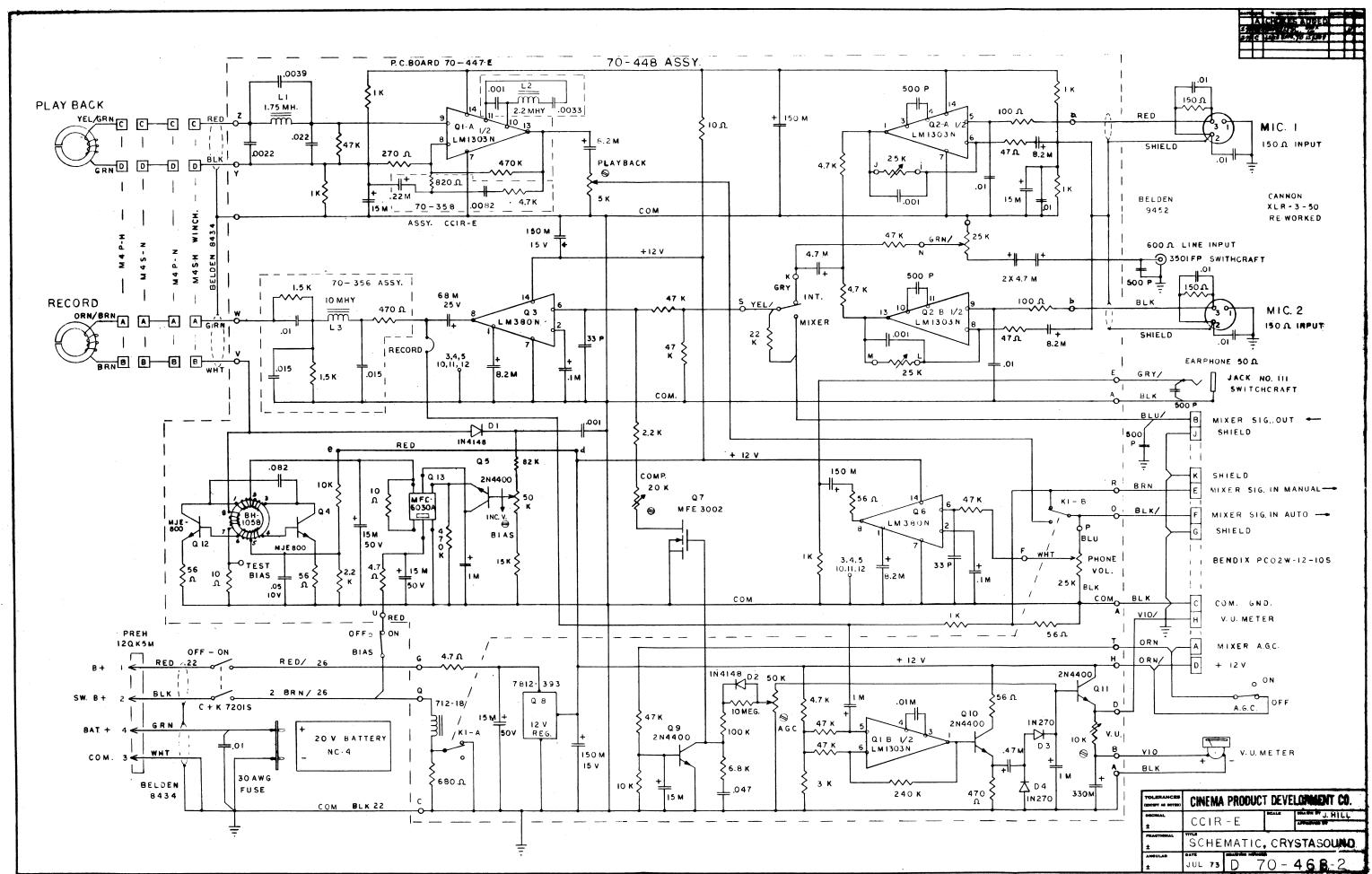
#### Microphone Amplifiers

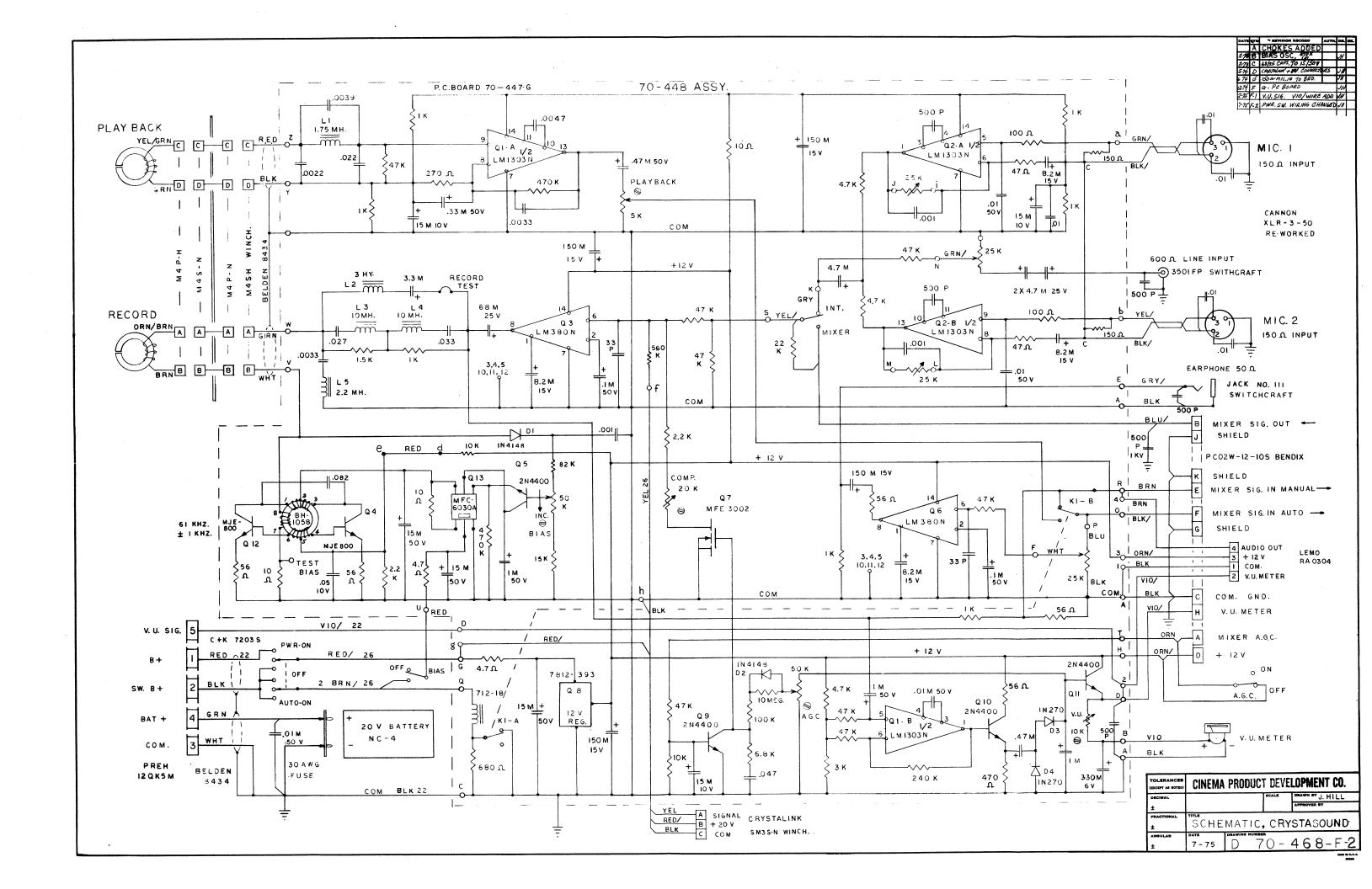
There are two 150 ohm balanced line mic inputs, which are fed to each half of I.C. Q2 respectively. Q2 is a LM1303N I.C. which is two amplifiers in one package, the gain of which is controlled by two 25K ohm controls (mic 1 and 2) respectively and are located on the control panel. The outputs of Q2 are at pins #1 and 3 respectively and are fed through the int/mixer switch to Q3 I.C. pin #6.

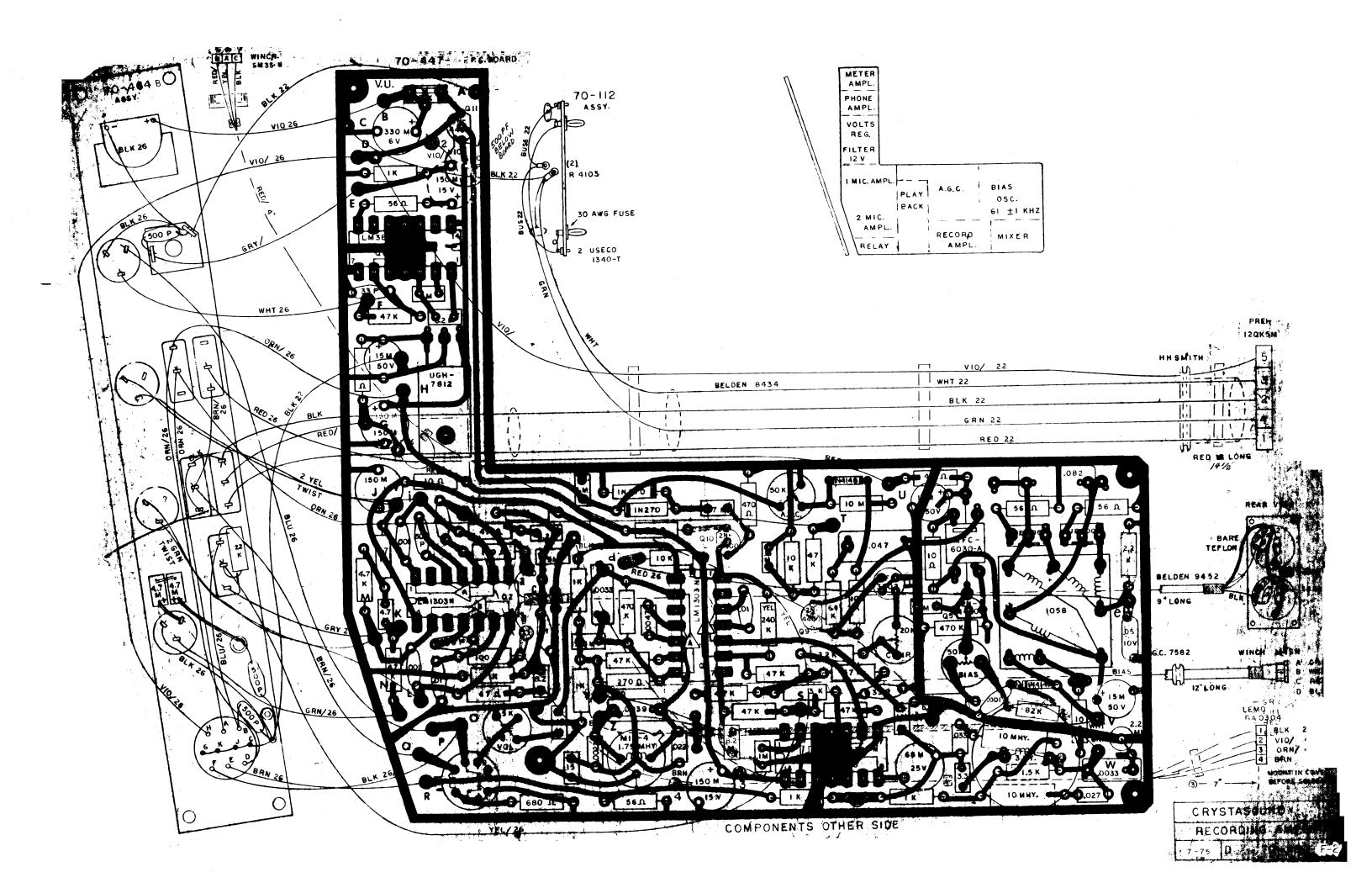
#### Record Amplifier

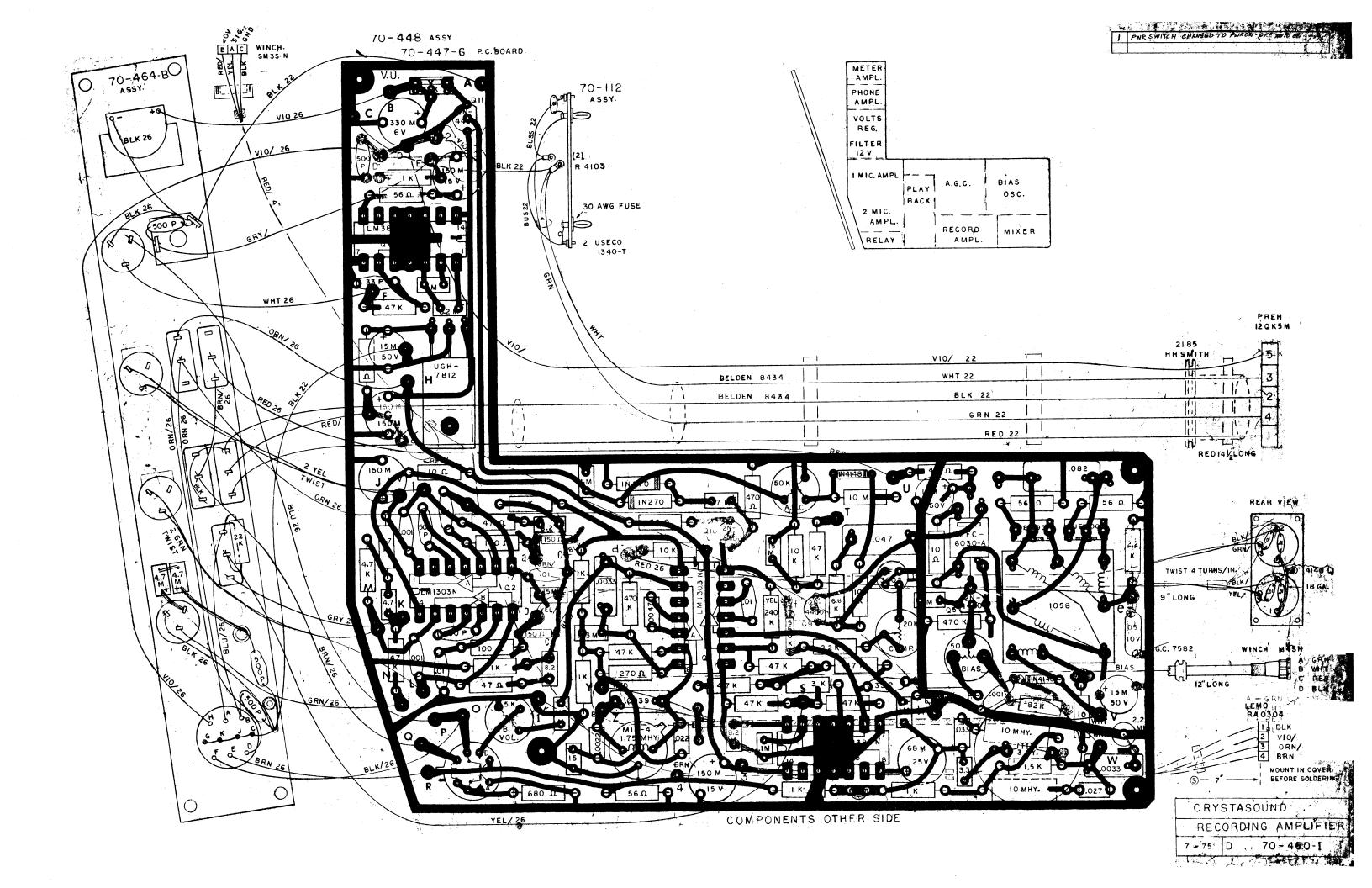
The record amplifier is a LM380N I.C. Q3, the input of which is pin #6. The input source to Q3 is via the internal/mixer switch. The internal switch position is the summing point for the two outputs from Q2 and a 600 ohm line input. (The level of the 600 ohm line input is controlled by a 25K ohm control located on the control panel). The mixer position is connected to pin B of the mixer connector. The mixer switch position is also bypassed by a 22 K ohm resistor to enable the operation of our Sennheiser Pre-Amp with the switch in the internal position so that the standard mic inputs can be used at the same time. The output of Q3 is at pin #8 and is fed through a equalizing network to the record head. The output of Q3 at pin #8 is also fed to the A.G.C. circuit Q1 and the earphone amplifier Q6. The earphone amplifier input is pin #8 of Q6 and its gain is controlled by a 25K ohm control marked "phone vol" located on the control panel.











#### Playback Amplifier

The output from the playback head is fed through a low pass filter and bias trap to pins #8 and 9 of I.C. LM1303N Q1. The output of Q3 is at pin #13 and goes to the playback pot located on the P.C. board. The output from the playback pot is fed to pin #6 of Q6 via K1-B relay contacts and through a 25K ohm "phone vol" control located on the control panel. The output of Q6 is at pin #8 and goes to the earphone jack (50 ohm impedance).

#### AGC Circuit and VU Meter Circuit

Q1 is a LM1303N and one half of it is the AGC and VU meter amplifier. The output from the record amplifier Q3 pin #8 is fed to the input of Q1 at pin #5. (AGC and VU meter amplifier). The output of Q1 is at pin #1 and is buffered by a transistor Q10. The coupling capacitor and the two 1N27O diodes rectify the output of Q10 and the signal is filtered by the capacitor on the base of Q11. Q11 buffers the DC signal to drive the VU meter. The rectified DC signal at the base of Q11 goes to the 50K ohm AGC pot. The resistor diode network on the arm of the pot sets the attack and release time of the AGC circuit. This DC signal controls the FET Q7 which acts as a voltage control resistor, shunting the input of Q3 pin #6. The 20K ohm compression pot sets the dynamic range of the AGC circuit in the AGC off switch position. Q9 and its associated circuitry clamps the FET Q7 off.

#### CRYSTASOUND AMPLIFIER TROUBLE SHOOTING

### A. Will not record, yet monitors ok with camera off.

This condition will be caused by the absence of Bias current which could be caused by the following:

- 1. Bad record/play back head assmebly. This can be proved by changing the head assembly.
- 2. Bias switch open circuit. Check for 20 volts on both sides of bias switch.
- 3. 4.7 ohm resistor open circuit between point "U" and MFC-6030A.
- 4. No B+ output from MFC-6030A to pin 2 of BH 1058 transformer.
- 5. Open circuit BH 1058 transformer. Continuaty check with record/playback head disconnected.
- 6. Bad Q4, 5 or 12.
- 7. Open circuit cable or connector between points "W" or "V" on P.C. Board to record/playback head.
- 8. Bad capacitor .082 MFD between points 1 and 3 on BH 1058 transformer.

# CRYSTASOUND AMPLIFIER TROUBLE SHOOTING

- B. Will not record and no monitor with camera off or on also V.U. meter does not register.
  - 1. First check that this condition exists in the line input as well as both mic inputs. If ok through the line input yet will not work with mics see "C" below.
  - 2. Check that the int/mixer switch is in the internal position.
  - Open circuit int/mixer switch (check for continuity between points "K" and "S" on P.C. Board).
- C. Will not record through one or both mic inputs yet is ok through the line input.
  - First make sure that the mics being used are balanced line mics as unbalanced line mics will not work unless an adaptor patch cord is used.
  - 2. Check that mic is ok by substituting mic.
  - 3. Bad I.C. Q2. (Check with a scope at pins 1 and/or 13 for output with a mic or oscillator connected at the mic inputs).
- D. Amplifier is completely dead yet camera runs ok.
  - With the amplifier power on/off switch in the on position check continuity through switch with a meter.
  - 2. 4.7 ohm resistor open circuit. (Check for continuity from on/off switch to the voltage regulator Q8 7812).
  - 3. Bad voltage regulator Q8. (Check with a meter for 12 volts B+ at point "D" or "E" on P.C. Board).
- E. Play back monitor level is low yet monitor level is good with camera off.
  - 1. Adjust playback level potentiometer so that the playback level is the same as the monitor level when the camera is off. (The Bias control should be peaked out before this adjustment is made).
  - 2. Bad playback head. (Substitute record/playback head assembly should be installed and step 1 above repeated).
- F. No playback monitor level yet recorded film is good.
  - Bad playback head. (Substitute record/playback head assembly should be tried and E.1 above repeated).

# CRYSTASOUND AMPLIFIER TROUBLE SHOOTING

- 2. Bad I.C. QI. (With a scope check for output at pin 13 of QI).
- 3. Open circuit K1-B relay contacts. (Check for continuity with a meter).

# G. No earphone output in playback or monitor mode.

- 1. Check head set by substitution.
- 2. Bad I.C. Q6. (Check input pin 6 and output pin 8 with a scope).
- Open circuit between points "F" and "P" to phone volume control.

# H. No A.G.C. or V.U. Meter indication.

- 1. Bad I.C. QI. (Check with a scope input and output at pins 5 and 1).
- 2. Bad transistor Q10 or Q11 (check with scope.)

Effective Date: May 1, 1975

CP-16R AND CP-16R/A Cameras
REPLACEMENT PARTS AND COMPONENT MECHANICAL ASSEMBLIES

Order Code	Part Number for Reference only	Description	List Price
Reference C	Camera Body		
1Y100	70-142	Front on/off switch housing Assembly & front handle	\$175.00
1Y101 1Y102	70-136 70-324	Front Handle Only Front on/off Switch	60.00 120.00
1Y103	70-139	Housing Assembly Handle Lock Nut	5.00
1Y125 1Y126 1Y127 1Y130	70-301 70-063 70-034 70-061	Handle, Door Latch Assembly Plate Detent Plate Stop	12.00 8.50 15.00 8.50
1Y136 1Y137	70-254-1 70-216	Film Guide Roller Film Guide Post	6.65 8.60
1Y140 1Y141 1Y142	70-499 70-057 70-058	Magazine Latch Cover Plate Retainer Plate Magazine Hold Down Plate	14.00 20.00 8.50
1Y146	70-132	Camera Handle (Top)	12.00
1Y150 1Y148 1Y152 1Y158 1Y162 1Y155 1Y164 1Y170 1Y1328 1Y175 1Y176 1Y177	70-120 RF-4ZZRA 70 -100 1600-045-100 FA-144 (70-192) 70-041 70-122 70-121 70-861 70-125 70-016 70-026	Clutch Assembly Clutch Bearing (Body) Magazine Take-Up Pulley Clutch, Spring Clutch Belt Facing Assembly Idler Assembly Counter Drive Assembly Transmitting Counter Counter Box Assembly Gear, Counter Counter	120.00 4.00 12.00 .80 11.75 .75 32.00 36.00 60.00 46.00 15.00 12.00
1Y179	70-027	Reset Button	1.00

Reference Control Panel Assembly - Drawing 70-751

| Control Panel Assembly includes: Control Panel Plate; Gasket; Escutcheon; Rate Switch Assembly; Battery Test Switch

Order	Part Number for		
Code 1Y1240	Reference Only 70-751	Description (cont.) and Meter Assembly; On/Off Switch	List Price \$250.00
		Assembly; Centerplate, Side	
		Cover/Crystasound Connectors	
		and Mounting Brackets; Front	
		Switch Connector; Miscellaned	ous
1Y1245	70-752	Hardware and Wiring Harness. Control Panel Ass'y (CP-16RP)	300.00
1Y1351	70-725	Plate, Control Panel	10.00
1Y1352	70-772	Gasket	1.00
1Y1359	70-723	Escutcheon (F.P.S.)	2.60
1Y1362	70-724	Knob, Speed Switch Assembly	1.00
1Y1365 1Y1231	C24C-02-038 30-808-050	Spring Speed (F.P.S.)Switch	.50 8.50
1Y1243	70-372	P.CBoard Assembly, Speed	0.50
111240	70 072	Switch	30.00
1Y1241	70-757	Battery Test Meter,	
111241	70-737	Calibrated Assembly	20.00
1Y437	84	Meter	6.00
1Y439	70-031	Bracket, Battery Test Meter	5.80
1Y428	46-101-R	Battery Test Switch	3.60
1Y429	70–147	Guard, Battery Test Switch	3.80
1Y430	71 <b>0</b> 1J-1	On/Off Switch	4.60
1Y432	7101J-1/7645-3	On/Off Switch and Bezel	6.00
1Y433	70–157	Guard, On/Off Switch	2.60
1Y1211	SRM-14S-NSS	Connector, Control Panel	10.00
•••		Assembly to Crystal Drive	
	40 114 45	System	2.40
1Y426	60 HA 4F	Connector, Camera to Front	3.40
1Y421	61 LA 5F	Handgrip Connector, Camera to Side	4.20
11721	01 EA 01	Cover or Crystasound	
1Y1244	70-764-A	Terminal Board	8.00
Reference C	enterplate (Mid-Rib)	Assembly-Drawing 70-887	
1Y226	70-262	Sound Sprocket	66.00
1Y227	70-261	Knob Sound Sprocket	12.00
1Y228	70-260	Flange, Sound Sprocket	6.00
1Y229	70-265/70-263	Flywheel/Sprocket Shaft	80700
1Y231	70-286	Assembly Bushing	7.60
1Y232	70-285	Bushing	7.60
	<del></del> -	· · <b>J</b>	
1Y230	70–177	Sprocket Drive Gear	95.00
171402	70 974	(Large Gear)	(Pof )
1Y1402	70–876	Bearing Bar (Ref.)	(Ref.)

Reference the designated order code, description To order:

and unit price.

Prices and specifications subject to change without notice. Prices F.O.B. our plant Los Angeles, California.

Order	Part Number for		
Code	Reference Only	Description	List Price
11/007			<u> </u>
1Y237	70-178	Gear	\$24.00
1Y1404	70–629	Disc	6.00
1Y1407	70-745	Bearing, Oilite	7.60
1Y239	70-287	Bearing, Oilite	7.60
1Y1409	70-602	Shaft Assembly, Pulldown	
		Arm	45.00
1Y243	70–248	Transport Claw Assembly	64.00
17045	70,000	(Pulldown Arm and Pin)	
1Y245	70–222	Guide Pin (Transport	5.00
		Claw Assembly)	
1Y264	70-247	Edge Guide Spring	4.00
Reference M	id-Rib (Centerplate)	Assembly Denvises 70 888	
TY260	70-206		
		Film Guide Assembly	38.00
1Y261	70-218	Post Film Guide	7.00
1Y263	70–225	Spring, Film Guide Assembly	1.40
		, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
1Y266	70-243	Pressure Plate Assembly	42.00
1Y267	70-246	Lever, Pressure Plate	
		Assembly	5,50
1Y269	70-217	Roller, Pressure Plate	1 00
		Lever	1.00
1Y268	70-220	Spring, Pressure Plate	2 00
11200	70-220	Lever	3.20
1Y270	70-219		
11270	70-219	Post, Pressure Plate Lever	1.00
1Y264	70-247	Film Edge Guide Spring	4 00
	70 217	Tim Lage Golde Spring	4.00
1Y293	70-267	Knoh Sound Hand Dummi	/ 10
11270	70-207	Knob, Sound Head, Dummy Roller	6.40
1Y299	70-407		
		Retractor Clip, Sound Head	3.00
1Y295	70–209	Dummy Sound Head Roller	60.00
		Assembly	
1Y296	70-274	Retractor Clip, Dummy	3.50
		Roller	0.00
1Y302	70-456	Bracket, Connector Mount	7.00
		District of House	7.00
1Y290	70-208	Roller Plate Assembly	2/ 00
1Y305	70-214	Post Flore 1	36.00
		Post, Flangeless Roller	8.75
1Y306	70-213	Roller, Flangeless	8.60
1Y307	70-216	Post, Flanged Guide Roller	8.60
1Y308	70–215	Flanged Guide Roller	8.20
1Y309	70-266	Stripper Plate	6.00
			0.00
1Y321	70-203	Film Threading Instruction	1.25
		Plate	1044
1Y322	70-170	Frame Rate Indicator	1.75
1Y1418	70-965		
1Y1417	70-809	Magnetic Shield Assembly	14.00
11171/	/ 0-007	Spacer for Gel Filter	2.00
17225	70 204	Holders	_
1Y325	70-284	Grommet	.35
1Y326	70–281	Screw, Centerplate	6.40
		Mounting	

Order Code	Part Number For Reference Only	Description	List Price
1Y1415	70-783	Spacer	\$ 1.50
1Y1416	70-784	Terminal	1.50
1Y225	139T x 1/8	Drive Belt	4.50
	Gearbox Assembly-Dro	wing 70-604	
IY1420	70-741	Mirror Shutter	280.00
171420 1Y1422	70-605	Mirror Shaft Assembly	385.00
111422	70-003	(with mirror)	003.00
1Y1438		Mirror Shaft Assembly	200.00
111400		(without mirror)	200.00
1Y1434	70-743	Gear Assembly	140.00
171434 1Y1421	70-606	Bushing Shaft	32.00
171421 1Y1429	70-610	Screw	3.00
	70 <b>-</b> 010 70 <b>-</b> 736	Thrust Washer	2.00
1Y1431 1Y1432	WO 242 006S	Spring Washer	.50
1Y1425	70 <b>-</b> 613	Idler Gear Assembly	100.00
1Y1427	70-616 70-617	Gear Shaft	48.00
1Y1428	70 <b>-</b> 617		60.00 3.00
1Y1429	70-610 70-724	Screw	
1Y1431	70-736	Thrust Washer	2.00
1Y1432	WO 242 006S	Spring Washer	.50
1Y1430	70-612	Rear Cover, Ground	18.00
11/1/100	70 /90	Glass	00 00
1Y1433	70 <b>–</b> 682	Ground Glass Mount Assembly	90.00
1Y1436	70 <b>–</b> 792	Aperture Plate Assembly	(Ref.)
	Lens Lock Ring Asser		
IY1475	70-619	Lens Lock Ring Assembly	200.00
1Y1476	70-717	Handle	28.00
1Y1477	70-620	Lens Ring	(Ref.)
1Y1478	70-618	Lock Ring	(Ref.)
Reference	Standard Viewer Asse	embly-Drawing 70-791	
IY1503	70-683	Prism Mount	280.00
1Y1504	70-689	Lens	25.00
1Y1507	70-740	Bracket, LED Mounting	inquire
1Y1508	70-685-2	Retainer, Prism	4.50
1Y1509	70–686	Pad, Prism Retainer	1.00
1Y1512	70-694	Mounting Nut	24.00
171512 1Y1513	70-746	Washer, Mounting Nut	1.00
111313	70-740	washer, hounting Not	1.00
1Y1516	70-789	Lens Assembly	100.00
1Y151 <i>7</i>	70-693	Tube Mounting-Optical Stop	130.00
1Y1518	70–786	Pad, Optical Stop	2.00

To order: Reference the designated order code, description and Unit price.

Prices and specifications subject to change without notice.

Prices F.O.B. our plant Los Angeles, California.

### Reference Standard Viewer Assembly-Drawing 70-791 (Cont'd)

Order	Part Number For		
Code	Reference Only	Description	List Price
	·	<u> </u>	TISC LIICE
1Y1520	70-733	Screw	\$ 3.00
1Y1521	70-735	Follower	5.00
1Y1522	70-728	Key	
1Y1524	70-726		5.00
		Lock Ring	20.00
1Y1525	70–732	Knob, Focus Adjust	3.00
171500	70 707	D •	
1Y1528	70-737	Prism	32.00
1Y1531	70-699-1	Prism Retainer (lower)	50.00
1Y1532	70-699-2	Prism Retainer (upper)	50.00
1Y1537	70 <b>–</b> 779	Backlight Shutter Assembly	180.00
		(Dowser)	200,00
	70-696	Helix Sleeve	60.00
1R236	70-623-2	Fiber Optics Viewing Screen	80.00
	, 0 020 2	(Ground Glass)	00.00
1Y1539	70-698		100.00
111307	70-070	Prism Housing	130.00
1Y1311	70-849	1.500" Gage	105 00
1Y1312	70-956	1.500 dage	125.00
		1.500" Master Block	<i>7</i> 5.00
1Y1306	70-878	Ground Glass Mirror	15.00
1Y1307	70-879	Aperture Mirror	20.00
1Y1308	70-884	Ground Glass	75.00
		Positioner	
1Y1315	70-817-4	"Go/No Go" Lens Gage	100.00
1Y1320	NPN	Tool Kit	12.00
1Y1321	41-039	"C" Mount to "CP" Mount	125.00
111021	41-007		123.00
1Y1322	61-014	Adapter for Collimator	100 00
111022	01-014	Flange Depth Gauge Fixture	100.00
171202	DT 100	(1.875 Gage)	
1Y1323	PT-102	1.875 Gage Contact Point	5.00*
1Y1324	70-1028	1.875 Master Block	<i>7</i> 5.00
1Y1325	70–1006	Aperture Flat Plate	20.00
* There is	no charge when 1Y131	l is ordered	
Drive Motor	Assemblies and Comp	onents - Drawing 70-760	
171101	70–760	Crystal Drive System	
		includes: Servo Drive	875.00
		Board Assembly; Choke;	• • •
		Connector; Lugs; Motor	
		Assembly; Optical Tach	
		Assembly, optical rach	
		1100 CHIDITY •	
1Y361	70-311	Drive Motor Assembly	125 00
	,	included C28775 Meters	125.00
		includes: C28775 Motor;	

To order: Reference the designated order code, description and unit price.

Pulse Disc/Motor Pulley Assembly; Motor Plate

Assembly.

Prices and specifications subject to change without notice. Prices F.O.B. our plant Los Angeles, California.

#### Drive Motor Assemblies and Components - Drawing 70-760 (Cont'd)

Order Code	Part Number For Reference Only	Description	List Price
1Y361	70-311	Drive Motor Assembly includes: C28775 Motor; Pulse Disc/Motor Pulley Assembly; Motor Plate; Wiring Harness.	125.00
1Y386	7043-010	Crystal Oscillator Assembly	150.00
1Y363	70-005-1/SE2450-2	LED Assembly	8.00
1Y362	70-005-1/MRD-604	Photo Transistor	8.00
<u>Capacitors</u>			
1Y115 1Y372 1Y371 1Y379 1Y381 1Y380 1Y373 1Y374 1Y375 1Y376 1Y377 1Y531 1Y539 1Y382 1Y382 1Y383 1Y1608 1Y1609 1YL233 1Y533	DD101 DD102 DD501 UK50-103 UK20-503 UK10-503 KR1W-50K KR47W-50K K1W-50K K8R2W15K K22W6K K4R7W25K CK05BX333K MTP127M030 TAC225K010 CK05BX273K CK05BX823K K2R2W50K K68E25K	110P .001M-50V 500P .01M-50V .05M-20V .05M-10V .1M-50V .47M-50V 8.2M-15V 22M-6V 4.7M-25V .033M 120M-30V 2.2M-10V Capacitor .027mf Capacitor .082 mf Capacitor 2.2 mf Capacitor 68 mf	.75 .75 1.40 1.50 1.40 2.25 2.50 2.25 2.25 2.25 1.80 8.25 2.25 1.40 1.40 2.50 4.25
Integrated 1Y1151 1Y391 1Y1152 1Y392 1Y1153 1Y1154 1Y1610 1Y1611 1Y1601 1Y1601 1Y1602 1Y1563 1Y1564	Circuit 749PC CD4020AE CD4001AE CD4011AE CD4023AE D13V1 CD4011AK CD4018AK MC1458CF 741TC 70-963 70-964	I.C. I.C. I.C. I.C. I.C. I.C. I.C. I.C.	10.00 23.75 3.60 3.85 3.80 1.80 12.00 26.00 3.00 4.00 35.00 30.00

To order: Reference the designated order code, description

and unit price.

Prices and specifications subject to change without notice.

Prices F.O.B. our plant Los Angeles, California.

#### **Transistor**

Order Code	Part Number For Reference Only	Description	List Price
1Y1166 1Y397 1Y1167 1Y1168 1Y1169 1Y1171 1Y395	2N4400 2N4403 2N5088 2N5086 MTT3904 MRD-604 D45C6	Transistor Transistor Transistor Transistor Transistor Transistor Transistor	\$ 1.80 3.25 2.20 2.00 3.00 5.00 3.60
Potentiomet	ers		
1Y1186 1Y1187	62PR1K E086BC	Potentiometers Potentiometers	6.00 6.00
Diodes			
1Y404 1Y1196 1Y405 1Y560 1Y1603 1Y1604 1Y1613 Choke	1N4148 MLED90 1N4001 1N270 SSL-212 MV-50 LLL9A-1	Diodes Diodes Diodes Diodes LED Visible LED Visible LED Visible (Bloop)	1.00 9.00 1.60 1.85 2.00 1.75 2.00
1Y408	EA-005A	Choke	20.00
Voltage Reg	ulator		
1Y412	MFC-6030-A	Voltage Regulator	4.85
Connectors			
1Y1211	SRM-14S-NSS	Control Panel Assembly	10.00
1Y1213 1Y426	SRM-14PNSS 60 HA 4F	to Motor Drive System  Control Panel  Camera to Front	9.00 3.40
1Y421	61LA5F	Handgrip Camera to Side Cover/	4.20
1Y447 1Y370	SM3SN 60 HA 4F (modified)	Amplifier Crystalink Connector (in amp) Pilot Tone Connector	8.50 5.50
<u>Switches</u>			
1Y1231 1Y430 1Y432	NPN 30-808-050 7101J-1 7101J-1/7465-3	FPS Rate (Control Panel) On/Off (Control Panel) On/Off and Bezel (Control Panel)	8.50 4.60 6.00

# Switches (Cont'd)

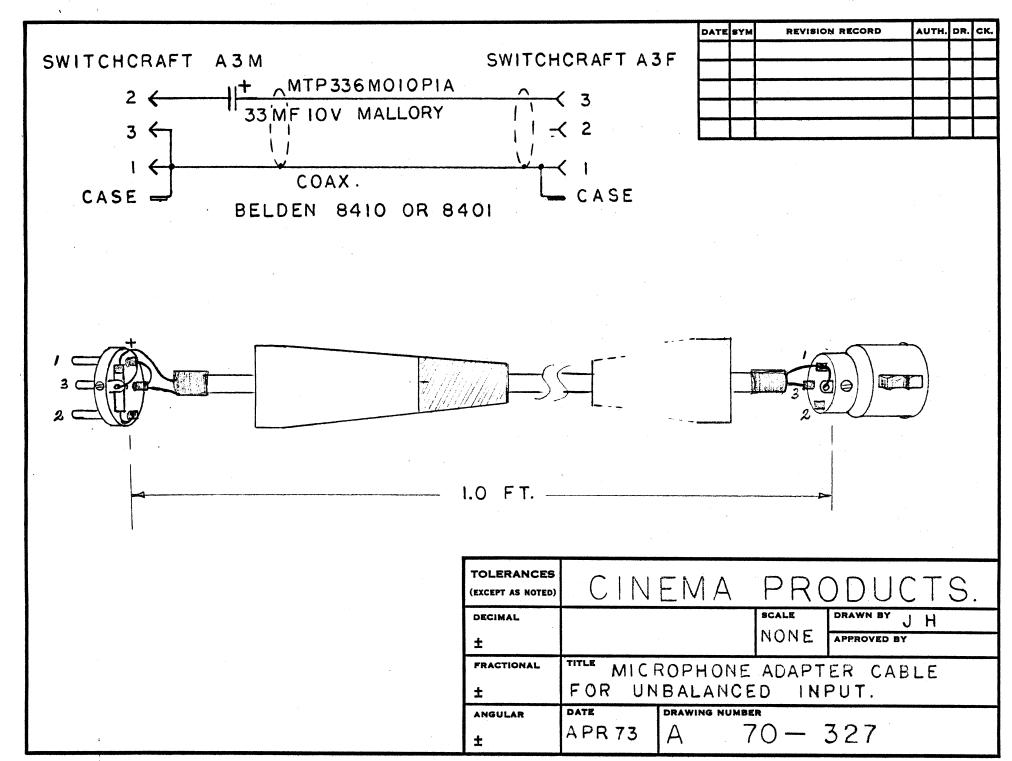
Order Code	Part Number For Reference Only	Description	List Price
1Y433	70-157	Guard On/Off (Control	2.60
1Y428	46-101-R	Panel) Battery Test (Control	3.60
1Y429	70-147	Panel) Guard Battery Test (Control	3.80
1Y434 1Y1607	J4004 23-021-125	Panel) On/Off Front Switch, 50-60 HZ	12.50 6.00
Meter			
1Y1241 1Y437 1Y439	70-757 84 70-031	Meter Calibration Assembly Battery Test Meter Bracket, Battery Meter	20.00 6.00 5.80
<u>Hardware</u>			
1Y1256 1Y882	70-764-A 1413-6	Terminal Board (Sync Lamp)	8.00
1Y580	2185	Lug Grommet	.40
<u>Battery</u>			
1Y1271	1100-001-139	Battery, Footage Counter	18.00
<u>Capacitors</u>			
1Y373 1Y529 1Y374 1Y375 1Y530 1Y531 1Y5376 1Y532 1Y533 1Y534 1Y535 1Y525 1Y525 1Y370 1Y526 1Y527 1Y538 1Y540 1Y536 1Y537 1Y537 1Y539 1Y528	KR1W5OK KR33W5OK KR47W5OK K1W5OK K3R3W25K K4R7W25K K4R7W25K K8R2W15K K15W1OK K15E5OK K68E25K K15OE15K K330E6K 65F10AA332 65F10AA332 65F12AA473 65F13AC823 CK05BX222K CK05BX222K CK05BX222K CK05BX272K CK05BX333K DD 330	.1m-50V .33M-50V .47M-50V 3.3M-25V 4.7M-25V 8.2M-15V 15M-60V 68M-25V 150M-15V 330M-6V .0033M .0039M .047M .082M .0022M .0024M .022M .027M .033M .033M .033M	2.25 1.05 2.50 2.25 4.50 2.25 2.25 4.25 4.25 4.25 4.00 1.60 1.50 2.65 1.80 1.20 2.40 1.80 1.80

Order Code 1Y371 1Y372 1Y379 1Y380	Part Number For Reference Only DD 500 DD 102 UK50103 UK10503	Description 500P .001M .01M-50V .05M-10V	List Price .75 .75 1.40 1.40
Integrated 1Y544	Circuits LM1303N	T.C	,
1Y545	LM380N	I.C.	8.50 8.50
Transistors			
1Y548	MJE800	Transistor	4.65
1Y396 1Y549	2N4400 MFE-3002	Transistor Transistor	2.00
Potentiomet			
1Y400 1Y552	53-1-1-503 53-1-1-502	50 ohm Pot.	4.00
1Y553	53-1-1-203	50 ohm Pot. 20 ohm Pot.	/ 00
1Y554	E086BC/10K	10 ohm Pot.	6.00 1.20
1Y556	25K ohm	Potentiometer Rework (70-442-2)	4.00
Diodes		•	
1Y560	1N270	Diode	1.85
1Y404	1N4148	Diode	1.00
Voltage Reg	ulators		
1Y412	MFC-6030A	<b>V.R.</b>	4.85
1Y569	UGH-7812 393	V.R.	
Relay	<b>-</b>		
TY570	712-18	Relay	4.00
Transformer			
1Y573	BH1058	Transformer	18.00
Hardware			
1Y576	1340T	Terminal Standoff	.30
1Y579	7582	Grommet	.40
1Y580 1Y583	2185 9452	Grommet	.40
1Y585	R4103	Cable (nine inches)	1.00
1Y578	S 048-4	Lug Bristol Key	. 20
Connectors			
1Y590	3501FP	Phono Connector	.60
1Y591	111	Jack	.60
1Y592 1Y593	70-454-1 70-459	Connector	12.00
11373	/ U-437	Microphone Connector	28.00
1Y594	70-112	Assembly Battery Plug Assembly	3.60

Order Code	Part Number For Reference Only	Description	List Price
0			
Switches	71014	0 1 1 (0)	
1Y597	7101M	Switch (Bias; Mode)	4.40
1Y598	7101S	Switch (AGC)	4.40
1Y599	<b>7201S</b>	Switch (Amplifier on/off)	5.00
Mechanical		· · · · · · · · · · · · · · · · · · ·	
1Y477	70-T61	Guard	3.00
1Y478	70-010	Cover, Battery Compartment	
1Y483	70-309	Cover	(Ref.)
1Y603	70-431	Bracket Mount; VU Meter	6.00
1Y606	70-446	Shield	24.00
1Y610	70-457	Knob	6.20
1Y611	70-433	Plate	12.80
1Y612	70-458	Stud, Panel Mount	2.40
1Y613	70-444	Plate, Light Trap	2.65
1Y614	70-426	Face Panel	7.25
1Y616	70–363	Shield Bias Oscillator	3.20
Replacement	Parts Auxiliary Sid	e Cover	
1Y475	70-323	Commenter M 1: C:	4 00
1Y476	70-323 70-112	Connector, Modification	4.00
		Plug Assembly	3.60
1Y477	80-161	Guard	3.00
1Y478	70-010	Cover Battery	6.25
1Y479	M4SH	Connector; To Record System	
1Y480	12QK5M	Connector; Power to Body	2.00
1Y481	8434	Cable	1.00
1Y482	R4142SF	Lug, Red	. 30
1Y483	70-309	Cover (Reference Only)	(Ref.)
PLC-4 Magaz	ine		
1Y751	88-011	Links Town	( 50
		Light Trap	6.50
1Y750	88-024	Тое	3.00
1Y757	88-006	Knob	1.25
1Y762	88-012	Hub	24.00
1Y761	88-018	Roller Plate	12.50
1Y753	88-021	Shaft	4.40
1Y754	83-181	Screw	. 40
1Y760	88-022	Spring Roller	9.00
1Y759	88-023	Fixed Roller	6.00
1Y756	88-020	Guide Roller	3.00
1Y752	88-001	Pulley	7.35
1G190	70-055	Stud	2.50
1G192	88-052	Core Adapters	9.00
1Y770	88-064	Housing, assembled	78.00
1Y771	88-059(-1 Front	Door Assembly, Less hinge	42.00
11/77	-2 Rear)		
1Y772	88-027	Hinge	35.00
1Y769	NPN	Update Kit for PLC-4 Latche	s N/C

# COLLIMATION OF GROUND GLASS CP-16R WITH INFORMATION DISPLAY

- 1. Remove information display coverplate.
- 2. Remove eyepiece and beamsplitter.
- 3. Remove information display P.C. board.
- 4. Rotate mirror shutter to open (non-viewing position).
- 5. Remove ground glass from holder.
- 6. Place 70-878 ground glass mirror in ground glass holder.
- 7. Remove pressure plate.
- 8. Place 70-879 aperture mirror in position.
- 9. Loosen screws on ground glass holder and move the holder all the way up and snug up the screws. NOTE: Do not tighten the screws, the holder may need adjustment.
- 10. Place lens on camera, focus to ' ' and wide open at 25mm.
- 11. Place 70- fixture on camera. The fixture fits the information display opening.
- 12. Place camera on collimator.
- 13. Check aperture mirror focus. NOTE: The aperture mirror is a reference and must be in focus.
- 14. Rotate mirror shutter to viewing position.
- 15. Check ground glass focus.
- 16. Tap the plunger on the fixture (lightly with a 2 oz hammer until the ground glass is in focus).
- 17. Turn the threading knob through several cycles to insure that focus of aperture mirror and ground glass mirror are identical.
- 18. Tighten screws on ground glass holder.
- 19. Recheck focus mirrors.
- 20. Remove fixture.
- 21. Replace information display P.C. board.
- 22. Replace beamsplitter and eyepiece.
- 23. Replace information display coverplate.
- 24. Replace ground glass in holder.
- 25. Replace pressure plate.



$$24 \frac{FR}{SEC} \times 60 \frac{SEC}{MIN} = 1440 \frac{FR}{MIN} = 1440 \frac{REV}{MIN}$$

$$25 \frac{FR}{SEC} \times 60 \frac{SEC}{MIN} = 1500 \frac{FR}{MIN} = 1500 \frac{REV}{MIN}$$

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP.

NUMBER:

TITLE:

**MOTOR SPEED MATH** 

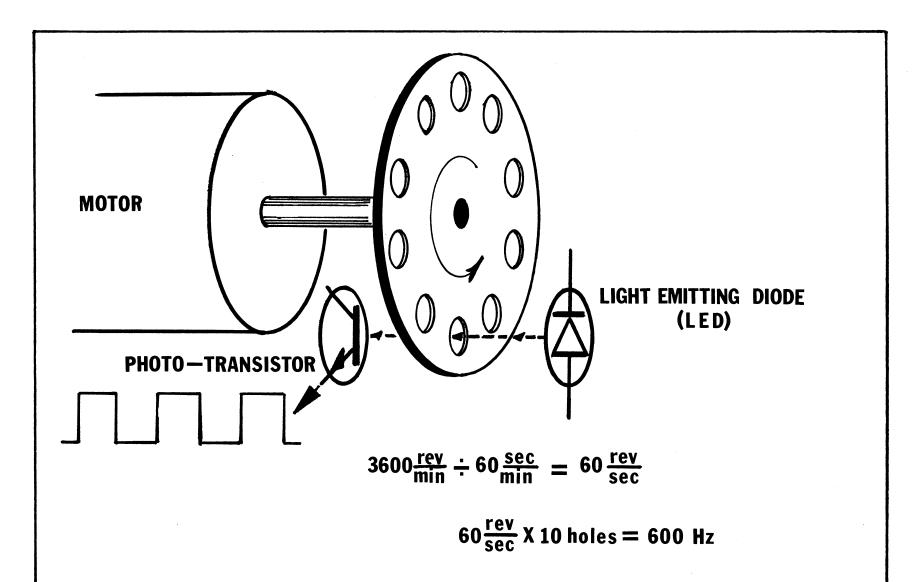
DATE:

8-75

DRAWN BY:

**ememo** 

Los Angeles, Calif. 90025



THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP.

NUMBER:

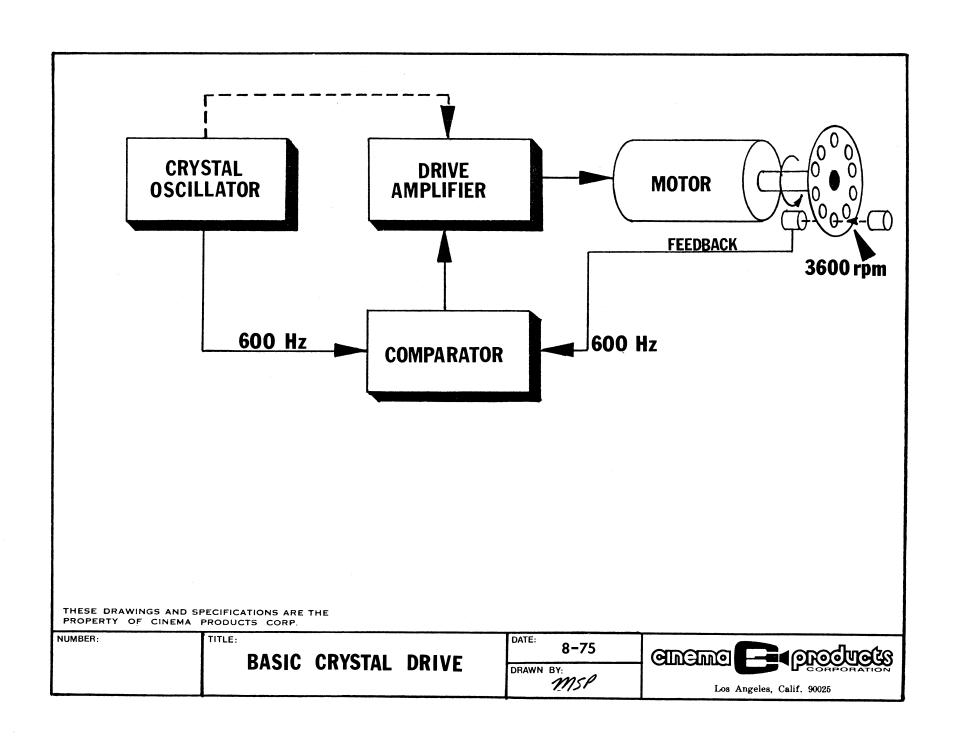
**OPTICAL TACHOMETER** 

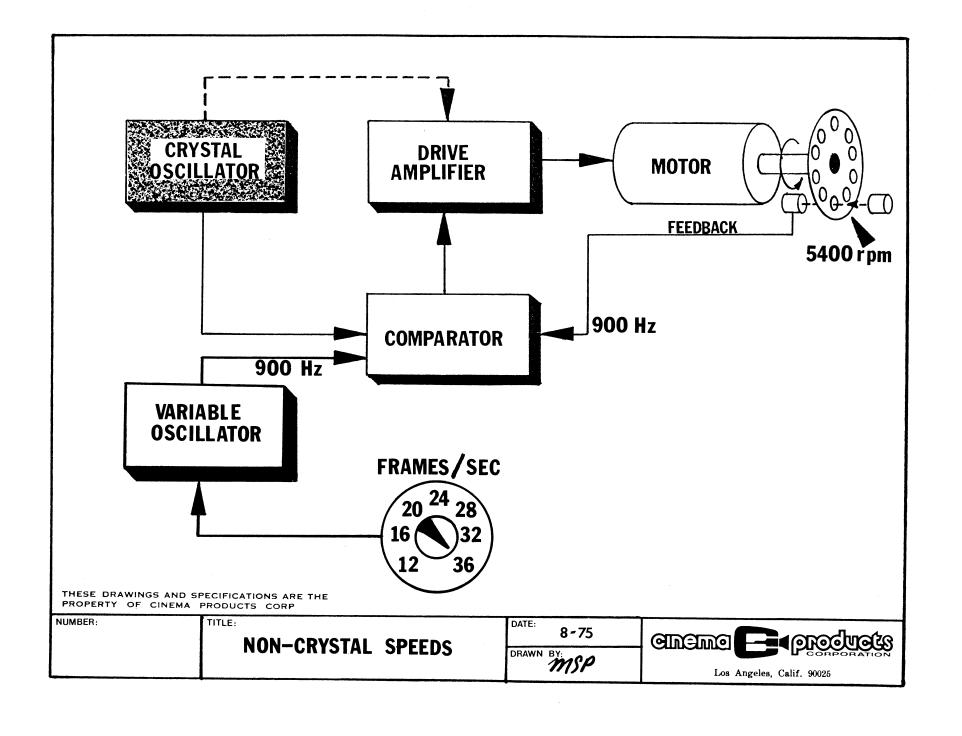
DATE:

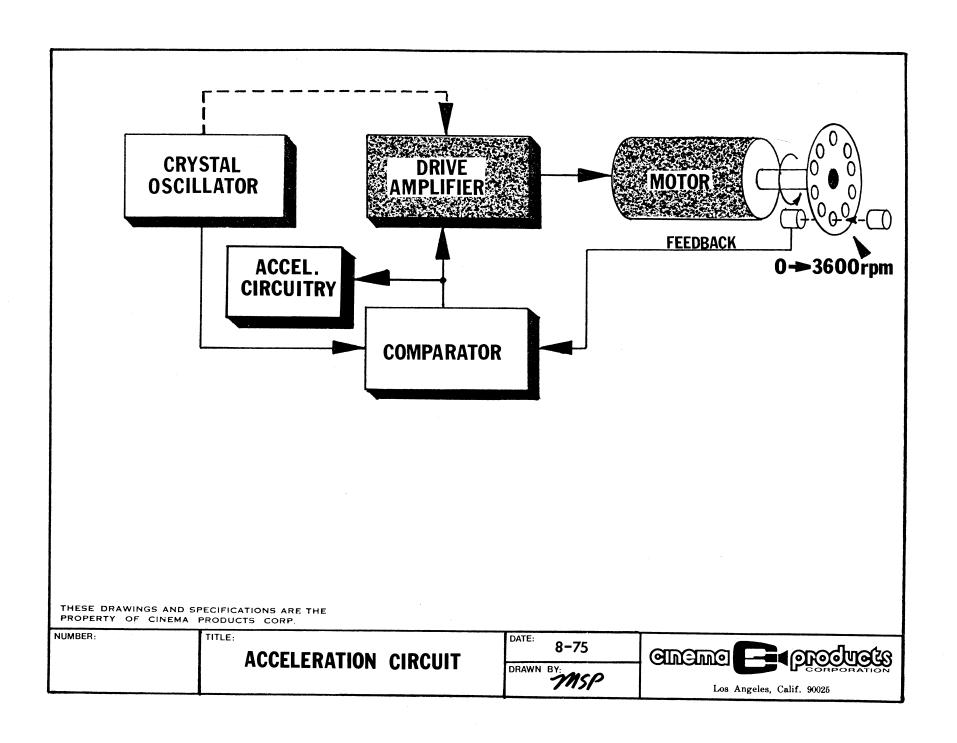
8-75

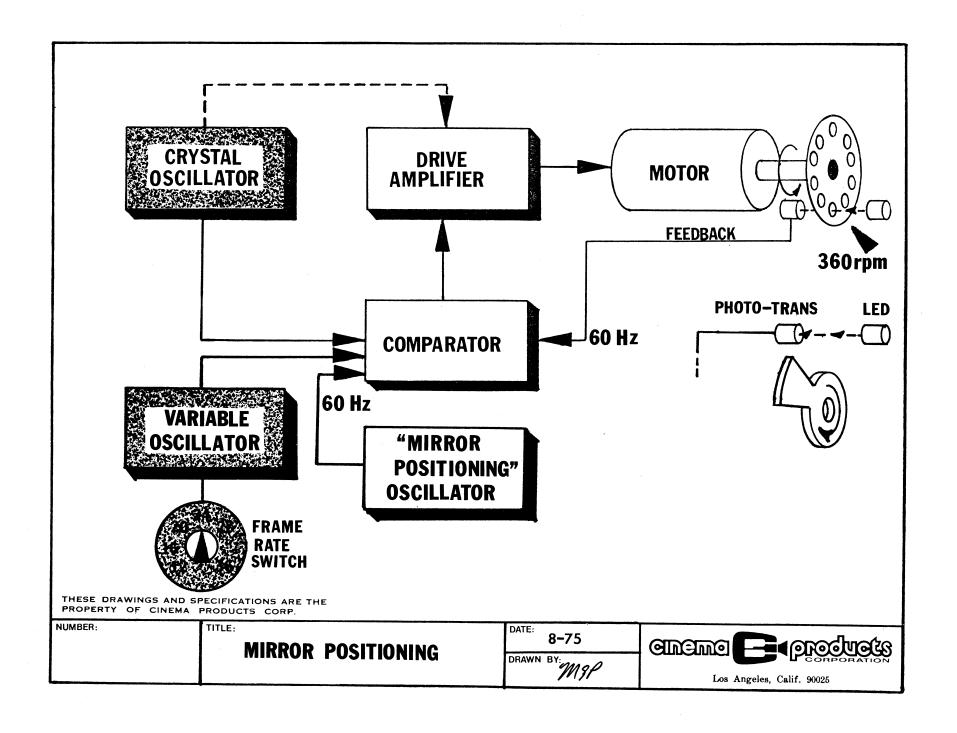
DRAWN BY:

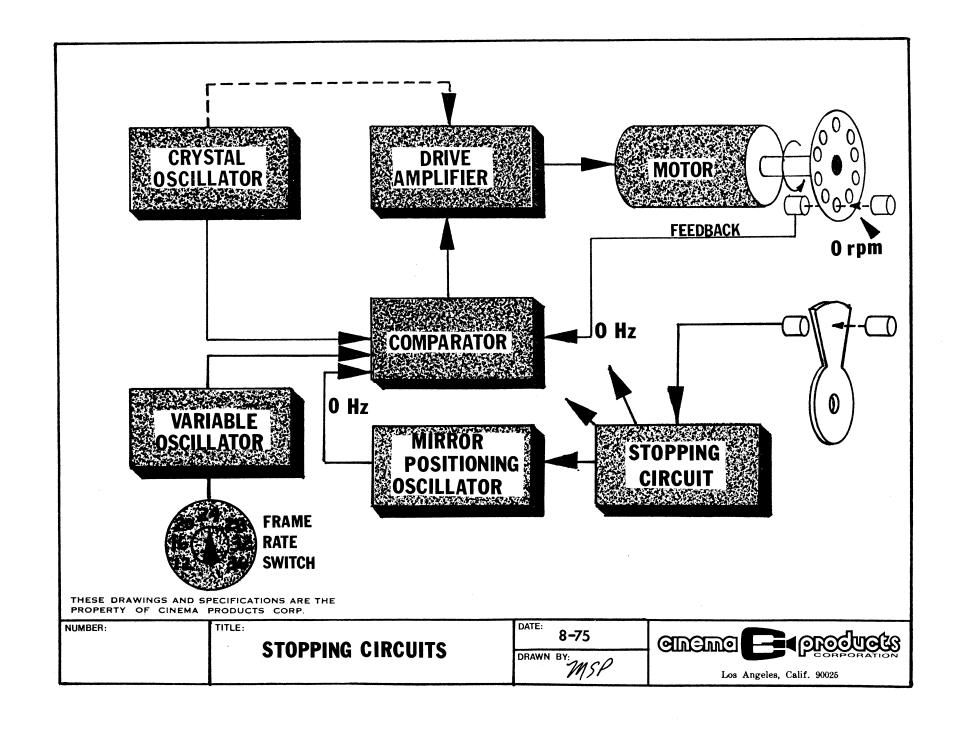
Los Angeles, Calif. 90025

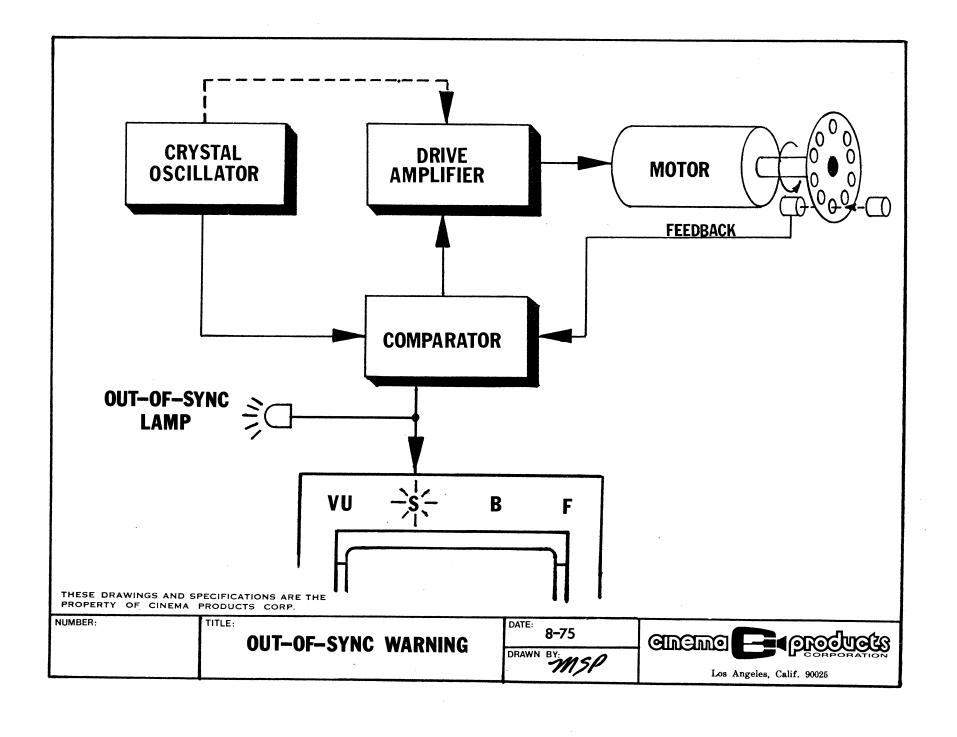


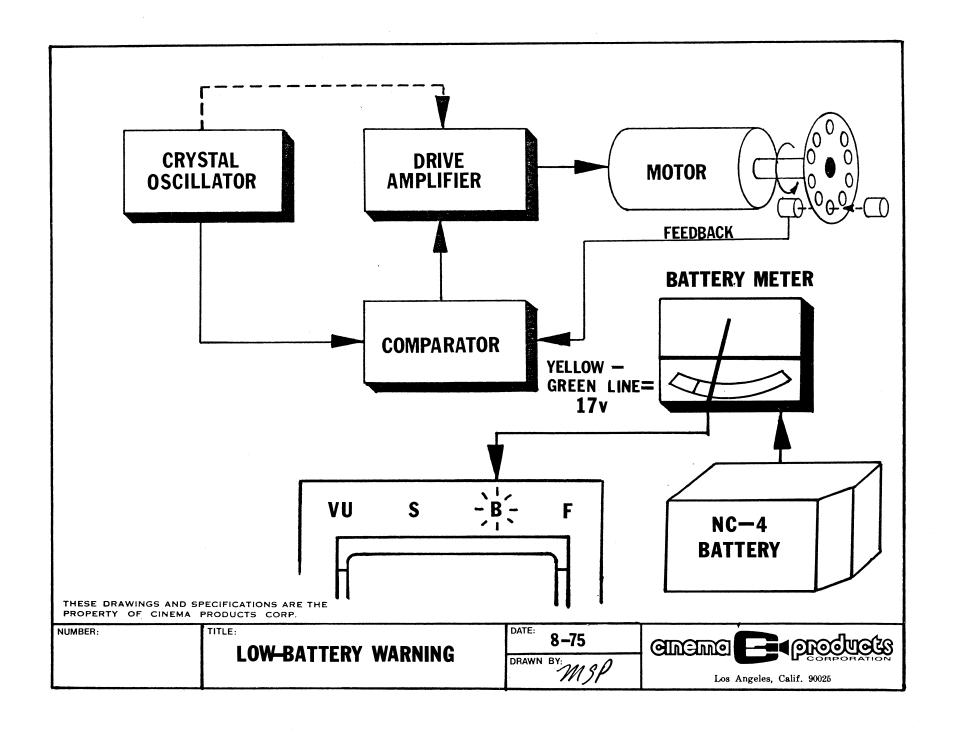


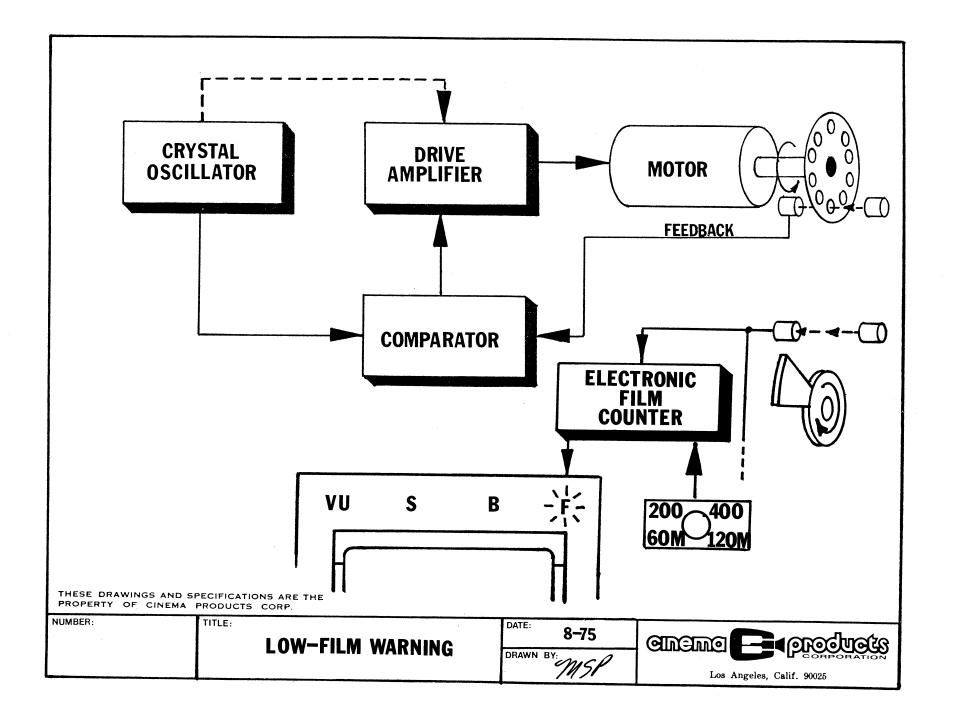












SIZE OF LOAD	LOW FILM - F:- WARNING AT	TIME AND FILM LEFT
400'	360'	ZMIN, 40'
120M	108m	ZMIN, 12M
200'	180'	1 MIN, 20'
60M	54 <sub>M</sub>	1 MIN, 6M

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP.

NUMBER:

TITLE:

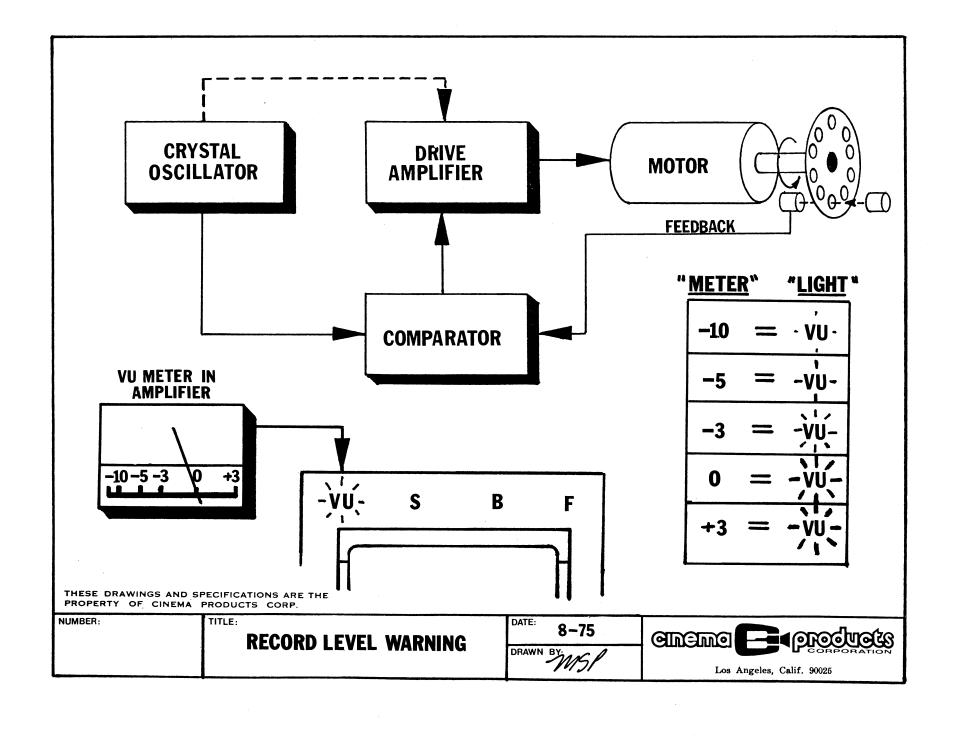
**LOW FILM SIGNALS** 

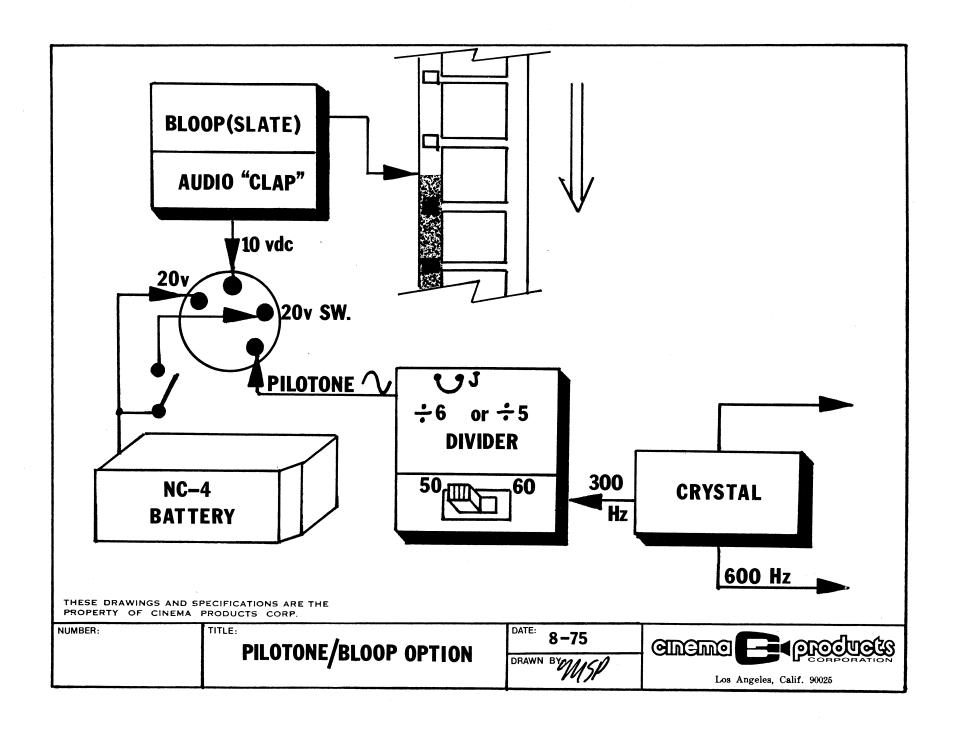
DATE: 8-

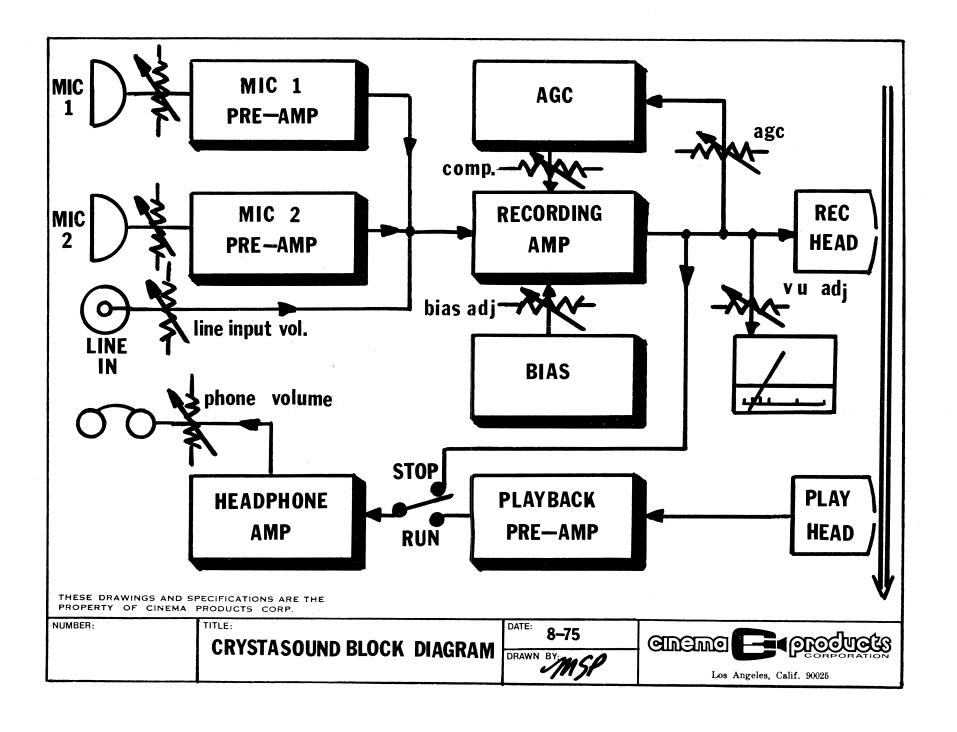
DRAWN BY:

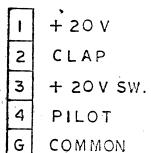


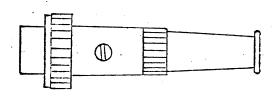
Los Angeles, Calif. 90025











# REAR VIEW

# PARTS

1 09CL4M PREH CONNECTOR

I WIRING SKETCH 70-877

09CL4M IS SWITCHCRAFT P/N

PILOT SIG. = 50 OR GOHZ AT I VOLT R.M.S.

CLAP SIG = + 10 V WHEN ON AT 10 M.A.D.C.

+ 20 V ALWAYS ON

+ 20 V SW. ON WHEN CAMERA RUNNING.

TOLERANCES (EXCEPT AS NOTED)	CINEMA PRODUCTS			
DECIMAL	CDIC	. ר	SCALE	DRAWN BY J HILL
±	CP-16	R P		APPROVED BY
FRACTIONAL	PILOT CONNECTOR AND			
±	WIRING SKETCH KIT.			
ANGULAR	DATE DRAWING NUMBER			
±	MAY 74	A	70 - 8	377

#### CP-16 Training Seminar Summary

The objective of this summary is to give a capsule review to accompany the printed block diagrams and figures. These diagrams and figures are identical to those used in seminar discussions.

The film transport claw pulls 1 frame of film down for each revolution of the gear to which it is attached. The mirror shutter is also synchronized with this same gear. The movement shaft that operates this gear directly is driven by a pulley which may changed for 24 FPS or 25 FPS crystal sync speed. The mathematics for deriving the motor speed given the basic frames per second requirements is shown in figure 1, "Motor Speed Math". The actual motor speed is the same regardless of crystal speed chosen.

The crystal oscillator in the CP-16 R yields a stable frequency output which can be processed electronically to do a number of different jobs simultaneously. The basic output frequency is 600 Hz(cycles per second) that maintains the frame rate at a perfect 24 or 25 FPS. Crystal controlled cameras and tape recorders need no connecting ("sync-pulse") cable to maintain perfect lip sync.

Referring to figure 2, "Optical Tachometer", this simplified drawing shows how a 600Hz waveform may be generated by infra-red light from a light-emitting-diode (LED) passing through 10 holes in a disc rotating at 3600 RPM striking a light sensative transistor. The 600 Hz "feedback" from the motor is sometimes called the tachometer.

Figure 3, "Basic Crystal Drive" depicts how the 600 Hz

from the crystal and the 600 Hz from the tachometer are evaluated in the "comparator" and then fed to the "drive amplifier" with the proper corrective signal. This speed corrective signal is modulated or mixed with another type of signal from the crystal and is converted into a series of variable width pulses which are then fed to the motor. Thus the closed control or servo loop is complete.

"The Acceleration Circuit" in figure 4 is the key to the smooth speed-up of the CP-16 R camera. The comparator's output signal is acted upon by the acceleration circuit to allow a gradual increase in speed until sync speed is acheived.

When frame rates other than crystal speed are called for the "variable oscillator" is called upon to deliver 300, 400, 500, 700, 800, or 900 Hz as selected by the control panel switch. These frequencies are then matched by feedback from the tachometer and cause the motor to deliver frame rates of 12, 16, 20, 28, 32, or 36 FPS respectively. The 600 Hz from the crystal is de-energized as the shading in the diagram indicates. See figure 5, "Non-Crystal Speeds."

"Mirror Positioning" in figure 6 shows how the drive system slows down to a 60 Hz (2.4 FPS) rate by de-energizing both the crystal and the variable oscillators to cause the shutter to go slowly enough for the mirror to stop in the viewing position. The de-energizing of these circuits is caused by stopping the camera by using either the push-button or "STOP-RUN" switch.

\*Using a 25 Fps pulley, the frame rates would be 12.5, 16.5, 21, 29, 33.5, and 37.5 respectively.

The "Stopping Circuit" figure 7 completes shutting off the entire camera once the mirror is in the viewing position. Another light sensative transistor and LED take care of the job by sensing a dark flag that blocks the LED's infra-red light when the mirror shutter reaches the viewing position.

The information display is a visual readout of vital camera functions. It is seen by the camera operator through the viewfinder, but does not in any way distract the operator by blocking any of the image.

The first information display function is the "Out-of-Sync Warning" in figure 8. This indicator operates together with the red lamp on the outside of the camera to tell the operator that the camera is not operating at the speed that has been selected. The signal for this function originates in the comparator. It is normal to see the out-of-sync warning as the camera is stopped or started.

The "Low Battery Warning" in figure 9 operates in conjunction with the battery meter on the control panel. The indicator in the viewfinder is designed to come on when the needle in the battery meter reaches the yellow-green line. The yellow-green line indicates enough battery charge to finish the take, but the battery should be changed before a long take is attempted.

The "Low Film Warning" indicator comes on to warn the operator that 10 per cent of his original film load is unexposed. The Low Film system features a long term memory that functions even when the battery is removed so your film

count is not lost until the counter is reset to zero by reseting the mechanical film counter above the control panel. The count originates from the same flag that causes the mirror to stop in the viewing position. The electronic film counter is "programmed" by setting the 200 - 400 ft. switch appropriately when threading that magazine for the first time. The switch is located in the film chamber of the camera. Figure 10, "Low Film Warning" gives the block diagram of the counter while figure 11, "Low Film Signals" gives the various indications possible. The indicator in the viewfinder will remain on as long as the camera battery is in the camera.

The "Record Level Warning" figure 12, gives a brightness proportional to the actual record level shown on the

VU meter of the Crystasound amplifier. However, when a record level that could cause distortion occurs the indicator
brightness jumps much higher than normal to alert the operator.

The driver circuitry for the indicator is located behind the
control panel of the camera.

The "Crystasound Block Diagram" figure 13, shows the basic roadmap of the amplifier. The diagram shows how the various inputs can be mixed and then fed to the record amplifier which is then acted upon by the AGC, if so desired, and the bias circuit. The control associated with the bias circuit (accessed by a hole in the side of the amplifier) must be adjusted periodically to compensate for head wear and emulsion differences. This control is "peaked" by recording a tone

and simultaneously listening through the headphones and adjusting the control slowly for the loudest possible tone.

The playback portion of the amplifier is provided for quality checking your recorded track at the time of recording. By switching the BIAS SWITCH OFF, a soundtrack may be played back without disturbing the original recording. When either of the camera run switches are engaged, the headphone amplifier automatically switches to the playback.

The amplifier, the Auxillary Side Cover (Silent Door), and the NC-4 Battery are provided with fuses. In both the amplifier and the side cover the fuse consists of .75 inches of #30 wire soldered between two posts on the battery connector board. The fuse itself is insulated with a piece of tubing, the spare wire provided is in a coil. Be sure to find the cause of the blown fuse before soldereing a new one in.

The battery fuse is designed to withstand 50% more surge current than the amplifier fuse so there should seldom be a need for replacement. Fuse replacement is a factory procedure.

The "Pilotone/Bloop Option" figure 14 will provide a 50 or 60 Hz Pilotone and a 10 volt audio Clapstick to tape recorders so equipped. In addition, an edge marking slate (bloop) for the film that perfectly synchronizes with the clapstick is provided. The edge marker may be a "start only" or "start and stop" device depending on the user's needs. The Pilotone connector also features a 20 volt unswitched and a 20 volt switched outlet for possible remote control applications.

TECHNICAL MANUAL

CP-16R EXPOSURE

CONTROL SYSTEM

SEMI-AND FULLY-AUTOMATIC

# EVALUATION, ALIGNMENT AND REPAIR PROCEDURES REPLACEMENT PARTS LIST ILLUSTRATIONS

CINEMA PRODUCTS CORP.

2037 Granville Avenue

Los Angeles, California 90025

Telephone: (213)478-0711 Telex 69-1339 Cable: Cinedevco

Technology in the Service of Creativity (Revision 2 October 5, 1976)

# CP-16R EXPOSURE CONTROL SYSTEM MANUAL TABLE OF CONTENTS

CONTENTS		1
INTRODUCTION		
WEIGHTING DIAGRAM		
CIRCUIT DESCRIPTION		
SYSTEM TEST AND EVALUATION		8
MINOR ALIGNMENT		10
COMPREHENSIVE ALIGNMENT		12
KEY VOLTA	AGE READINGS	21
REMOVAL A	ND REPLACEMENT INSTRUCTIONS	22
PARTS LIS	i <b>Τ</b>	25
DIAGRAMS:		
31-114	IRIS MOTOR	29
74-100	DISPLAY ASSEMBLY	30
74-101	LIGHT METER CONTROL ASSEMBLY	31
74-102	JUNCTION BOARD ASSEMBLY	32
74-104	PHOTO-CELL AMPLIFIER	33
74-105	LED DISPLAY	34
74-120	IRIS SERVO AMPLIFIER	35
74-121	IRIS SERVO ASSEMBLY	36
74-170	SENSOR PRE-AMP ASSEMBLY	37
74-174	ASA/FPS CIRCUIT BOARD	38
74-186	BEAMSPLITTER MOUNT	39
74-187	DETECTOR ASSEMBLY	40
74-203	SCHEMATIC	41
74-204	BLOCK DIAGRAM	12

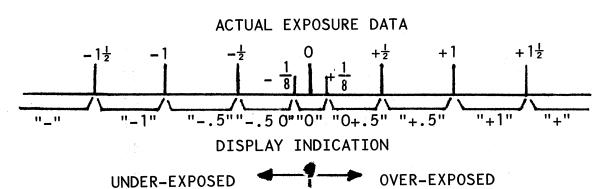
#### CP-16R SEMI AND FULLY AUTOMATIC EXPOSURE CONTROL SYSTEM

#### INTRODUCTION

The Exposure Control System is a behind-the-lens system using a silicon light sensor for fast response at low light levels. The sensor is located on the fiber optic viewing screen assembly and shares light with the viewing optics. This is accomplished by a cube beam splitter located directly above the fiber optic plate. Approximately 20% of the light is directed towards the sensor. No light is directed from the film.

The system is accurate over a wide range of illumination and is fully temperature compensated. Light measurements are taken only when the mirror shutter is in the viewing position of its rotary cycle. The ASA and FPS controls adjust the system for the particular film and frame rate being used.

The Exposure Display consists of 7 light emitting diodes (LED's) located along the bottom edge of the fiber optic plate as seen through the viewfinder. The center LED displays a "0" which indicates system null (correct exposure.) To the right of "0" are "+.5", "+1", and "+" which are  $\frac{1}{2}$  stop increments. To the left are "-.5", "-1," and "-". The "+" and "-" indicate  $1\frac{1}{2}$  stops or more over or under exposed respectively. The accuracy of the dead band or indication of null is  $=\frac{1}{2}1/8$  stop.\* The following diagram indicates how the display is interpreted.



When using the exposure control system the viewfinder dowser must be closed except when the eye is against it to prevent exposure errors due to light reaching the film and the sensor. When using behind the lens filters allow for the filter factor when setting the ASA control. Conversely when using filters in front of the lens, set the ASA control to the same ASA rating as the film.

Unless otherwise specified all references to FPS Control or Knob in this manual refer to the exposure system's FPS Control Knob not the camera's speed control knob located on the camera's rear control panel.

Further, all references to 24 FPS can be understood to mean 25 FPS for cameras whose Frame Rate is 25 FPS. The following table gives other Frame Rate equivalents:

Reference in Text & Exposure Control Markings	Interpretation for a 25FPS Camera	
12	12.5	
16	16.5	
20	21	
24	25	
28	29	
32	33.5	
36	37.5	

Since the exposure calculation difference between 24 FPS & 25 FPS is negligable no special instructions are required for 25 FPS cameras.

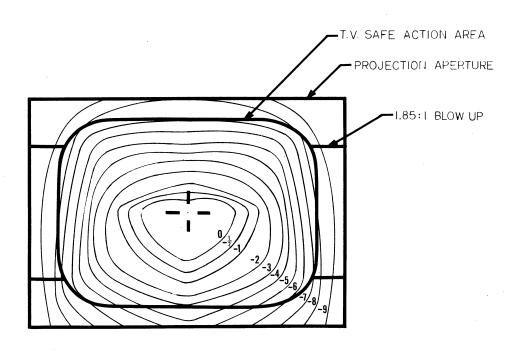
<sup>\*</sup>This means a "O" indication is seen until the exposure is 1/8 stop from ideal. When this condition is reached the "+.5" or "-.5" indicator lights simultaneously with the "O".

# CP-16R EXPOSURE SYSTEM WEIGHTING DIAGRAM

The accompanying diagram (below) represents the weighted response of the CP-16R Exposure Control System to images in the camera's picture area as seen on the fiber optic viewing screen.

The areas bounded by continuous lines represent values of uniform exposure control system weighting relative to the most sensitive region located at the center of the picture area. The numbers identifying these areas indicate the number of stops (t/or f/) that a particular area is de-weighted.

The exposure information displayed on the 7 LEDs (light emitting diodes) is most heavily influenced by the image appearing in the central high sensitivity region of the picture area. The foreground of the picture is moderately weighted to give an accurate exposure of picture elements nearer to the camera than the subject at the center of the picture area. The area which has the least influence on the exposure display is located at the very top of the picture area where a strong sky or other bright light source might override an otherwise accurate exposure of the subject. The balance of the picture area falls between these two extremes as indicated on the weighting diagram.



# CP-16R EXPOSURE CONTROL SYSTEM CIRCUIT DESCRIPTION

REFERENCE: 74-203 Schematic

#### SENSOR PREAMP ASSEMBLY, 74-170

Silicon Photodiode Sensor, Dl, is operated in a forward bias mode into current amplifier and buffer, Ul. Since the current through Dl is proportional to the light reaching it from the fiber optics viewing screen, the current through Dl and Ul doubles each time the light is increased by l stop. Likewise the current through Dl and Ul decreases by one-half each time the light is reduced by l stop. This current may be measured as a voltage from the Cathode of Dl (+ Lead) to Pin 6 of Ul (- Lead).

The log converter circuit, comprised of U2 and U3, converts the "doubling" and "halving" response to light of D1 and U1 to a uniformly increasing or decreasing voltage on the output (pin 6) of U2. U3 is used as a temperature compensated series diode pair in the feedback loop of amplifier U2. Voltmeter measurements taken from the cathode of D1 (- Lead) to pin 6 of U2 (+ Lead) will show an increase or decrease of approximately 50 millivolts when the light reaching the sensor increased or decreased by 1 stop respectively. Similarly, the same 50mV change can be measured from ground to pin 6 of U2 except that the voltage measured will be in the range between 7.5 to 8.5V.

This circuit board is powered by the 12 volt regulator VR1 located in junction assembly 74-102. Total current consumed by this circuit varies with temperature. At room temperature (70°F or 20°C) normal current for this circuit board is about 20mA at 12 volts.

# LIGHT METER DISPLAY ASSEMBLY, 74-100

The display assembly consists of Photo-cell amplifier assembly, 74-104, and the LED display assembly, 74-105. These two circuit board assemblies are connected together by a permanent 5 circuit connector are then referred to as assembly 74-100. The assembly is located under the access cover plate on top of the camera.

U4A is an amplifier operating at a gain of approximately 5 to give approximately 250mV of change at pin 1 for an increase or decrease in light of 1 stop. The light gain trimpot, R 13, sets the gain of this stage. The null trimpot, R8, sets the correct operating point for U4A depending on the characteristics of D1 and the 74-170 Sensor Preamp assembly.

FET transistor, Q1, gates (conducts) the output of U4A to the sample and hold circuit U4B only when the mirror shutter is in the viewing position. Q1 is "on" only when the base of transistor Q2 (located in junction assembly 74-102) is low. T.P. "P" is a 12v. pulse equal to the camera's frame rate when the camera is running or a 12v. D.C. level when the camera is stopped in the viewing position.

This signal originates from the 70-760 crystal drive system assembly via pin R of the 14 pin connector.

Sample and hold circuit U4B operates at a gain of l (unity). Its output is a pure D.C. level which is proportional to light and is constant whether the camera is stopped or running. This output signal becomes the voltage against which the particular ASA and FPS settings are summed at summing test point, T.P. "S". The combined ASA and FPS settings produce a voltage the, summing point, which is proportional to the exposure requirements of the film. ASA/FPS trimpot, R2O calibrates the ASA/FPS voltage from the light meter control assembly, 74-101.

T.P. "S" is then filtered by R5 and C9 and applied to the summing input, pin 11, of Hybrid I.C., U6. U6 contains a resistive voltage divider that provides 1/2 of the supply voltage from the regulator. This reference voltage is used within U6 and is also used by the iris servo assembly, 74-103.

U5B provides a gain of 10 and buffers T.P"S" for later use in the iris servo assembly, 74-103.

U5A operates at unity gain and buffers T.P."R" (the reference voltage from U6) for later use in the iris servo assembly, 74-103.

Hybrid IC, U6 selects and operates the proper LED. U6 compares the voltage on pin 11, which represents the amount of light present summed against the particular ASA and FPS values selected to its internal voltage reference. On the basis of this comparison the proper LED or LEDS are lit. CR2 and CR3 are part of the LED selection circuit.

The light meter display assembly is powered by regulator VR1. Connection to VR1 and other exposure control components is made via P3. J5 connects LEDS 8 through 11 to the control panel circuits and crystal drive system.

# JUNCTION ASSEMBLY, 74-102 AND LIGHT METER CONTROL ASSEMBLY, 74-101

Junction assembly, 74-102, interfaces all other assemblies of exposure control system and contains the strobe transistor Q2 (discussed in the previous section) and voltage regulator VR1. Connection is made to Pin R of the 70-760 crystal drive system, +20v battery, +20v "switched", and ground by solder connections to the camera body wiring harness.

The exposure control system power switch is located on the 74-101 light meter control assembly. This assembly also contains the FPS switch and the ASA control for adjusting the exposure control system to the particular frame rate and film speed. The FPS switch does not affect the camera's operating speed.

# IRIS SERVO ASSEMBLY, 74-103

This assembly operates in three modes, which are discussed in the CP-16R Operation and Maintenance Manual.

When "Semi" is selected on S3, the null detect signal from U6 goes

low when a "O" is indicated by the exposure display. This signal is inverted by U7A and reinverted by U7B; however, the signal path stops here. CR4 and R34 assures the servo amplifier and motor won't receive any kind of "turn'on" signal.

When "AUTO" mode is selected the null detect signal via U7A and B is compared by U7C with a power on signal developed by U7D, R35 and CR5. Thus pin 11 of U7C is low only when it is necessary for the iris motor to operate the iris.

Q22 functions as a switch for the power to U8 and the iris motor. This conserves battery power when the iris motor is not being used; for example, when a null ("O") indication is displayed.

U8A and UB8 function as the servo amplifier which drives the iris servo motor, 74-156, only when a null is not detected. Assembly 74-100 produces buffered signals representing T.P."S" and T.P."R" which appear on pins B and D of Pl. It is the relative polarity of these pins that controls the direction the motor will turn in the absense of a null signal. If T.P."S" is more positive than T.P."R", pins 6 and 8 of U8 will be more positive than pins 7 and 9. Thus, pin 13 will be more positive than pins 7 and 9. Thus, pin 13 will be more positive than pin 2. This condition will cause the motor to rotate CCW reducing the amount of light reaching the film. In the case of T.P."R" being more positive than T.P."S", pins 7 and 9 of U8 will be more positive than pins 6 and 8. Pin 2 will then be more positive than pin 13, and the motor will turn CW to increase the light reaching the film. In either case when null is reached power to U8 is cut-off by Q3.

When the "AUTO-VIEW" mode is selected all circuits operate as described previously as long as the camera runs. When the camera is turned off, pin 1 of U7D goes low and pin 2 gradually goes from low to high thus pin 3 stays high for a time and then goes low. While pin 3 is high U7C pin 13 is driven high. Since pin 12 is high also pin 11 goes low thus applying power to U8A and U8B via Q3. While pin 3 of U7D is high, pins 6 and 8 are driven positive regardless of light condition. The drives the servo motor CW to full aperture for viewing and focusing. Pin 3 eventually goes low (after 4 sec.) due to the time constant of R39 and C16. This will cut-off power to U8A and U8B and eliminate the drive signal from pin 3 to U7D. As long as the camera is stopped pin 2 of U7D cannot goe low thus preventing pin 11 of U7C from going low which would start the motor. When the camera is started operation as described in the "Auto" section is again established.

# CP-16R EXPOSURE CONTROL SYSTEM TEST AND EVALUATION

#### INTRODUCTION

This Test & Evaluation procedure should be carried out when a malfunction or misalignment is suspected somewhere in the CP-16R Semi Automatic Exposure Control System. This procedure should also be carried out if any assemblies or components in the exposure control system have been replaced. Finally this procedure should be carried out only if all of the following equipment or equivalent is available and well calibrated. All references to FPS dial refer to the exposure control system's FPS dial unless otherwise specified.

#### **EQUIPMENT REQUIRED**

- Light Value Standard (National Camera Comparalumen or equivalent unit to provide 120 foot-Lamberts of brightness.)
- Lens of known accuracy (focal length approx. 28-30mm). 2.

#### TEST & EVALUATION PROCEDURE FOR SEMI AUTOMATIC EXPOSURE CONTROL SYSTEMS.

- Install a battery, lens on CP-16R camera.
- If the camera has the fully automatic option, the MODE Control should now be set to "SEMI".
- 3. It is not necessary to have film in the CP-16R but if a magazine is not on the camera the magazine well cover plate should be put in place to prevent stray light from entering.
- Make sure the mirror shutter is in the viewing position.
- Using the recommended light source, point the camera lens to the left hand light window. Turn the standard on.
- The camera's exposure controls should be set as follows: ASA dial to 50, FPS dial to 24. Move the ON-OFF SWITCH to "ON".
- 7. Let the system stabilize for l minute.
- Set the lens iris to t/5.6. By adjusting the lens iris to either extreme it should be possible to make all lights in the exposure control system to operate sequentially.
- Adjust the lens to t/5.6 the display as seen in the view-9. finder should show "O" now, if the exposure control system is calibrated to factory specifications.

Page 9

- 10. The iris should now be adjusted for an indication of "+1". The lens iris should now be at t/4. Set the lens iris for an indication of "-1". The lens iris should now be at t/8.
- 11. Set the ASA dial to 100 and adjust the lens iris for an "0" indication. The lens should now be at t/8. Set the ASA dial to 25. Readjust the lens iris for "0". The lens should now be at t/4.
- 12. Reset the lens iris to t/5.6, and the ASA to 50. Set the FPS dial to 36. Adjust the lens iris for a "0" indication. The lens iris should be between t/5.6 and t/4. Set the FPS dial to 12. Adjust the lens iris for "0". The lens iris should now be at t/8. Reset the FPS dial to 24, and lens iris to t/5.6.
- 13. The display should now show "O" again. Turn the camera motor on and observe the display. The "O" indication should remain. Turn the camera off. This completes the test & evaluation for semi-automatic exposure control systems. For fully automatic cameras continue with the following section.

# TEST & EVALUATION PROCEDURE FOR FULLY AUTOMATIC EXPOSURE CONTROL SYSTEMS:

The following is a check of the fully automatic option. All previous functional tests must be OK before correct fully automatic operation is possible. This procedure assumes that the correct bracketry and iris servo motor has been mounted to the lens.

- Set the mode selector to "AUTO".
- 2. Point the lens towards the left hand window of the light source. Set the ASA dial to 50 and the FPS dial to 24.
- 3. The iris motor should rotate the iris control ring of the lens to t/5.6 and then stop.
- 4. Set the ASA Knob to 100.
- 5. The iris motor should rotate the iris control ring to t/8.
- 6. Set the ASA Knob to 25.
- 7. The iris motor should rotate the iris control ring to t/4.
- 8. Set to ASA Knob to 50.
- 9. Set the FPS Knob to 36.
- 10. The iris motor should rotate the iris control ring to between t/5.6 and t/4.
- 11. Set the FPS Knob to 12.
- 12. The iris motor should rotate the iris control ring to t/8.
- 13. Set the FPS Knob to 24.
- 14. Set the "MODE" selector to "AUTO-VIEW".
- 15. Run the camera briefly and turn it off.
- 16. The iris motor should rotate the iris control ring to maximum aperture and then shut off.
- 17. Turn the camera on again.
- 18. The iris motor will now drive the iris control ring to t/5.6 assuming the lens is pointed towards the left hand window of the light source.
- 19. Repeat steps 2 through 13. The results must be the same as those reached previously.
- 20. This completes the Test & Evaluation.

# CP-16R EXPOSURE SYSTEM MINOR ALIGNMENT

This procedure is to be followed only after perfroming step 9 of the CP-16R Exposure Control System Evaluation if the display, as seen through the viewfinder, does not show "O" at t/5.6 Another possible reason for carrying out this procedure would be reseting the Exposure Control System to match individual requirements or preferences requiring consistant under or over exposure. A much more convenient solution to this problem would be to use the ASA Knob to cause an intentional under or over exposure.

The first determination that must be made is how much correction is necessary or how much intentional over or under exposure is desired.

IMPORTANT: Corrections of more than 1 stop will undermine the potential accuracy of the exposure control system. Therefore do not attempt to correct the system more then 1

If the result of step 9 in the Exposure Control System Evaluation is a "+1", "+.5", "-.5" or "-1" on the display in the viewfinder then it is possible to make a minor correction. One of the following procedures should then be followed depending on your specific requirements. If the display shows "+" or "-", a minor correction is <u>not</u> possible. The exposure system may require comprehensive alignment and/or repair.

# ADJUSTMENT TO FACTORY SPECIFICATIONS

- 1. Remove the battery.
- Set controls as follows: ASA = 50, FPS=24 lens iris to
- Remove the camera's top access cover (5 screws) 3.
- Use a cotton swab dipped in acetone to soften any paint 4. or glyptol on the NULL ADJUSTMENT TRIMPOT ONLY. See figure for location.

  Install battery. Wait 1 minute for system to stabilize.
- 5.
- Use light value standard left hand window (as specified in the Test & Evaluation section). Reduce stray light reaching the lens by working in a low ambient light level. Use a dark lightproof cloth to cover the access opening to the adjustment controls.
- While looking through the viewfinder adjust the null trimpot for an "O" indication.

- 8. Use a small amount of enamel paint to seal the adjustment.
- 9. Replace the camera's top access cover.

# ADJUSTMENT TO NON-STANDARD SPECIFICATIONS

- 1. Follow steps 1 through 6 under ADJUSTMENT TO FACTORY SPECIFICATIONS.
- 2a. TO UNDER EXPOSE the film, look through the viewfinder and adjust the lens iris until the desired amount of under exposure is shown on the display (for example:"-.5" or "-1").
- 2b. TO OVER EXPOSE the film, look the viewfinder and adjust the lens iris until the desired amount of overexposure is shown on the display (for example "+.5" or "+1").
- 3. While looking through the viewfinder adjust the null trimpot for indication of "O".
- 4. Use a small amount of enamel paint to seal the trimpot adjustment.
- 5. Replace the camera's top access cover.

This completes the minor alignment. If the system still does not operate normally, comprehensive alignment and/or repair may be necessary. Refer to qualified service personnel for advice on these matters.

# COMPREHENSIVE EXPOSURE CONTROL SYSTEM ALIGNMENT PROCEDURE

#### **INTRODUCTION**

This procedure provides detailed instructions to calibrate the CP16R Exposure Control System to factory specifications. First, the system will be checked for proper operations of all functions. Then the display module and Hybrid I.C. (74-142) will be evaluated. From this data alignment parameters to be used in the balance of the procedure will be established. After centering all alignment controls, the Light Gain Adjustment will be made to establish proper sensitivity to changes in light. After a preliminary null (calibration) adjustment the system will be set to respond properly to changes in film speed (ASA) and frame rate (FPS) as set by the user. The system is then given a final null (calibration) using a light value standard. After alignment the system will be fully tested and documented.

#### EQUIPMENT REQUIRED

- 1. Light value standard (National Camera Comparalumen or equivalent unit to provide 120 foot-Lamberts of brightness)
- 2. 1 stop Neutral density filter for above.
- 3. Digital Voltmeter (Fluke 8000A or equivalent)
- 4. Cinema Products test fixture (74-239 ) (NOTE: If test fixture 74-239 is not available a dark light proof blanket may be used to prevent stray light from entering the camera through the top access cover.)

# DEFINITION OF NULL

Null refers to a reading of  $0.000V \pm .002V$  on the digital voltmeter as measured across test points R and S. Polarity of the voltage is not important. Obtaining a null is accomplished by varying the lens iris or the null trimpot as specified in the step by step instructions to reach a voltmeter reading of  $0.000V \pm .002V$ .

# CAMERA PREPARATION AND BASIC TESTS

1. The camera's Auxillary Side Cover or Crystasound amplifier must be in place.

Page 13

- 2. Remove the camera's top access cover plate.
- 3. Adjust the three screwdriver adjust controls (trimpots) to mid rotation.
- 4. Install 74-239 test fixture. Make sure its movable contacts touch test points R and S. (If this fixture is not available use a dark light proof blanket to prevent stray light from entering the camera through the top access opening).
- 5. Verify that the ASA Knob may be rotated to reach all values from 12 to 400. The Knob may be loosened and repositioned on its shaft using a bristol wrench. (Red lines indicate 25-50-100-200-400).
- 6. Verify that the FPS Knob may be rotated to reach all seven positions. This Knob has internal indexing to prevent 360° rotation through unused switch positions.
- 7. Set ASA Knob to 50.
- 8. Set FPS Knob to 24.
- 9. Remove the body cavity cap or lens.
- 10. Install a fully charged NC-4 battery into its channel in the camera.
- 11. Turn the camera on and off briefly a few times to verify that the stopping position of the mirror shutter is correct. If the shutter consistantly stops in the wrong position, the shutter positioning flag (70-629) must be correctly positioned to prevent exposure control system alignment errors and operational problems. (Refer to CP-16R Technical Manual for correct positioning of the flag.)
- 12. Be sure fiber optics viewing screen is clean. (The Operation & Maintenance Manual has instructions for cleaning the fiber optic viewing screen on pg. 21)
- 13. Switch the exposure control system on and allow 1 minute for the system to stabilize.
- 14. Install a lens known to be accurate with respect to its t/stop markings.
- 15. Turn on the light source. Point the camera towards the left hand window if the Comparalumen is used. Reduce ambient stray light to minimum by working in subdued lighting.
- 16. Adjust the lens iris to obtain a "O" reading as seen in the viewfinder.
- 17. Verify the operation of the "+.5", "+1" and "+" indicators by adjusting the lens iris towards numerically smaller t/stops. "O" and "+.5", should operate simultaneously between "O" and "+.5" exclusive indications. "+1" and "+" indicators operate one at a time.
- 18. Similarly adjust the lens iris toward numerically larger t/stops

and verify the operation of "O", "-.5", "-1", and "-". These indicators operate in the same manner as outlined in step 17.

- 19. Return the lens iris to a position that gives a "O" indication.
- 20. Rotate the ASA Knob and verify that increasing the numerical ASA value causes some or all of the "+" indicators ("+.5", "+1" or "+") to light sequentially.
- 21. Return the ASA Knob to 50.
- 22. Rotate the FPS Knob to 12 and verify that some "+" indicators light sequentially.
- 23. Return the FPS Knob to 24.
- 24. Adjust the lens iris to a position that gives a "O" indication.
- 25. While looking through the viewfinder, turn the camera on.
  Observe that when the camera is operating in sync (outof-sync lamp "S" not lit) at any speed, the "O" indication
  remains on. This verifies operation of the strobe circuit.
  Turn the camera off.
- 26. Test the voltage regulator and voltage divider by measuring between test point R and ground. This reading is to be 6.00V ± .30V.
- 27. This concludes the camera preparation and basic testing.

# DERIVING THE "MEAN" AND "MEAN RANGE."

The MEAN and MEAN RANGE are values that are mathematically determined from exposure control system measurements. These measurements form the specifications which the exposure control system must meet throughout the alignment procedure. The MEAN and MEAN RANGE are different for every camera.

- 1. Install a battery and lens onto the camera.
- 2. Set ASA = 50.
- 3. Set FPS = 24.
- 4. Connect "+" lead of digital voltmeter to test point R and "-" lead to test point S. Use the 2 volt scale.
- 5. Adjust the lens iris to obtain a null reading .
- 6. While looking through the viewfinder adjust the lens slowly towards numerically smaller t/stop numbers. Note the reading shown on the voltmeter when "+1" just comes on. Record this reading on the test sheet on the line called +1:
- 7. Similarly adjust the lens towards numerically larger t/stop numbers. Note the reading shown on the voltmeter when "-1" just comes on. Record this reading on the line called -1:

<sup>\*</sup>Sample Test Sheet on Page 20.

- 8. These readings must be within the range of 215mV to 265mV. If these specs are not met the Hybrid I.C. should be replaced.
- 9. Calculate the MEAN by averaging these two readings. Example: If "+1" equals 238mV and "-1" equals 248mV, then the MEAN is 248 + 238 = 243mV.
- 10. Calculate the upper MEAN RANGE adding 5% to the MEAN. Example: 243mV + 5% = 255mV.
- 11. Calculate the lower MEAN RANGE by subtracting 5% from the MEAN. Example: 243mV -5% = 231mV.
- 12. Thus the MEAN RANGE for this example only is 231mV to 255mV. Enter this on the test sheet. Of course the MEAN RANGE will be different for every camera.
- 13. This MEAN RANGE must be within the BOUNDARIES of 205mV to 275mV. If the MEAN RANGE exceeds one or both of these BOUND-ARIES, the Hybrid IC must be replaced.
- 14. The MEAN and MEAN RANGE are now the specifications of the Display assembly to which the rest of the system will be adjusted.

#### LIGHT GAIN ADJUSTMENT PROCEDURE

- I This procedure corrects the system's <u>light</u> gain to match the <u>voltage</u> response of the display assembly. To accomplish this, the 1 stop filter will alternately be removed and replaced in the light standard. Then appropriate adjustments will be made to the light gain trimpot to meet the MEAN and MEAN RANGE parameters already set. This procedure should be repeated many times to obtain the specifications. Do not expect to meet the specifications after only 1 or 2 repetitions.
- II The specifications to be met are as follows: The voltage readings in steps 9 and 13 are to be equal to the MEAN. If this cannot be accomplished (which is the case many times) the readings in steps 9 and 13 must be within MEAN RANGE. It is preferrable, but not essential, that the readings be between the MEAN and the numerically larger limit of the MEAN RANGE.
  - 1. Insert the 1 stop filter into the light source.
  - 2. Set ASA = 50.
  - 3. Set FPS = 24.
  - 4. Rotate the lens iris to obtain a null.
  - 5. Remove the filter.
  - 6. Turn the light gain trimpot CCW just far enough to obtain a "+1" indication in the viewfinder. If necessary start from a full CW position because you must be turning the trimpot CCW to see the "+1" just turn on after the "+.5" goes out.
  - 7. Adjust the lens iris to obtain a null.
  - 8. Insert the one stop filter into the light source.
  - 9. Read the voltmeter.
  - 10. If the voltmeter reading is less than the MEAN, adjust the light gain trimpot CCW <u>a small amount</u>. If the voltmeter

reads more than the MEAN, adjust the light gain trimpot CW a small amount. In either case, ignore the voltmeter reading following the adjustment. The results of this adjustment will be seen when step 9 is repeated. In case the voltmeter reading is at the MEAN no adjustment is necessary at this time. In any case continue with step 11.

- 11. Adjust the lens iris to obtain a null.
- 12. Remove the 1 stop filter from the light source.
- 13. Read the voltmeter.
- 14. If the voltmeter reads less than the MEAN, turn the light gain trimpot CCW a small amount. If the voltmeter reads more than the MEAN turn the light gain trimpot CW a small amount. In either case ignore the voltmeter following the adjustment. The results of this adjustment will be seen when step 13 is repeated. If the voltmeter is at the MEAN no adjustment is necessary at this time. In any case continue to step 15.
- 15. Repeat steps 7 through 14 until specifications outlined in paragraph II under Light Gain Adjustment Procedure are met. If the specifications are met, continue with the PRELIMINARY NULL.

#### PRELIMINARY NULL

The preliminary null is done at this time because the light gain trimpot and null trimpot are somewhat interactive.

- 1. Set ASA = 50.
- 2. Set FPS = 24.
- 3. Lens iris to t/5.6.
- 4. Make sure no filter is in the light source and the view-finder dowser is closed.
- 5. Read the voltmeter.Record or remember the reading, it will be important in step 7.
- 6. Adjust the null trimpot to obtain a null reading.
- 7. If the voltmeter reading in Step 5 was greater than half of the MEAN, Steps 7 through 15 in the light gain adjustment procedure should be repeated and any necessary adjustments made. If steps 7 through 15 were repeated, repeat steps 1 through 7 in this section until the reading in step 5 of this section is less than half of the' MEAN. If the READING was less than half of the MEAN continue with the ASA/FPS GAIN ADJUSTMENT PROCEDURE.

#### ASA/FPS GAIN ADJUSTMENT PROCEDURE

I. This procedure corrects the system's response to changes of film speed (ASA) or frame rate (FPS) to match the voltage response of the display assembly. To accomplish this the ASA Knob will be moved alternately between 100 and 50. Then appropriate adjustments to the ASA/FPS gain trimpot will be made to meet the MEAN and MEAN RANGE parameters already set.

Page 17

This procedure should be repeated many times to obtain the specifications. Do not expect to meet the specifications after only 1 or 2 repetitions. Make sure no filter is in the light source and that the viewfinder dowser is closed.

- II. The specifications to be met are as follows: The voltage readings in steps 9 and 13 are to be equal to the MEAN. If this cannot be accomplished (which is the case many times) the readings in steps 9 and 13 must be within the MEAN RANGE. It is preferrable, but not essential that the readings be between the MEAN and the numerically larger limit of the MEAN RANGE. All references to FPS Knob in this section are referring to the FPS Knob on the ASA/FPS Exposure Control System Control Panel, not the camera's speed control Knob.
  - 1. Set ASA Knob to 100.
  - 2. Set FPS Knob to 24.
  - 3. Set the ASA/FPS gain trimpot to its full CW position.
  - 4. Rotate the lens iris to obtain a null.
  - 5. Set the ASA Knob to 50.
  - 6. Adjust the ASA/FPS trimpot CCW to obtain a voltmeter reading equal to the MEAN.
  - 7. Adjust the lens iris to obtain a null.
  - 8. Set the ASA Knob to 100.
  - 9. Read the voltmeter.
  - 10. If the voltmeter reads <u>less</u> than the MEAN adjust the ASA/FPS trimpot CCW a <u>small</u> amount. If the voltmeter reads more than the MEAN, adjust the ASA/FPS trimpot CW a <u>small</u> amount. In either case ignore the voltmeter following the adjustment. The results of this adjustment will be seen when step 9 is repeated. In case the voltmeter is at the MEAN, no adjustment is necessary at this time. In any case continue with step 11.
  - 11. Adjust the lens iris to obtain a null.
  - 12. Set ASA Knob to 50.
  - 13. Read the voltmeter.
  - 14. If the voltmeter reads less than the MEAN adjust the ASA/FPS trimpot CCW a small amount. If the voltmeter reads more than the MEAN adjust the trimpot CW a small amount. In either case ignore the voltmeter following the adjustment. The results of the adjustment will be seen when Step 13 is repeated. In case the voltmeter reading is at the MEAN, no adjustment is necessary at this time. In any case continue with Step 15.
  - 15. Repeat steps 7 through 15 until voltage readings in steps 9 & 13 meet the specifications outlined in Paragraph II under ASA/FPS GAIN ADJUSTMENT PROCEDURE.
  - 16. Rotate the lens iris to obtain a null.
  - 17. Set FPS Knob to 12.
  - 18. Read the voltmeter.
  - 19. A reading between the MEAN and 300mV is normal. If so continue with step 20. A "+1" should be seen in the viewfinder. If a smaller reading is necessary turn the ASA/FPS trimpot CCW a small amount. Since adjusting the ASA/FPS trimpot will affect the adjustments made in steps 7 through 15 a possible alternative for lowering the reading in step 18 would be to change the 200K 1/8w resistor in the ASA/FPS Control Assembly (74-101) to 220K 1/8w or 240K 1/8w. This will necessitate repeating steps 1 through 19 in the ASA/FPS GAIN ADJUSTMENT PROCEDURE.

- Set the FPS Knob to 36. 20.
- Read the voltmeter. 21.
- A reading between half of the MEAN and 150mV is normal. 22. The "-.5" should be seen in the viewfinder. If this reading is over 150mV see recommendations in step 19.
- 23. The following table gives approx. voltmeter readings and display indications for other FPS positions.

PS" POSITION	DISPLAY	VOLTAGE READING
36 32	5 5 0	See step 22 Approx. 2/3 of voltage in step 23
28	5 0	Approx. $1/3$ of voltage in step $2$
24 20	0 0 +.5	Null Approx. 1/3 of voltage in step 19
16	+.5	Approx. 2/3 of voltage in step 19
12	+1	See step 19

If the specifications of paragraph II, step 19 & 22 24. cannot all be met, use a compromise setting of the ASA/FPS trimpot. The compromise setting should favor the accuracy of the ASA Knob (steps 1 through 15) rather than the FPS Knob (Steps 19, 22, and 23). If the specifications are met continue the FINAL NULL ADJUSTMENT.

# FINAL NULL ADJUSTMENT

- Set ASA Knob to 50. 1.
- Set FPS Knob to 24. 2.
- Set lens iris to t/5.6.
- 4. Make sure no filter is in the light source and the viewfinder dowser is closed.
- 5. If the camera has a TVT 144° shutter set ASA Knob to midway between 50 and 64. If in doubt about the shutter opening, contact the factory.
  Read the voltmeter. Record or remember the reading.
- If the reading is less than the MEAN continue to step 8. If this reading is <u>more</u> than the MEAN, the Light Gain Adjustment procedure <u>must</u> be repeated until the reading in step 6 is less than the MEAN. If the Light Gain Adjustment Procedure is repeated ASA/FPS Gain Adjustment Procedure should be repeated also. However, it is not likely any adjustments to the ASA/FPS Gain trimpot will be necessary.
- Adjust the null trimpot for a null reading. 8.
- The alignment procedure is now completed. 9.

- Set ASA Knob to 50.
- Set FPS Knob to 24. 2.
- Adjust lens iris to t/22. 3.
- Read the voltmeter. 4.
- Record this voltage reading on the line t/22: 5.
- Repeat steps 3,4, and 5 for the other t/stops on the lens.
- The differences between all adjacent readings (for 7. example: t/16 and t/11) should be added and then averaged.
- This average should be within the MEAN RANGE or less than 5% 8. greater.
- Set the lens iris to t/5.6. 9.
- Set ASA Knob to 400. 10.
- Read the voltmeter. 11.
- Record this reading on the line 400: 12.
- Repeat steps 10, 11, and 12 for ASA values of 200, 100, 13. 50, 25, & 12.
- Calculate the differences between adjacent readings 14. (for example: ASA 400-ASA 200), add these differences and then average.
- This average should be within the MEAN RANGE or less than 5% 15. greater.
- Set the ASA Knob to 50. 16.
- Set the FPS Knob to 36. 17.
- 18. Read the voltmeter.
- Record this reading on line 36: 19.
- 20.
- Repeat steps 17, 18, and 19 for all other FPS positions. Calculate the differences between adjacent FPS readings 21. (for example: 24 FPS-20 FPS).
- 22.
- Add the differences for 36-32, 32-28 and 28-24 FPS. This sum should be between 1/2 of the MEAN and 150mV. Add the differences between 24-20, 20-16, and 16-12 FPS. 23.
- 24.
- This sum should be between the MEAN and 300mV. 25.
- This completes the Alignment Evaluation and Documentation. 26.
- Temporarily remove the camera battery. 27.
- Remove the test fixture from the top of the camera. 28.
- Loosen, but do not remove, the 3 screws holding the 29. display assembly.
- 30. Replace the camera battery.
- Slightly adjust the display board while looking through 31. the viewfinder for best focus and centering relative to the viewing screen.
- Remove the camera battery. 32.
- Tighten the 3 screws. 33.
- Use quick drying enamel paint to seal the 3 trimpots 34. and the 3 mounting screws for the display assembly.
- Replace the cameras top access cover. 35.
- Remove the lens. 36.
- 37. Replace the camera's lens mount dust cover.
- This completes the comprehensive alignment of the exposure 38. control system.
- If the camera has the optional fully automatic iris control 39. and servo motor, see the checkout procedure found elsewhere in this manual. No alignment or calibration is necessary.

# CINEMA PRODUCTS EXPOSURE SYSTEM CHECKOUT

NOTE: In all tests, "+" lead to T.P. "R", "-" lead to T.P. "S".

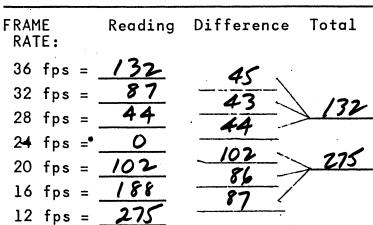
All readings are in m V.D.C.

CAMERA #SAMPLE	Technician <u>MSP</u>
HYBRID: "+1" 238	"-1" <b>248</b>
MEAN = 243	Range <u>231- 255</u>
t - Stops: Readin	g Difference
t/22 = <u>/0/8</u>	- 252
t/16 = 766	- 274
$t/11 = \underline{492}$	- 2/3
t/8 = 279	- 279
t/5.6 = 0	- 255
t/4 = 255	- 238
t/2.8= 493	- 225
$t/2 = \frac{718}{125}$	- 110
TOTAL = /736	÷7 = 248

CAMERA # HYBRID: "+1"	
MEAN =	
t - Stops: Readi	-
t/22 = t/16 =	
t/11 =	
t/8 =	
t/5.6 =	
t/4 =	
t/2.8= t/2 =	
TOTAL =	<u>:</u> 7 =

ASA:	Reading	Difference
400 =	753	270
200 =	483	201
100 =	242	74
50 =	0	747
	242	242
25 =		213
12 =	455	
TOTAL =	1208	÷ 5 = 242

	•		
ASA:	Reading	Difference	•
400 =			
200 =			<del></del> '
100 =			
50 =		***************************************	<del></del>
25 =			
12 =			
TOTAL =		<b>;</b> 5 =	



FRAN RA			Reading	Difference	Total
36	fps	=			
32	fps	=			
28	fps	=			<u></u>
24	fps	=			•
20	fps	=			<del></del>
16	fps	=		/	
12	<b>c</b>				

# CP-16R EXPOSURE CONTROL SYSTEM KEY VOLTAGE READINGS

Due to the System's unique design and application, some voltages are somewhat meaningless and/or inaccessable for measuring. The voltages provided here should be adequate for trouble shooting. All voltages are measured using a 10 meg-ohm input D.C. voltmeter (digital or conventional) Minus (-) lead grounded. Controls are as follows:

ASA = 50FPS = 24

Power Switch in "ON" position

Mode Switch in "SEMI" position

Light Conditions adjusted so an "O" indication is seen in the viewfinder. Most voltages vary with light conditions. Camera is not running, reflex mirror/shutter in viewing position.

Voltages which are meaningless or inaccessable are marked ( )

Voltages marked \* are D.C. when the camera is stopped and a 24Hz or 25Hz pulse when the camera is running.

# 74-100, Light Meter Display Assembly

```
U4:
     Pin \#1 = 5.57
                         U5:
                               Pin #1 = 6.05
                                                         Pin #1 = (
                                                   U6:
         #2 = ( )
#3 = 7.79
                                   #2 = 5.86
                                                             #2 =
                                   #3 = 5.86
                                                             #3 =
         #4 = 0
                                   #4 = 0
                                                             #4
         \#5 = 5.55
                                                             #5
#6
#7
                                   #5 = 5.86
                                                                =
         \#6 = 5.55
                                   #6 = 5.86
                                                                =
         #7 = 5.55
                                   #7 = 5.86
         #8 =11.80
                                   #8 =11.80
                                                             #8
     T.P."S" = 5.86
                               T.P."R" = 5.86
                                                             #9 = NC
     T.P."P" =11.68
                                                            #10 = 5.86
Red Pin Plug = 11.80
                                                            #11 = 5.86
Black Pin Plug = 0
                                                            #12 = 0.30
White Pin Plug = Depends on alignment and individual
                                                            #13 = 11.80
                  components. Normal Range 7.5 - 8.5
                                                            #14 = 3.78
                  Voltage increased with increasing
                  light.
```

# 74-187, Sensor Assembly.

```
Blu Pin Plug = ( )
Brn Pin Plug = ~7.00 ± 5%
```

# 74-102, Junction Assembly

#### CP-16R EXPOSURE CONTROL SYSTEM MANUAL ASSEMBLY REMOVAL AND REPLACEMENT INSTRUCTIONS.

To remove any assembly, it is first necessary to remove the camera's auxillary side cover or amplifier. After replacing any assembly follow exposure control system test and evaluation procedure found elsewhere in this manual.

### DISPLAY ASSEMBLY, 74-100

#### To Remove:

Disconnect the 7 contact gold plug at Junction Assembly, 74-102, by loosening the locking collar and pulling the plug out by grasping the plug body, not the wire.

Remove the camera's top access cover. This cover fits tightly so push from the inside rather than prying from

the outside.

Remove the three small wires (red, white and black) by pulling straight up on the pin plugs.

Remove three screws indicated in diagram 74-100.

Pull the Display Assembly straight up gently. 5.

#### To Replace:

- Reverse above procedure noting that when tightening the screws removed in step 3, some adjustment of the circuit board is possible for best focus and centering of the LEDS visible in the viewfinder.
- Use case so that the wire going to the Junction Assembly · 2. does not interfere with any moving parts.

# SENSOR PREAMP ASSEMBLY, 74-170

#### To Remove:

1.

Remove Display Assembly, 74-100. In the lens bore ("gear box" or "rotary mirror housing") unplug 2. the blue and brown pin plugs from the Sensor Assembly, 74-187, pulling straight out gently using long nose pliers.

Remove the 2 black 6-32 socket head screws holding viewfinder 3.

tube in the camera.

Do not twist the viewfinder tube. Pull it straight out of the camera body.

5. Remove 2 screws holding pre-amp assembly in place.

Remove the assembly.

#### To Replace:

Reverse the above procedure.

# ASA/FPS LIGHT METER CONTROL ASSEMBLY, 74-101

#### To Remove:

Remove the 7 contact gold plug at Junction Assembly, 74-102,

by loosening the locking-collar and then pulling the plug out by the plug body, not the wire.

2. Remove the 5 contact plug connecting the light meter control panel with the Junction Assembly by pulling it straight out evenly.

evenly.
3. Remove the 5 screws holding the assembly from outside the

camera body.

4. Remove the assembly.

#### To Replace:

Reverse the above procedure.

# FULLY AUTOMATIC IRIS CONTROL, 74-103

#### To Remove:

1. Remove the 7 contact gold plug at Junction Assembly, 74-102, by loosening the locking collar and then pulling the plug out by the plug body, not the wire.

2. Remove the 5 contact plug connecting the light meter control panel with the Junction Assembly by pulling it straight out

evenly.

3. Remove the green 7 contact plug. Use long nose pliers and pull evenly but gently on the exposed studs. Do not pull on the cable or small wires.

4. Remove the 4 screws holding the control panel of the Iris

Control Assembly.

5. Carefully remove the unit by pulling the green plug past the foam block. (It may be necessary to cut the block loose and reglue it upon replacement of the assembly.)

#### To Replace:

1. Reverse the above procedure.

# JUNCTION ASSEMBLY, 74-102

#### To Remove:

1. Follow steps 1, 2, and 3 from the preceding procedure.

2. Remove two flat head screws holding the assembly from outside the camera body.

Pull the assembly out of the camera body.

- 4. Unsolder the 4 wires that connect to the wiring harness. Note the location and colors of the wires for easy replacement.
- 5. Remove the assembly.

#### To Replace:

Reverse the above procedure.

 Be very careful that none of the small wires interfere with any moving parts such as the large gear. Be cautious of pinching any wires.

# SENSOR ASSEMBLY, 74-187

#### To Remove:

 Unplug the blue and brown wires by pulling the attached pin plugs straight out using long nose pliers.

2. Remove only the 2 small upper screws which go through the circuit board. It is important not to distrub the other two (painted) small screws. If these are removed the minor realignment procedure must be followed.

3. Remove the assembly.

#### To Replace:

1. Reverse the above procedure.

# CP-16R EXPOSURE CONTROL SYSTEM PARTS LIST

To order replacement parts, please reference the part number, description, and price as listed. Part numbers and/or descriptions in parentheses () denote alternate value or application as specified. Prices are FOB, Los Angeles and are subject to change. All resistors, 1/8w, 5%.

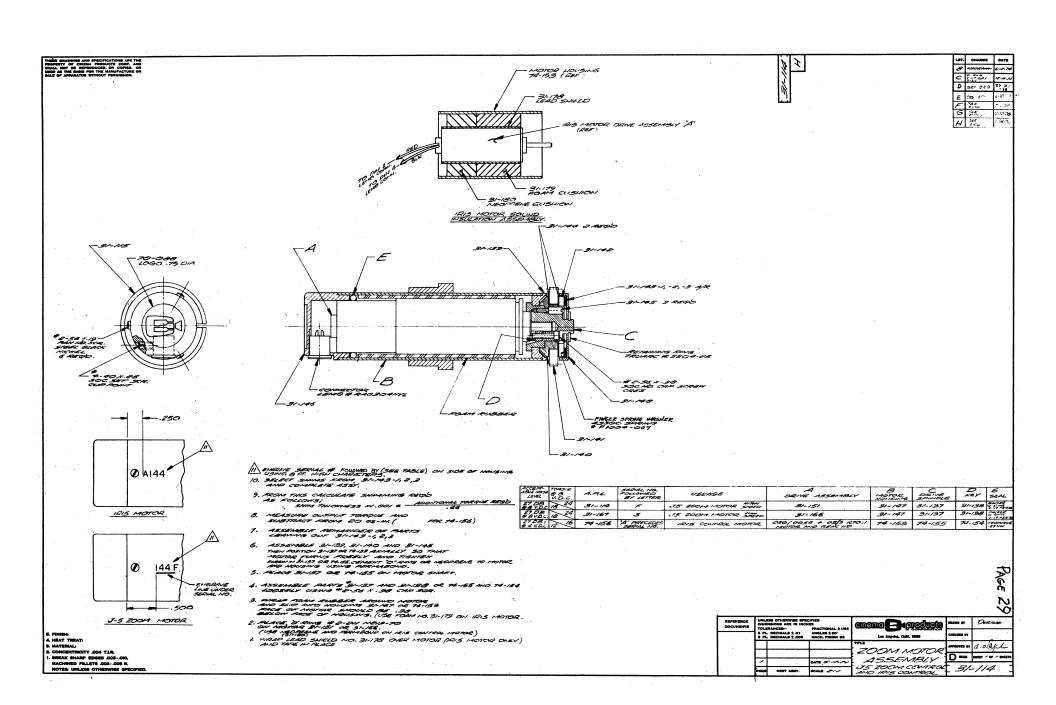
Reference Drawing	74-10	Ol, Light Meter Control Assembly	LIST
KEY # PART #	QTY	DESCRIPTION	PRICE EACH
R24 74-145 S1 SWT-07690 P2 74-134-2 MSC-09880 CBL-01510	1 00 5	Potentiometer, 20K, ASA Switch, slide, ON-OFF Connector Assembly Connector plug, 3203-3-03, (part of P.2) Cable, 4 conductor, shielded, (used on	32.00 4.00 10.00 .75
70-986 74-113 74-143 74-190 74-191 MSC-08240	1 1 1 1 1	P.2) Gasket Control panel Dress panel Stop washer Dial, ASA Dial, FPS O-Ring, 000-6	2.50/ft .75 48.00 7.50 1.00 5.00 5.00
Reference Drawing	74-10	02, Junction Assembly	
R22,R23 RES-05650 C12 CAP-02280 C13 CAP-02330 Q2 SMC-06330 VR1 SMC-07165 J1 CON-03255 J2 MSC-09645 J3 CON-03350 74-127 74-128	100 1 100 1 100 1 100 1 100 1 100 5 100 1	Resistor, 100K Capacitor, 2.2mf,35v, T330A225K035AS Capacitor, 4.7mf,25v, T330A475K025AS Transistor, 2N5088 Voltage regulator, 12v, 7812UC Connector, SRE-7S-N Connector, Jack, 450-3394-02-03 Connector, ER-7S-6 Mount, Connector Mount, Assembly	.50 2.25 2.25 2.20 10.00 12.50 1.20 18.00 12.00
Reference Drawing:	74-10	)4, Photo-Cell AMP Assembly	
Top Assembly: 74-	100		
R7 RES-05095 R8 POT-04280 R9,R10		Resistor, 2.7K Potentiometer, 500A, NULL, 62PR500	.50 6.00
R14,R19 RES-05360 R11 RES-05530 R12,R21 RES-05650 R13 POT-04115 R15,R17 RES-04590 R18 RES-05990 R20 POT-04217	0 1 0 2 0 1 0 2	Resistor, 10K Resistor, 33K Resistor, 100K Potentiometer, 100K, <u>Light gain</u> , 62PR100K Resistor, 100A Resistor, 10MEG Potentiometer, 25K, <u>ASA/FPS Gain</u> 62PR25K	.50 .50 .50 .50 .50 .50

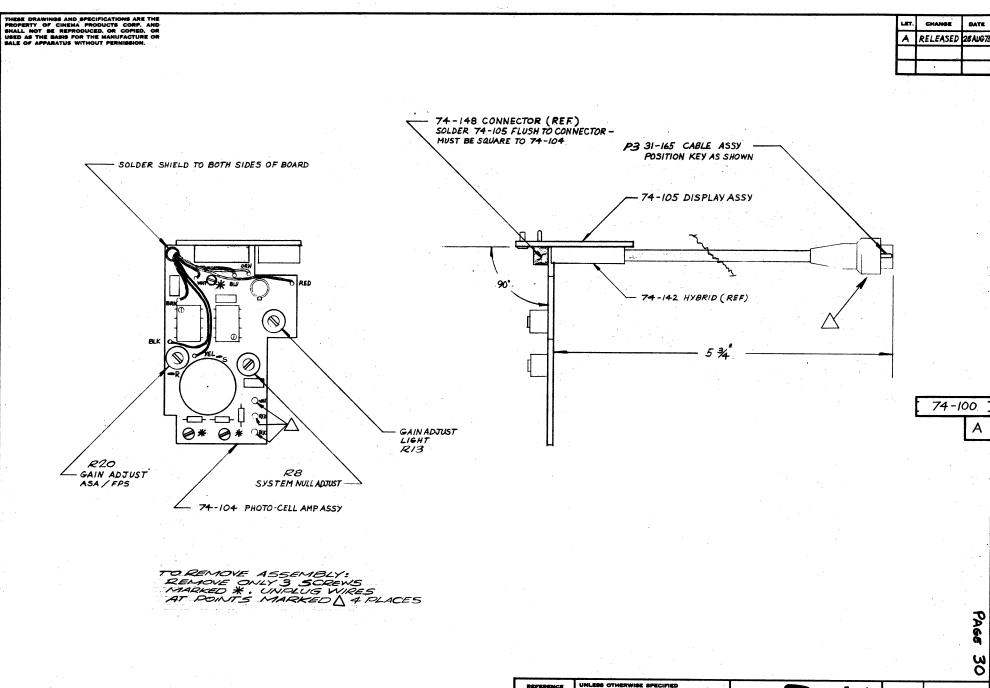
KEY #	PART #	QTY	DESCRIPTION	LIST PRICE EACH
C6 C7 C8,C11 C9 C10 Q1 U4,U5 CR1 P3 	CAP-021750 CAP-019000 CAP-023600 CAP-023300 CAP-022200 SMC-060400 SMC-068800 SMC-064200 31-165 74-148 MSC-090600  e Drawing:	1 1 2 1 1 2 1 1 3	Capacitor, .lmf, 50v, T330A104K050AS Capacitor, .0047mf, 50v, CK05BX472K Capacitor, 8.2mf, 15v, T330A825K015AS Capacitor, 4.7mf, 25v, T330A475K025AS Capacitor, .33mf, 50v. T330A334K050AS Transistor, FET, MFE-3002 I.C., Dual OP-AMP, MC-1458-CPI Diode, IN4148 Cable Assembly Connector, circuit board Connector jack, 3703-01-03	2.25 2.00 2.25 2.25 8.00 5.00 1.00 55.00 12.50
lop Asse	mbly: <u>74-10</u>	00		
R16 R48 U6 CR2,	RES-049400 RES-050400 74-142		Resistor, 1K Resistor, 1.8K I.C., Hybrid	.50 .50 75.00
CR3 LED1-11	SMC-064200 SMC-063500 (SSL-212) MSC-090600 74-137 74-205 (74-150) 74-209 (74-151) (74-185)	11 11	Diode, IN4148 LED, RED, 5082-4101 (LED, RED, Early Version) Connector jack Photo mask Holder, LED (Holder, LED, Early Version) Mask (Mask, Early Version) (Spacer, Early Version)	1.00 2.00 5.00 .75 3.50 16.00 50.00 16.00 18.00
{eferenc	e Drawing:	74-12	20 Amplifier Board, Iris Servo	
op Asse	mbly: <u>74-10</u>	3		
R42,R44 C18,C21 C19	RES-055600 RES-059300 CAP-020500 CAP-020700 CAP-023600 SMC-067050 CON-034750 MSC-090600	14 2 2 1 1 1 1	Resistor, 47K Resistor, 1MEG Capacitor, .022mf, 50v, CK05BX223K Capacitor, .033mf, 50v, CK05BX333K Capacitor, 8.2mf, 15v, T330A825K015AS I.C., Dual Power AMP, ULN2277P Connector plug, 460-3202-02-03 Connector jack, 3703-01-03	.50 .50 2.75 2.75 2.75 15.00 .75
leferenc	e Drawing:	74-12	21 Control Board, Iris Servo	
op Asser	mbly: 74-10	3		
	RES-054700 RES-059300		Resistor, 22K Resistor, 1MEG	.50 .50

```
LIST
                                                                          PRICE
                       QTY
                                             DESCRIPTION
           PART #
                                                                          EACH
KEY
R34,R35 RES-056500
                           Resistor, 100K
                                                                            .50
R36,R47 RES-058350
                           Resistor, 470K
                                                                            .50
                                                                           .50
                           Resistor, 1K
         RES-049400
                        1
 R37
                                                                           .50
         RES-053600
                           Resistor, 10K
R40
                           Capacitor, 1.0mf, 50v, T330A105K035AS Capacitor, 8.2mf, 15v, T330A825K015AS
                                                                          2.25
         CAP-022550
 C14
                        1
                                                                          2.25
 C15
         CAP-023600
                           Capacitor, 4.7mf, 25v, T330A475K025AS
         CAP-023300
                                                                          2.25
 C16
                           Capacitor, .047mf, 50v, CK05BX473K
                                                                          1.75
         CAP-021050
 C17
                           Transistor, MPS-A65
                                                                          2.00
         SMC-063000
 Q.3
                                                                          3.60
         SMC-060200
                           I.C., CD-4001AE, Quad Nor
                        1
 U7
                                                                          1.00
 CR4-CR9 SMC-064200
                           Diode, IN4148
         SWT-077600
                           Switch, Rotary, 30-808-050 MODE
                                                                          8.50
                        1
 S3
                                                                         12.50
                           Connector, SRE-7P-N
 Pl
         CON-032510
                        1
                                                                         4.00/ft.
                       A/R Cable, 7 conductor, shielded
                                                                           .75
                           Stand-Off, 350-2188-09-07
         MSC-106225
                                                                           .75
                        1
                           Grommet, GOB-2101
         MSC-090470
                                                                            .25
         MSC-090460
                           Solder Terminal, #101
                      None (Final Assembly of 74-103 Iris Servo)
Reference Drawing:
                                                                         24.00
                           Dress panel
          74-195
                        1
                                                                         18.00
                           Rear cover
          74-109
                           Stand Off
                                                                          1.50
          74-196
                        3
                                                                         15.00
          70-598
                        1
                           Knob
                                                                         25.00
          74-116
                        1
                           Panel
                           Connector, RA0304NYL, Motor
 J4
          CON-035500
                                                                         13.00
                        1
                           Connector plug, 460-32\overline{02-02}-03
                                                                          1.20
          CON-034750
                                                                           .75
                           Connector jack, 450-3394-02-03
                        1
         MSC-096450
                      31-114 Iris Control Motor Assembly
Reference Drawing:
Top Assembly:
                74-156
          CON-035500
                           Connector, RA0304NYL
                                                                         13.00
                           Motor 050/0055/05/3/1670:1
                                                                         85.00
         MOT-039830
                                                                         40.00
         MOT-039840
                           Gear box 050/0055/05/3/1670:1
                        1
                                                                         30.00
                           Clamp, Motor, Eccentric
          31-115
                                                                         25.00
          31-139
                        1
                           End bell
                                                                         36.00
          31-140
                        1
                           Clutch face, Inner
          31-141
                        1
                           Pinion
                                                                         45.00
                                                                         18.00
          31-142
                        1
                           Clutch face, Outer
                                                                           .75
          31-143-1
                       A/R Shim, .005"
                                                                           .75
          31-143-2
                       A/R Shim, .010"
                       A/R Shim, .025"
                                                                           .75
          31-143-3
          31-144
                           Clutch washer
                                                                           .75
                                                                          4.50
                           Clutch key
          31-145
                        3
                                                                         25.00
          31-146
                        1
                           Connector housing
                                                                         10.00
          31-148
                                                                          1.50
          31-180
                        1
                           Neoprene seal
                                                                          1.50
          31-179
                           Foam cushion
                           Shield, Lead
                                                                          2.00
          31-178
                        1
                                                                           .85
          70-088
                           Logo
                                                                         34.00
                           Motor housing
          74-153
                        1
                                                                         15.00
          74-154
                        1
                           Key
                                                                         65,00
          74-155
                        1
                           Drive spindle
                                                                           .75
          MSC-082750
                           Spring washer, Fl004-007
                           Retaining ring, 5304-25
                                                                           .75
          MSC-102700
```

Reference Drawing: 74-174 ASA/FPS Board Assembly

_K	ΕY	. #						
			PAR	T #		QTY	DESCRIPTION	PRICE EACH
R	25	,R26						
	27		RES-0	5150	0	3	Resistor, 3.6K	FO
		,R29	,		_	•		.50
	30		RES-0			3	Resistor, 1.8K	.50
	31		RES-0			1	Resistor, 200K	.50
	31		(RES-	0572	200)	1 .	(Resistor, 220K)	.50
	31		(NPN)			1	(Resistor, 240K)	.50
	32		RES-0			1	Resistor, 68K	.50
S	2		SWT-0	(760	0	1	Switch, Rotary, 30-808-050, <u>FPS</u>	8.50
Re	fe:	renc	e Draw:	ing:	7	4-1	86 Beam Splitter Mount Assembly	
	-		70-62			2	Rail, ground glass	5.00
	-		74-17		•	1	Mount, beam splitter	85.00
	-		74-178			1	Frame, field lens	35.00
	-		74-22			1	Frame, fiber optics	20.00
	-		74-187			1	Detector assembly	125.00
	-		74-188			1	Beamsplitter assembly	100.00
	-		74-189	,		1	Field lens assembly	90.00
Rei	fei	renc	e Drawi	ng:	71	<del> -</del> 1	B7 Detector Assembly	
Top	e A	Asser	mbly:	74-	186	•		
DJ	L		SMC-06	5155	0	1	Light sensor, Silicon, BPW-15	15.00
	-		MSC-09	060	0	2	Connector jack	.75
	-		74-182	2		1	Holder	34.00
	-		74-183			1	Retainer	8.00
	-		74-211			2	Pin	3.00
	-		74-212			2	Spring	4.50
	•		MSC-08		0	1	Lens, 5 x 5.6mm, 11.0005	15.00
	•		74-172			1	Sensor board assembly	48.00
Ref	er	rence	e Drawi	ng:	74	-17	O Preamp Assembly	
Rl			RES-05	210	0	1	Resistor, 4.7k	
R2			RES-05			1	Resistor, 6.8k	.50
R3,	F	R4	RES-05	990	9	2		.50
R5			RES-05	5600	0	1	Resistor, 47k	.50 .50
R6			RES-05			1	Resistor, 200k	.50
Cl			CAP-02	2800	)	1	Capacitor, 2.2MF, T330A225K035AS	2.25
C2	_		CAP-01			1	Capacitor, 100PF, DD101	.75
C3,	С		CAP-02			2	Capacitor, .022MF, CK05BX223K	2.25
C5			CAP-01			1	Capacitor, .0022MF, CK05BX222K	2.75
Ul,	U		SMC-06			2	I.C., LM308AN	20.00
U 3			SMC-06				I.C., 726HC	20.00
			CON-03	5375			Connector Plug, 460-3202-01-03	1.20
_			74-152			1	Bracket	12.00





5. FINISH:

4. HEAT TREAT:

3. MATERIAL.

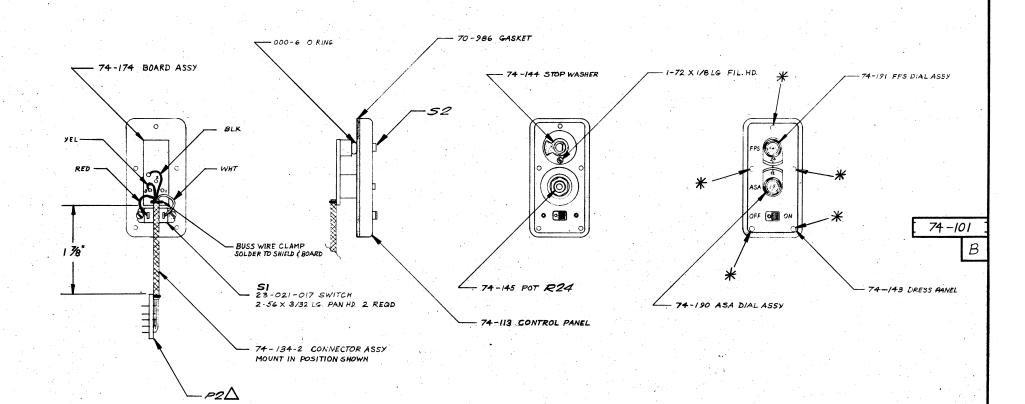
2. CONCENTRICITY .004 T.I.R.

1. BREAK SHARP EDGES .005-.010, MACHINED FILLETS .003-.005 R. NOTES: UNLESS OTHERWISE SPECIFIED.

REFERENCE UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES I Lacey DOCUMENTS TOLERANCES:~ FRACTIONAL ± 1/64 ANGLES ± 30' MACH, FINISH 63 2 PL. DECIMALS ±.01 3 PL. DECIMALS ±.008 CHECKED BY Los Angeles, Calif. 20085 LIGHT METER DISPLAY 70-966 C SIZE SHEET OF ASSY 70-895 DATE 28 AUG 75 CP-16R SCALE 2X

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP. AND SMALL NOT BE REPRODUCED, OR COPIED. OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT PERMISSION.

LET.	CHANGE	DATE
В	RELEASED	25AU275



5. FINISH:

4. HEAT TREAT:

3. MATERIAL:

2. CONCENTRICITY .004 T.I.R.

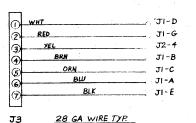
1. BREAK SHARP EDGES .005-.010, MACHINED FILLETS .003-.005 R. NOTES: UNLESS OTHERWISE SPECIFIED.

TO REMOVE ASSEMBLY:
REMOVE 5 SCREWS
MARKED \* UNPLUG
CABLE MARKED \$

	REFERENCE DOCUMENTS	DIME	ESS OTHERWISE SPEC NSIONS ARE IN INCI RANCES:-			DRAWN BY	J Lacey
			DECIMALS ± .01	ANGLES ± 30' MACH. FINISH 63	Los Angeles, Calif. 20025	CHECKED BY	
					TITLE	APPROVED BY	
	* **	./	70 - 966		LIGHT METER CONTROL	C SIZE	SHEET OF SHEETS
1		1	70-895	DATE 25 AUG 75	ASSY		SHEET OF SHEETS
1	· .	REOD	MENT ASSY	SCALE FULL	CP-16R	1 74	1-101 -

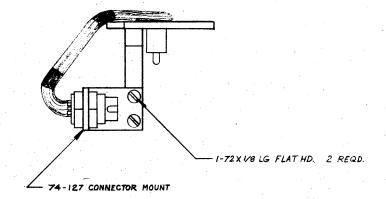
THESE DRAWINGS AND SPECI. CATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP. AND SHALL NOT BE REFRODUCED, OR COPIED, OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT PERMISSION.

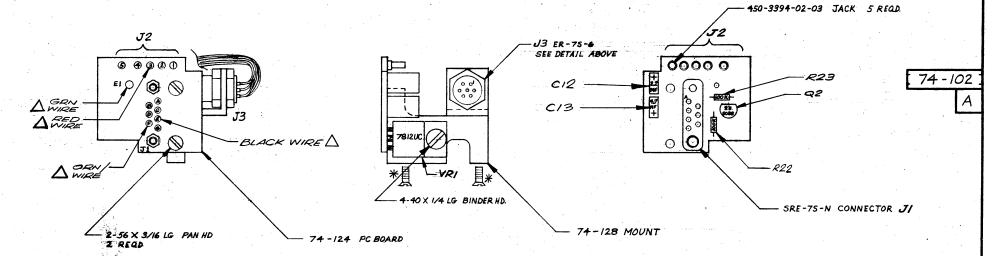
LÈT.	CHANGE	DATE		
Α	RELEASED	21 AUG 73		











TO REMOVE ASSEMBLY: REMOVE TWO SCREWS
PROM THE BOTTOM OF
THE CAMERA BODYMARKED \*
UN SOLDER 4 WIRES MARKED \( \) PAGE

-	MARKET A.

4. HEAT TREAT:

S. MATERIAL:

2. CONCENTRICITY .004 T.LR.

1. BREAK SHARP EDGES .005-.010, MACHINED FILLETS .008-.008 R. NOTES: UNLESS OTHERWISE SPECIFIED.

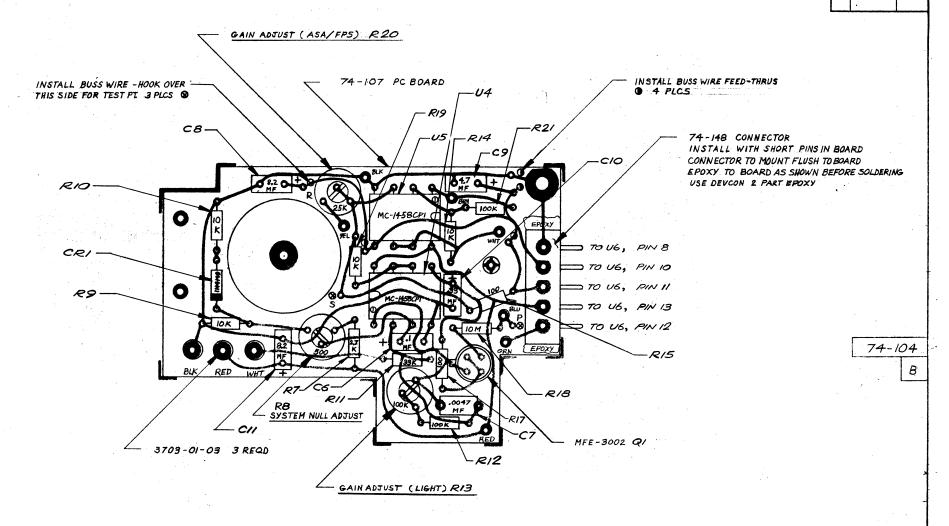
	RENCE MENTS	MALERA OTHERWISE SPECIFIED SHEDWINGH ARE IN INCHES TOLERANCES PRACTICIAL ± 1/64			Chema Babiografia	-	JLacey
	8 PL DECIMALS ±.01 8 PL DECIMALS ±.008		ANGLES ± 50' MACH. PINISH 63	Lou Angelos, Calif. Seess	CHECKED BY		
				14	TITLE	APPROVED BY	
		/	70 - 966		JUNCTION BD ASSY	C size	SHEET OF SHEETS
l		/	70-895	DATE 21 AUG 75		- 7/	1 100
		# <b>89</b> 0	NEXT ABBY.	SCALE 2X	CP-/6R	- /4	-102

THESE DRAWINGS AND SP. CATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP. AND SHALL NOT SE REPRODUCED. OR COPIED, OR USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPEARATUS WITHOUT PERMISSION.

CHANGE DATE

RELEASED 274678

B REV. J.L., ISOU 75



AGE 33

REFERENCE DOCUMENTS	URLESS OTHERWISE SPECIFIED DIMENSIONE ARE IN MICHES TOLERANCES - PRACTIONAL ± 1/64	eneme E-brodrege	DRAWN SY	TLAM
	2 PL DECIMALS 1.01 ANGLES 130 5 PL DECIMALS 1305 MACH FINISH 65	Los Angeles, Calif. 90025	CHECKED BY	
		TITLE	APPROVED BY	
		PHOTO-CELL AMPLIFIER	C 8172	SHEET / OF / SHEETS
	1 74-100 STATE 20AUE 75			1 101
!	PEOD NEAR MESS SCALE 4X	CP-IGR		7-104

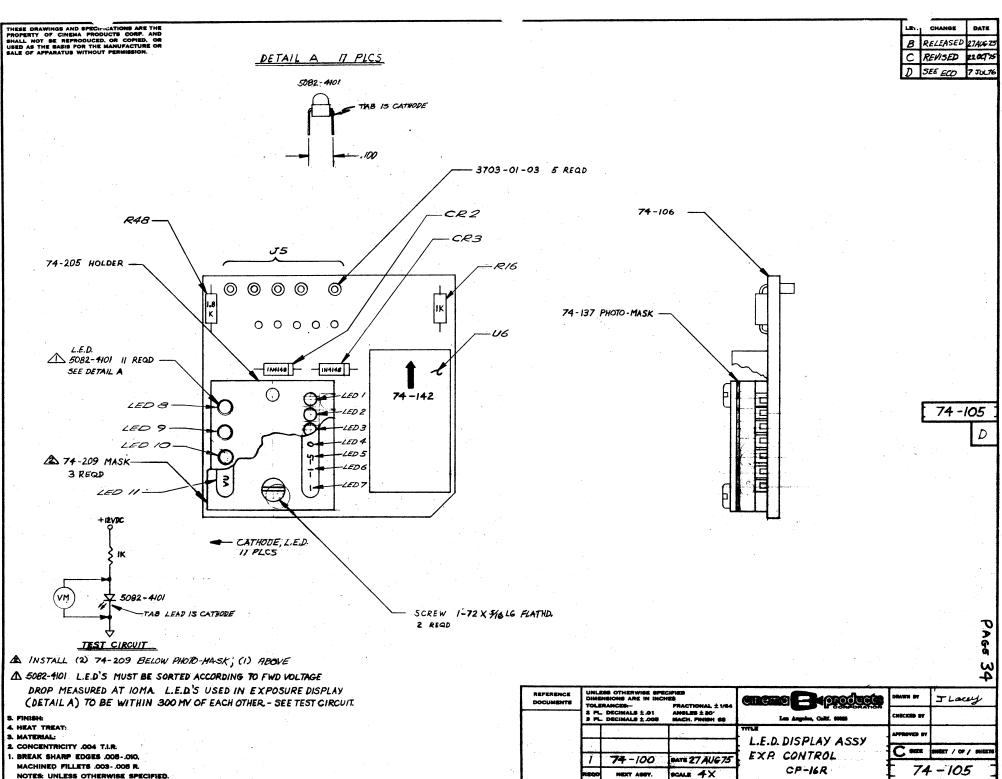
B. PINISH:

HEAT TREAT

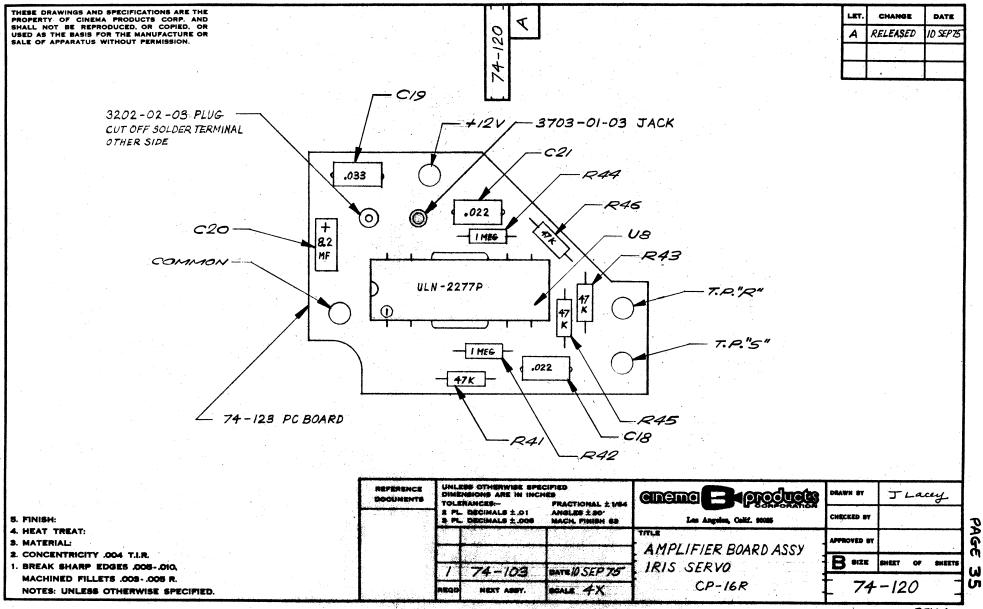
B. MATERIA

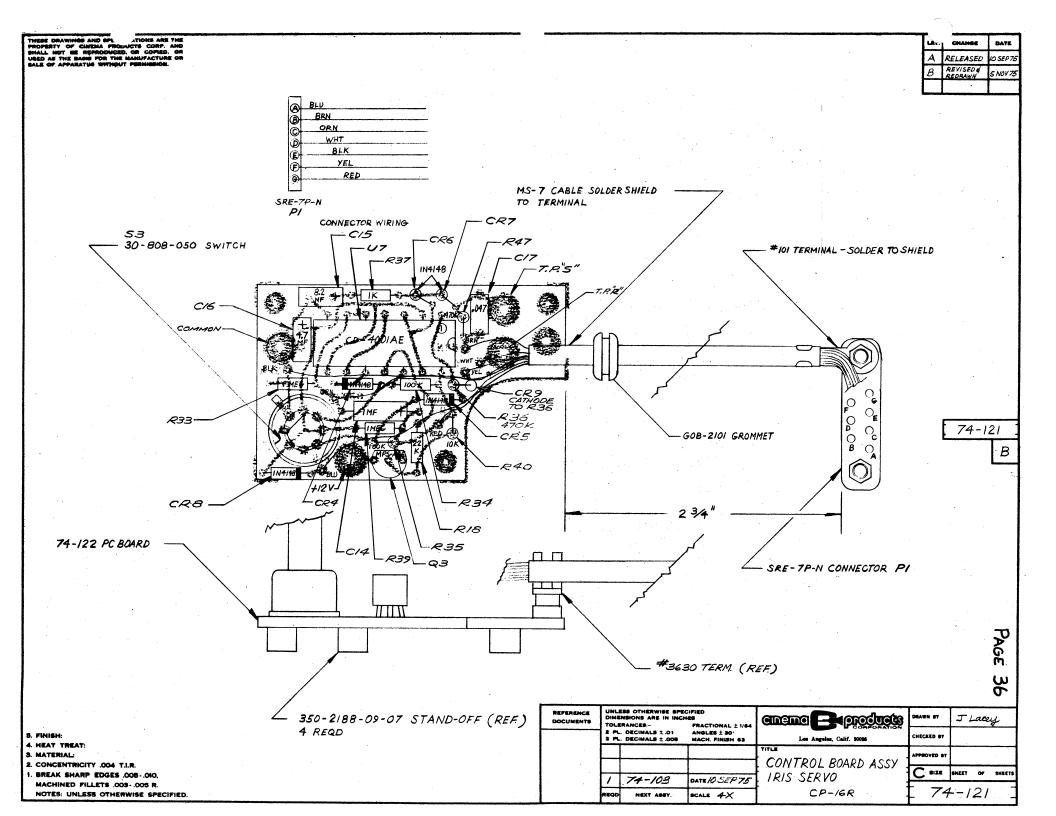
2. CONCENTRICITY .004 T.I.R.

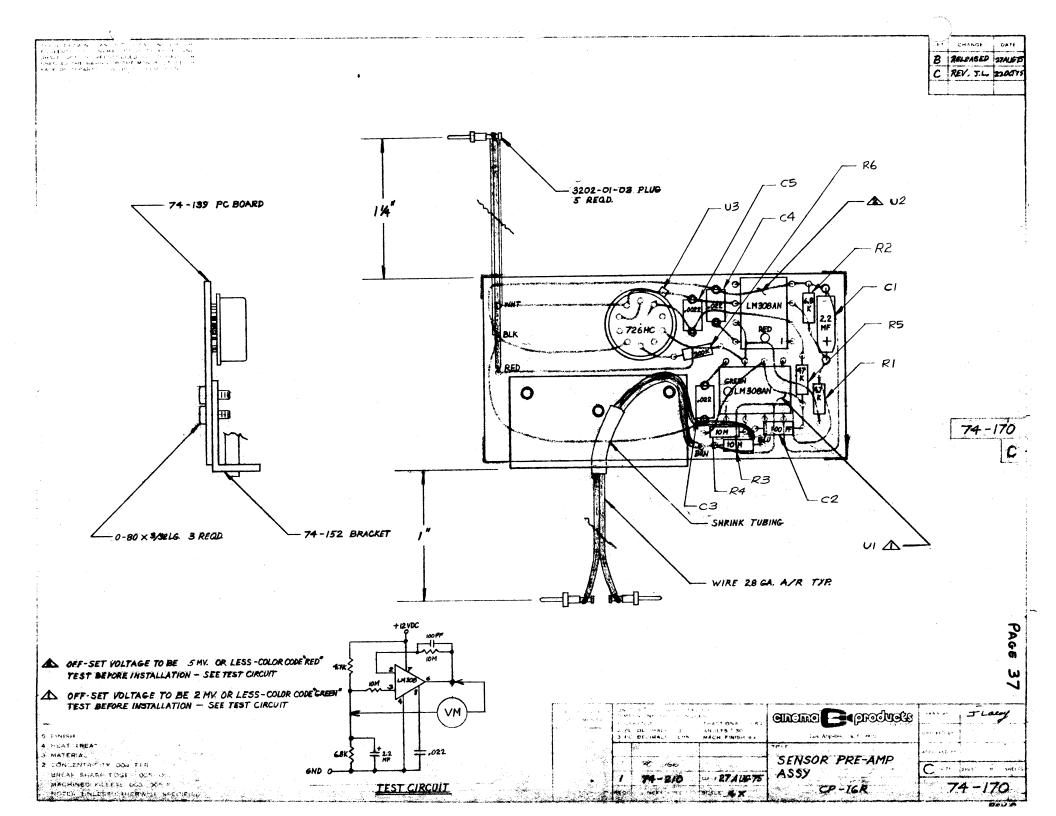
BREAK SHARP EDGES .005 .010. MACHINED FILLETS .003 .005 R.

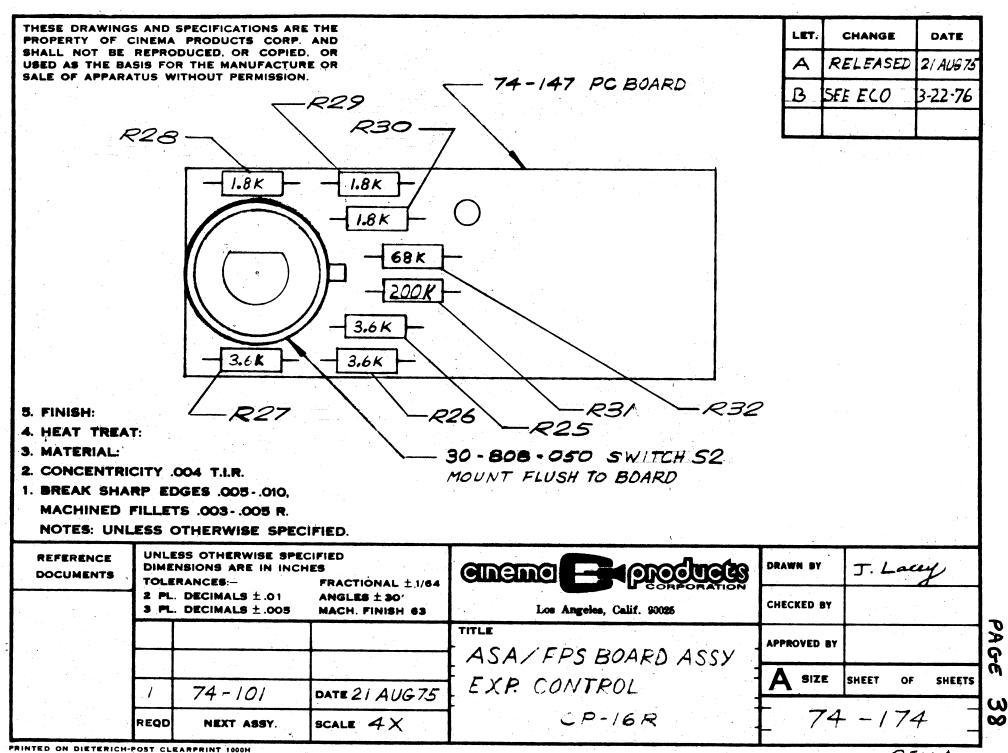


-----

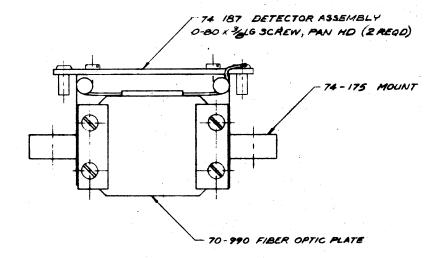


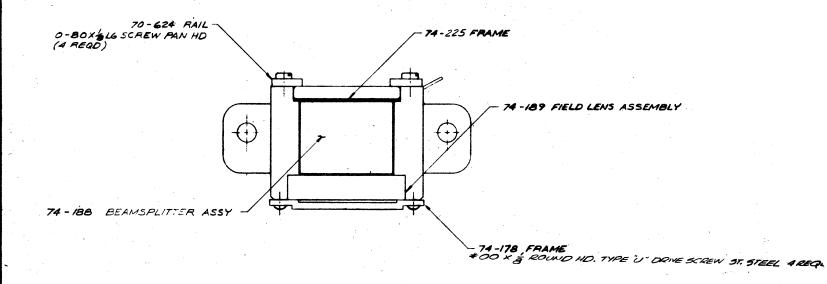






THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CINEMA PRODUCTS CORP. AND SHALL NOT SE REPRODUCED, OR COPIED, OR USED AS THE BASIS FOR THE MANUFACTURE OR BALE OF APPARATUS WITHOUT PERMISSION. A properties 15 B Sec 12 To 17 To 17





74-186

AGE 39

S. FINISH:

L HEAT TREAT:

3. MATERIAL:

2. CONCENTRICITY .004 T.I.R.

1. BREAK SHARP EDGES .005-.010, MACHINED FILLETS .003-.006 R. MISTES: UNLESS OTHERWISE SPECIFIED.

REFERENCE DOCUMENTS	UNLESS STHERWISE SPECIFIED SHERISHS ARE IN INCHES TOLERANCES:- FRACTIONAL ± 1/64			enema Brbiograph		Parente.
		DECIMALS ±.01	ANGLES ± 30' MACH. FIRMSH GS	Les Angeles, Colle. 2005	CHROSING IN	
				BEAMSPLITTER	APPROVED BY	Jones
·	<u> </u>			MOUNT ASSY-EXP	C	SHEET OF SHEETS
	<u> </u>	70-604	DATE NOV 6 75	CONTROL COVE	71	101
	lace o	F MINET ARMY.	BCALE A -/	CONTROL CP-16R	L/4-	106

DATE CHANGE THESE DRAWINGS AND SPECIFICATIONS ARE THE LET. PROPERTY OF CINEMA PRODUCTS CORP. AND OCT T REL FOR SHALL NOT BE REPRODUCED, OR COPIED, OR 1975 PODOK TO USED AS THE BASIS FOR THE MANUFACTURE OR SALE OF APPARATUS WITHOUT PERMISSION. 1/01575 SEE ECO INSTALL RETAINER WITH TONGUE IN THIS POSITION. 74-212 SPRING-74-211 PIN (2 REOD) 74-172 **O**BL L SENSOR BOARD SCREW, RANI HO.-BLK 6 0-80 × .12 LG 2 REQD SILICONE LIGHT SENSOR (REF) -74-182 HOLDER 74-183 LENS RETAINER 5 × 5.6 1/10 ROLYN 11.0005 DOSITION SILICONE LIGHT SENSOR PROPERLY THEN TIGHTEN O-80 SCREWS AND LOCK SCREWS IN PLACE WITH GLYPTOL. 5. FINISH: 4. HEAT TREAT: S. MATERIAL: TO REMOVE ASSEMBLY: 2. CONCENTRICITY .004 T.I.R. REMOVE 2 SCREWS 1. BREAK SHARP EDGES .005-.010. MARKED \* . UNPLUG 2 WIRES AT MACHINED FILLETS .003 - .005 R. NOTES: UNLESS OTHERWISE SPECIFIED. DOGA 15 UNLESS OTHERWISE SPECIFIED DRAWN BY REFERENCE DIMENSIONS ARE IN INCHES DOCUMENTS TOLERANCES:-FRACTIONAL ± 1/64 ANGLES ± 30' 2 PL. DECIMALS ±.01 CHECKED BY Los Angeles, Calif. 90025 3 PL. DECIMALS ± .005 MACH. FINISH 63 TITLE APPROVED BY DETECTOR SHEET / OF / SHEETS ASSEMBLY 74-186 DATE COCT. 6,1975 EXPOSURE CONTROL 74-187

CP15R

SCALE 2:1

REQD

NEXT ASSY.

